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**A Study of the Movement of Moisture in and from Concrete at Elevated and Non-Uniform Temperatures.**

Chapman, D. A

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A STUDY OF THE MOVEMENT OF  
MOISTURE IN AND FROM CONCRETE  
AT ELEVATED AND NON-UNIFORM TEMPERATURES.

A Thesis submitted to  
The University of London  
for the Degree of Ph.D.  
in the  
Faculty of Engineering

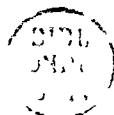
by

David Andrew Chapman.

Vol 2.

King's College

January, 1976.





## ACKNOWLEDGEMENTS.

The author is indebted to many people whom he would like to thank for their help and encouragement during the execution of the research work described in this thesis.

Firstly, to Dr. G. L. England, Reader in Engineering Mechanics at King's College, without whose suggestions, guidance, patience, interest and encouragement this research work would never have been undertaken or completed.

To Mr. A. W. Blake, Chief Technician in the Department of Civil Engineering and all his technical staff for their assistance and suggestions in the experimental aspects of the research.

To Mr. Frank Josey and Mr. Jim Luck, former technicians in the Concrete Laboratory at King's College. Their willingness to assist, their wit and humour under any conditions will always remain in the author's memory.

To Mr. N. Moore, Chief Technician in the Department of Crystallography at Birkbeck College, who assisted the author in his studies with the Scanning Electron Microscope.

To Mr. R. Hunt, senior technician in the Department of Civil Engineering at King's College, who developed and printed all the photographs in this thesis.

Finally, to Mrs. G. Rowsell for typing this thesis.

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CHAPTER ONE - FIGURES AND PHOTOGRAPHS.

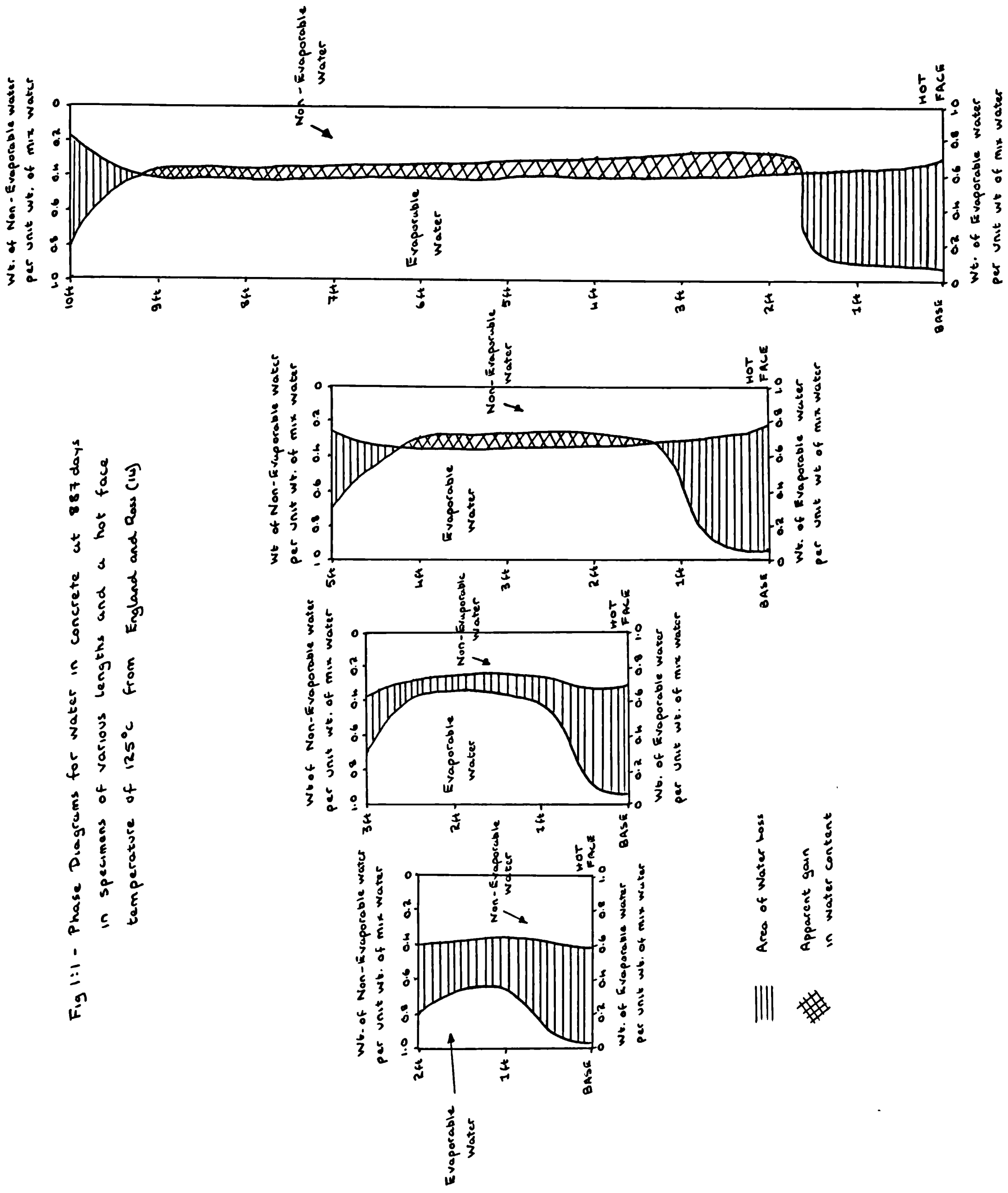
### FIGURES FOR CHAPTER ONE.

- Figure 1:1 - Phase diagrams for water in concrete at 887 days in specimens of various lengths and a hot face temperature of 125°C from England and Ross (14)
- Figure 1:2 - Temperature Distribution for 5 ft. specimen heated for 6 years from Parkinson (9).
- Figure 1:3 - Transverse Shrinkage Distribution for specimen at an age of 6 years from Parkinson (9).
- Figure 1:4 - Phase Diagram for the types of water in Concrete Specimen heated for 6 years from Parkinson (9).
- Figure 1:5 - Shrinkage strains of Sealed Laminated specimen from England and Ross (14).
- Figure 1:6 - Graph of Pore Pressure against temperature for specimen P2 tested at 7 days from Sharp (10).
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- Plate I:1 - Distribution of the Transverse Shrinkage in a 5 ft. specimen heated for 6 years with a base temperature of 80°C from Parkinson (9).

Fig 1:1 - Phase Diagrams for Water in concrete at 887 days  
in specimens of various lengths and a hot face  
temperature of 125°C from England and Ross (14)



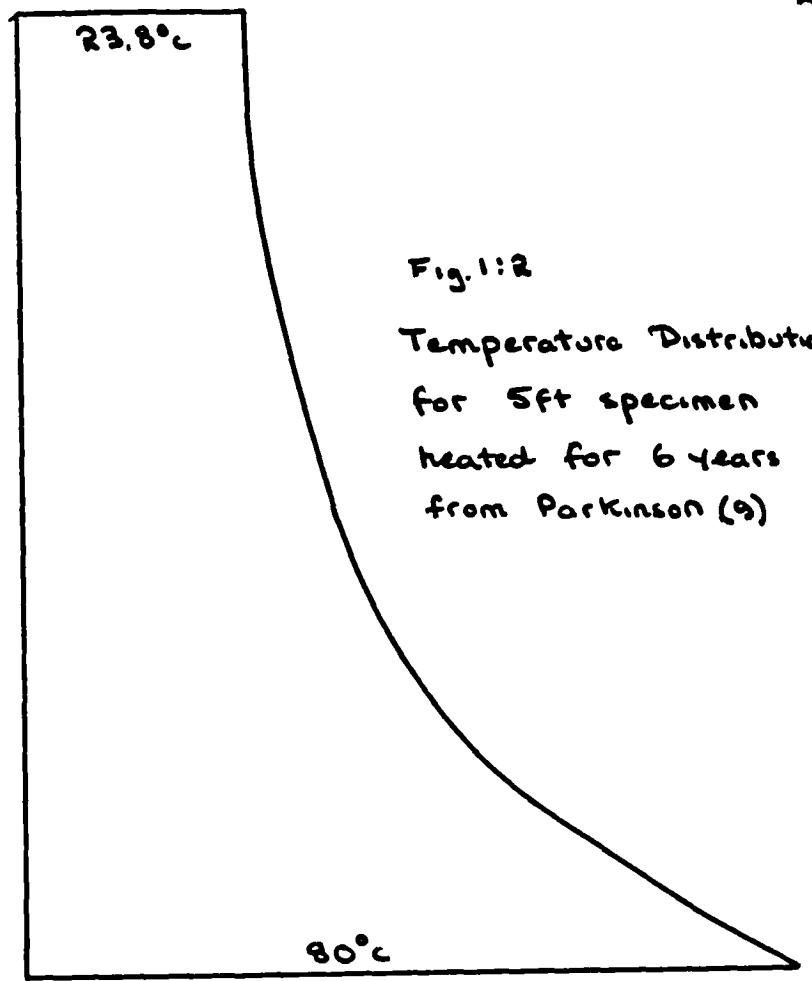
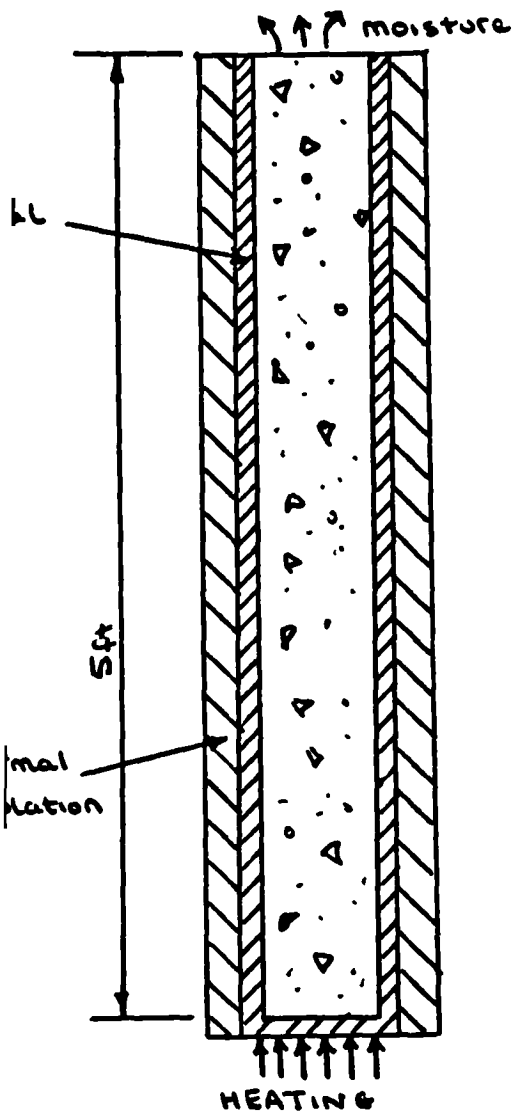


Fig. 1:2

Temperature Distribution  
for 5 ft specimen  
heated for 6 years  
from Parkinson (9)

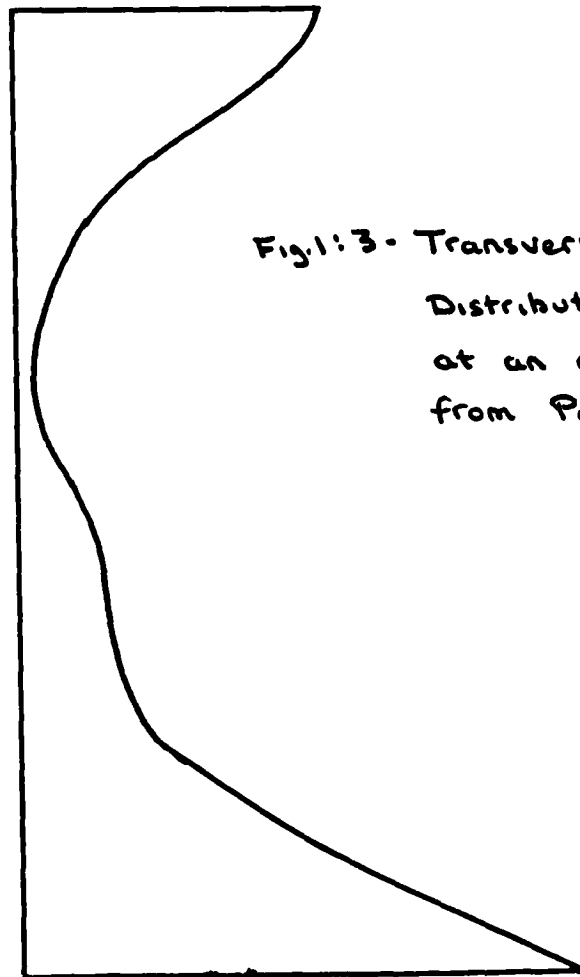
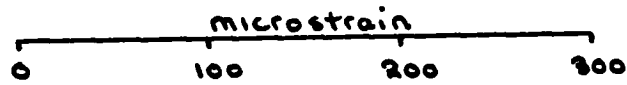
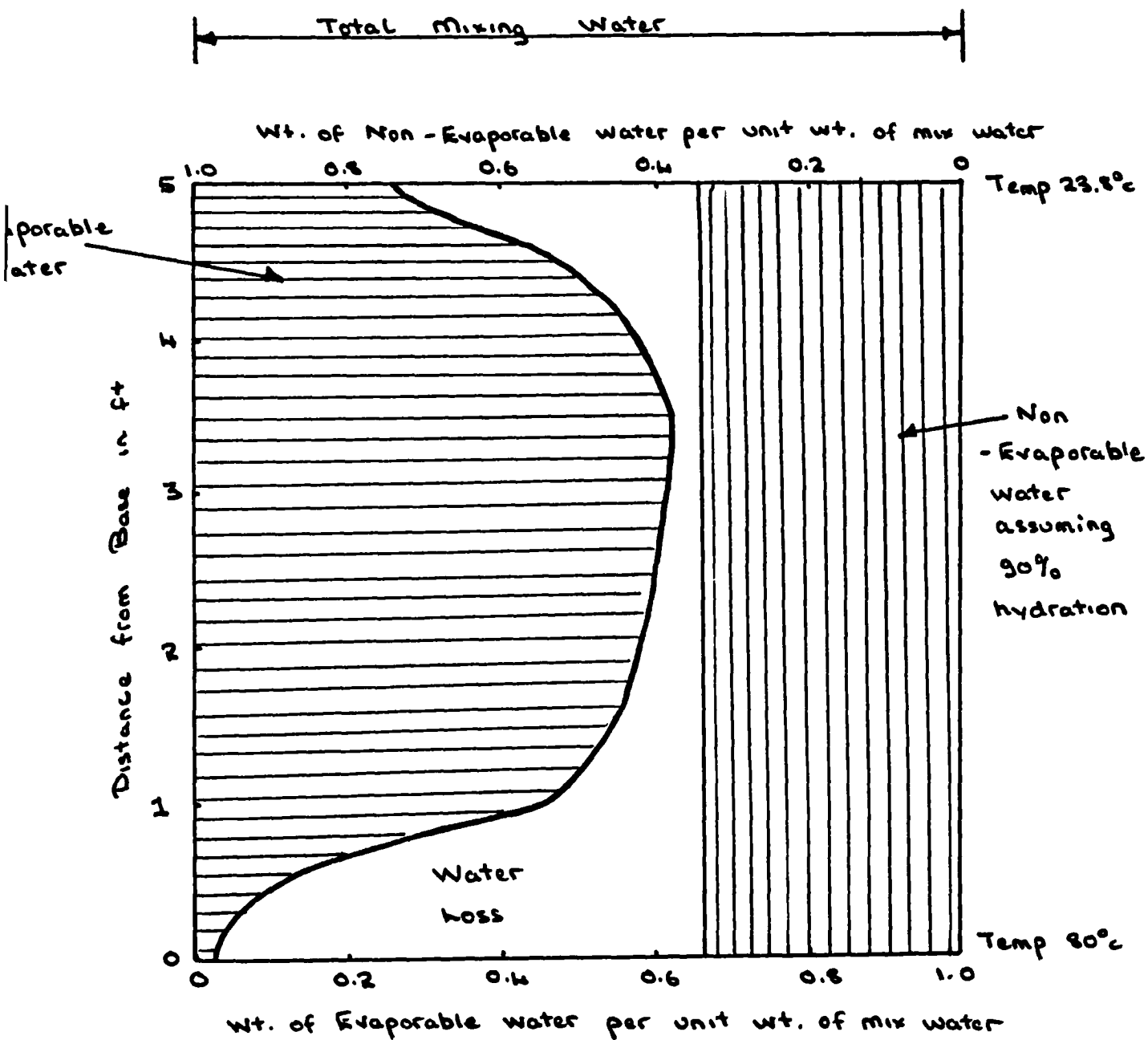


Fig. 1:3 - Transverse Shrinkage  
Distribution for specimen  
at an age of 6 years  
from Parkinson (9)



11.4: Phase Diagram for the types of water in a concrete specimen heated for 6 years

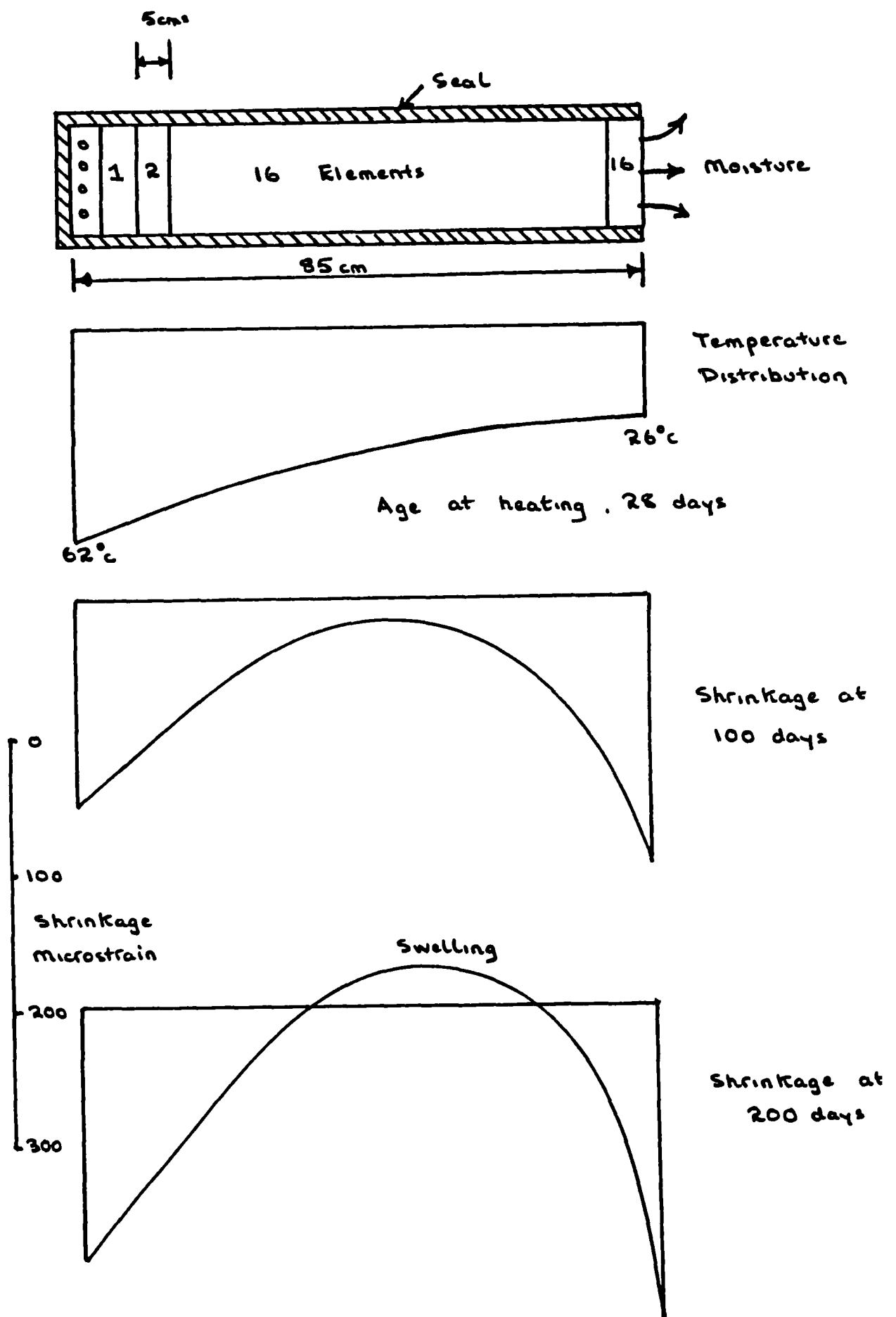


Fig. 1.5: Shrinkage Strains of a Sealed Laminated specimen from England and Ross (14)



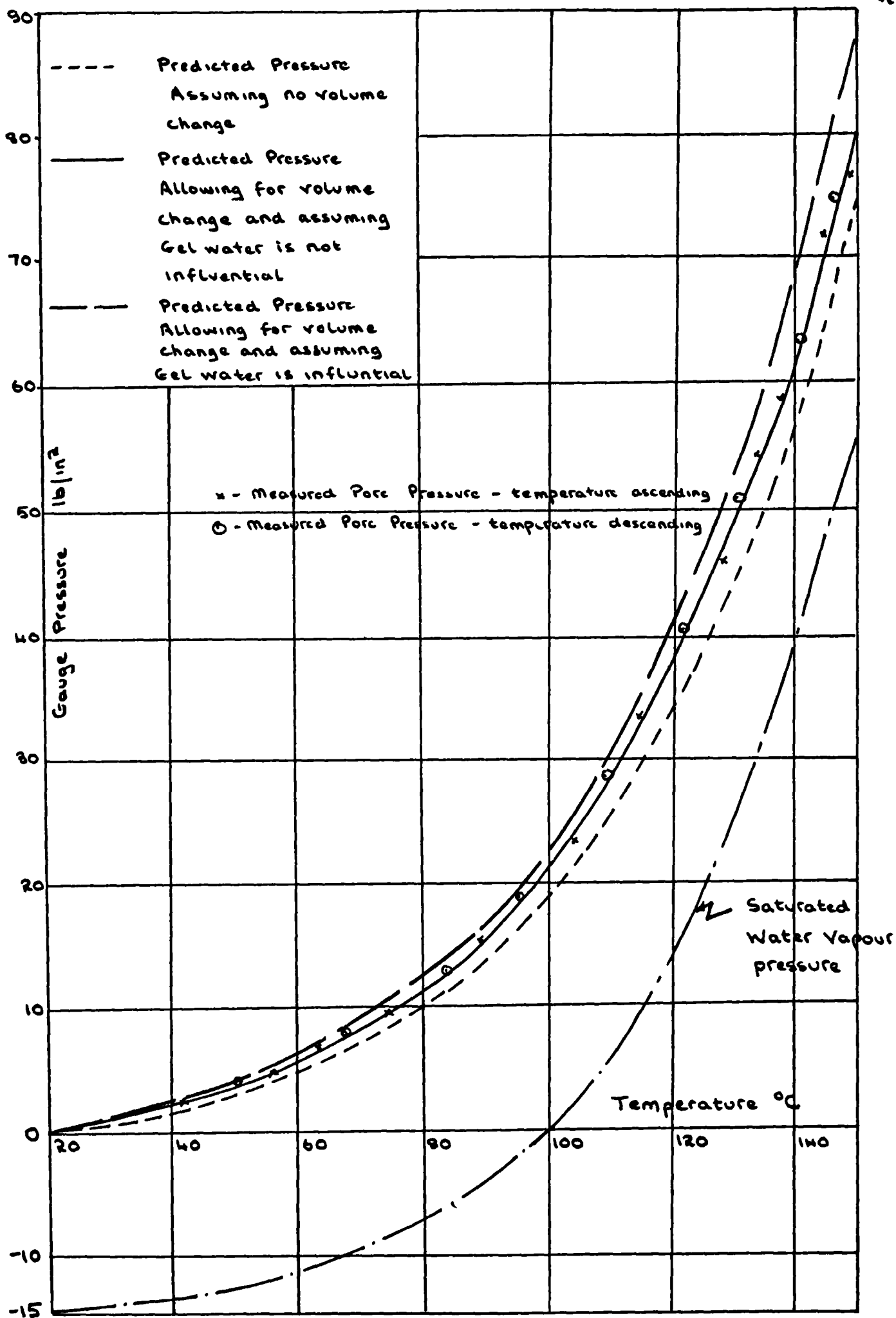


Fig 1:6 - Graph of Pore Pressure against temperature for Specimen P2 tested at 7 days from Sharp (10)

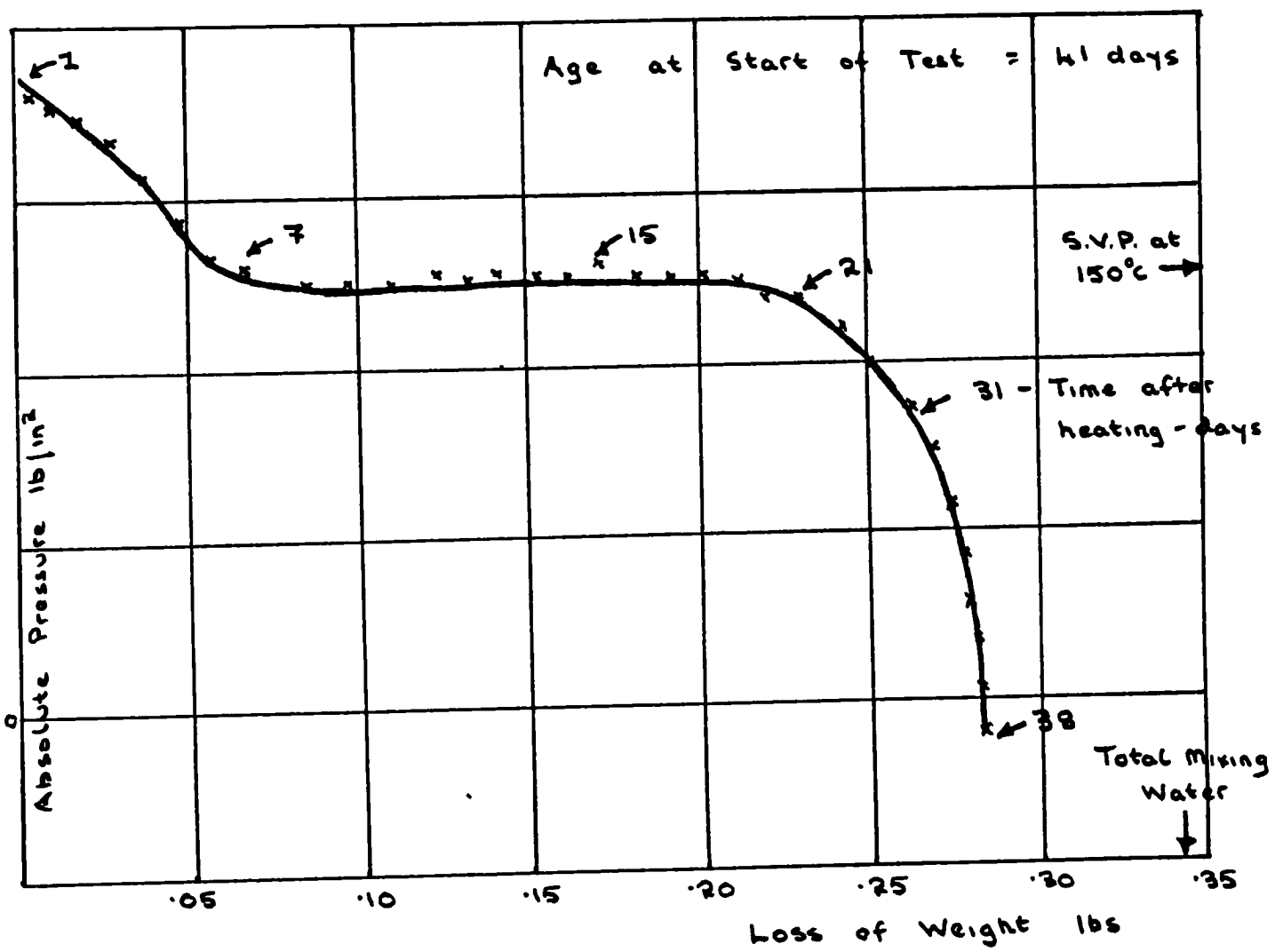


Fig 11.7- Graph of Absolute Pressure at 150°C against loss of Weight for Release Test Specimen P12 from Sharp (10)

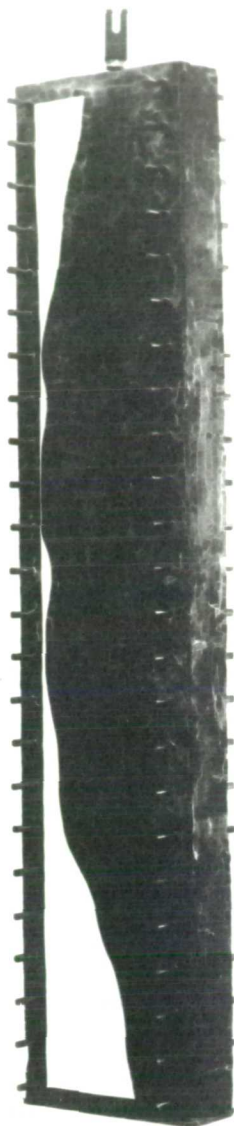


PLATE I : 1.

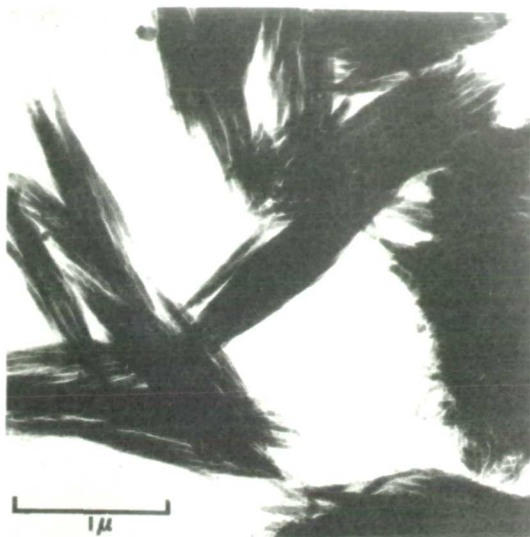


PLATE II : 1.

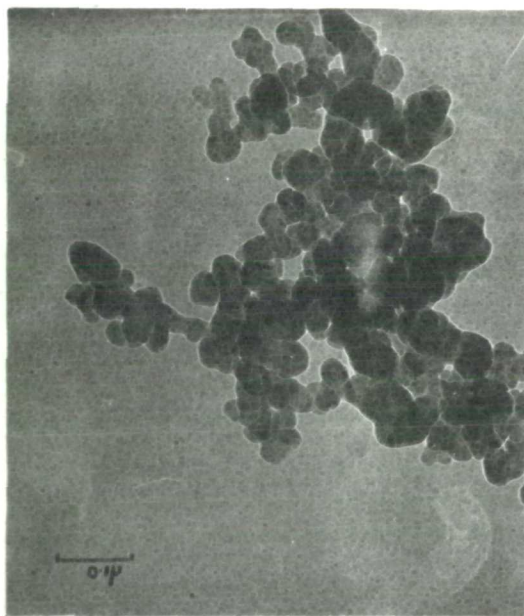


PLATE II : 2.



PLATE II : 3.

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## FIGURES FOR CHAPTER TWO.

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- Figure 2:3 - Variation of Diffusion coefficient with temperature for concrete (50).
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- Figure 2:6 - Vapour Pressure in heated concrete as a function of temperature from Bremer (60).
- Figure 2:7 - Graph of Absolute Pressure at 150°C against total water content per unit weight of cement for "Release Test" specimen from Sharp (10).
- Figure 2:8 - Influence of water /cement ratio on strength of concrete.
- Figure 2.9 - Typical stress/strain curve for concrete.
- Figure 2.10 - Thermal Expansion of Limestone and Limestone based mortar from Crispino (5).
- Figure 2:11 - Graph showing the variations of shrinkage with time for unsealed specimens maintained at various constant temperatures (22).
- Figure 2:12 - Time-dependent deformations in concrete subjected to a sustained load.
- Figure 2.13 - Specific thermal creep curve for a sealed concrete loaded and heated at an age of 10 days (23).
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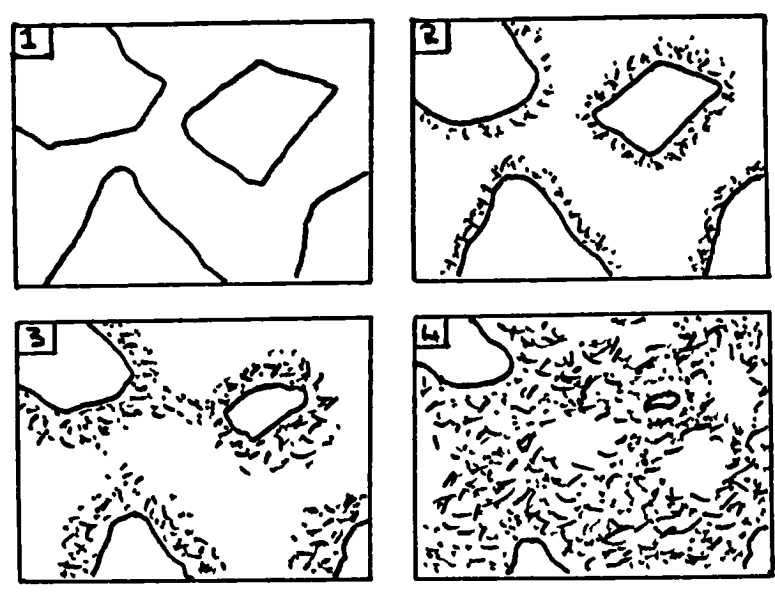


Fig 2:1 - Diagrammatic representation of the early stages of cement hydration illustrating the progressive development of a 3 dimensional coherent body

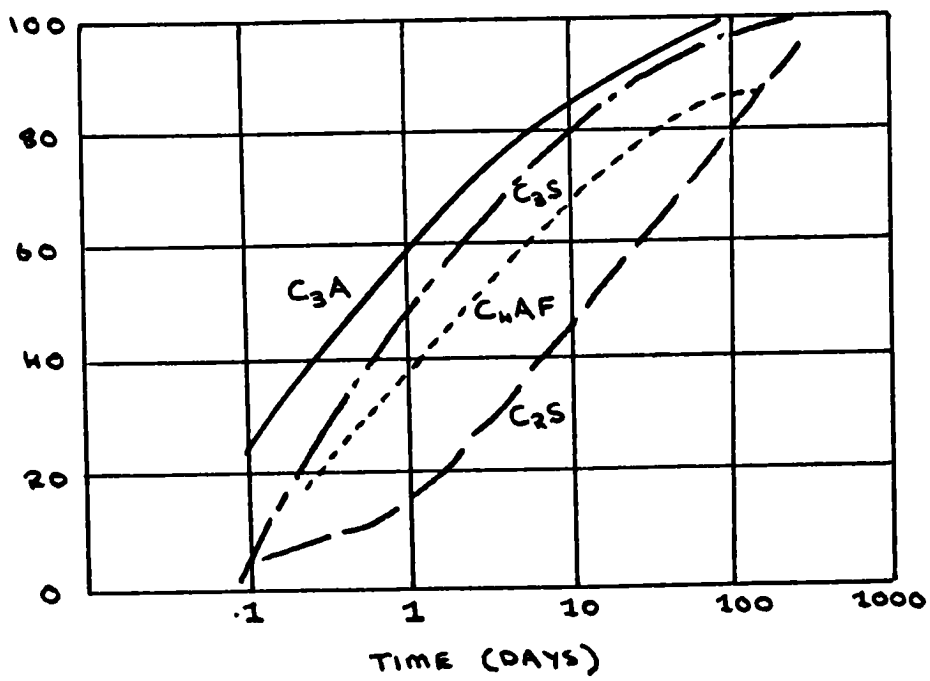
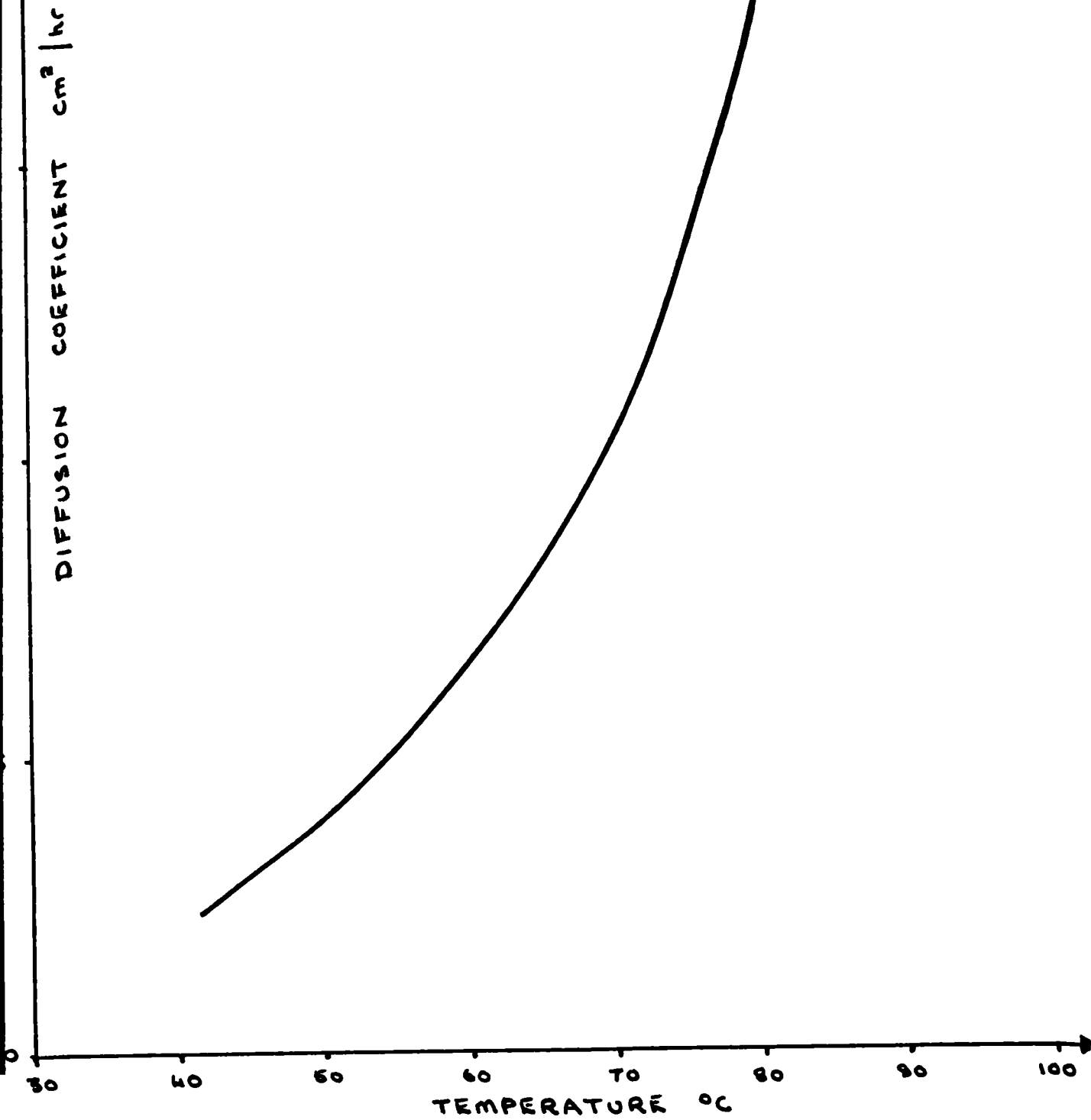


Fig 2:2- Speed of Hydration of the four major components in normal Portland cement (18)

Fig 2:3- Variation of Diffusion Coefficient  
with temperature for Concrete.(50)





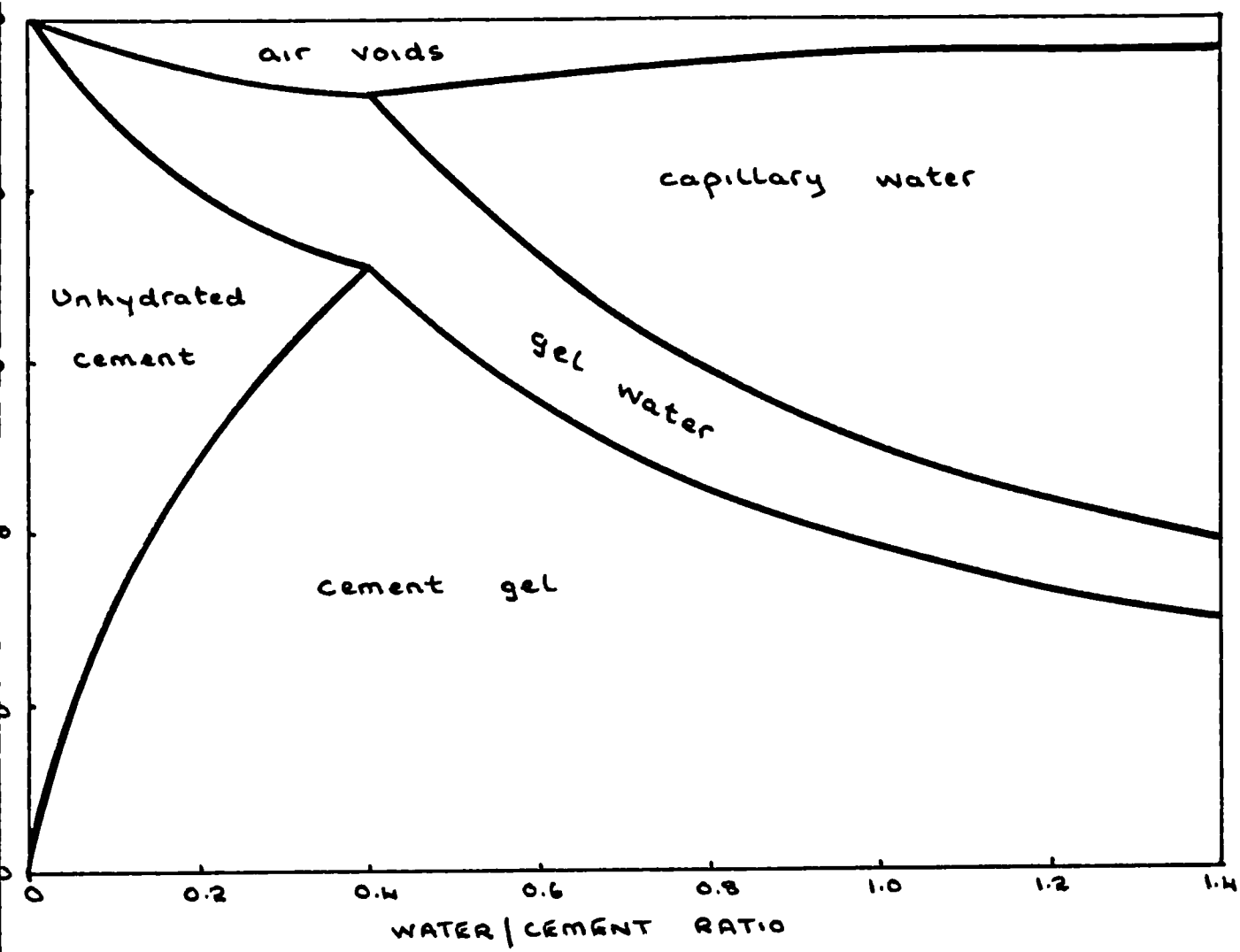


Fig.2:4- Constituents (vol %) of hardened cement paste (fully hydrated) versus water/cement ratio. (54)

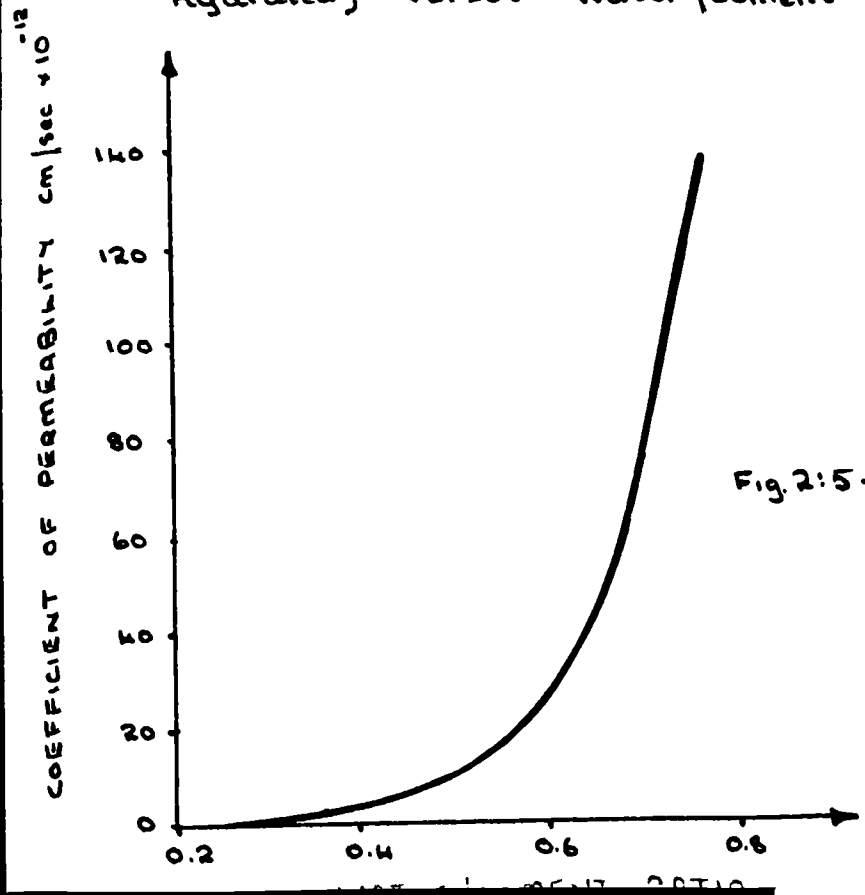


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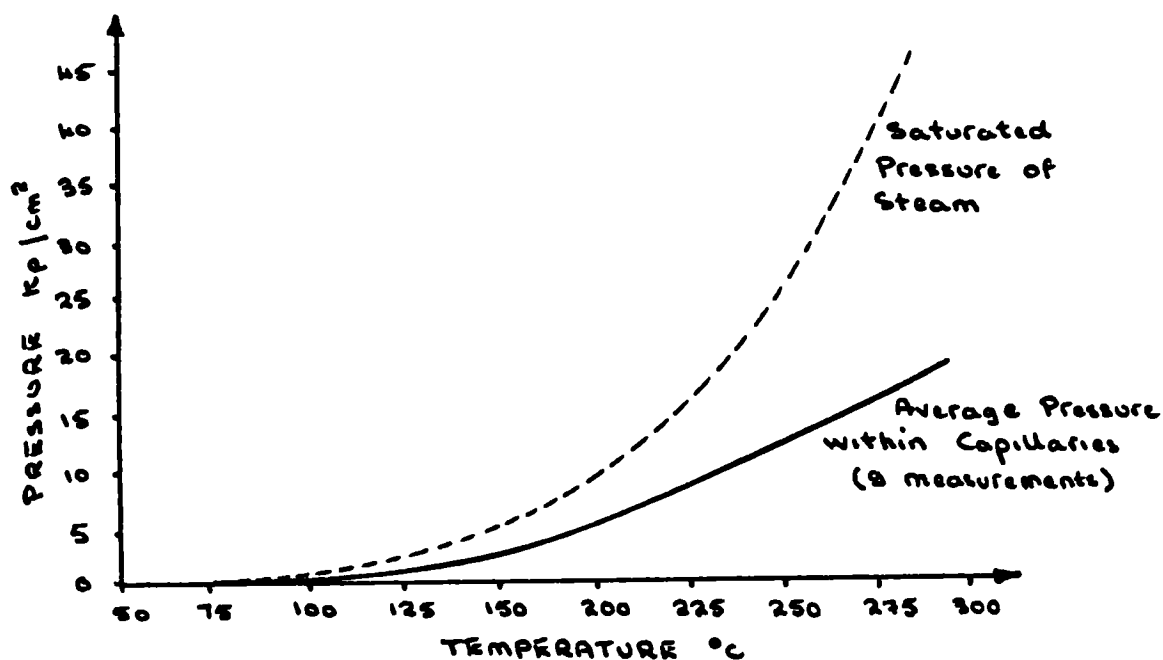


Fig. 2:6- Vapour Pressure in Heated Concrete as a function of temperature, from Bremer (60)

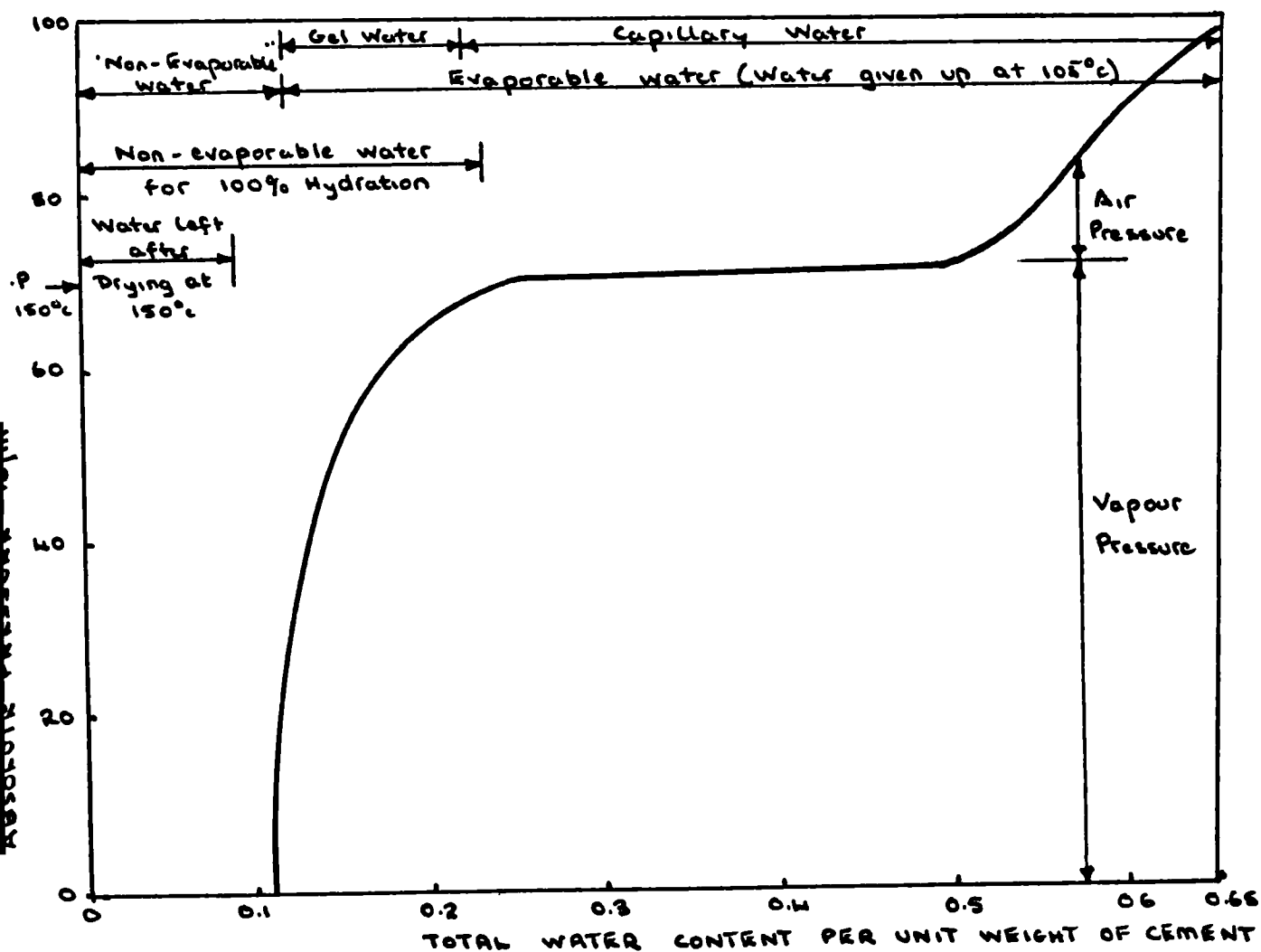


Fig. 2:7- Graph of Absolute Pressure at  $150^{\circ}\text{C}$  against total water content per unit weight of cement for 'Release Test' specimen from Sharp (10)

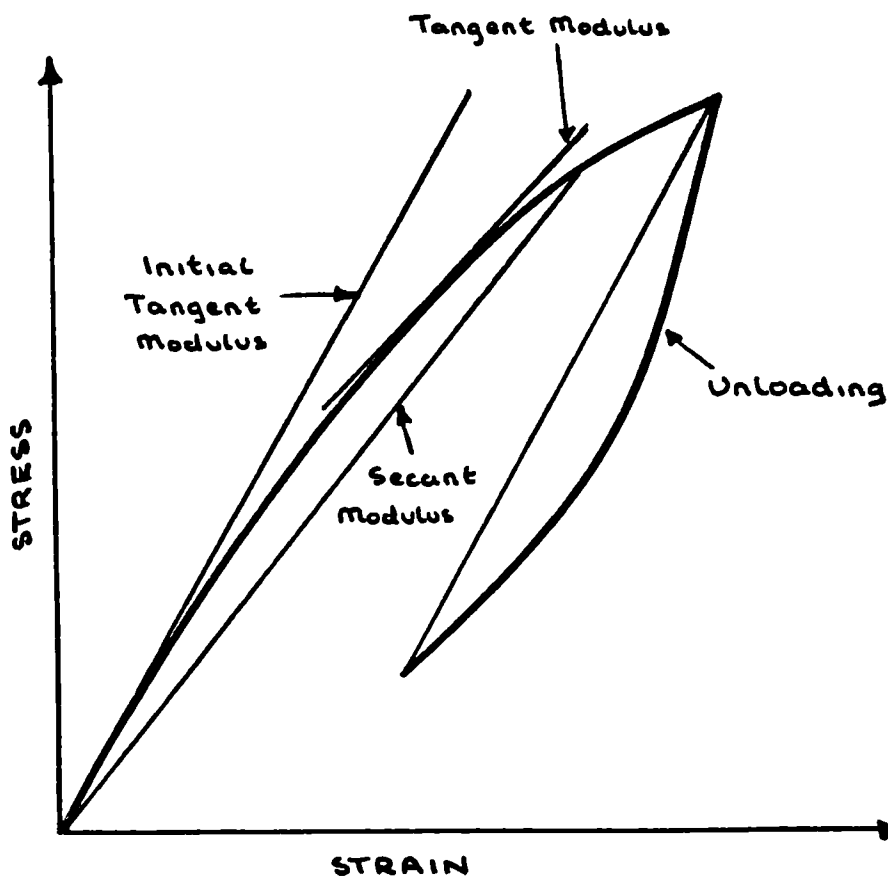
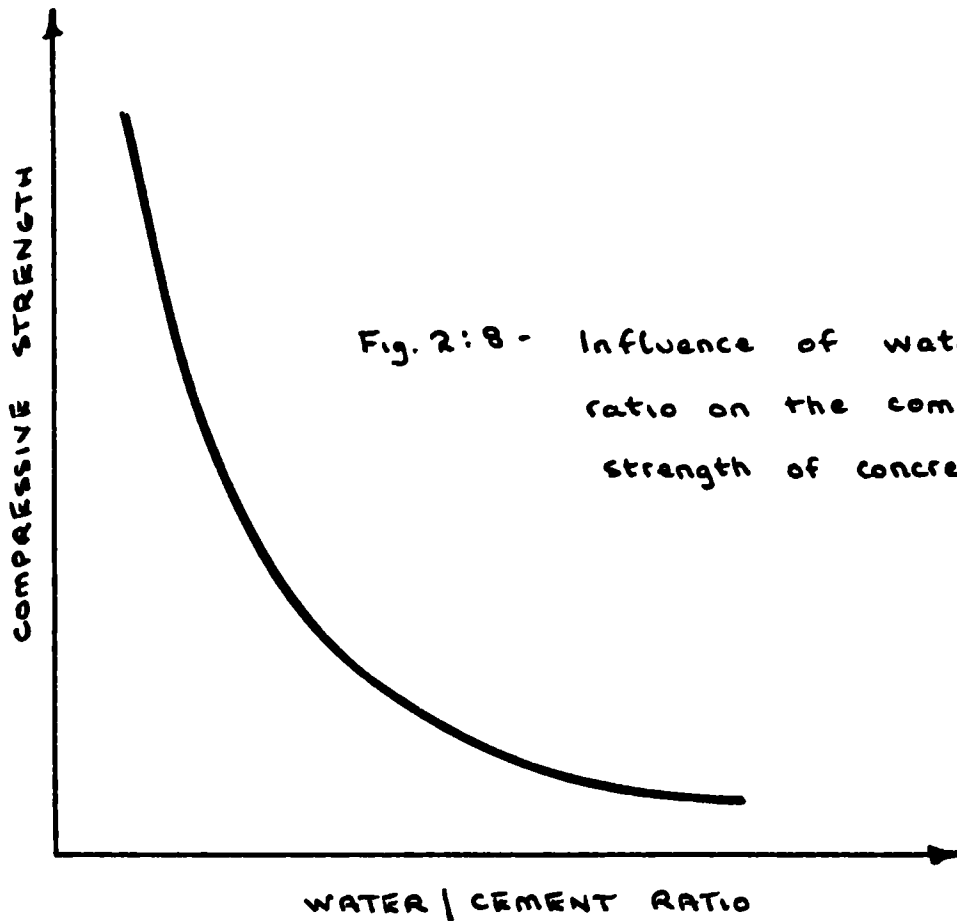


Fig. 2:9 - Typical Stress / Strain Curve for Concrete

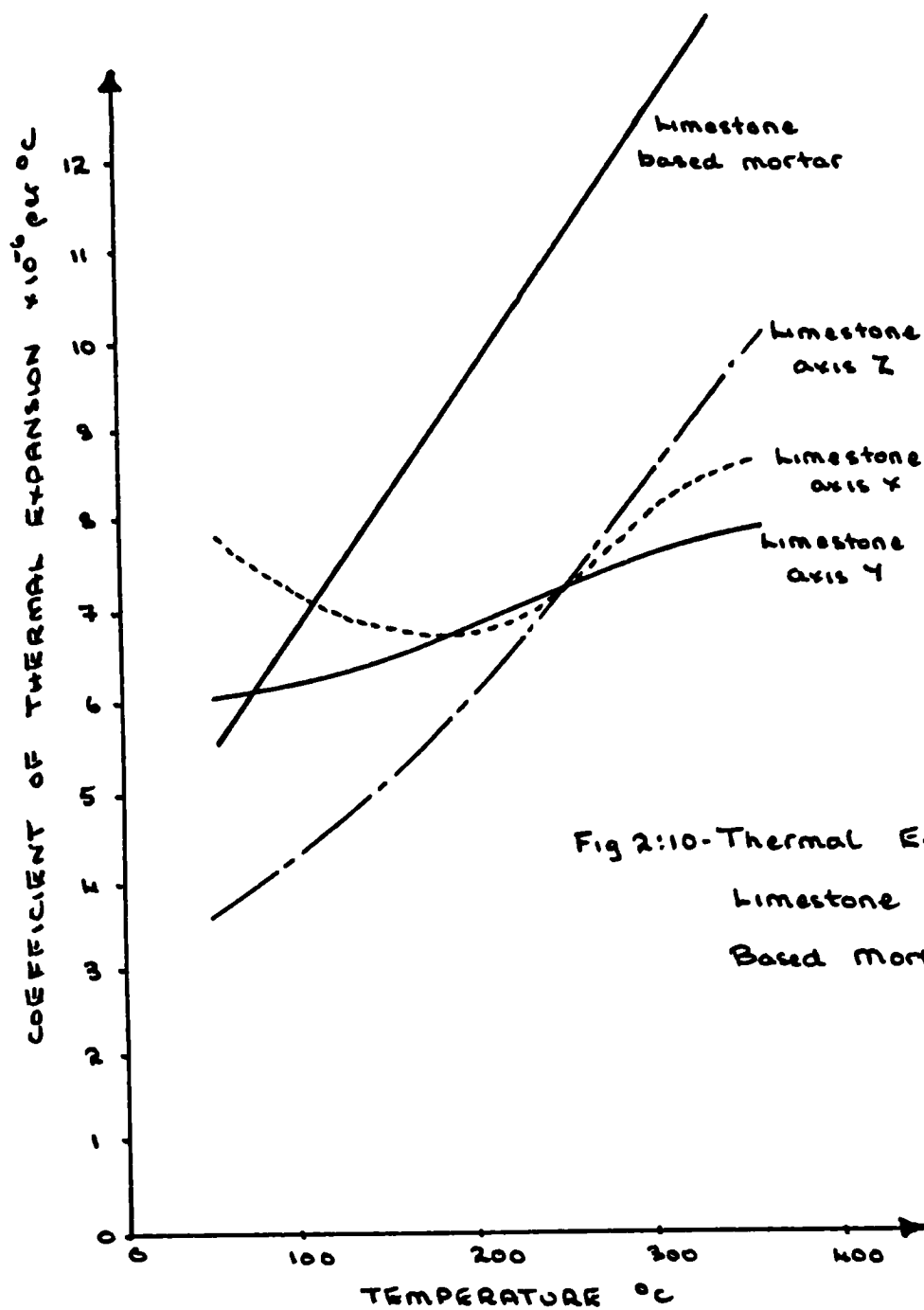


Fig 2:10- Thermal Expansion of Limestone and Limestone Based Mortar from Crupino (5)

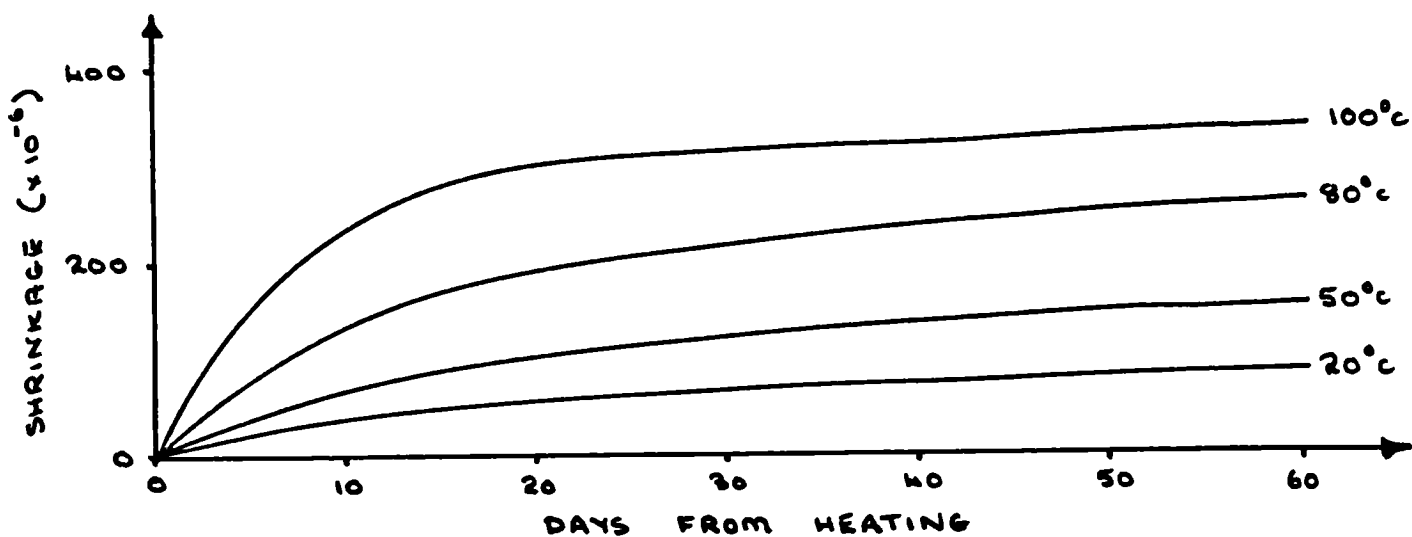


Fig 2:11- Graph showing the variation of shrinkage with time for unsealed specimens maintained at various constant temperatures (22)

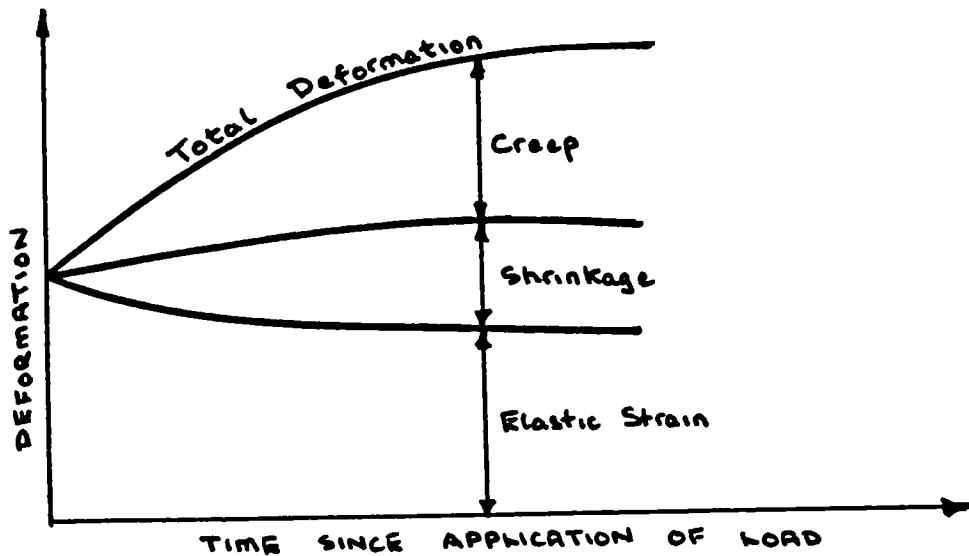


Fig 2:12- Time -dependent deformation in concrete subjected to a sustained load.

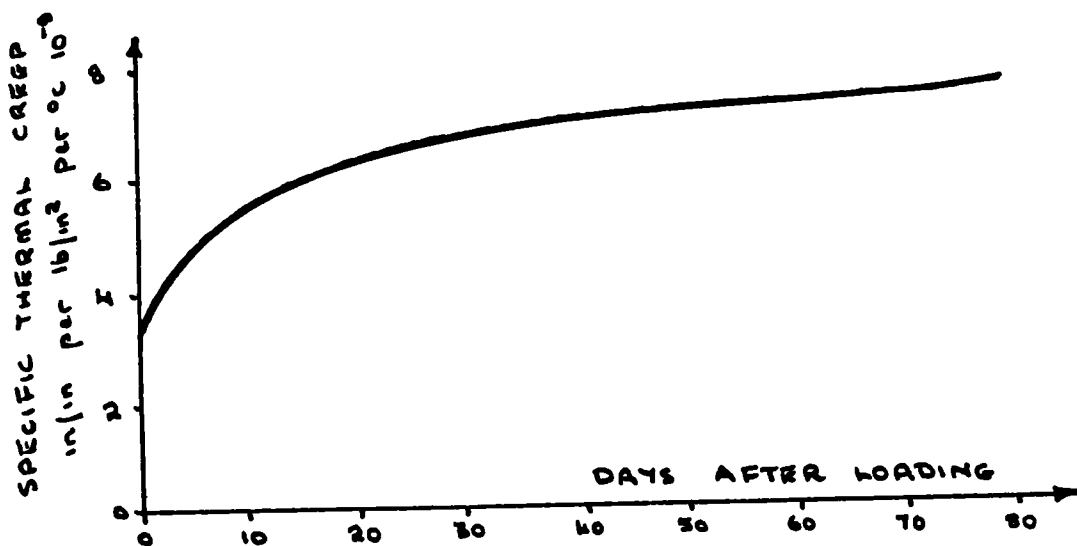


Fig 2:13- Specific thermal creep curve for a sealed concrete loaded and heated at an age of 10 days (23)

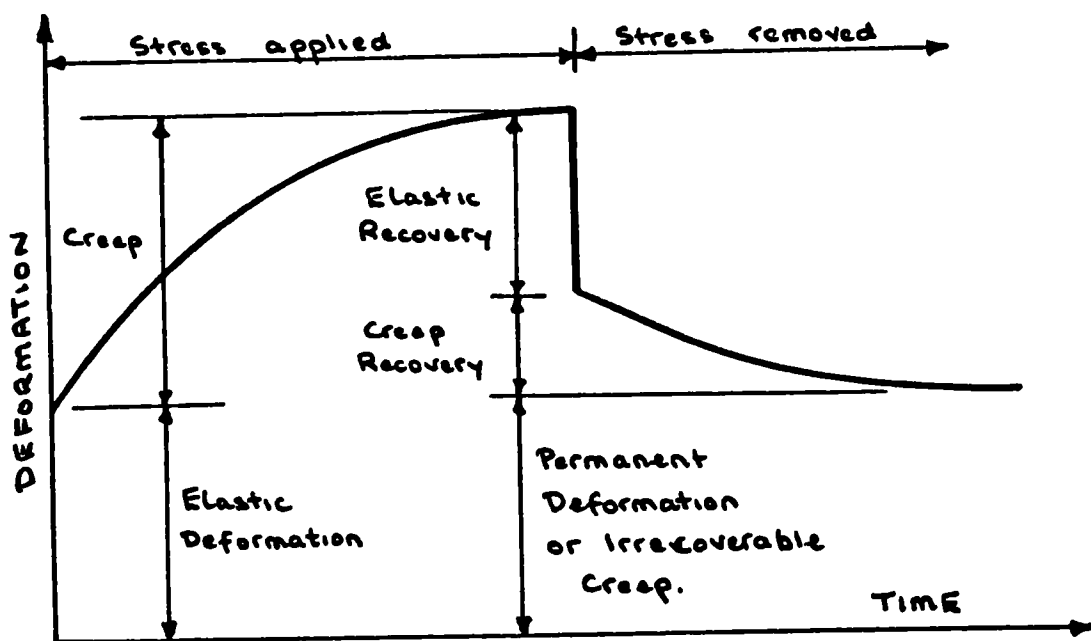


Fig 2:14- Elastic and time -dependent deformation of stressed concrete.

CHAPTER THREE - FIGURES AND PHOTOGRAPHS.

### FIGURES FOR CHAPTER THREE.

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- Figure 3:3     -   Graph of Scale Reading v Pressure applied at various input voltages.
- Figure 3:4     -   Diagram of Pressure attachment designed for system.
- Figure 3:5     -   Circuit Diagram showing thermocouple arrangement.
- Figure 3:6     -   Diagram showing schematic representation of system to measure horizontal shrinkage strain.
- Figure 3:7     -   Details of Moisture Meters.
- Figure 3:8     -   Circuit Diagram of Wheatstone Bridge.
- Figure 3:9     -   Curve of  $\log R_t$  v temperature for typical moisture meter (number 9:8)
- Figure 3:10    -   Plot of  $R_{20}$  v  $R_t$  for various temperatures for moisture (number 8:18).
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- Figure 3:14    -   Diagrammatic scheme of counterbalance system.
- Figure 3:15    -   Diagram showing various weights of various water content v distance from base of specimen.

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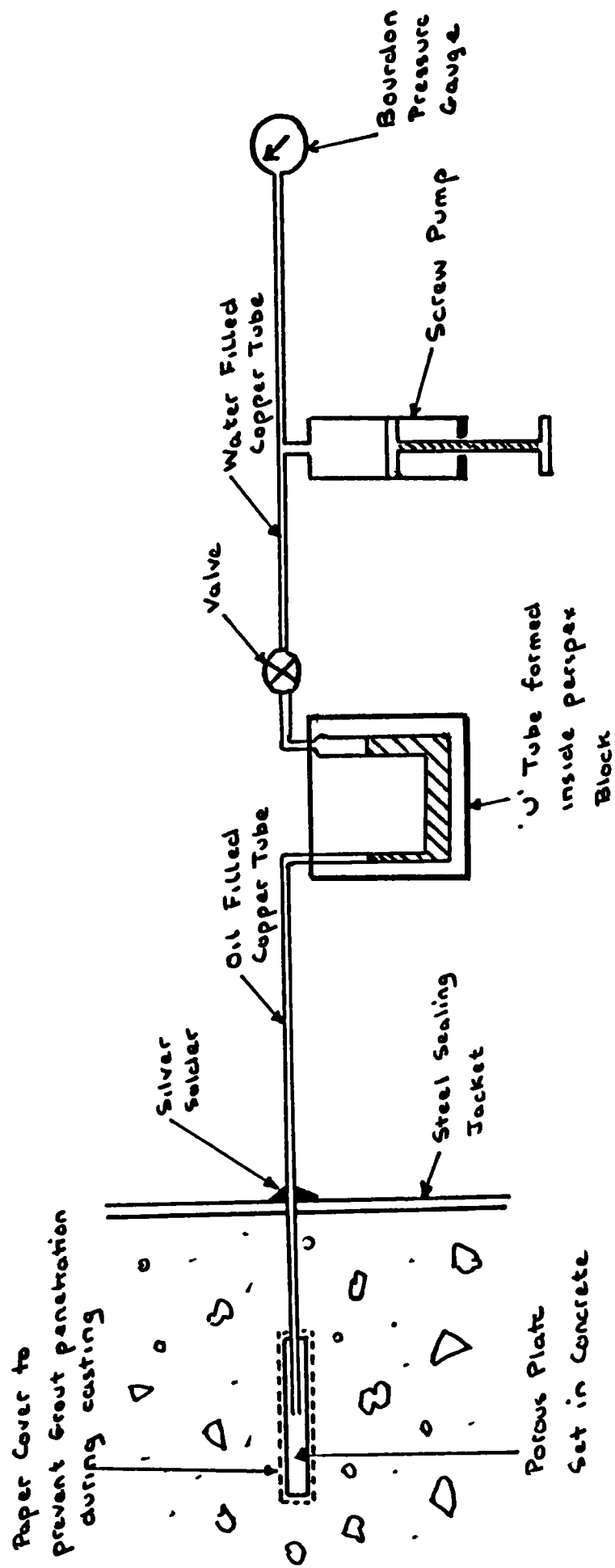


Fig 3:1 Diagrammatic Representation of Pore Pressure measuring system used by Sharp (10)

Fig 3:2 - Graph of Scale Reading  
against Weight added at  
various overload pressures  
for Transducer N° 1

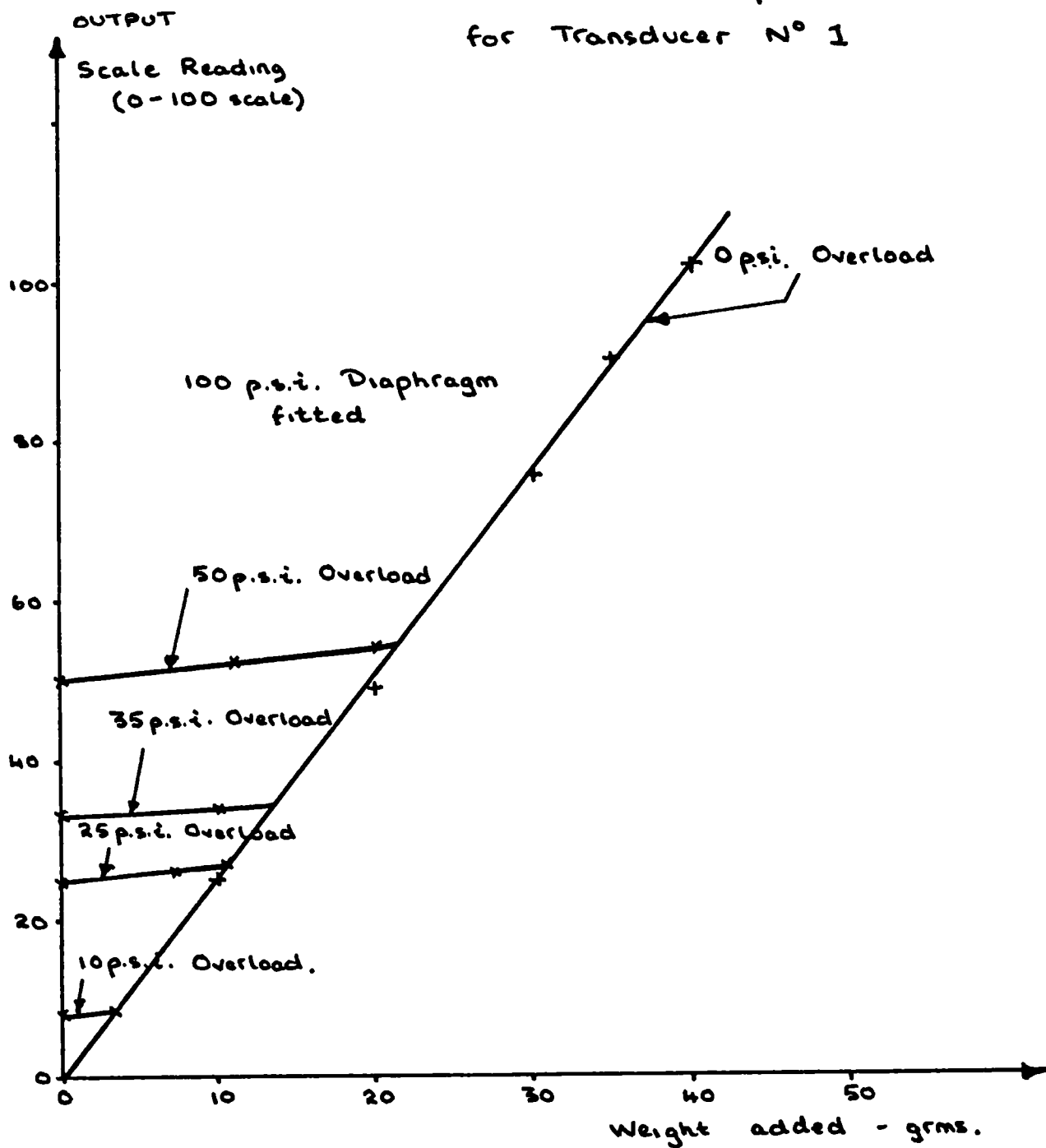
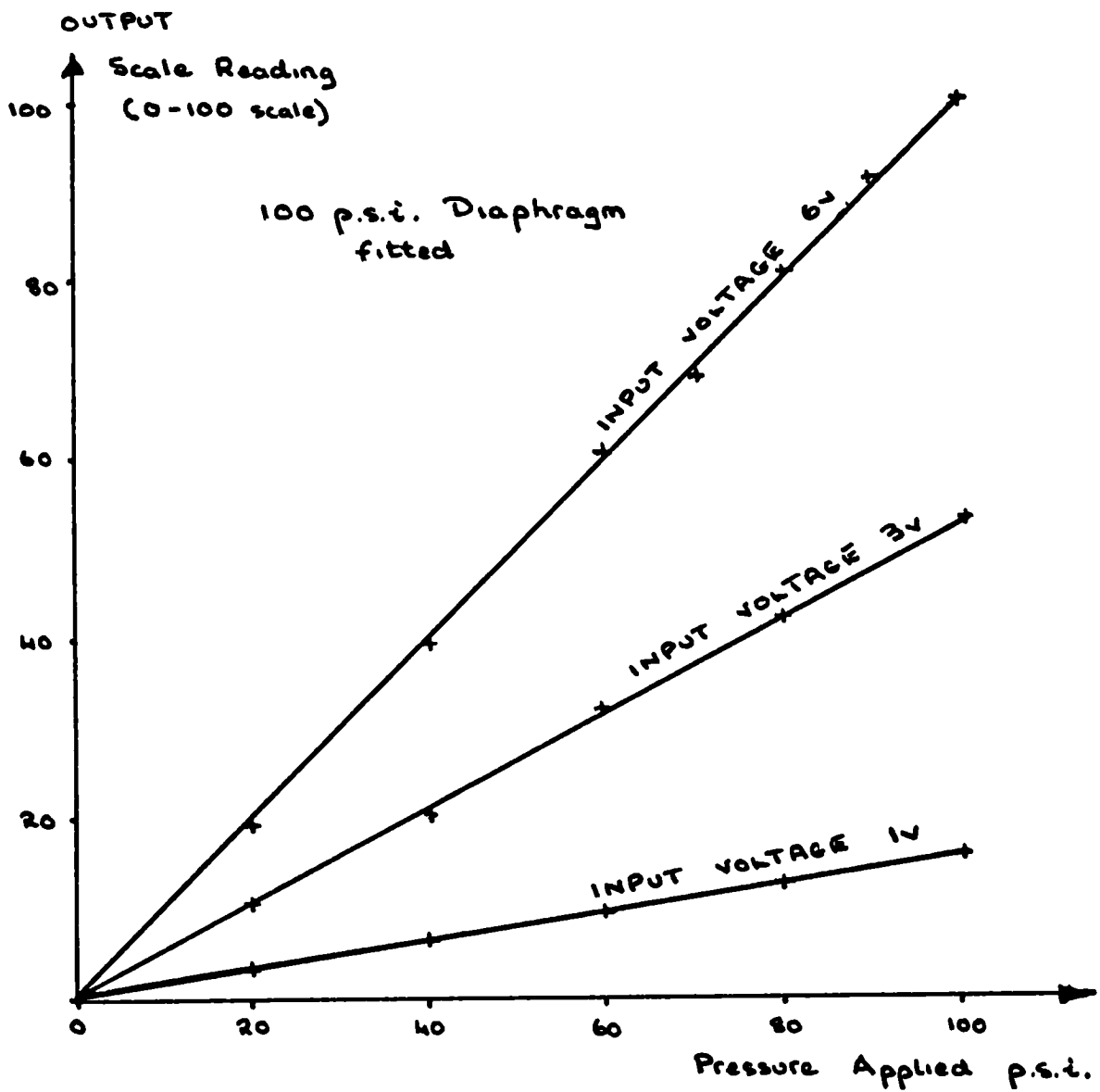


Fig 3:3- Graph of Scale Reading against Pressure applied at various input voltages for Transducer N° 1.



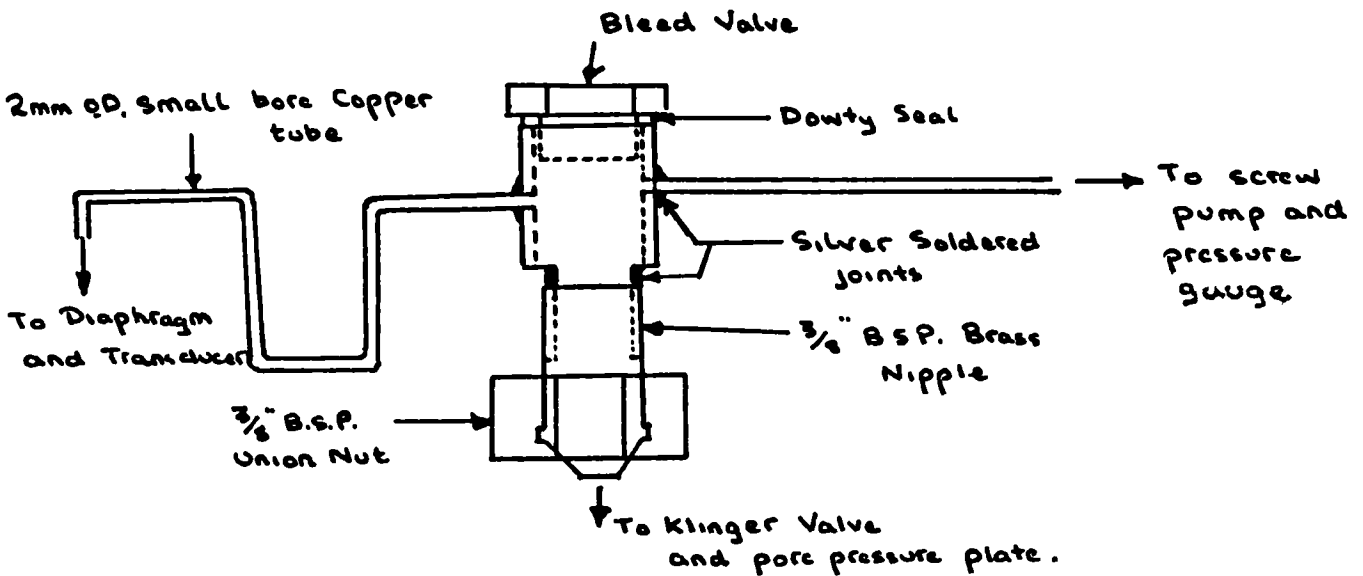


Fig 3:4 - Diagram of Special Pressure attachment designed for Pore Pressure measurement system

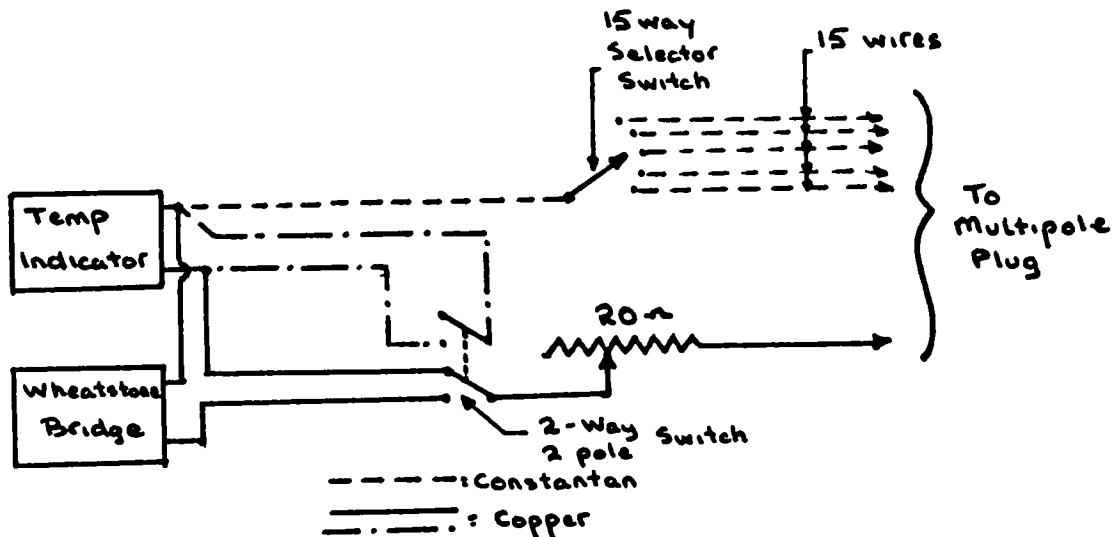


Fig.3:5. Circuit Diagram showing Connection of Thermocouple Leads to Temperature Indicator and Wheatstone Bridge.

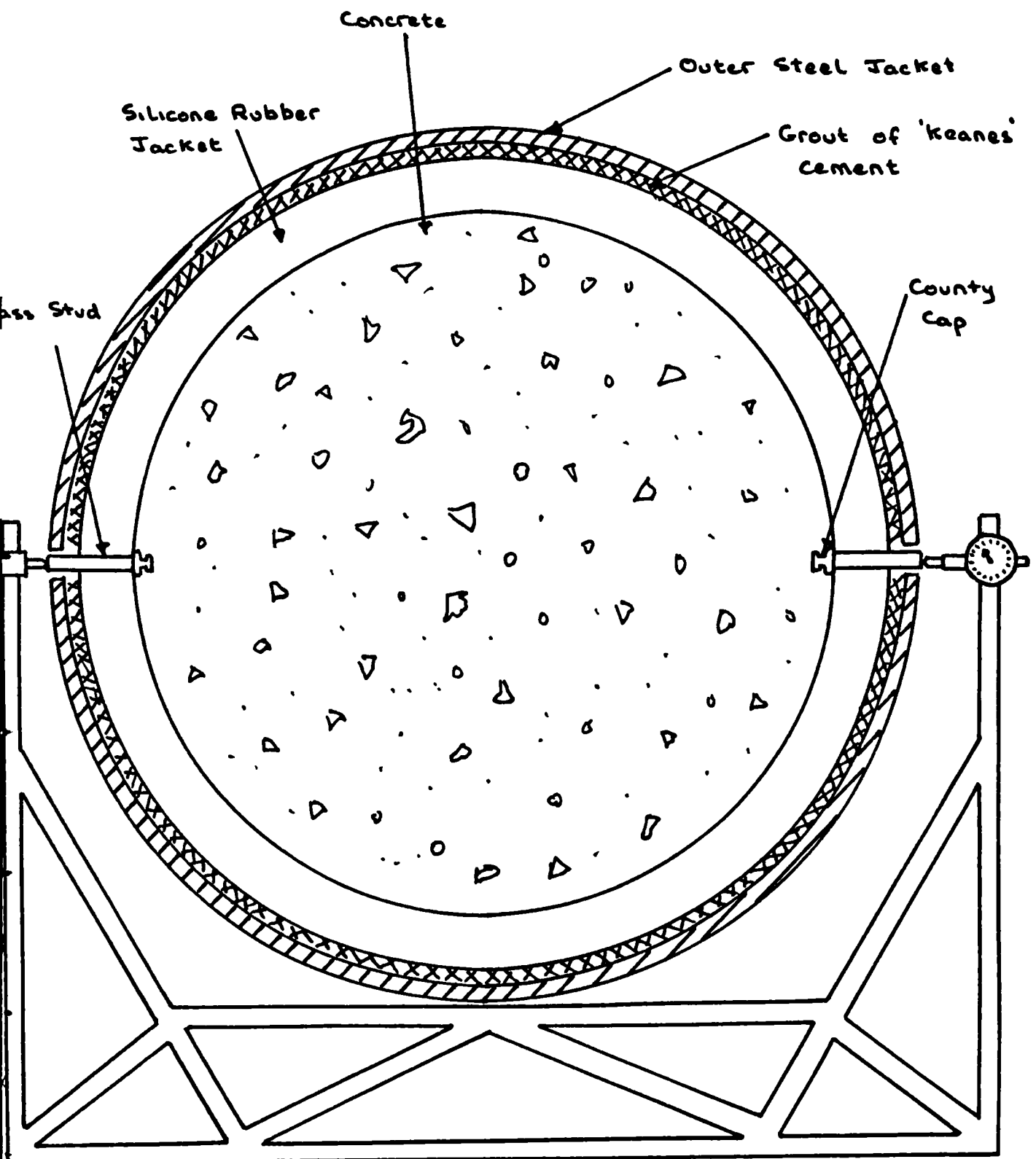


Fig 3:6 - Diagrammatic representation of the measurement of horizontal shrinkage strain.

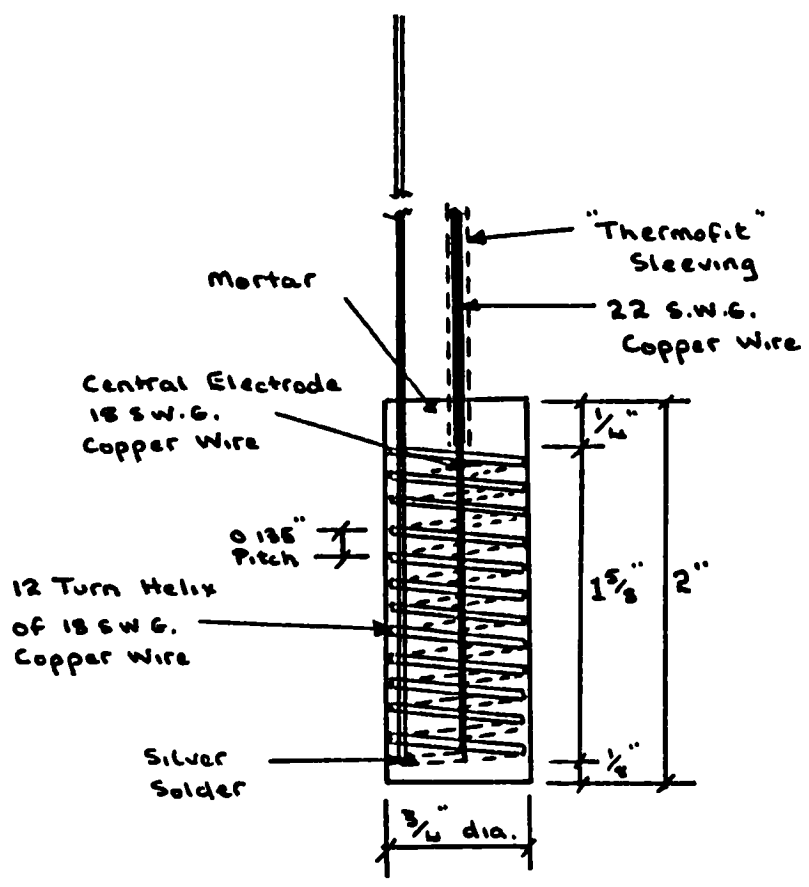


Fig 3:7- Details of a typical Resistance moisture meter.

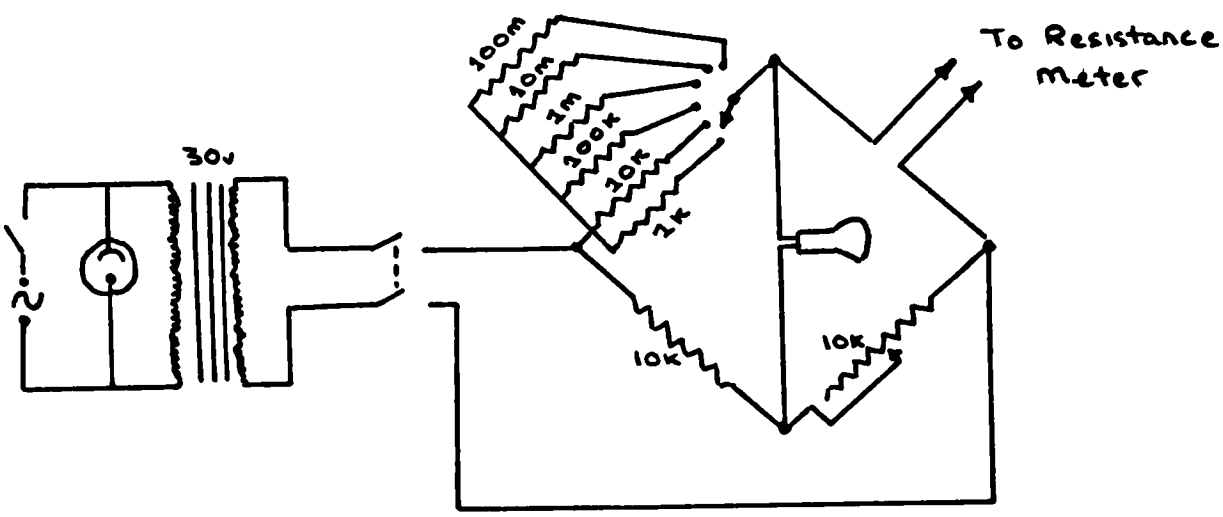


Fig.3:8- Circuit Diagram of Wheatstone Bridge used to measure Resistance of Moisture meters,

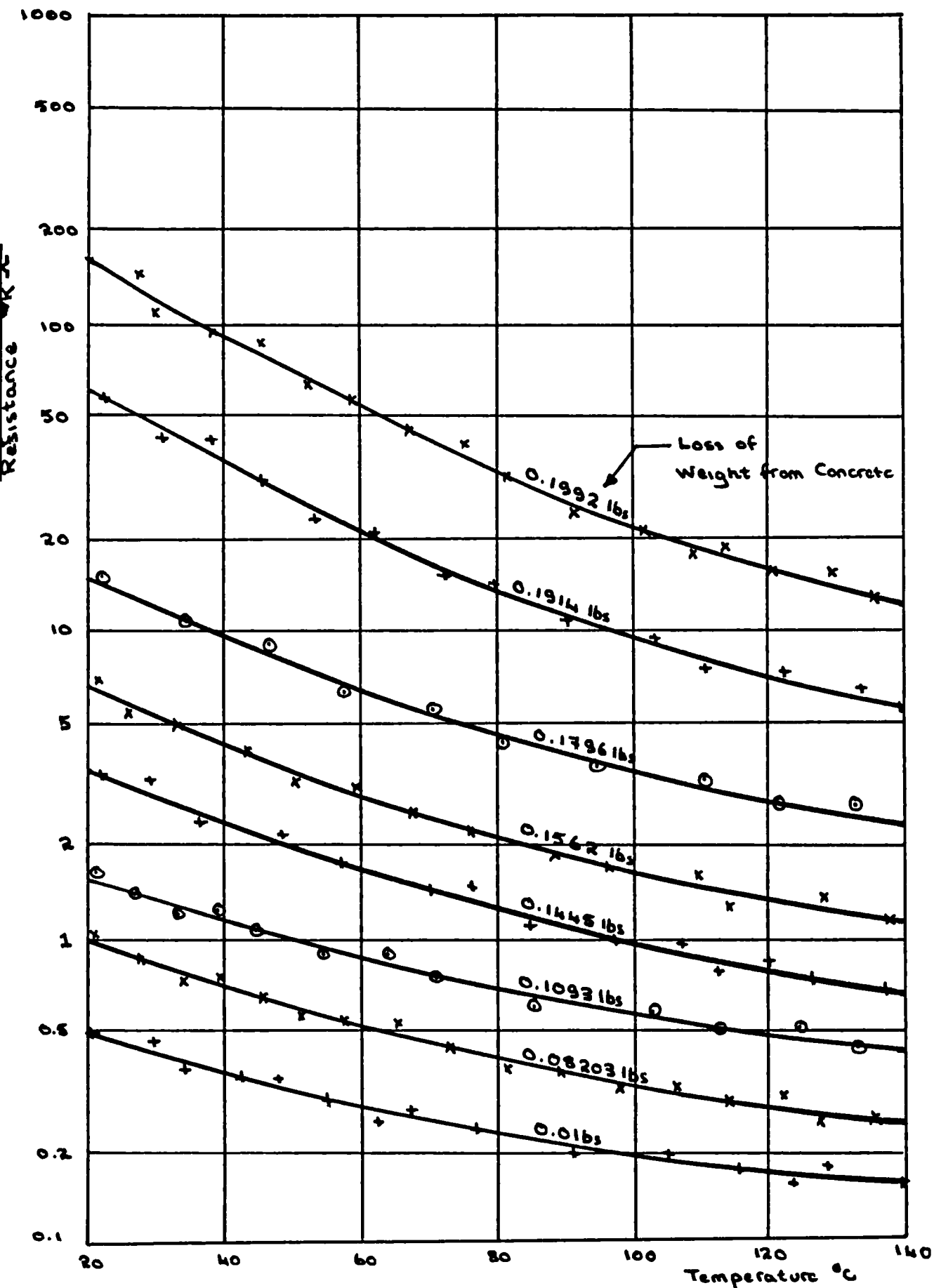


Fig 3:9- Graph of Resistance against Temperature  
at various water contents for calibration  
meter N° 9:8

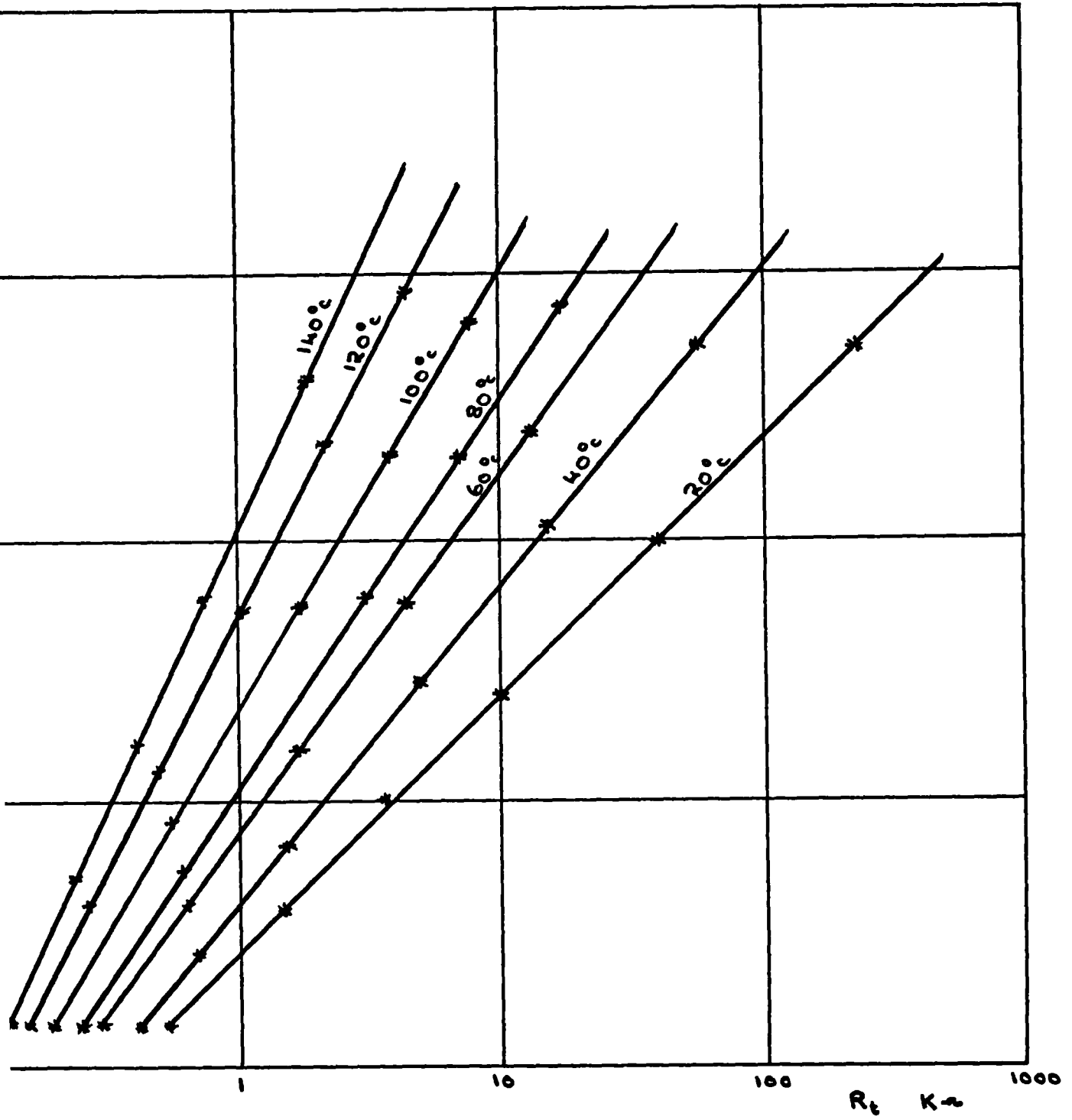


Fig 3:10- Graph of  $R_{20}$  against  $R_t$  for various temperatures for calibration meter 8 : 18



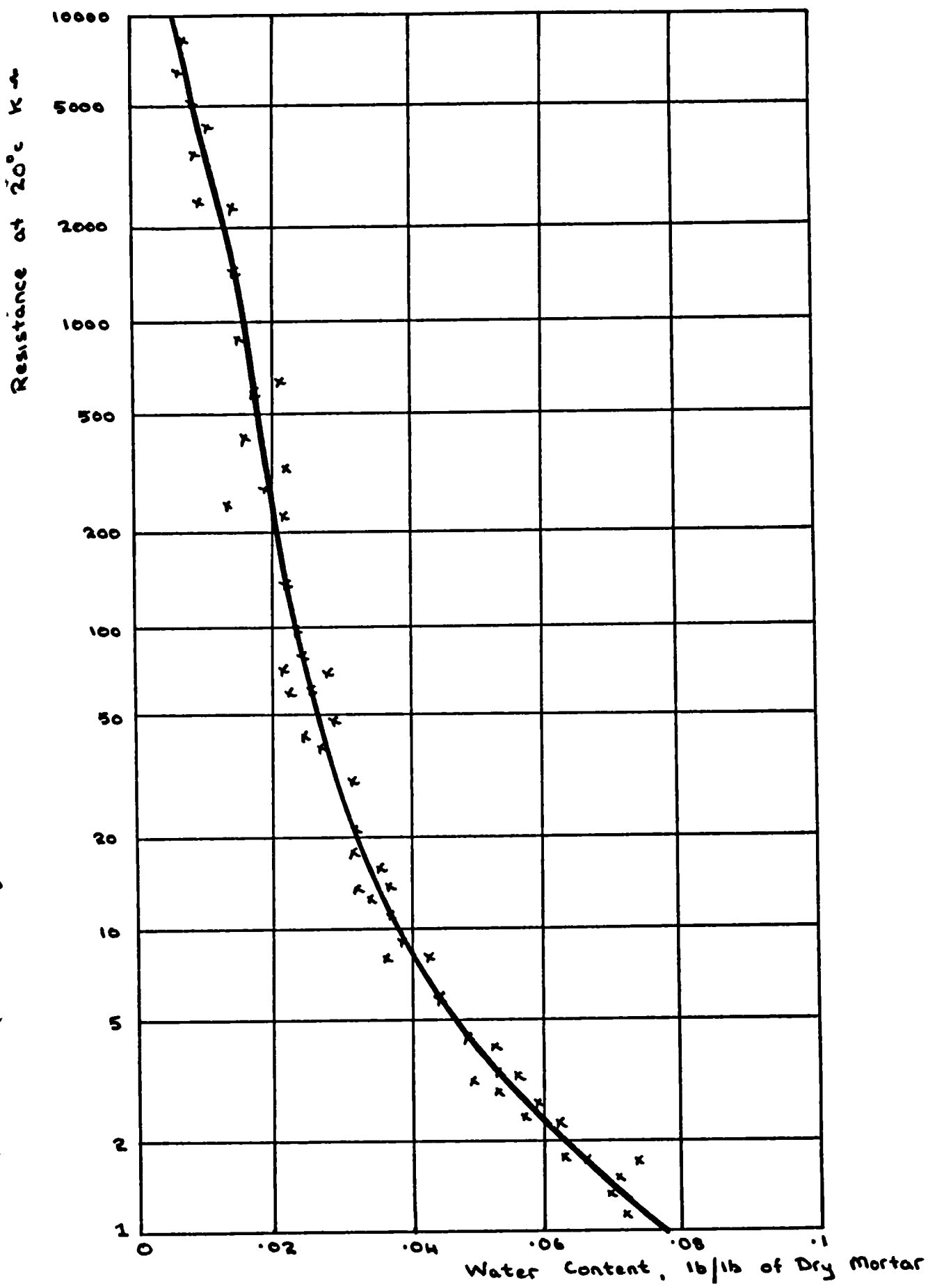


Fig 3:11-Graph of Resistance at 20°C  
against water content of Moisture  
Meters from Cast 3.

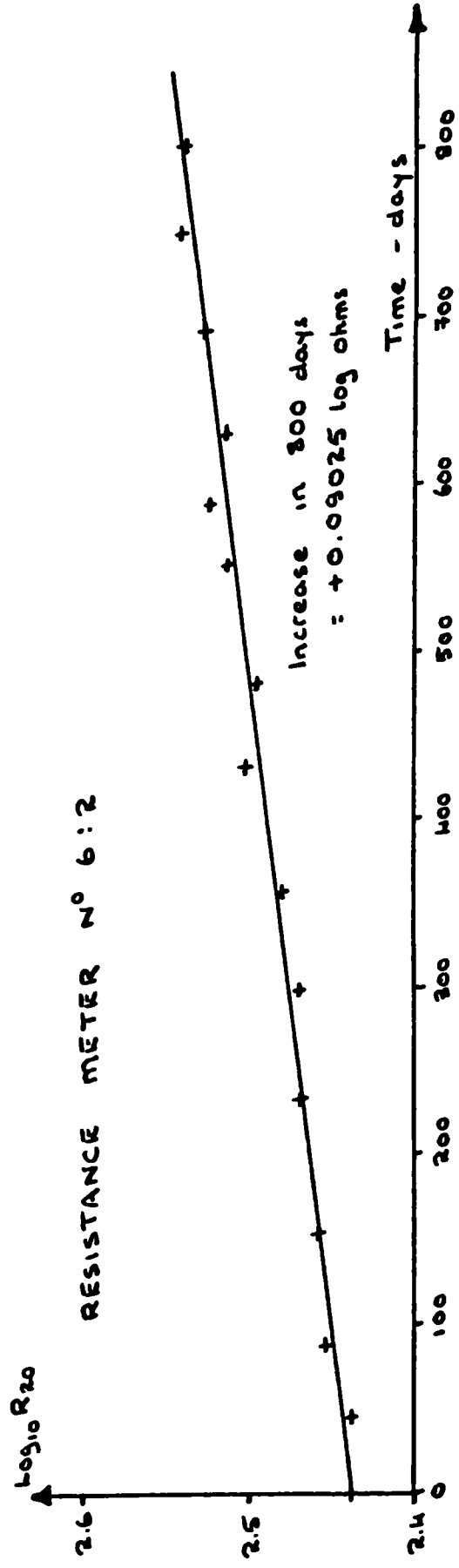


Fig 3:12- Variation of R<sub>20</sub> with time for a Resistance Meter Kept in Sealed Specimen (Meter N° 6:2)

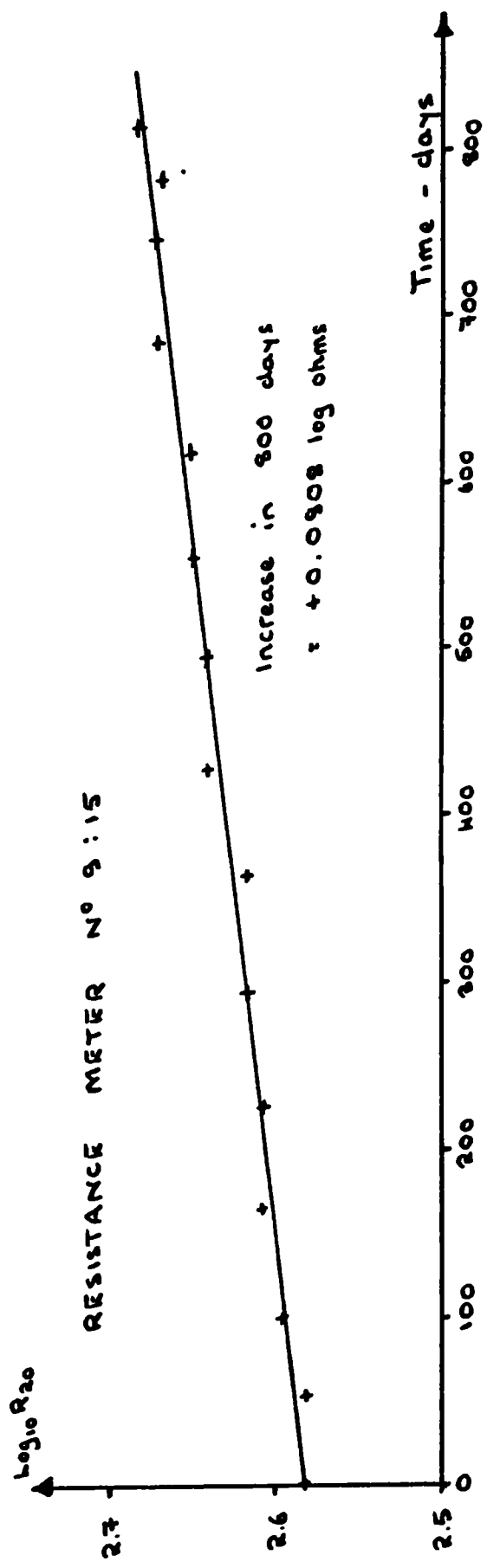


Fig 3:13- Variation of R<sub>20</sub> with time for a Resistance Meter Stored in Limestone (Meter N° 9:15)

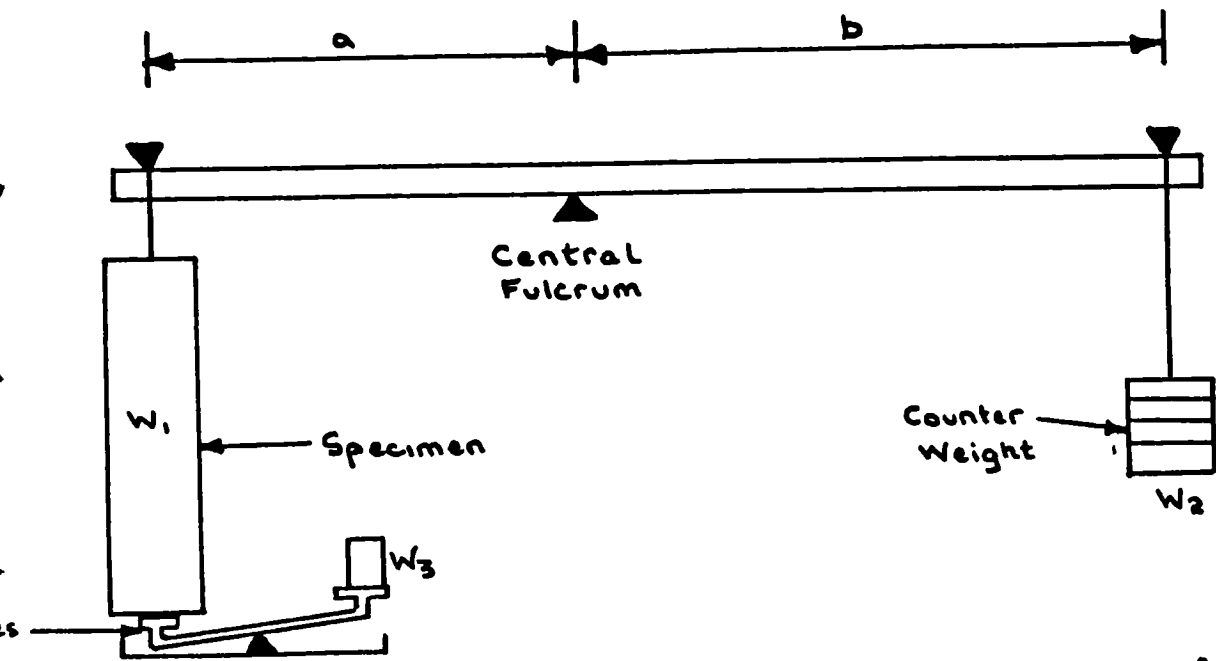


Fig 3:14 Diagrammatic scheme of Counterbalance weighing system

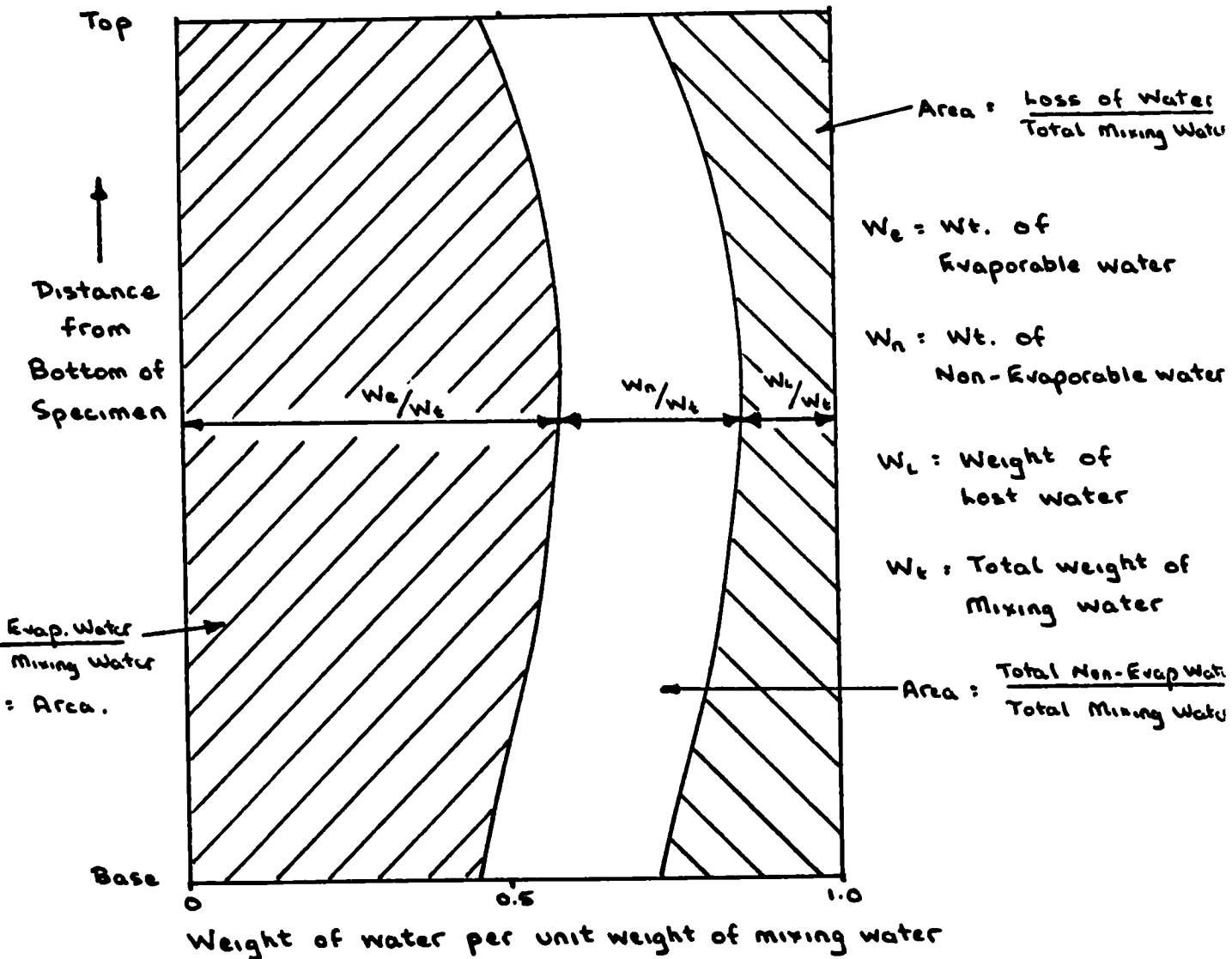


Fig 3:15- Diagrammatic Representation of a Graph showing Final Water Distribution along a Migration Specimen



PLATE III : 1.

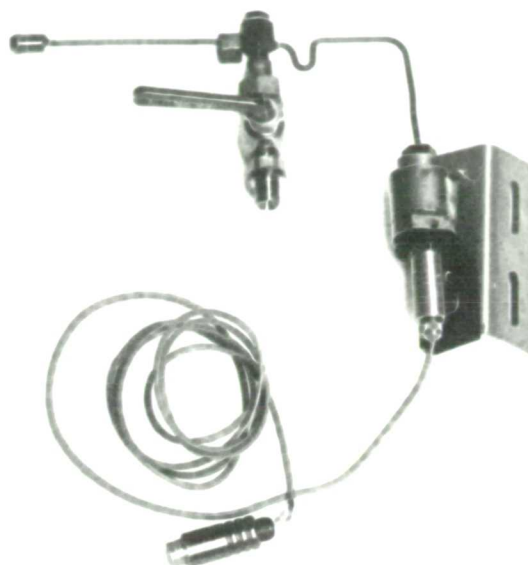


PLATE III : 2.



PLATE III : 3.

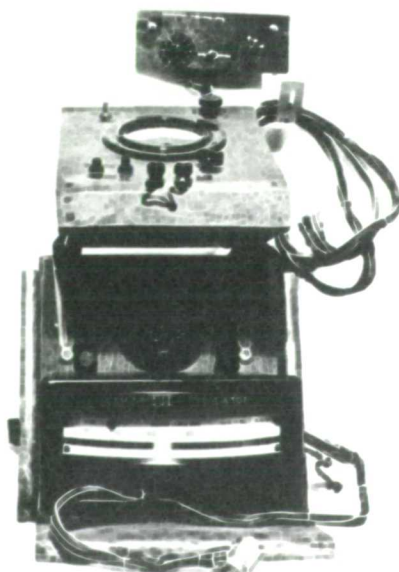


PLATE III : 4.



PLATE III : 5.

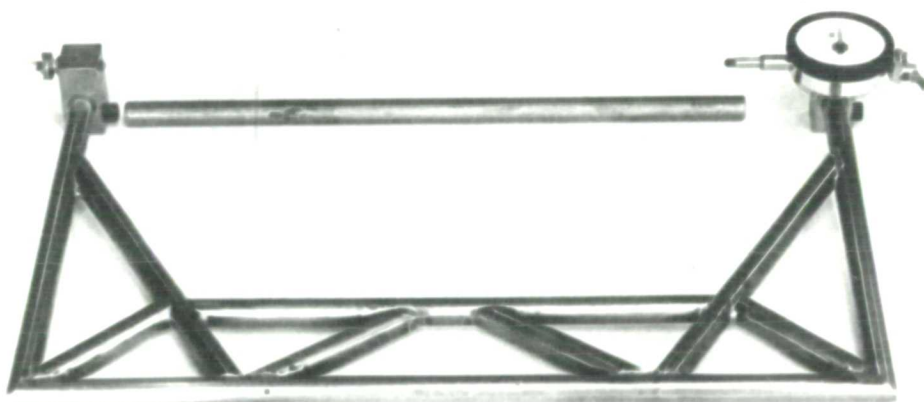


PLATE III : 6.



PLATE III : 7.

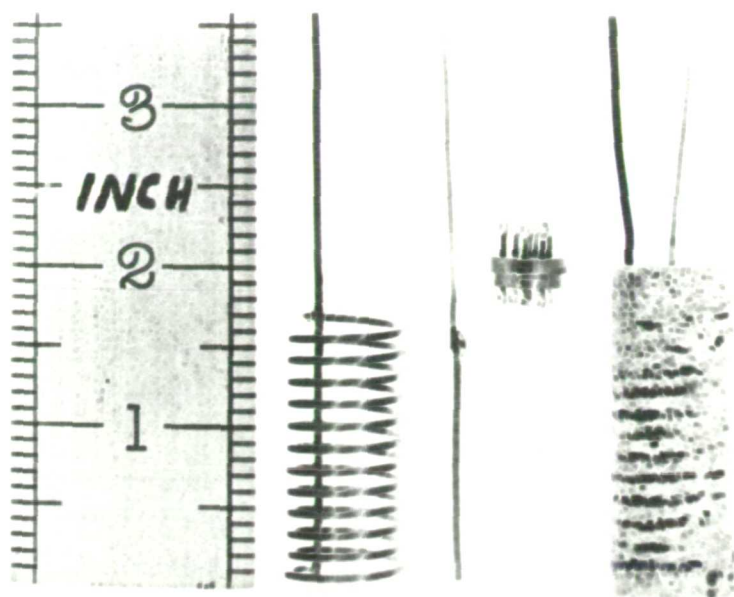


PLATE III : 8 .

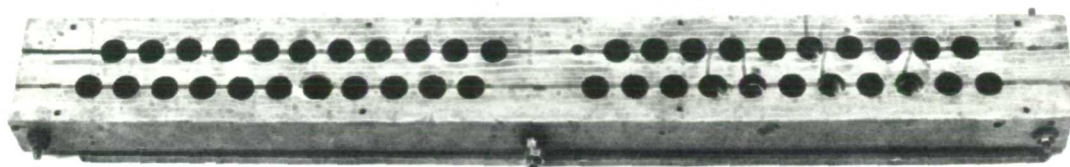


PLATE III : 9 .

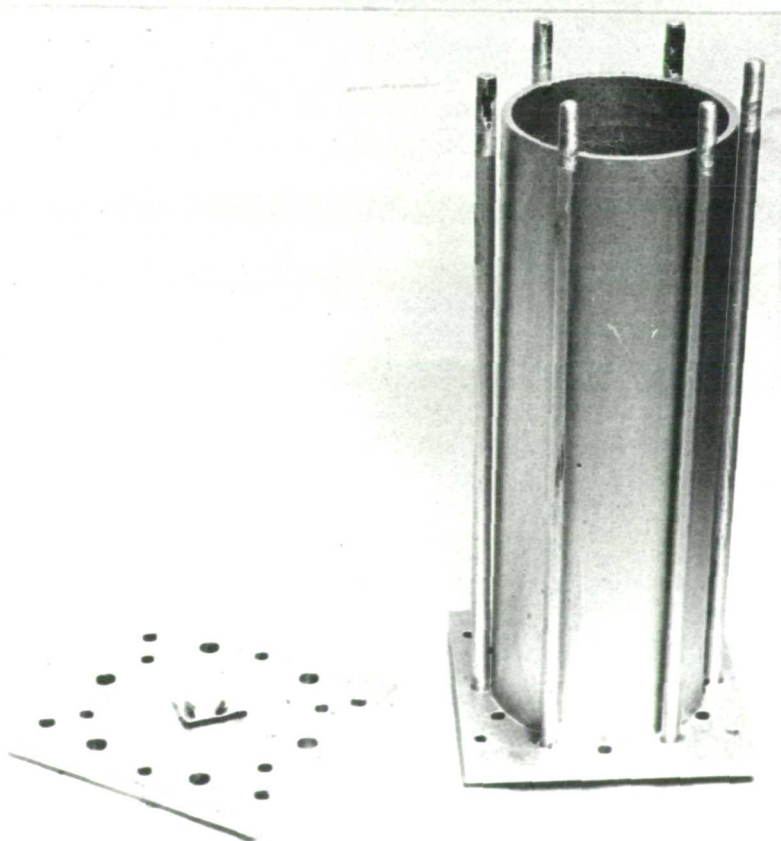


PLATE III : 10 .

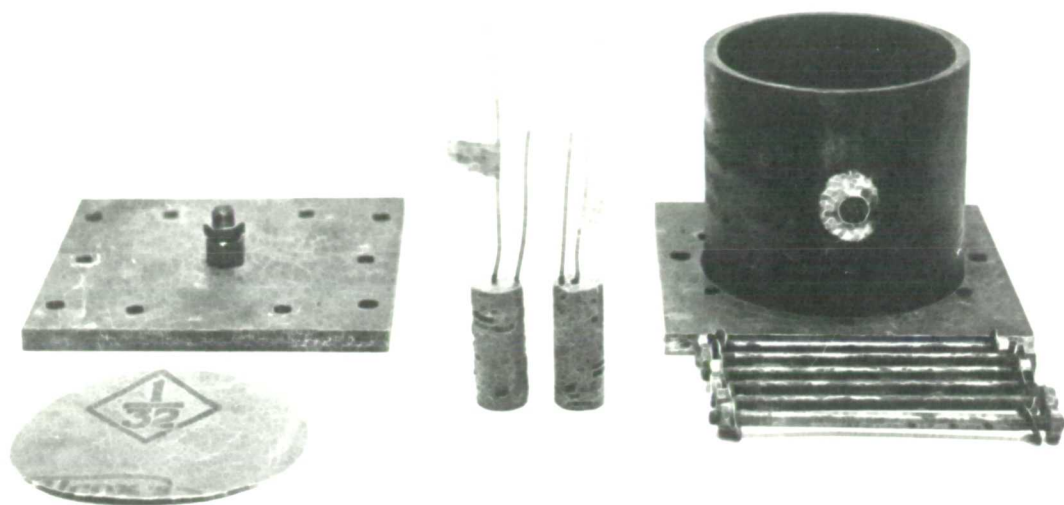


PLATE III : 11.

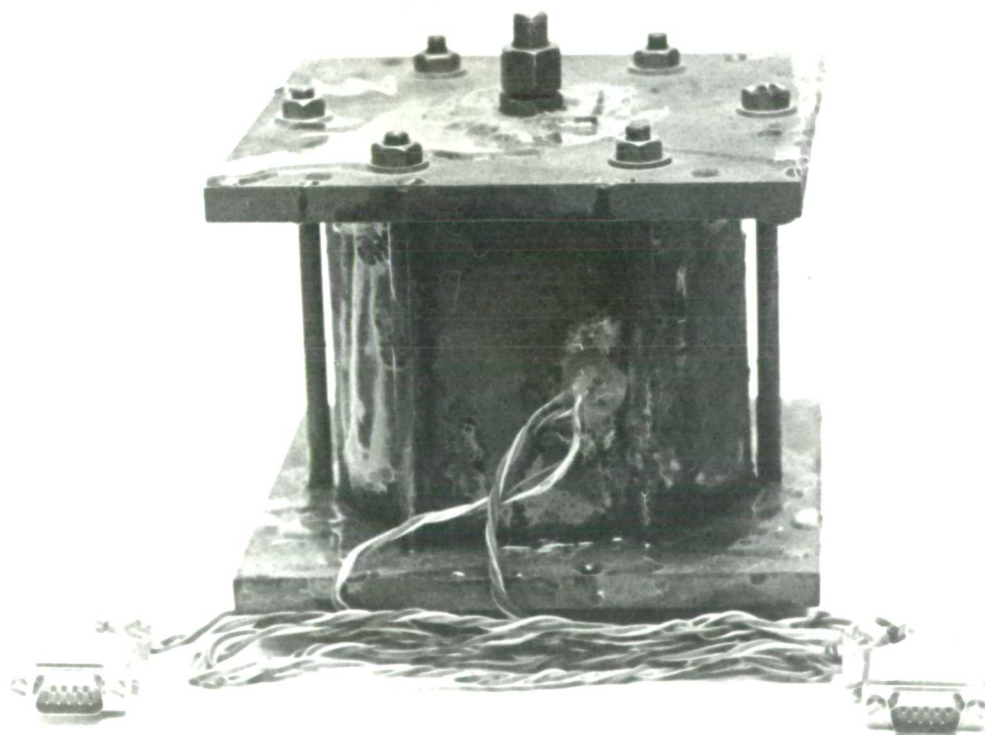


PLATE III : 12.



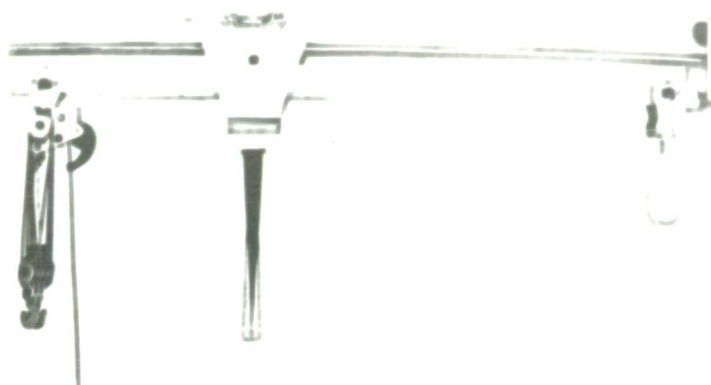


PLATE III : 13.

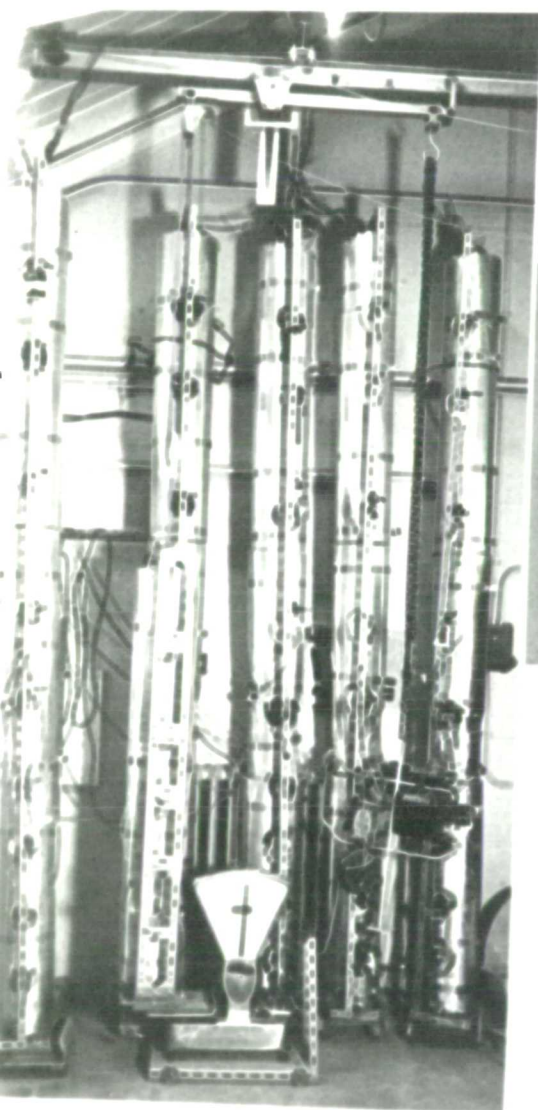


PLATE III : 14.

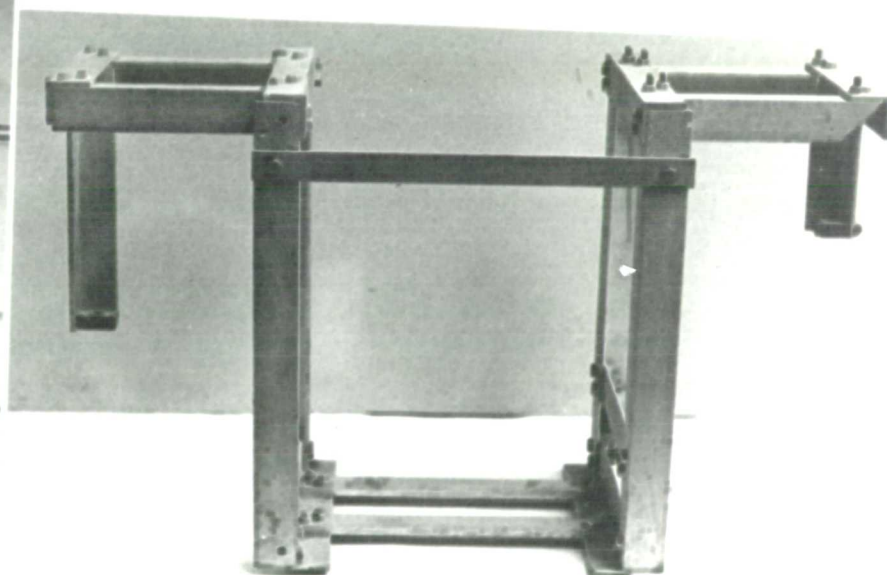


PLATE III : 15.



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CHAPTER FOUR - FIGURES AND PHOTOGRAPHS.

#### FIGURES FOR CHAPTER FOUR.

- Figure 4.1 - Grading Curves for the Limestone Aggregate and Standard Grading Curves.
- Figure 4.2 - Section through Release Test specimen.
- Figure 4.3 - Location of  $1\frac{1}{2}$ " diameter holes in migration and venting test series specimens.
- Figure 4.4 - Section through a typical socket after welding to steel jacket.
- Figure 4.5 - Section A-A showing Base Heater Design and attachment to migration specimens in Plan.
- Figure 4.6 - Section B-B showing Base Heater Design and attachment to migration specimens in elevation.
- Figure 4.7 - Details of half mould of cast iron used to cast pore pressure/shrinkage specimen.
- Figure 4.8 - Section A-A showing in elevation details of steel jacket anchored to base plate.
- Figure 4.9 - Section B-B showing plan of details of steel jacket anchored to Base Plate.
- Figure 4.10 - Details of positioning of  $\frac{1}{4}$ " and  $\frac{1}{8}$ " holes drilled in steel outer jacket to accommodate instrumentation relative to the base.
- Figure 4.11 - Diagrammatic representation of Lubricating system used in extracting cores from concrete specimens.

#### PHOTOGRAPHS FOR CHAPTER FOUR.

- Plate IV:1 - View of Sealing Jacket prior to Casting.
- Plate IV:2 - View of Specimens ready for casting on vibrating table.
- Plate IV:3 - View of Specimen ready for testing.

- 41.
- Plate IV:4 - View of specimen assembled in oven ready for testing.
  - Plate IV:5 - View of specimen being weighed during a Release Test.
  - Plate IV:6 - 5 ft. specimen under test for welds.
  - Plate IV:7 - 10 ft. specimen under test for welds.
  - Plate IV:8 - View of Potter vibrator being used in 5 ft. specimen during casting.
  - Plate IV:9 - View of 10 ft. specimen in casting order.
  - Plate IV:10 - View of instrumentation introduced into specimen during casting.
  - Plate IV:11 - View of gas plug with instrumentation passing through and coat of autoplax resin.
  - Plate IV:12 - View of steel hook and bar inserted in specimen.
  - Plate IV:13 - View of klinger valve + lagging on socket.
  - Plate IV:14 - View of Base Heater.
  - Plate IV:15 - View of tape heater on 5 ft. specimen.
  - Plate IV:16 - View of Heater Control Panel.
  - Plate IV:17 - View of 1- ft. specimen showing spacing of tape heaters and also specimen ready for testing.
  - Plate IV:18 - View of bank of 5 ft. specimens ready for testing.
  - Plate IV:19 - View of Pipe cutter.
  - Plate IV:20 - Specimen length cut using Pipe cutter.
  - Plate IV:21 - View of individual Pore Pressure/Shrinkage mould with instrumentation.
  - Plate IV:22 - View of specimen mould ready for casting.
  - Plate IV:23 - View of specimen cast in test casting procedure.
  - Plate IV:24 - Mould used in cast Silicone Rubber jacket.

- Plate IV:25 - View of Silicone Rubber jacket "half cast".
- Plate IV:26 - View of Steel outer jacket by itself.
- Plate IV:27 - View of Klinger valves fixed to handy angle as used in pore pressure/shrinkage experiment.
- Plate IV:28 - View of Pore Pressure/Shrinkage specimen ready for testing and heater control panel.
- Plate IV:29 - View of Vertical movements being recorded.
- Plate IV:30 - View of Horizontal movements being recorded.
- Plate IV:31 - Subsidiary specimen to assess behaviour of sealing jacket on Pore Pressure/Shrinkage test.
- Plate IV:32 - View of specimen used to assess variation of co-efficient of expansion with moisture content.
- Plate IV:33 - View of Coring Drill
- Plate IV:34 - View of core and brass stub to hold specimen in microscope.

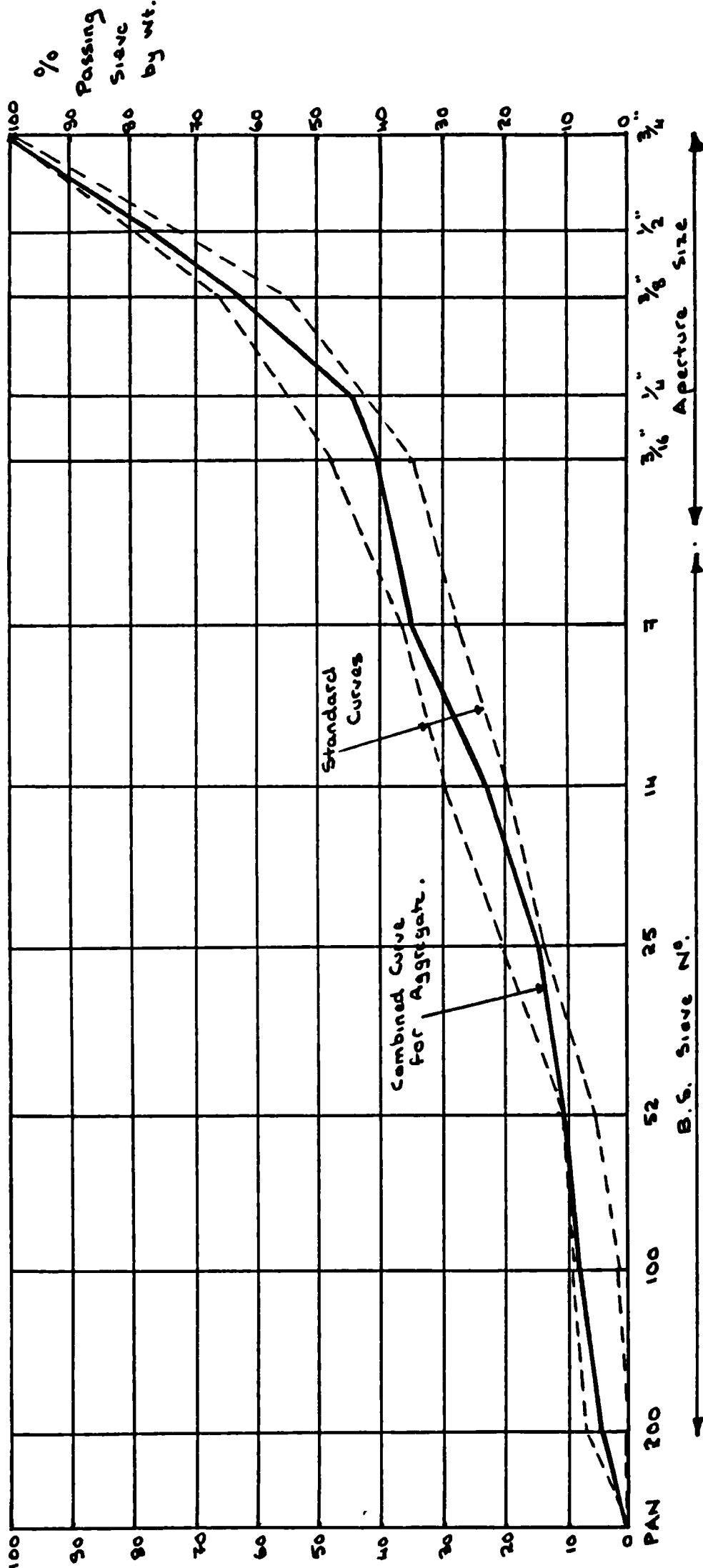


Fig 4:1 - GRADING CURVE FOR LIMESTONE AGGREGATE

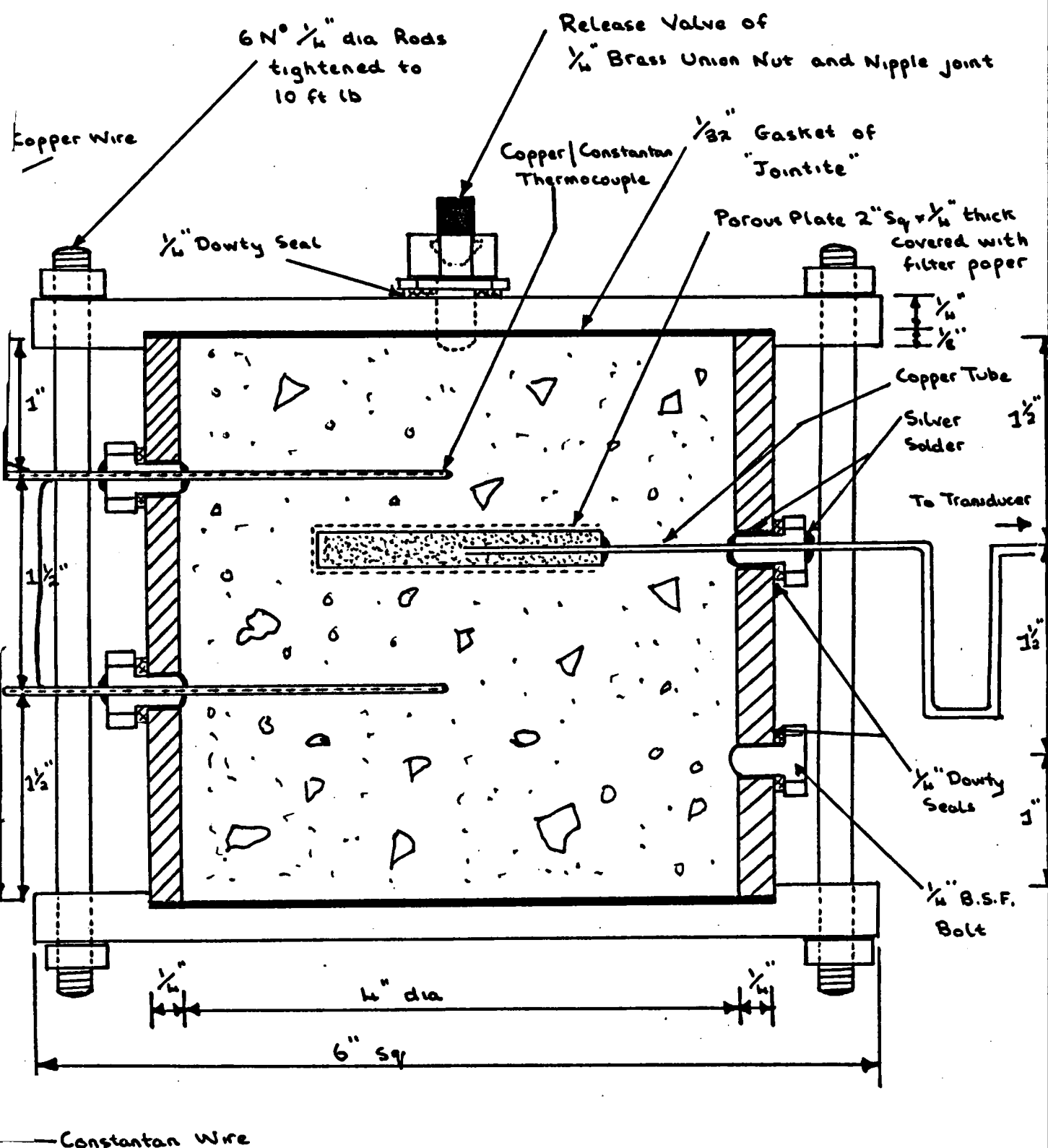


Fig 4!2 - Section through a  
Release Test Specimen



Fig. 4.14-Section through a typical plug and socket after welding to the steel jacket.

Scale : Twice actual size

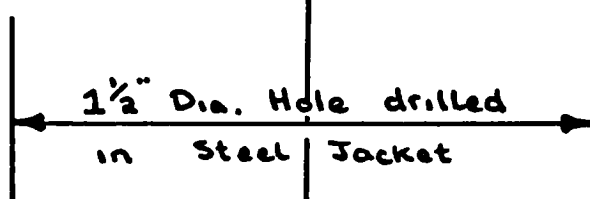
$\frac{1}{4}$ " Dia. Hole through which instrumentation leads pass after specimen cast.

$1\frac{1}{2}$ " B.S.P.  
Gas Plug

$1\frac{1}{2}$ " B.S.P.  
Gas Socket

$1\frac{3}{4}$ "

Weld



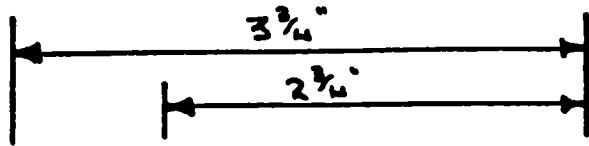
$\frac{1}{4}$ " Outer Steel Jacket

$2\frac{1}{4}$ "

made  
'Boss  
ite' and  
P.



1a.  $\frac{1}{16}$ " thick  
el. ring

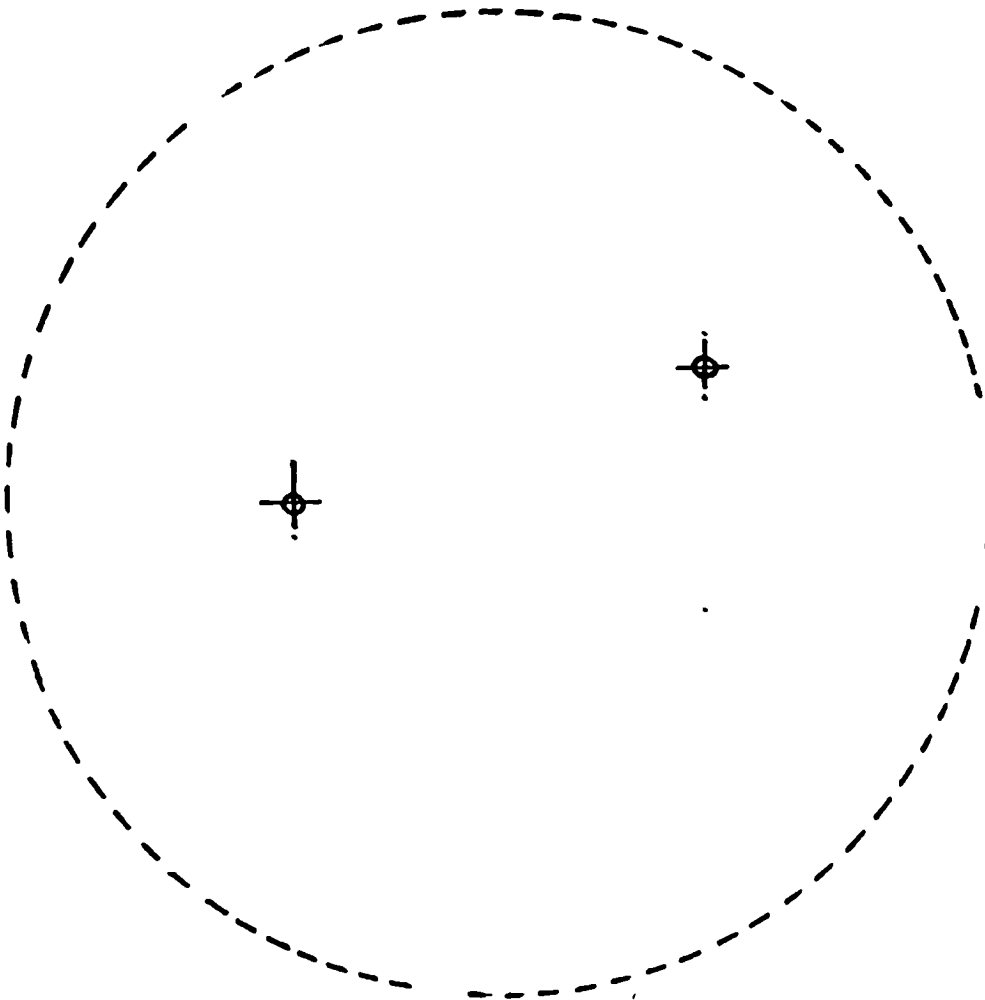


Glass Fibre  
Insulation

Punched  
Metal Cage



Terminals  
Block



B

4 N°  $\frac{1}{16}$ " B.S.F.  
Set Screws

$\frac{1}{16}$ " Thick Metal  
Plate Covering  
Heating Elements,

3 N° 4 B.A.  
Screws

Bead Insulated  
Wire.

Fig 4:5 - Section A-A showing Base  
Heater Design and attachment  
to Migration Specimens.  
in Plan.

4 N°  $\frac{1}{4}$ " B.S.F. Set  
Screws 2" long

Sealing Jacket of  
Specimen

3 N° 4 B.A.  
Screws  $\frac{3}{4}$ " long

Mica Sheet  
(Dotted)

Base Plate  
of Specimen

$\frac{1}{16}$ " Thick  
Metal  
Plate

450 watt Electr  
Iron Elemen

Weld

Terminal  
Block  
Bead  
Insulated  
Wire

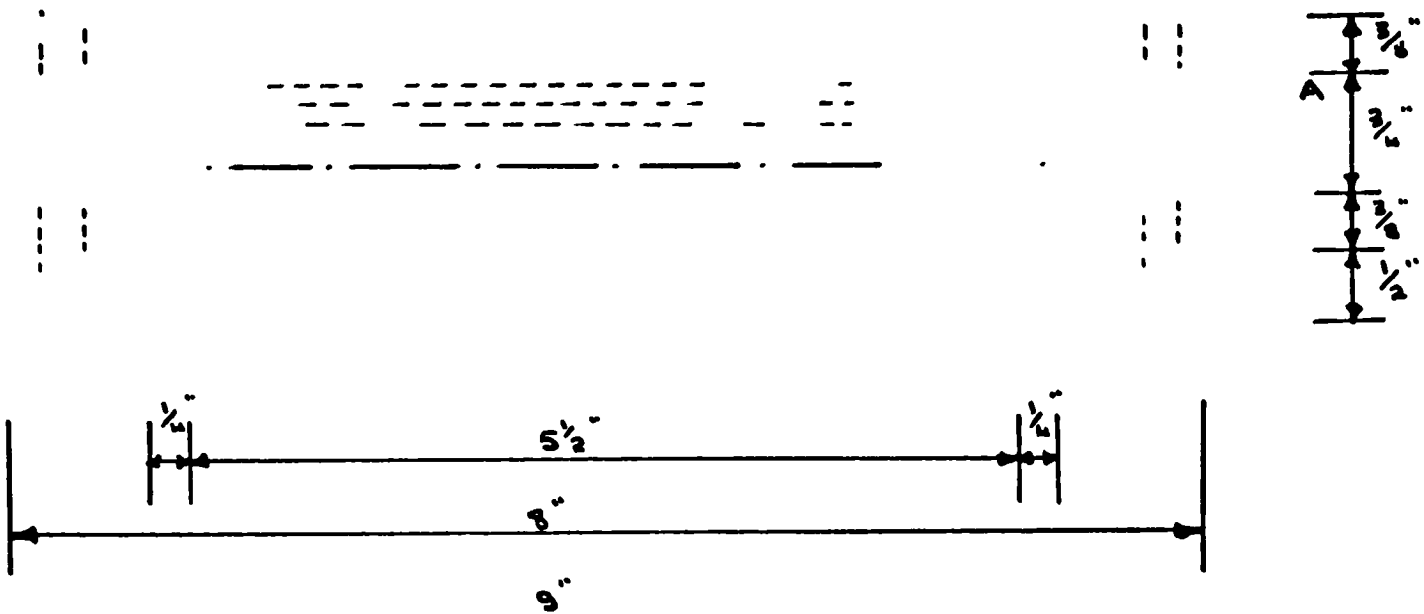


Fig 4:6 - Section B-B showing Base  
Heater Design and attachment  
to Migration Specimens. in  
Elevation

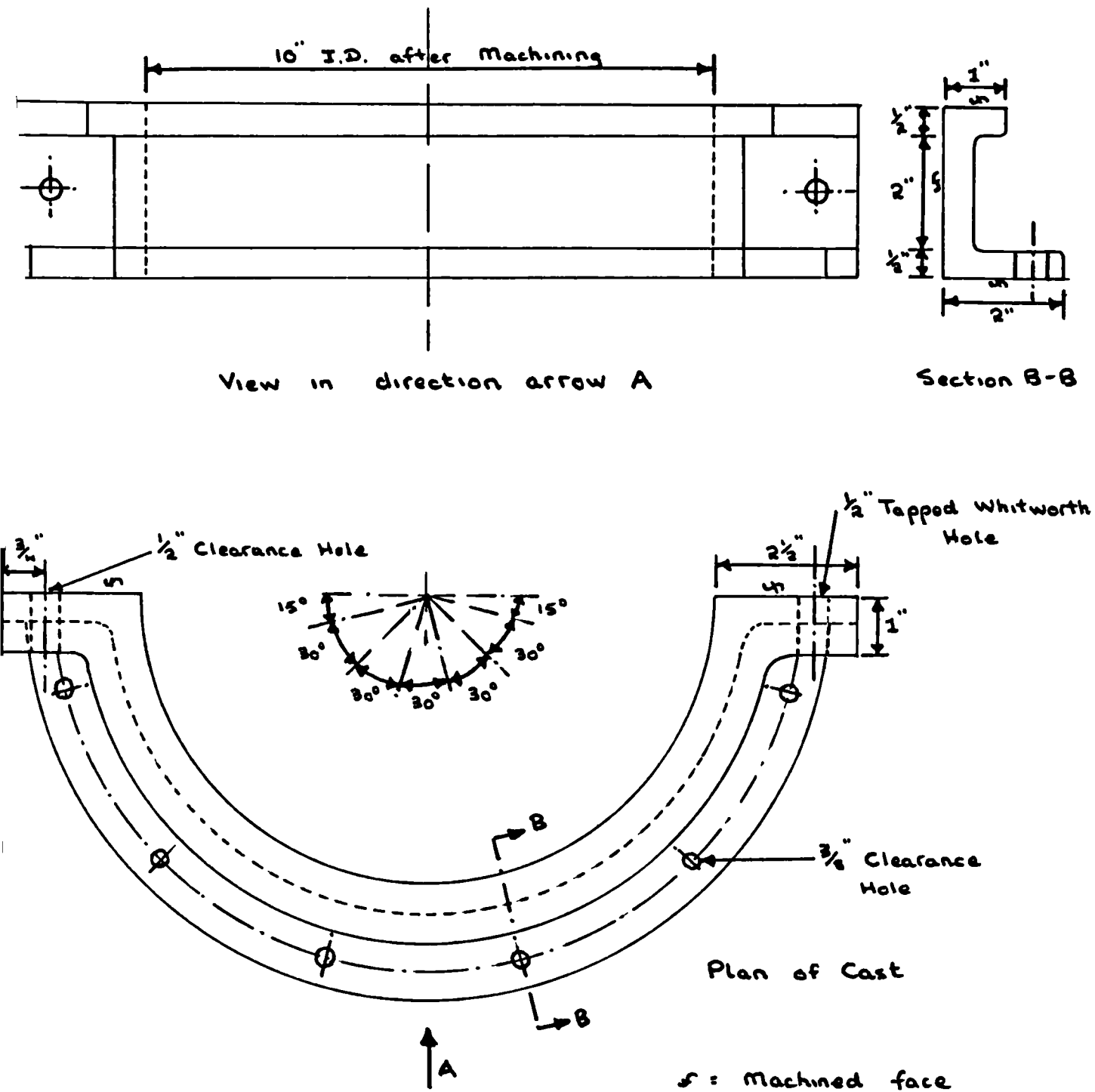


Fig:7-Details of half mould of Cast Iron used for casting Pore Pressure - Shrinkage Specimen.

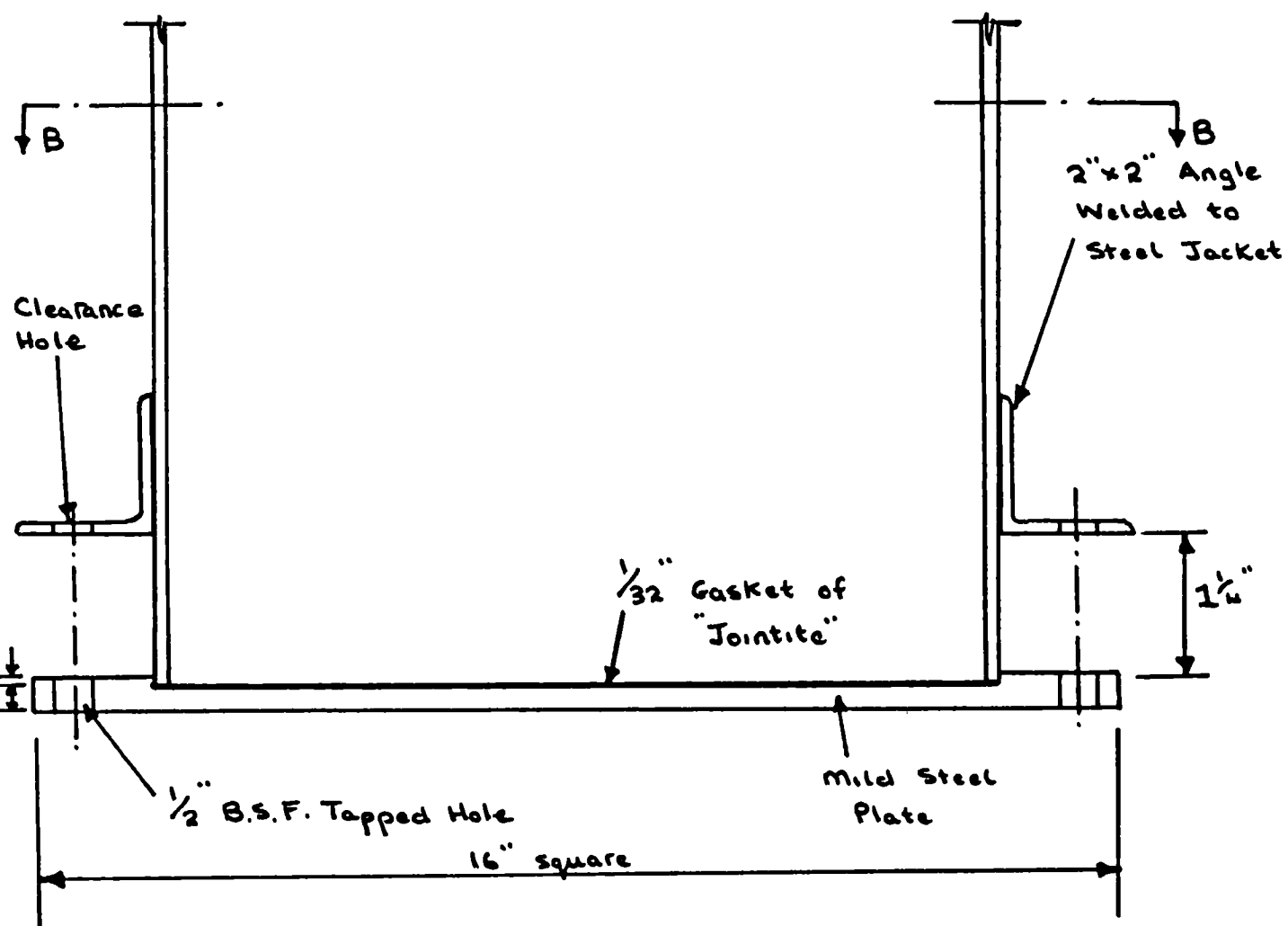


Fig:8- Section A-A showing in elevation of details of Steel Jacket anchored to Base Plate.

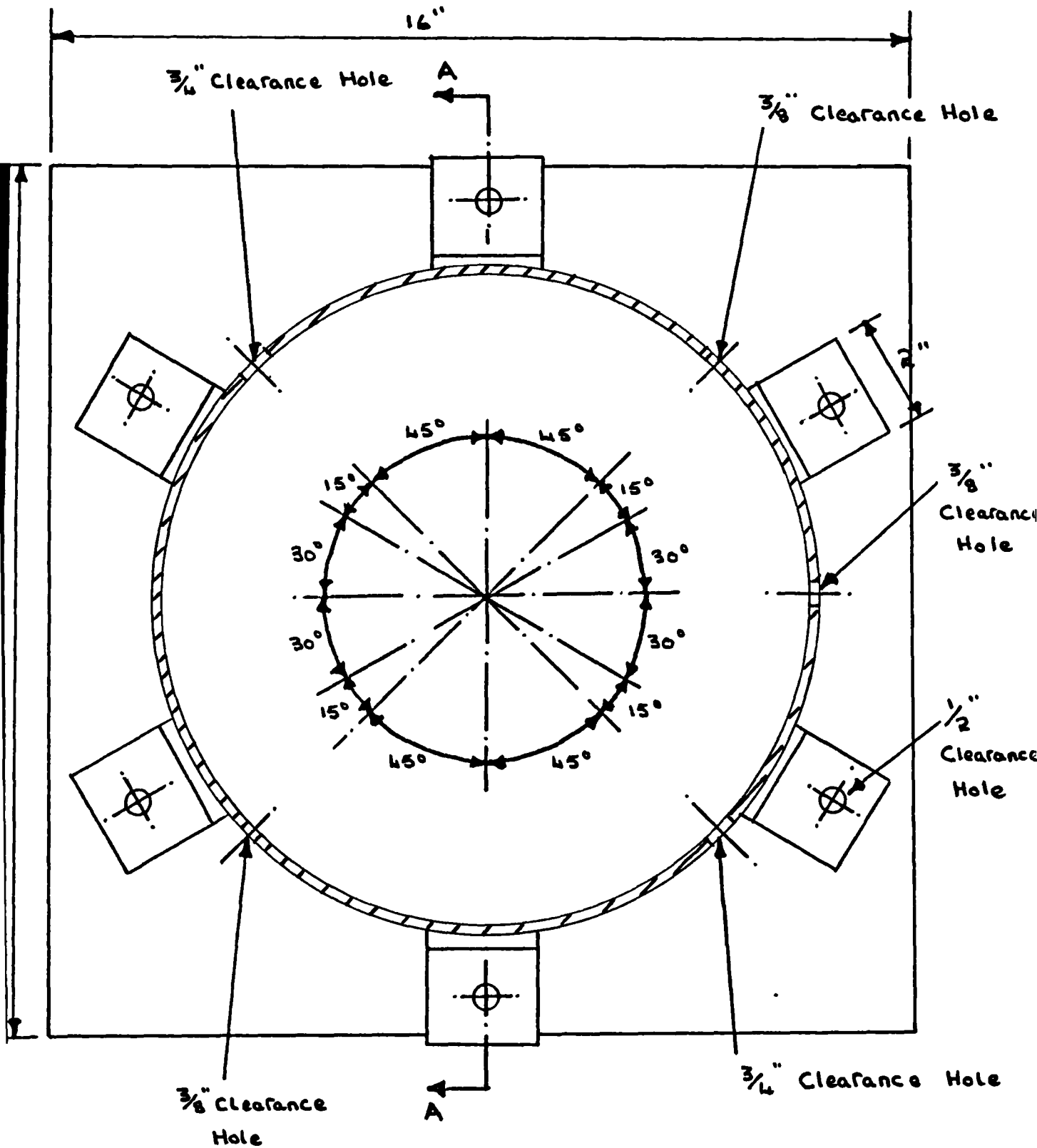
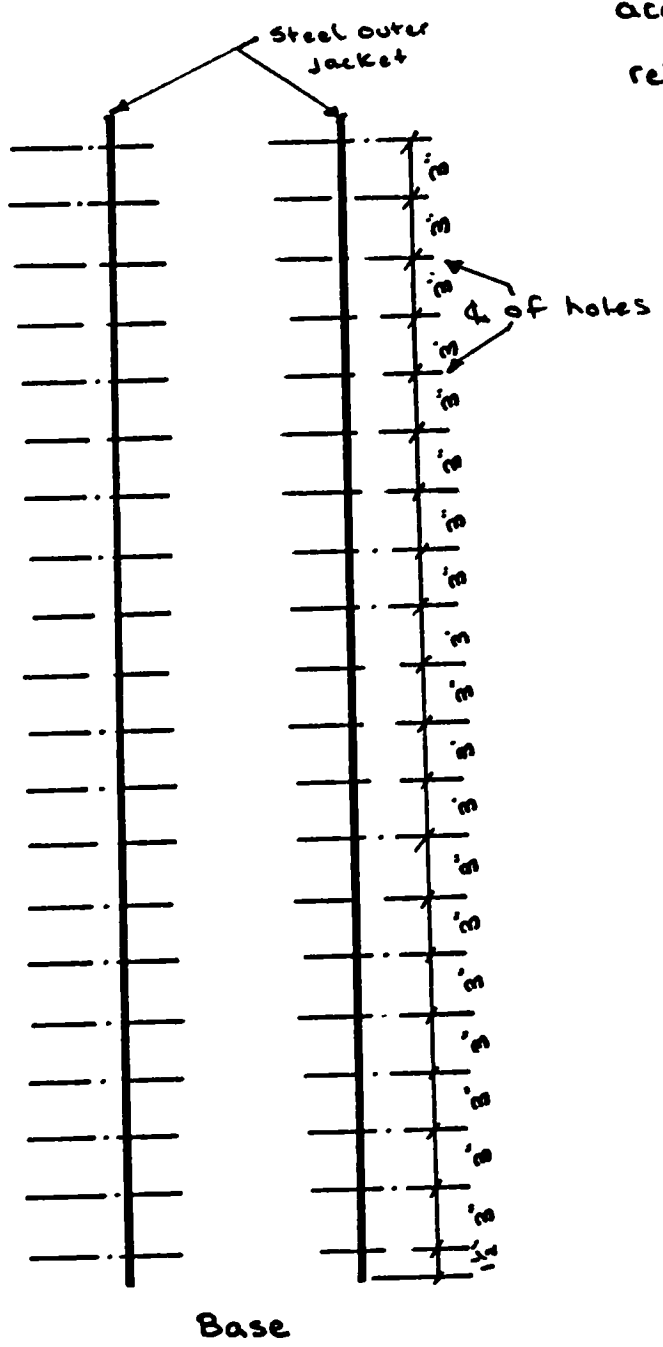


Fig 4:9- Section B-B showing  
plan of details of  
Steel Jacket anchored  
to Base Plate.

Fig. 4:10. Details of positioning of  $\frac{3}{16}$ " and  $\frac{3}{8}$ " holes drilled in steel outer jacket to accomodate instrumentation relative to the base.



Scale : 1" = 10"

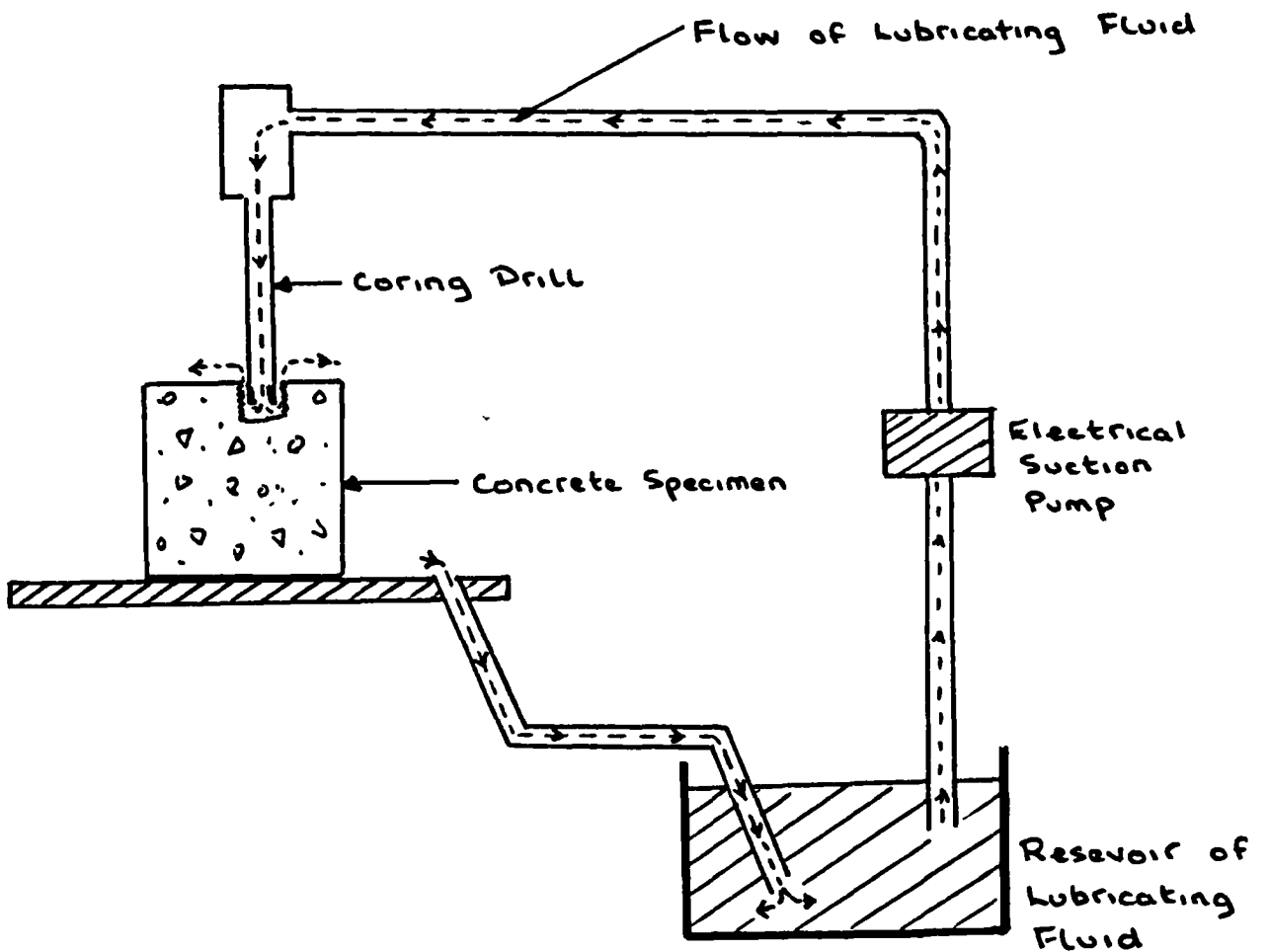


Fig 4:11- Diagrammatic Representation of  
lubricating system used in Extracting  
Cores from Concrete specimens

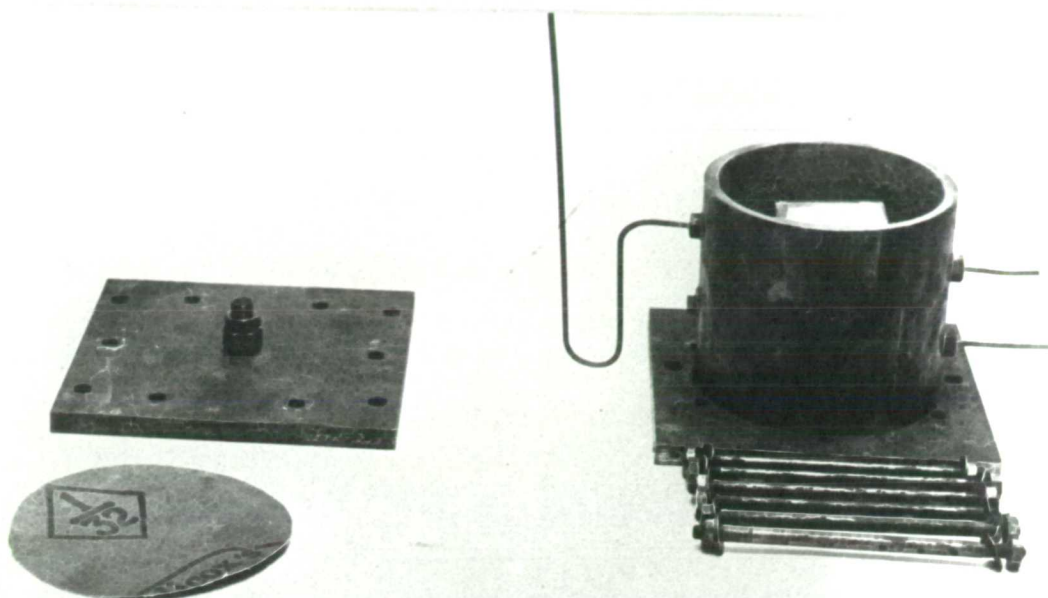


PLATE IV : 1.

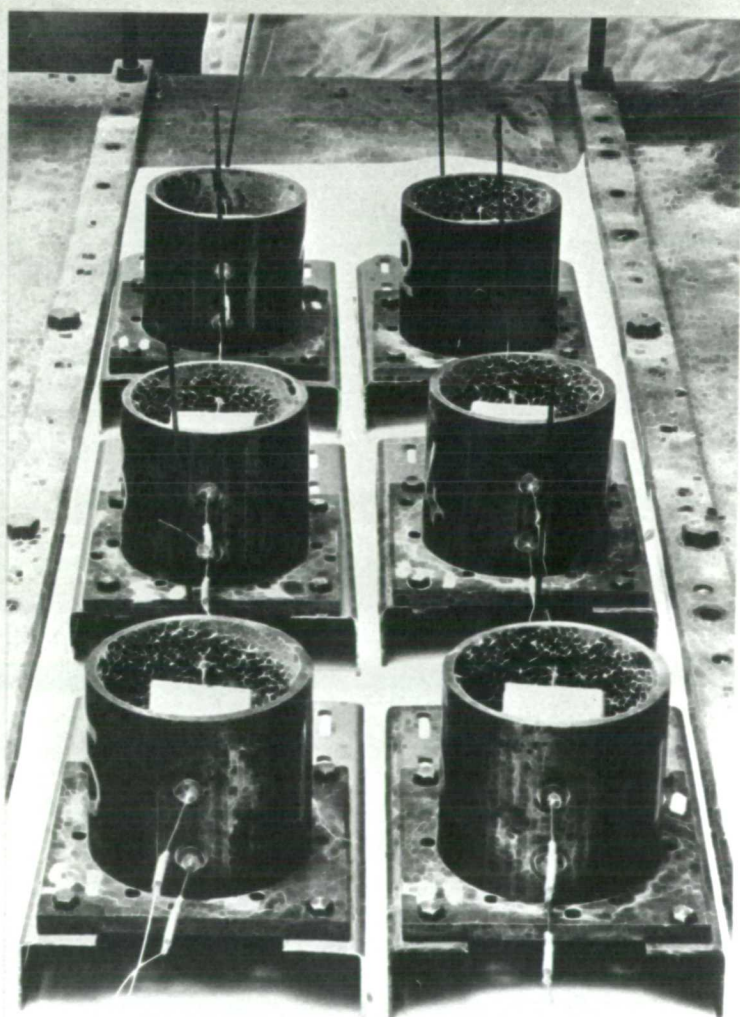


PLATE IV : 2.



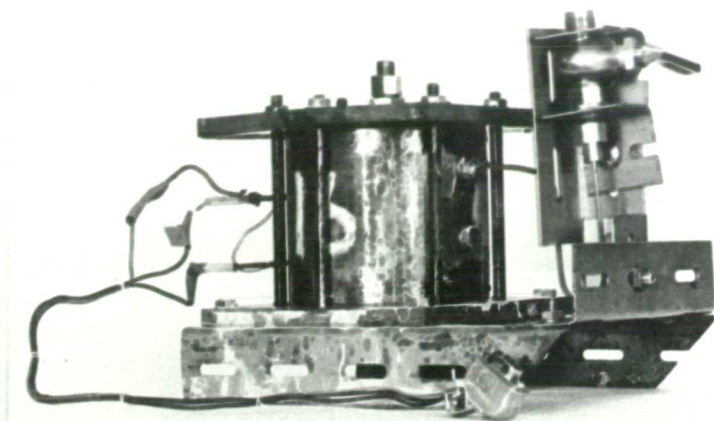


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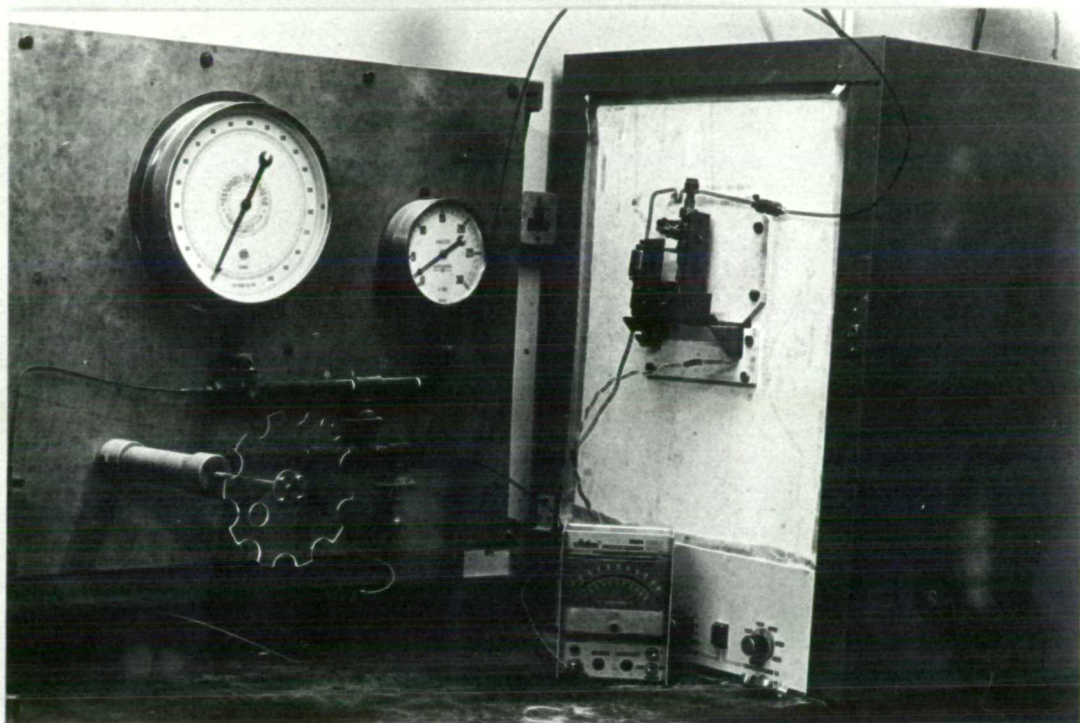


PLATE IV : 4.

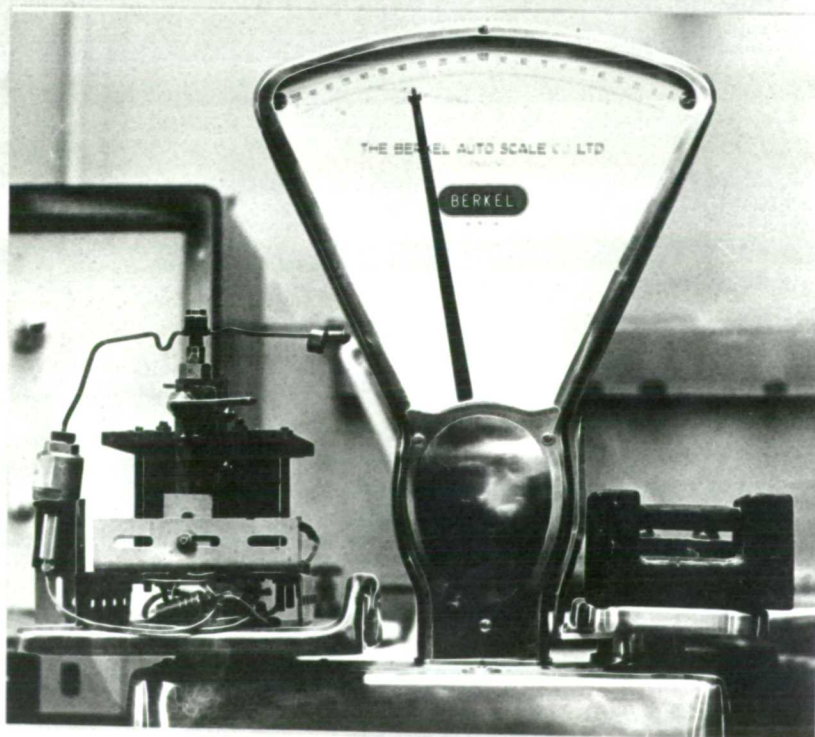


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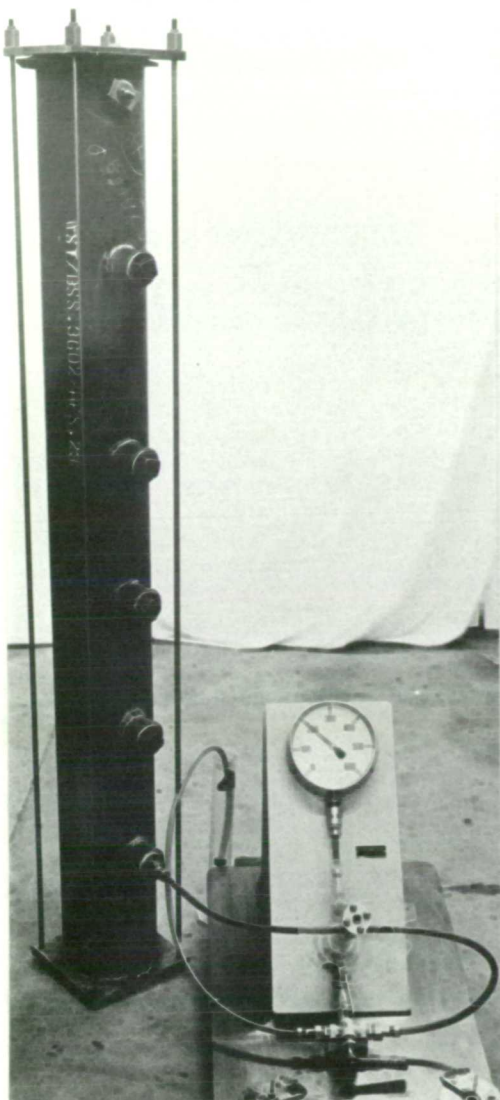


PLATE IV : 6



PLATE IV : 7.



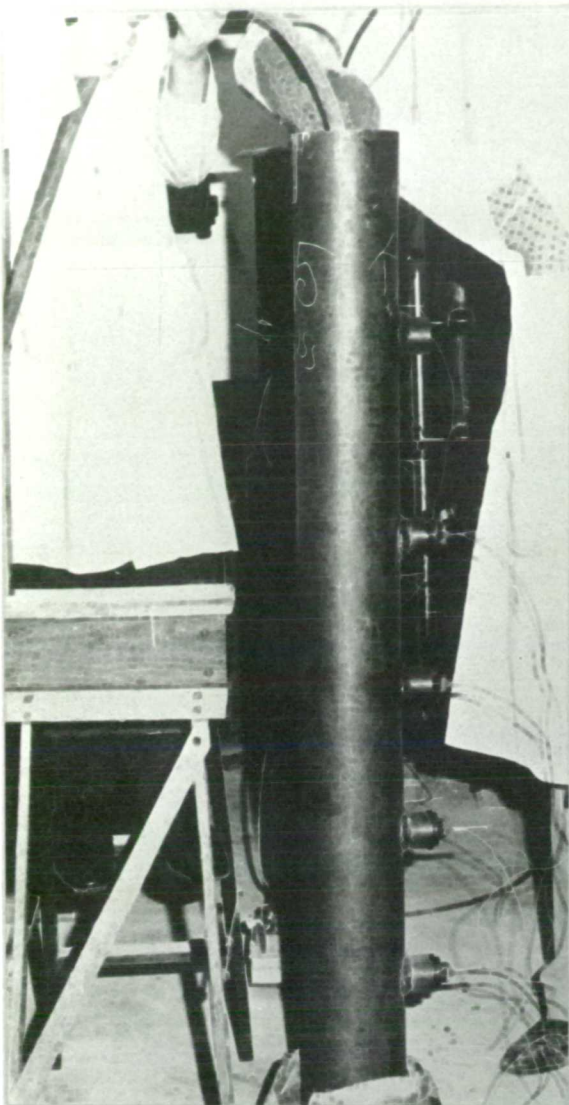


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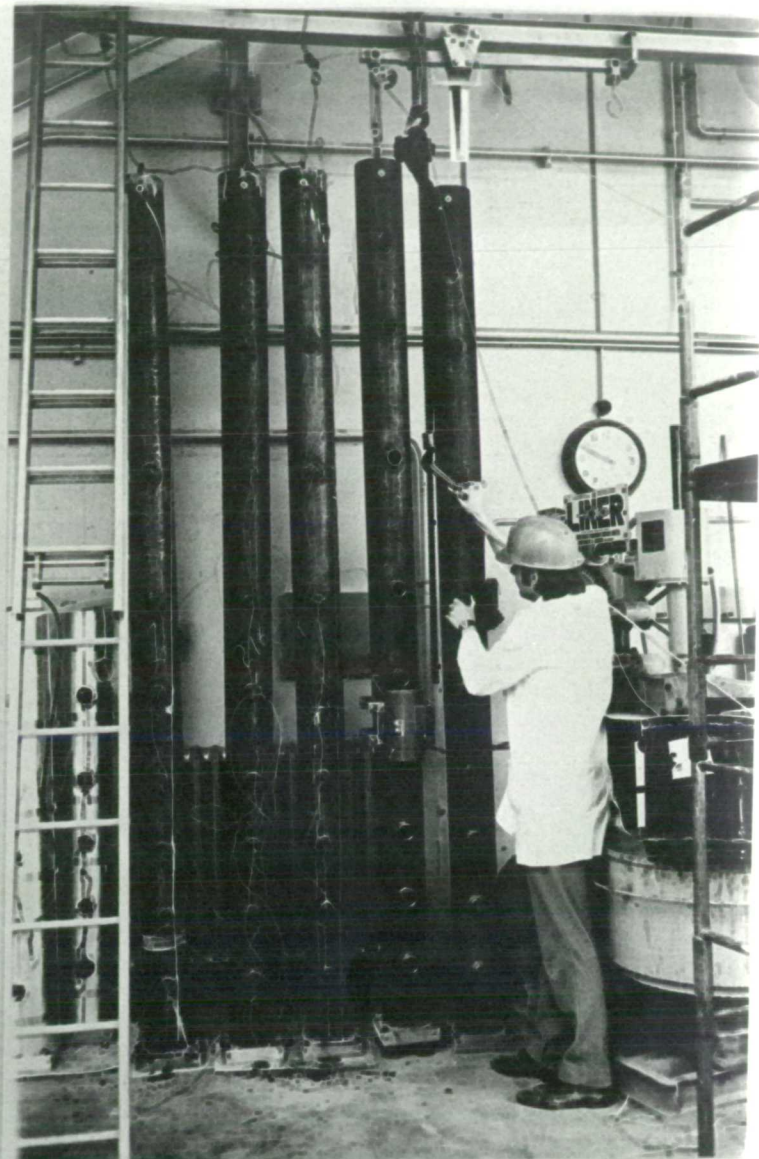


PLATE IV : 9.



PLATE IV : 10.

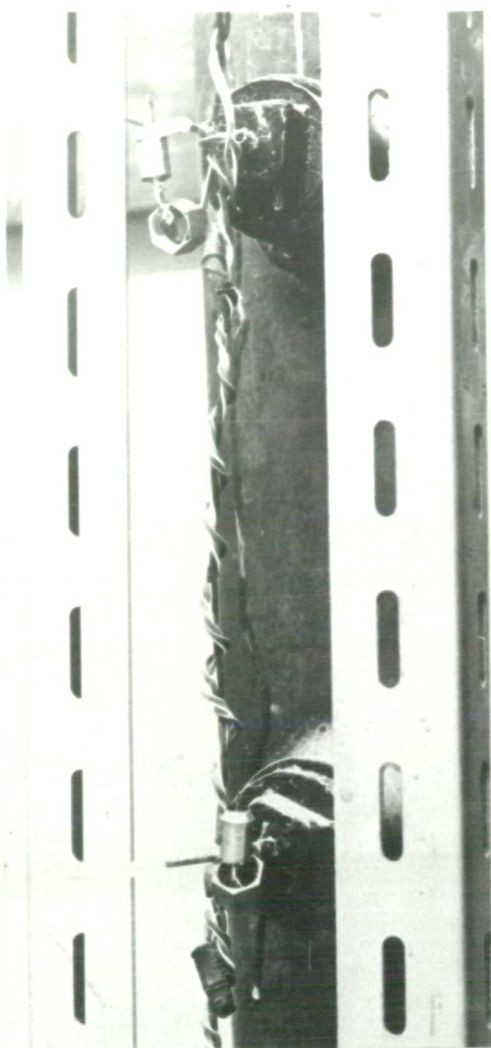


PLATE IV : 11



PLATE IV : 12

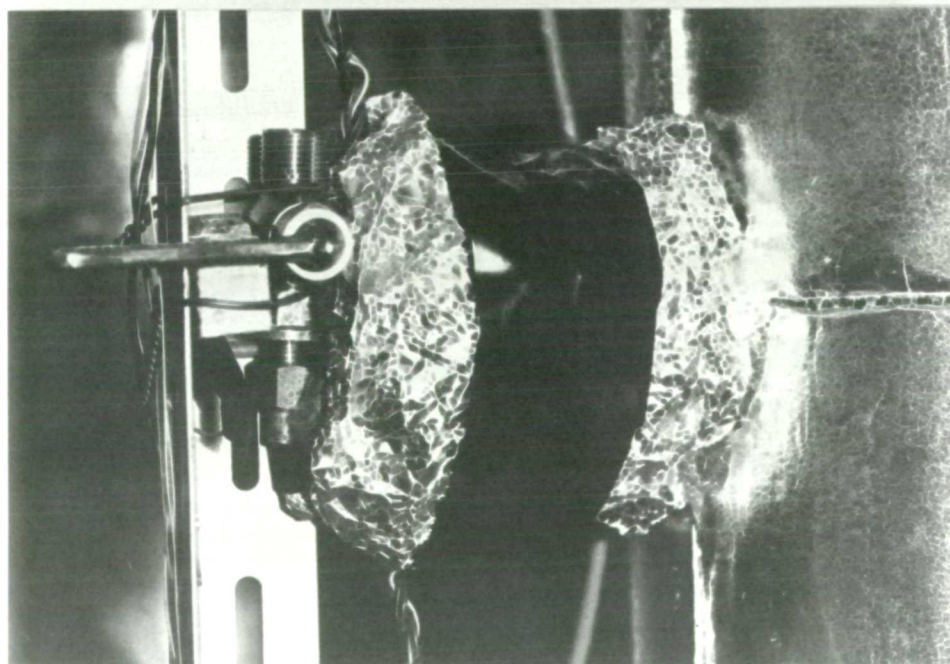


PLATE IV : 13



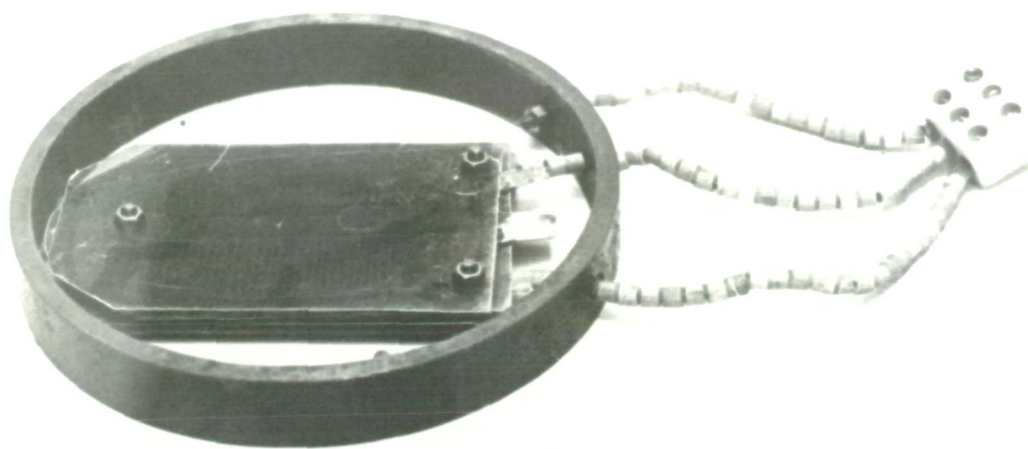


PLATE IV : 14.



PLATE IV : 15.

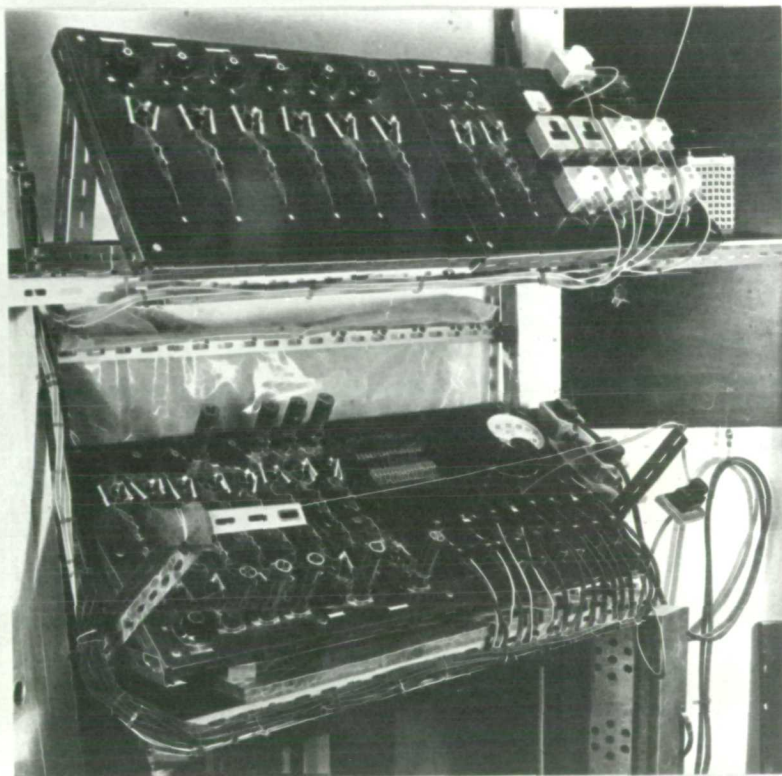


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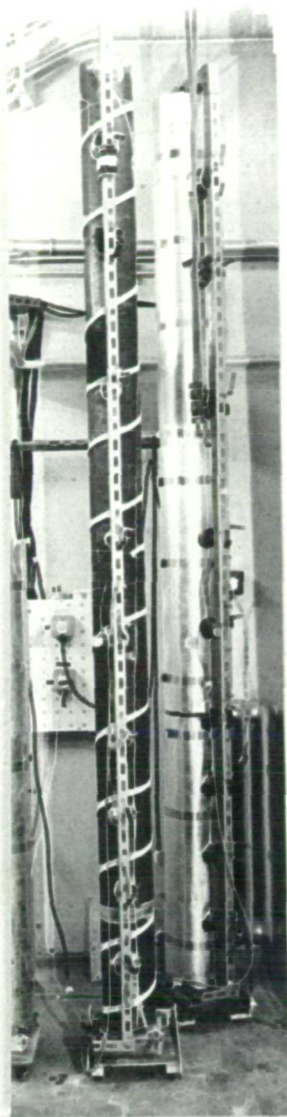


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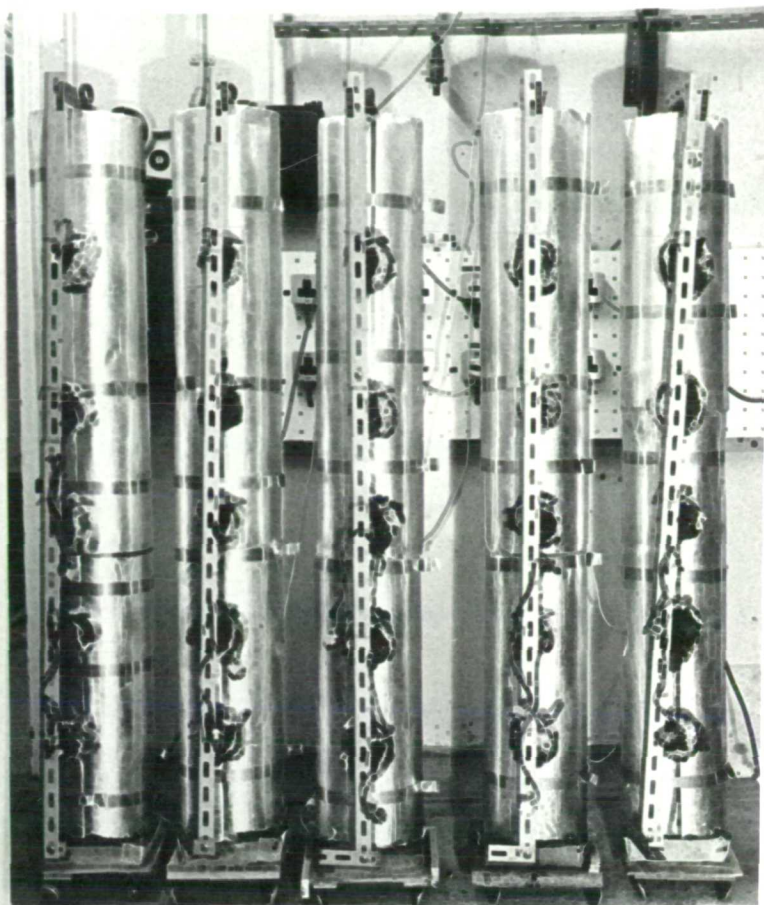


PLATE IV : 18



PLATE IV : 19.



PLATE IV : 20.



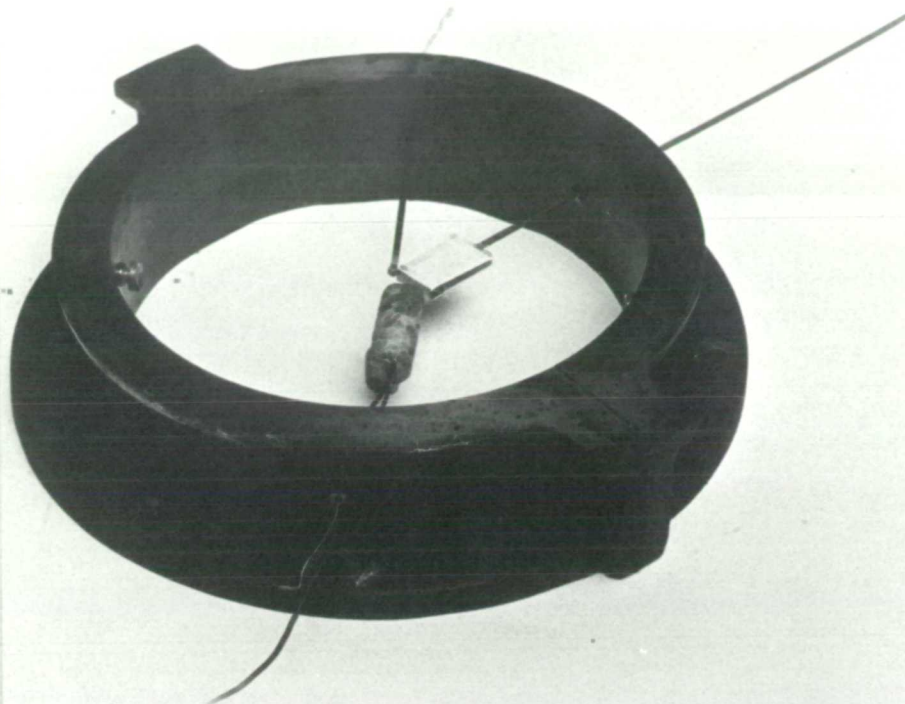


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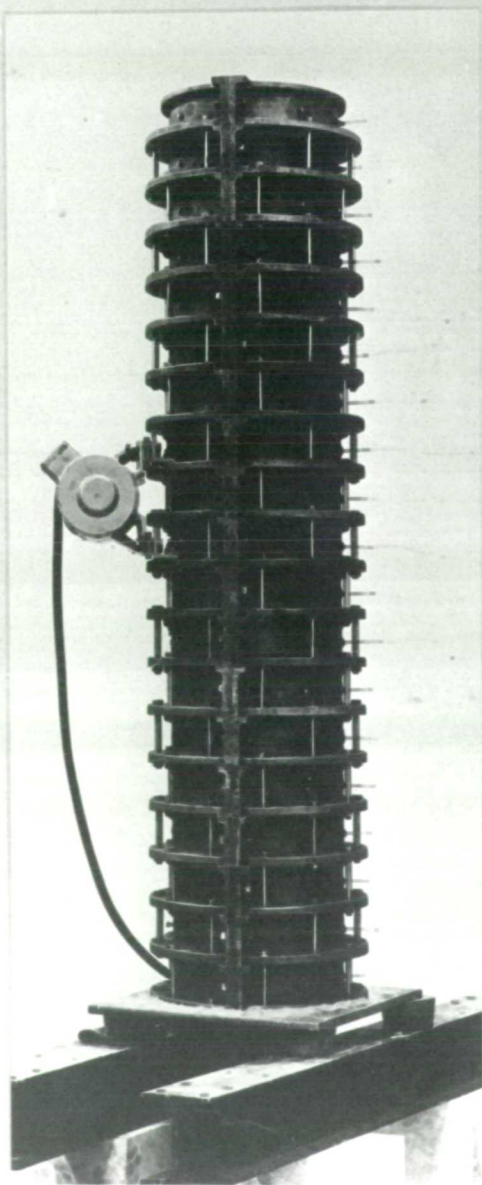


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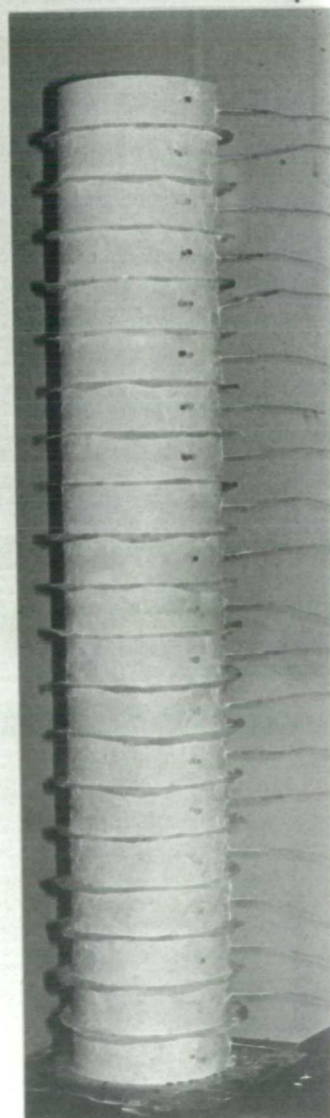


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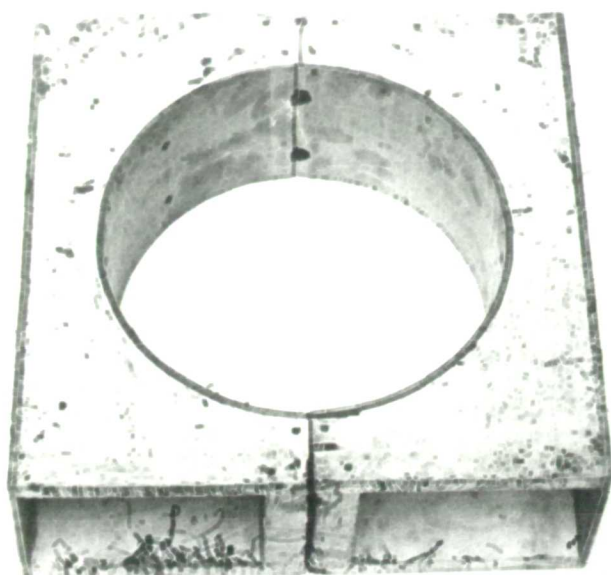


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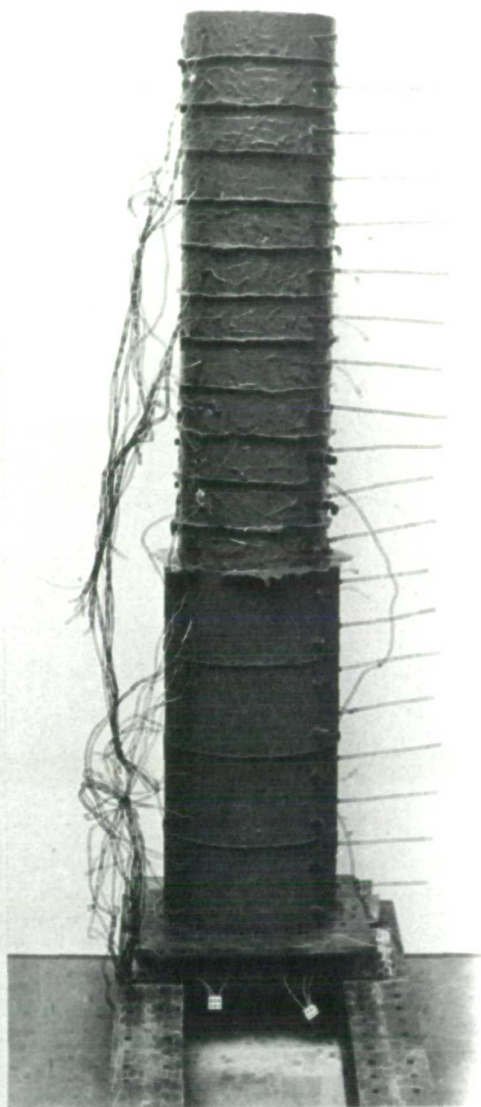


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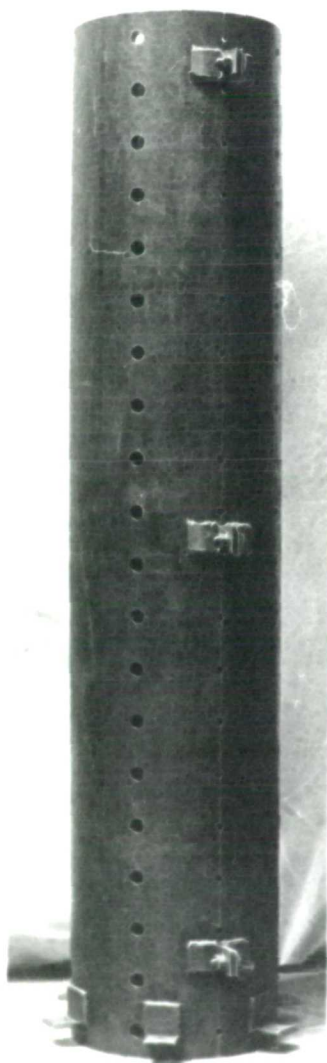


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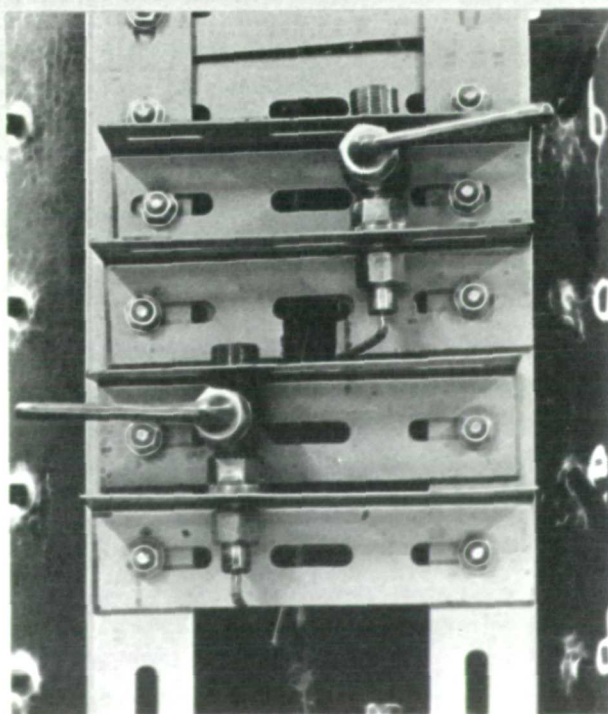


PLATE IV : 27.



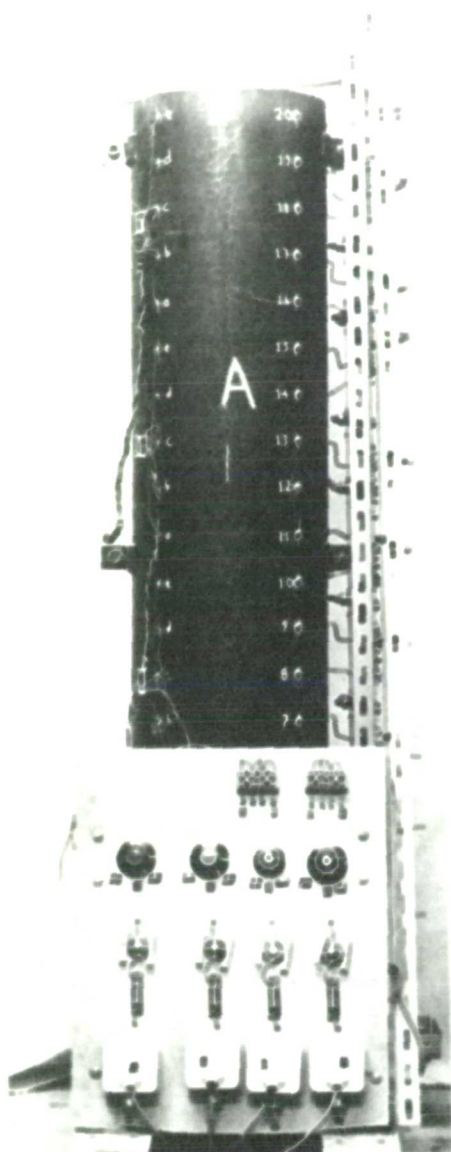


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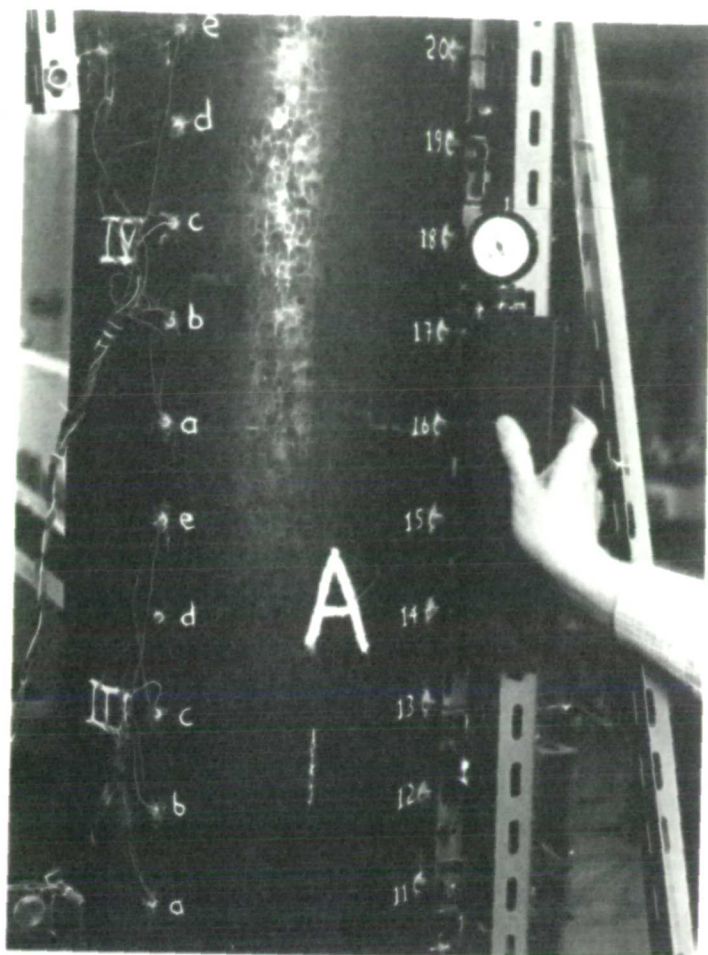


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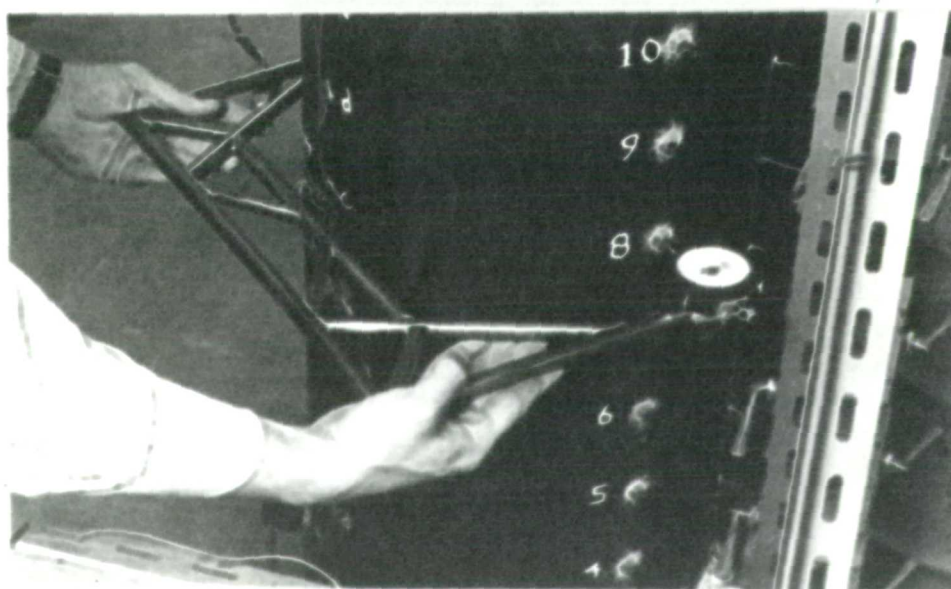


PLATE IV : 30.

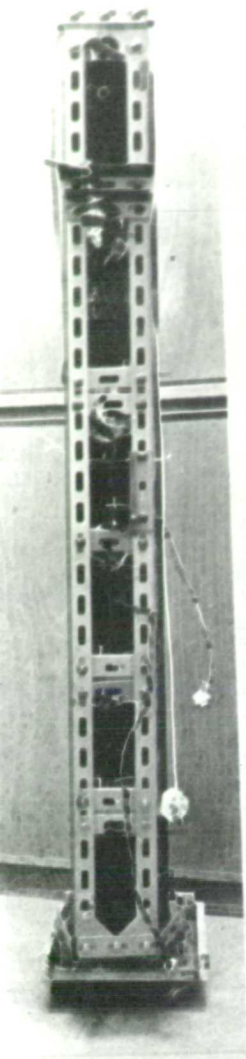


PLATE IV : 31.



PLATE IV : 32.

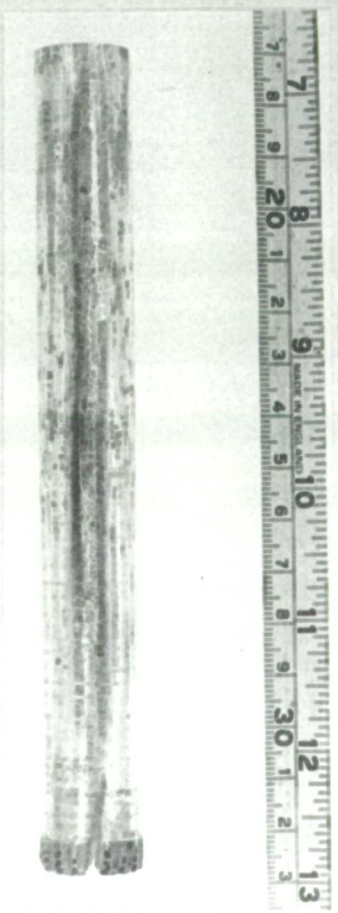


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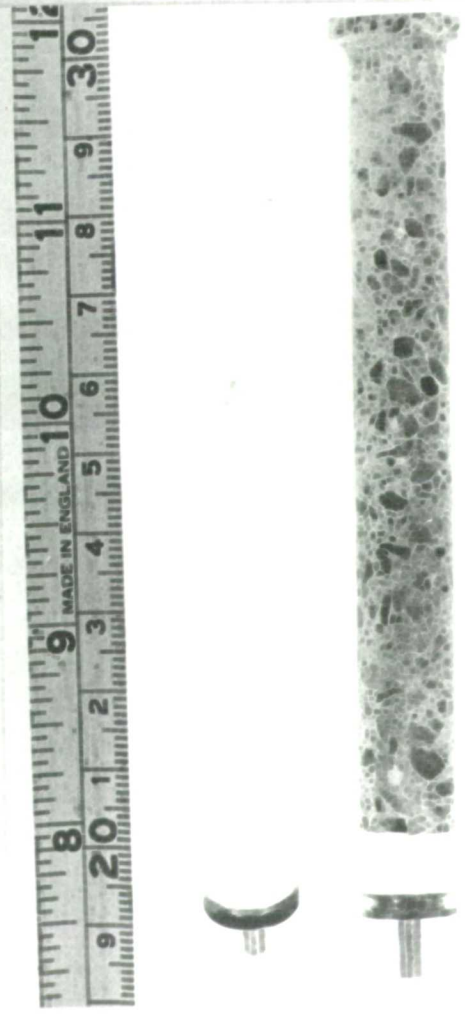


PLATE IV : 34.



CHAPTER FIVE AND APPENDIX I.

FIGURES AND PHOTOGRAPHS.

FIGURES FOR CHAPTER FIVE.

- Figure 5:1     -   Graph of Gauge Pressure against temperature for Specimen No. 6 on heating to 175°C.
- Figure 5:2     -   Graph of Gauge Pressure against weight of water remaining in specimen for specimen No. 6 tested at a temperature of 175°C.
- Figure 5:3     -   Graph of Gauge Pressure against temperature for Specimen No. 14 on heating to 175°C.
- Figure 5:4     -   Graph of Gauge Pressure against weight of water remaining in specimen for specimen No. 14 tested at a temperature of 175°C.
- Figure 5:5     -   Graph of Gauge Pressure against temperature for specimen No. 10 which was sealed and tested at 125°C at various losses of weight.
- Figure 5:6     -   Graph of Gauge Pressure against total water content per unit weight of cement for specimens with an average age at test of one year at various temperatures.
- Figure 5:7     -   Graph of Gauge Pressure against total water content per unit weight of cement for specimens with an average age at test of 49 days at various temperatures.
- Figure 5:8     -   Graph of Gauge Pressure against total water content per unit weight of cement for specimens tested at 105°C of various ages.
- Figure 5:9     -   Graph of Gauge Pressure against total water content per unit weight of cement for specimens tested at 125°C of various ages.
- Figure 5:10    -   Graph of Gauge Pressure against total water content per unit weight of cement for specimens tested at 150°C of various ages.
- Figure 5:11    -   Graph of Gauge Pressure against total water content per unit weight of cement for specimens tested at 175°C of various ages.

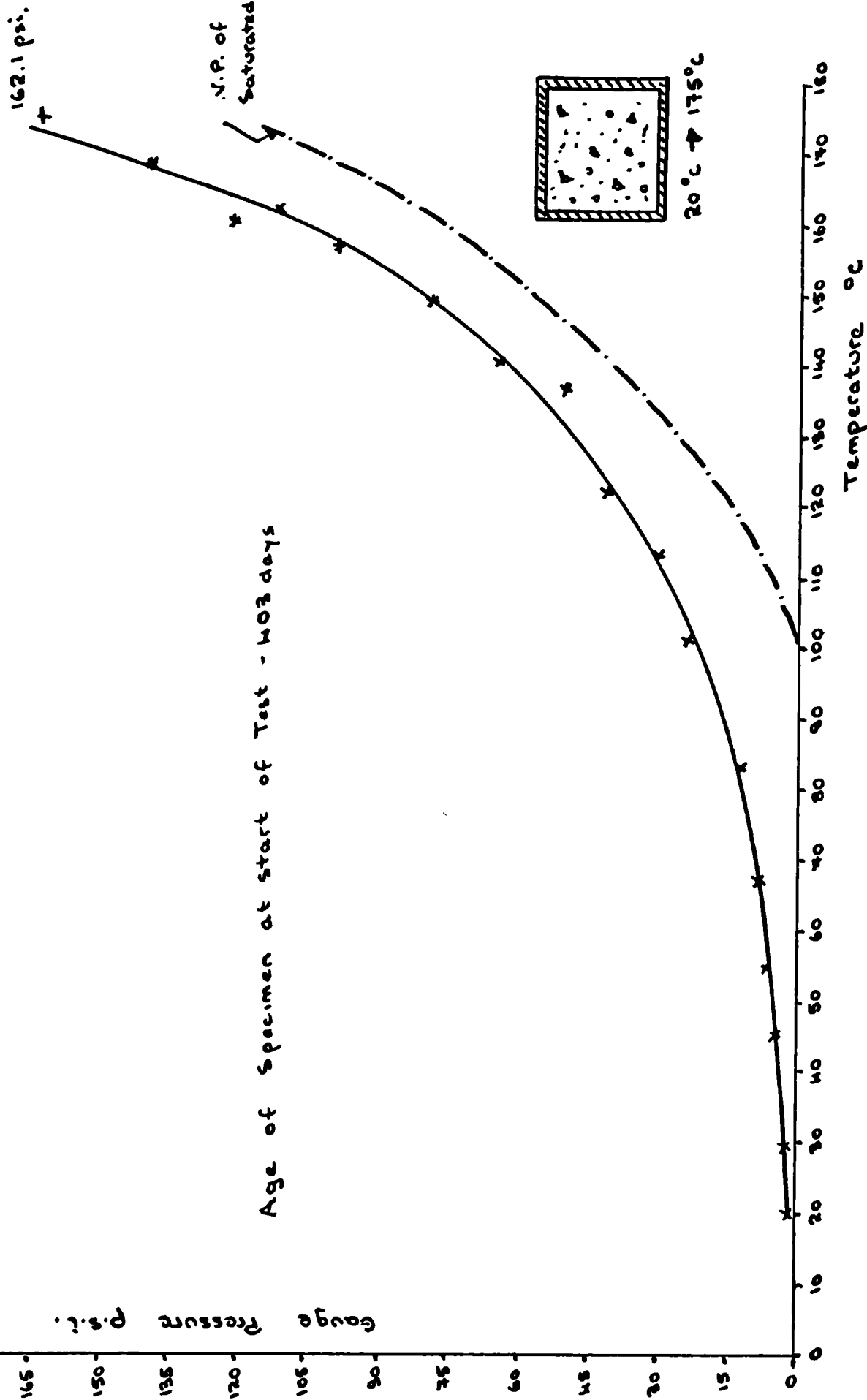
- Figure 5:12 - Graph showing Gauge Pressure of air inside a pore with various initial ratios of liquid water to air that is raised to temperatures of  $105^{\circ}\text{C}$ ,  $125^{\circ}\text{C}$ ,  $150^{\circ}\text{C}$  and  $175^{\circ}\text{C}$  assuming the liquid expands to compress the air.
- Figure 5:13 - Relationship between the density of superheated steam and the pressure exerted by it at constant temperatures of  $105^{\circ}\text{C}$ ,  $125^{\circ}\text{C}$ ,  $150^{\circ}\text{C}$  and  $175^{\circ}\text{C}$  (89).
- Figure 5:14 - Relationship between pore pressure and fluid loss inside the idealised model at various temperatures.
- Figure 5:15 - General Diagrammatic form of the final water distributions for the Migration Series Test specimens.
- Figure 5:16 - Relationship between the solubility of Potassium Hydroxide and Sodium Hydroxide and temperature (92).
- Figure 5:17 - Diagram showing various arbitrary states of water found in concrete.
- Figure 5:18 - Graph of Absolute Pore Pressure against temperature at various densities of superheated steam (89).

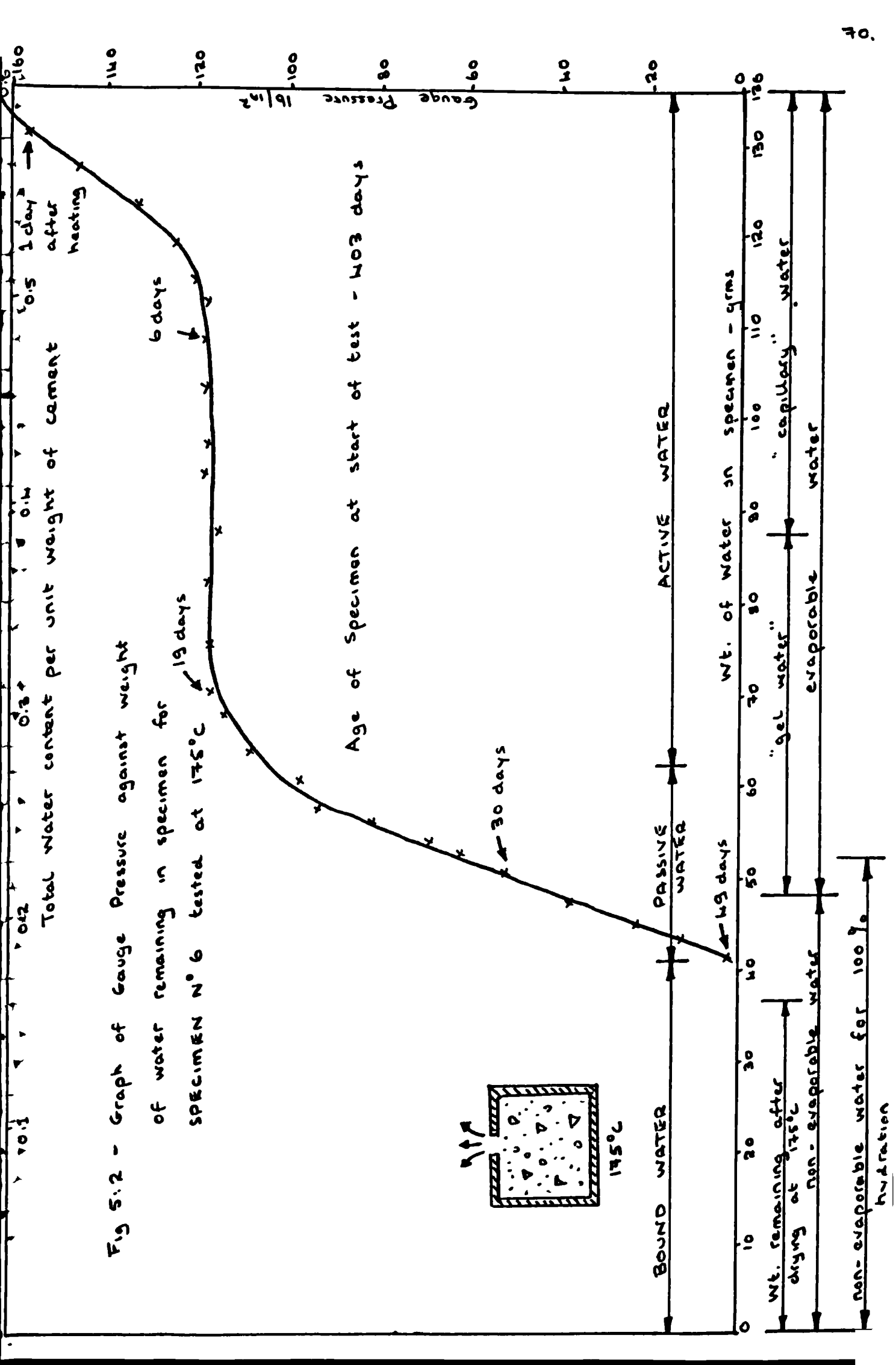
#### PHOTOGRAPHS FOR CHAPTER FIVE.

- Plate V:1 - Dummy Release Test Specimen
- Plate V 2 - Dummy Release Test Specimen
- Plate V.3 - Dummy Release Test Specimen
- Plate V:4 - Dummy Release Test Specimen
- Plate V:5 - Dummy Release Test Specimen
- Plate V:6 - Dummy Release Test Specimen
- Plate V.7 -  $105^{\circ}\text{C}$  Release Test Specimen
- Plate V.8 -  $105^{\circ}\text{C}$  Release Test Specimen

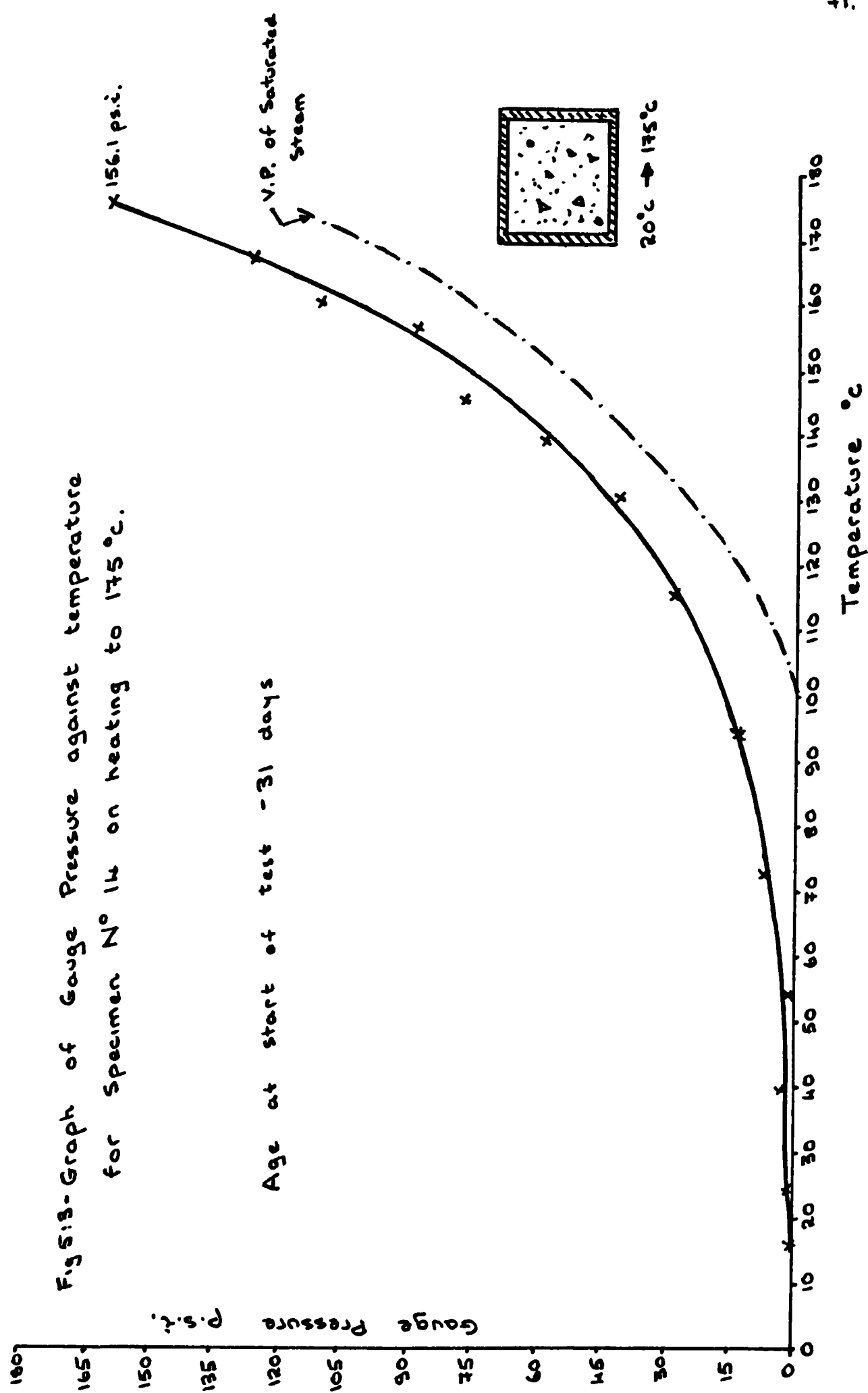
Plate V:9	-	105 <sup>0</sup> C Release Test Specimen
Plate V:10	-	105 <sup>0</sup> C Release Test Specimen
Plate V:11	-	150 <sup>0</sup> C Release Test Specimen
Plate V:12	-	150 <sup>0</sup> C Release Test Specimen
Plate V:13	-	150 <sup>0</sup> C Release Test Specimen
Plate V:14	-	150 <sup>0</sup> C Release Test Specimen
Plate V:15	-	150 <sup>0</sup> C Release Test Specimen
Plate V:16	-	150 <sup>0</sup> C Release Test Specimen
Plate V:17	-	175 <sup>0</sup> C Release Test Specimen
Plate V:18	-	175 <sup>0</sup> C Release Test Specimen
Plate V:19	-	175 <sup>0</sup> C Release Test Specimen
Plate V:20	-	175 <sup>0</sup> C Release Test Specimen
Plate V:21	-	200 <sup>0</sup> C Heated Specimen
Plate V:22	-	200 <sup>0</sup> C Heated Specimen
Plate V:23	-	200 <sup>0</sup> C Heated Specimen
Plate V:24	-	200 <sup>0</sup> C Heated Specimen

Fig 5:1- Graph of Gauge Pressure against temperature for Specimen N<sup>o</sup> 6 on heating to 175°C.









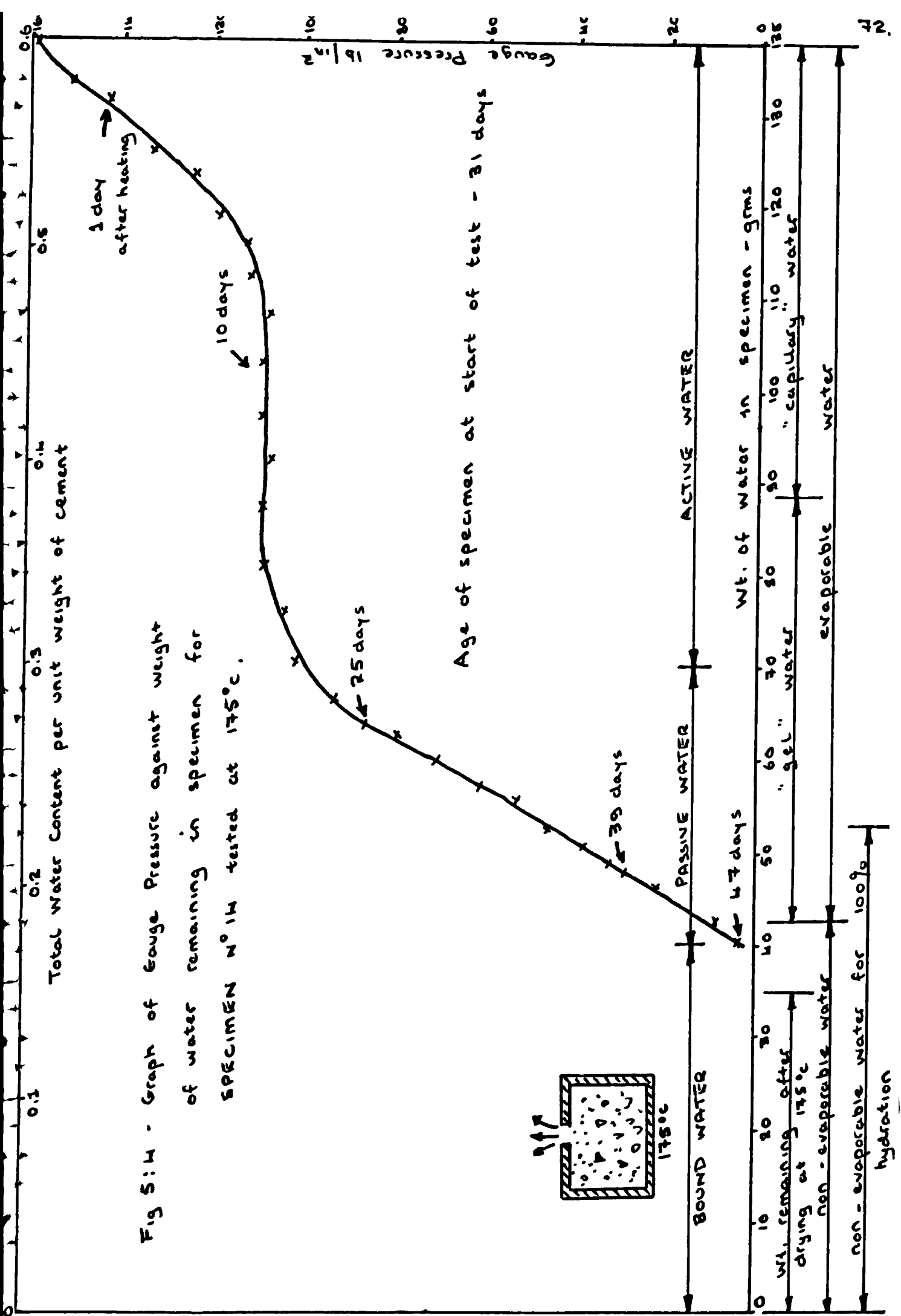


Fig 5:5 - Graph of Gauge Pore Pressure against temperature for Specimen 10, which was sealed and tested at 125°C at various losses of weight

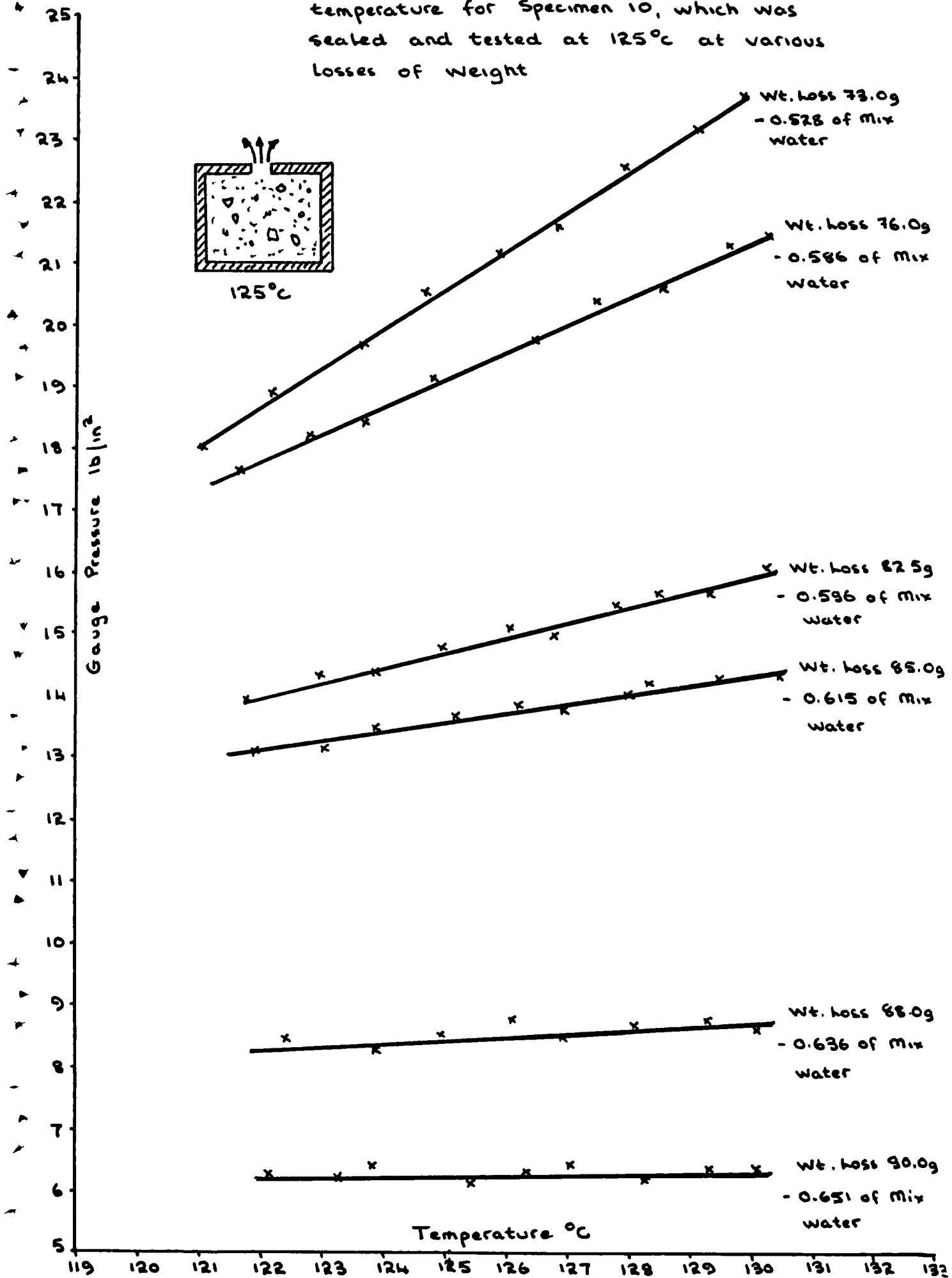


Fig 5.16 - Graph of Gauge Pressure against Total water content per unit weight of cement for specimens with an average age at test of one year; various temperatures.

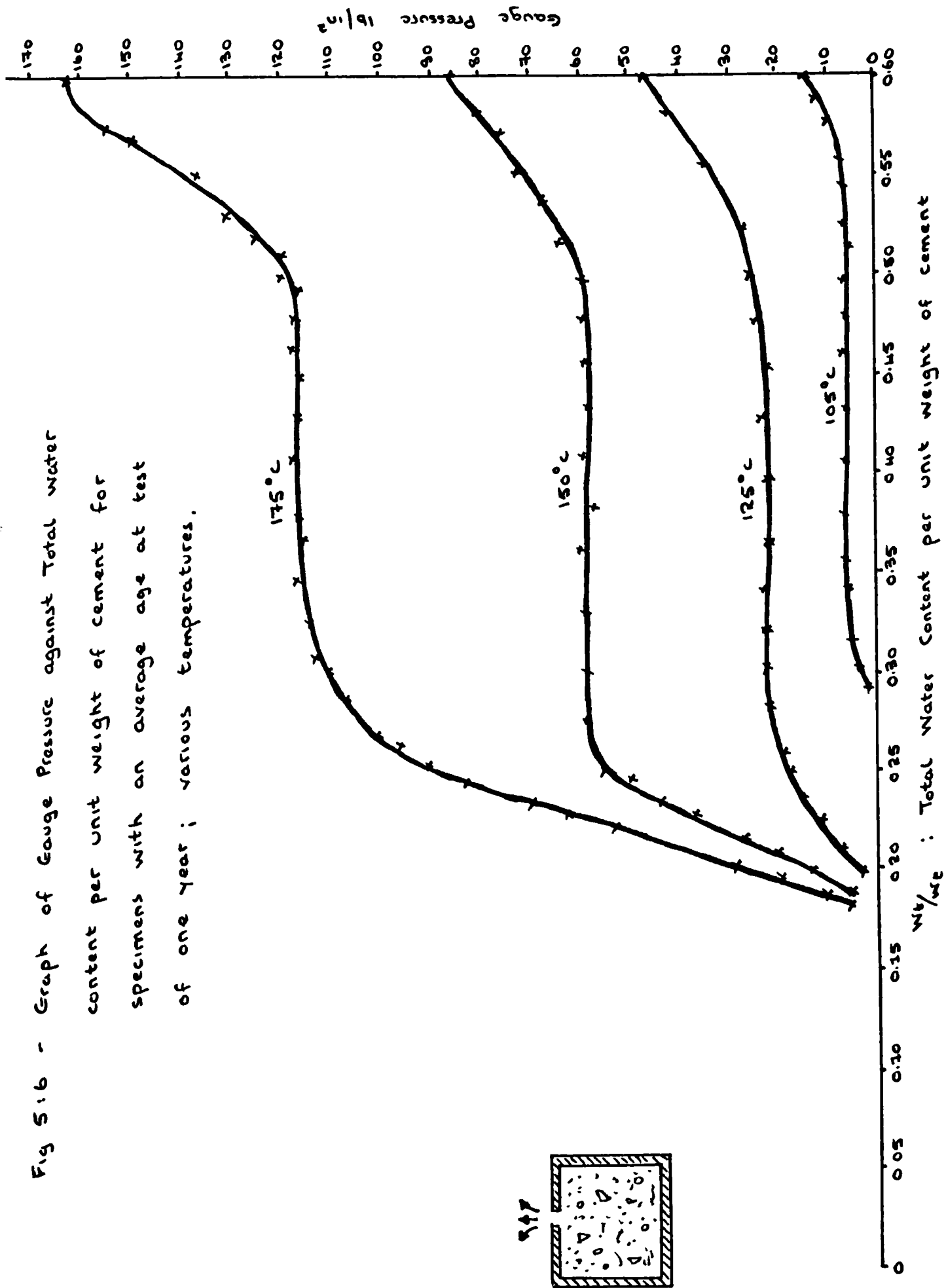


Fig 5:7 - Graph of Gauge Pressure against Total Water Content per unit weight of cement for specimens with an average age at test of 49 days; various temperatures

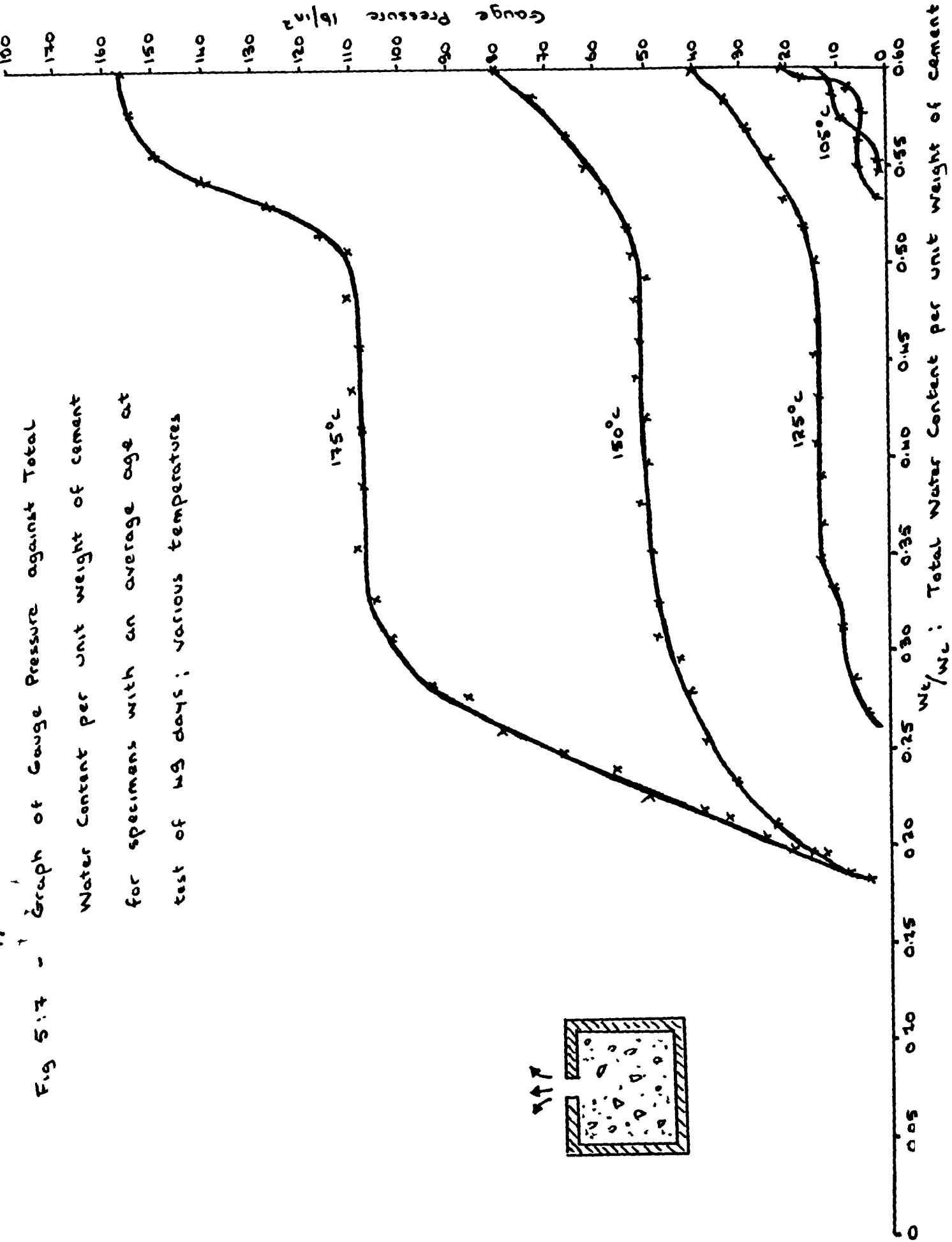


Fig 5.8 - Graph of Gauge Pressure against Total water content per unit weight of cement for specimens tested at 105°C; various ages

x — Specimen N°8. - age at start of test 306 days  
 o — Specimen N°12. - age at start of test 67 days  
 x --- Specimen N°15 - age at start of test 31 days

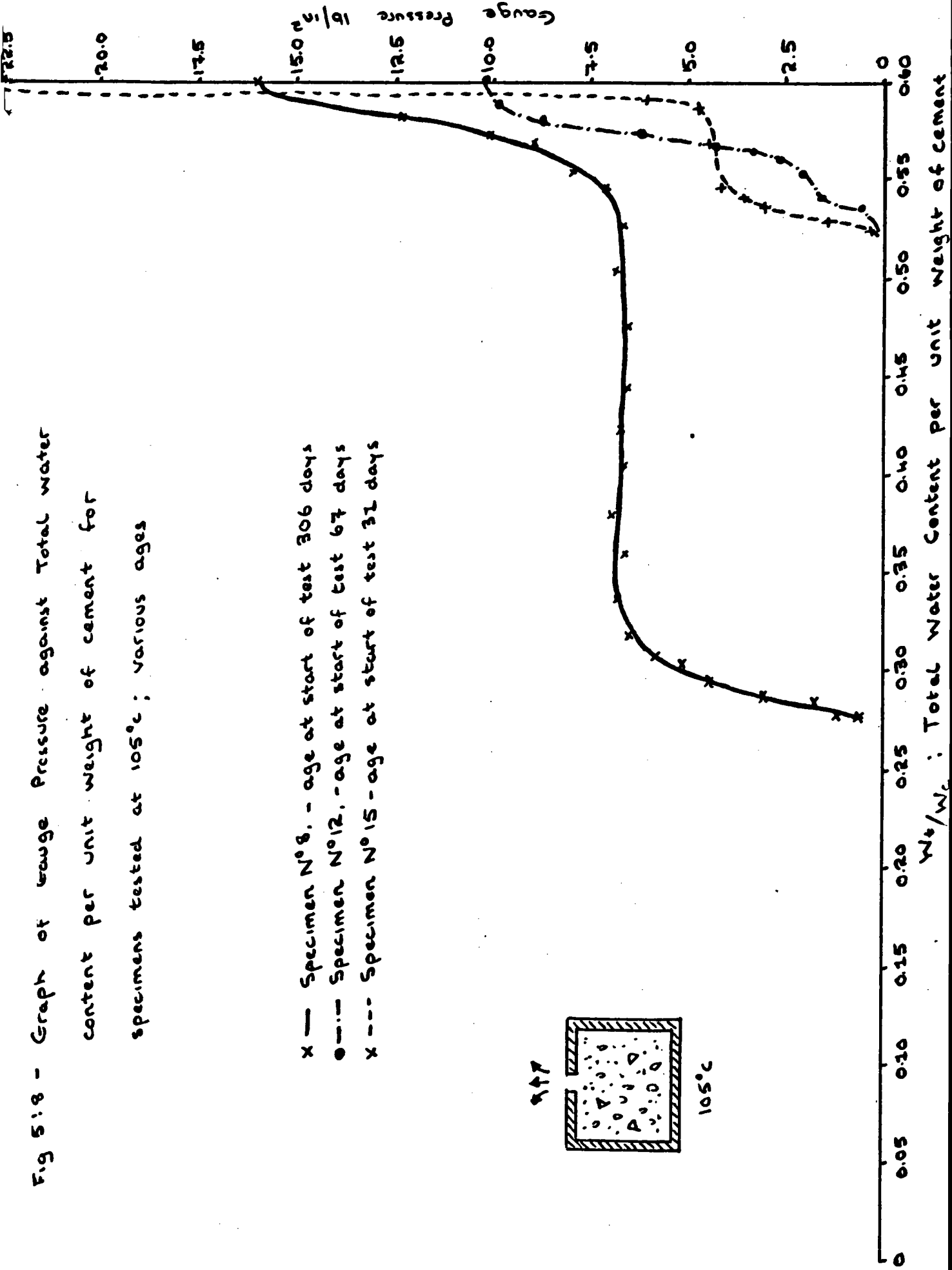
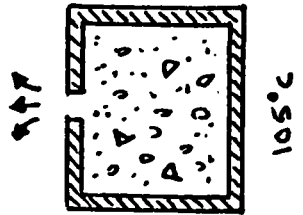


Fig 5:9 - Graph of Gauge Pressure against Total water content per unit weight of cement for specimens tested at 125°C; various ages.

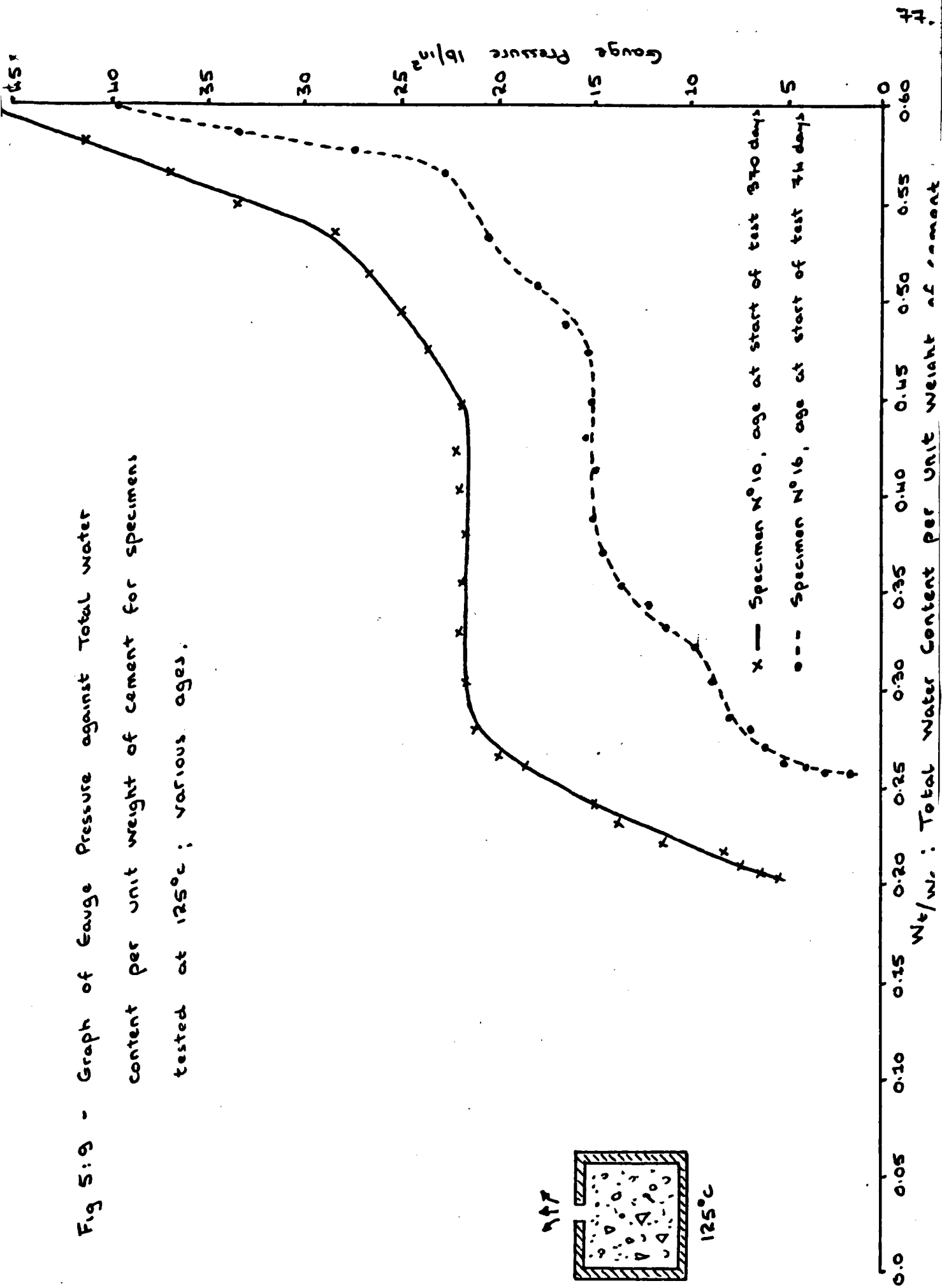
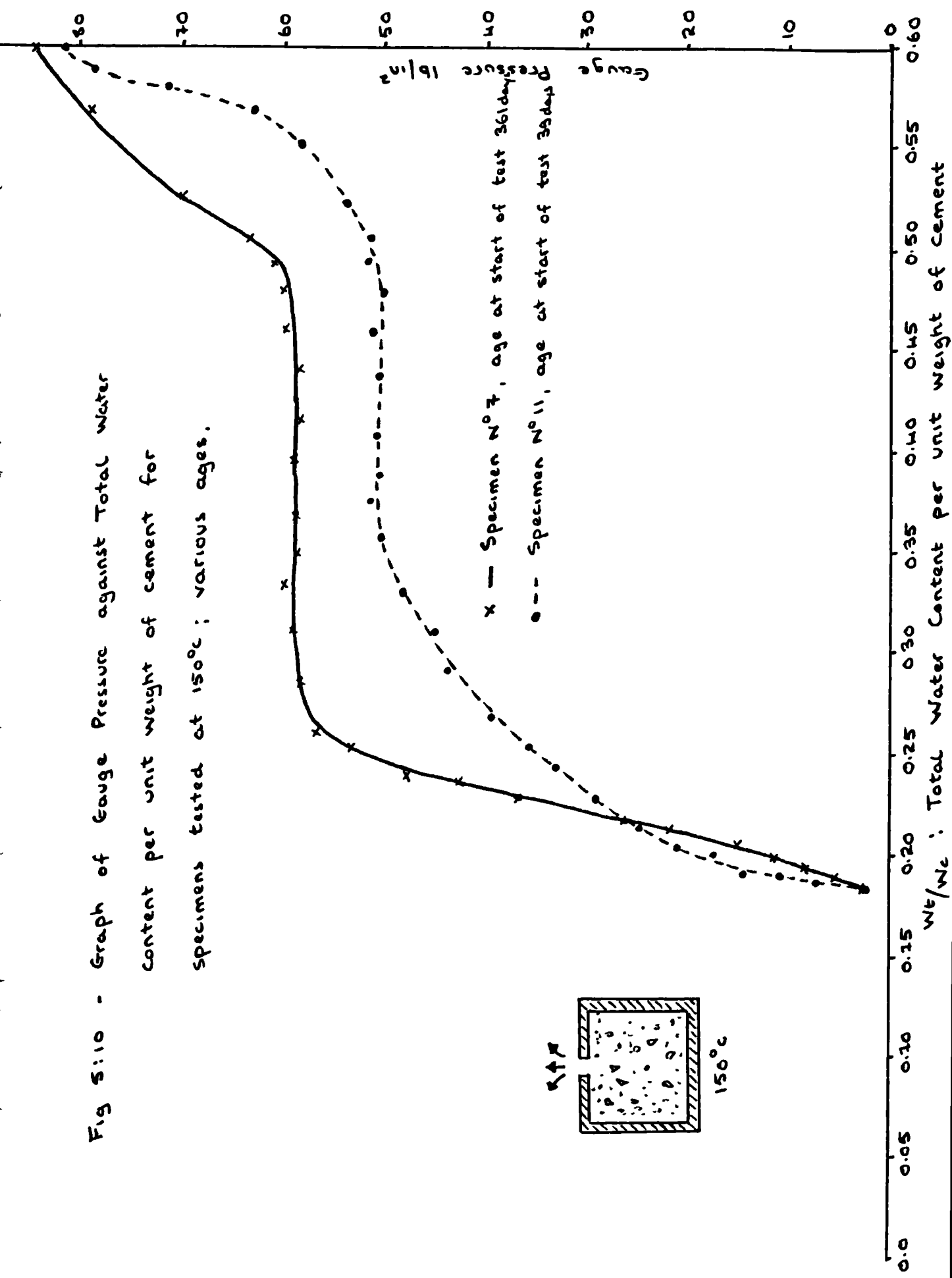
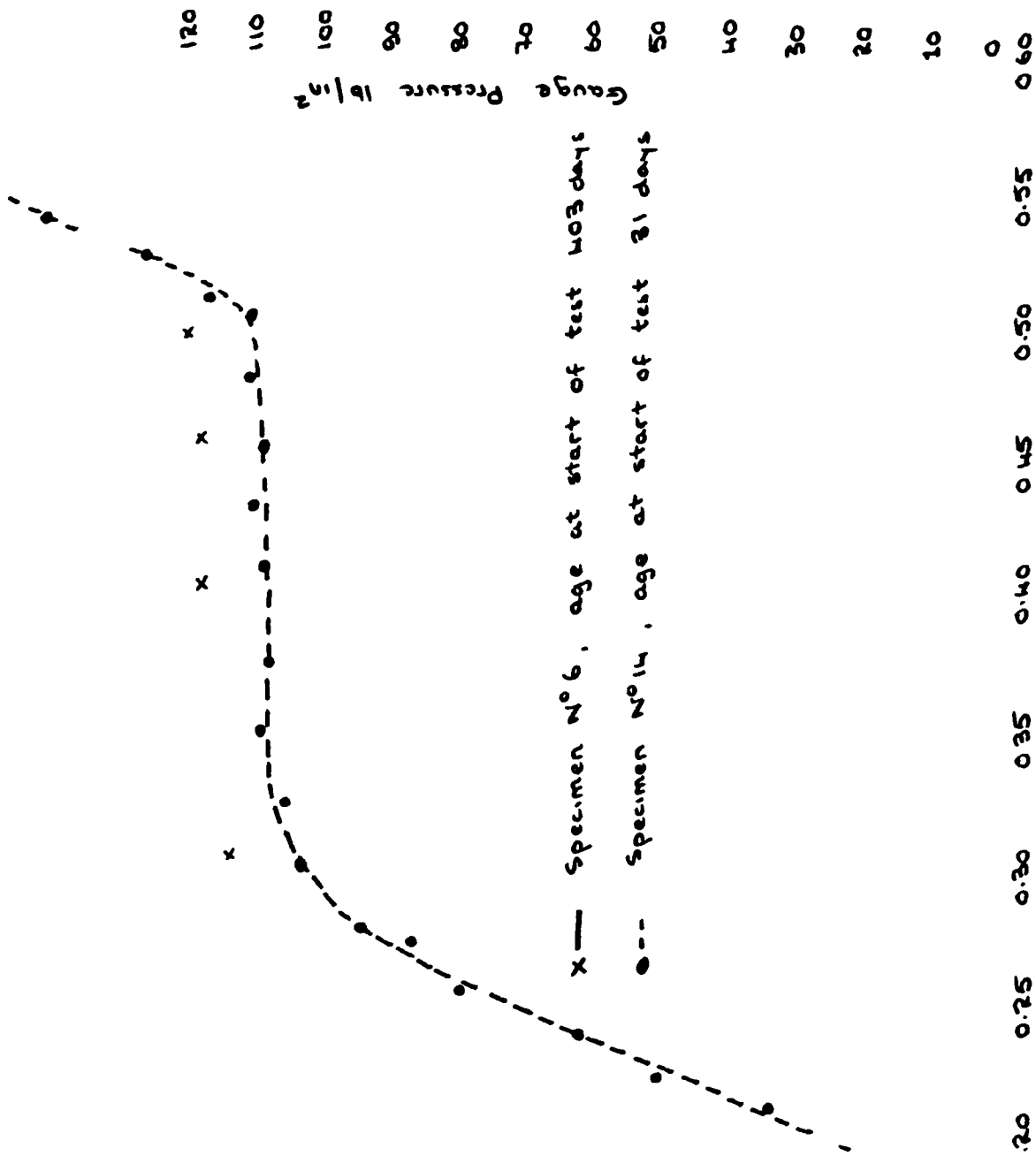
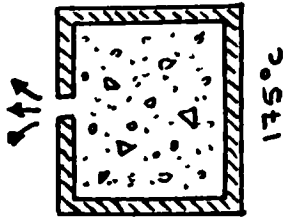


Fig 5:10 - Graph of Gauge Pressure against Total Water content per unit weight of cement for specimens tested at 150°C; various ages.







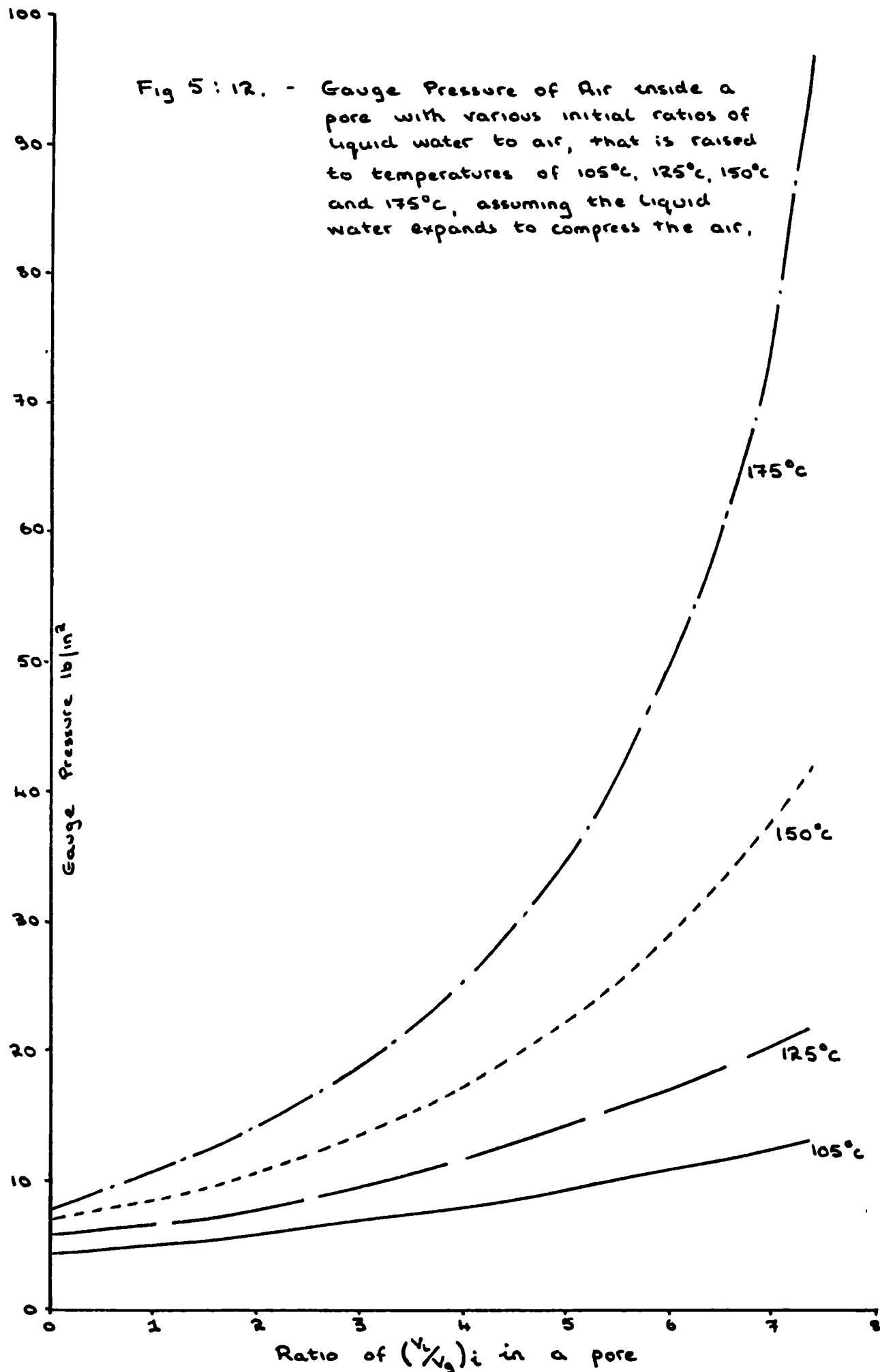


Fig 5:13 - Relationship between the Density of Superheated steam and the pressure exerted by it at constant temperatures of 105°C, 125°C, 150°C and 175°C (89)

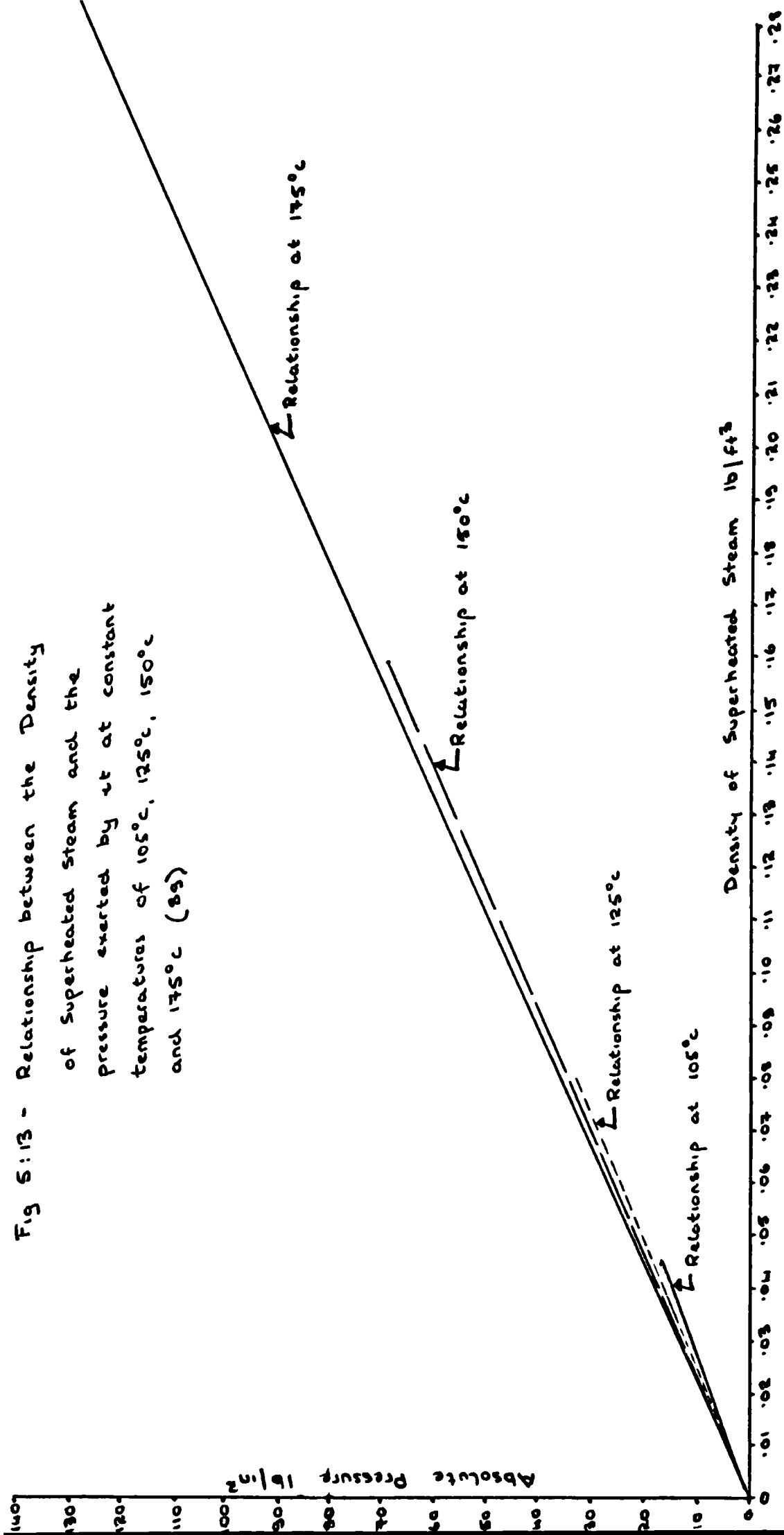


Fig 5:14 - Relationship between Pore Pressure and Fluid loss inside the Idealised Model at various temperatures

$$T_1 > T_2 > T_3$$

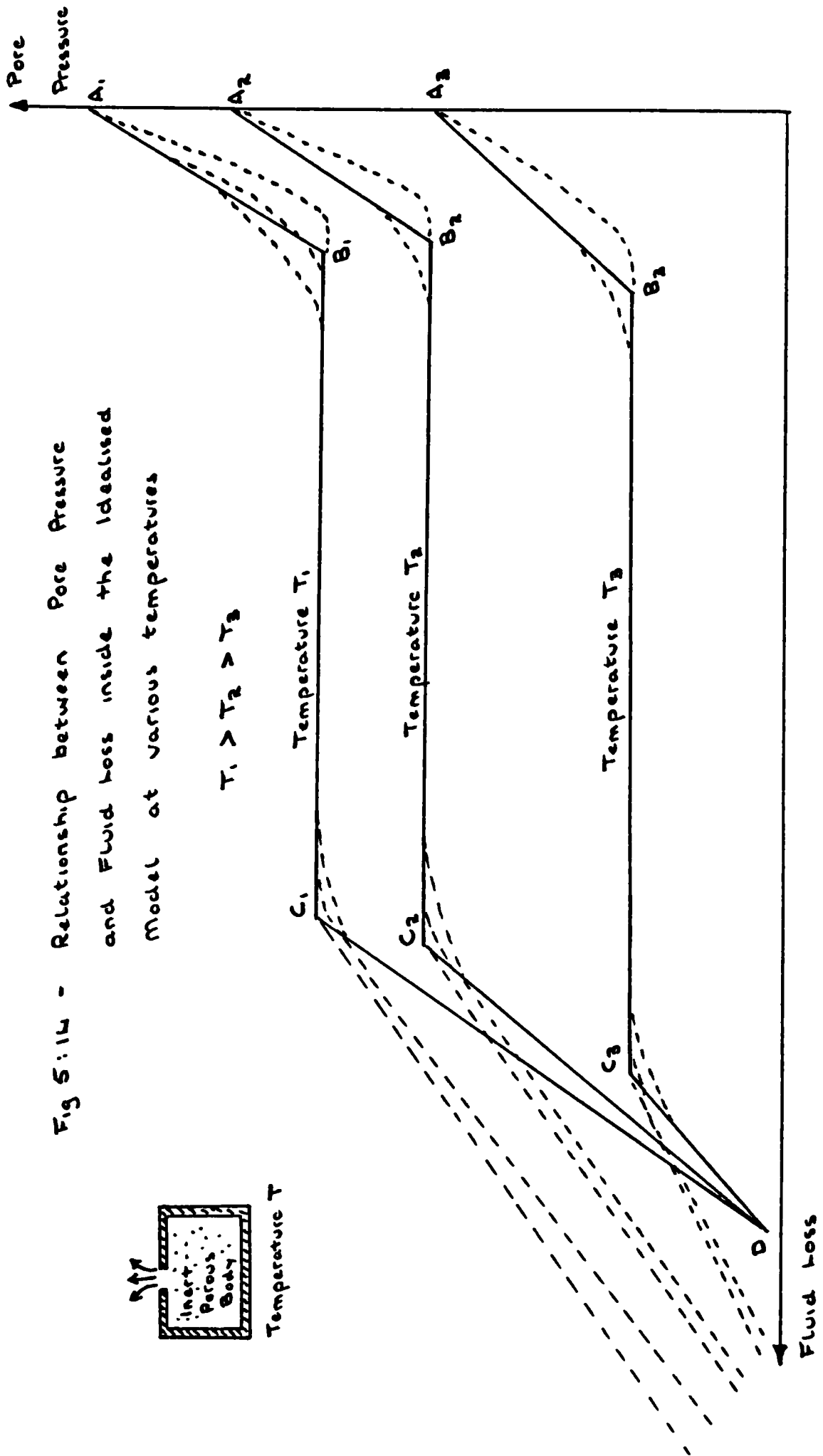
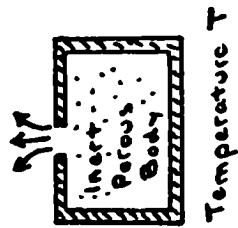
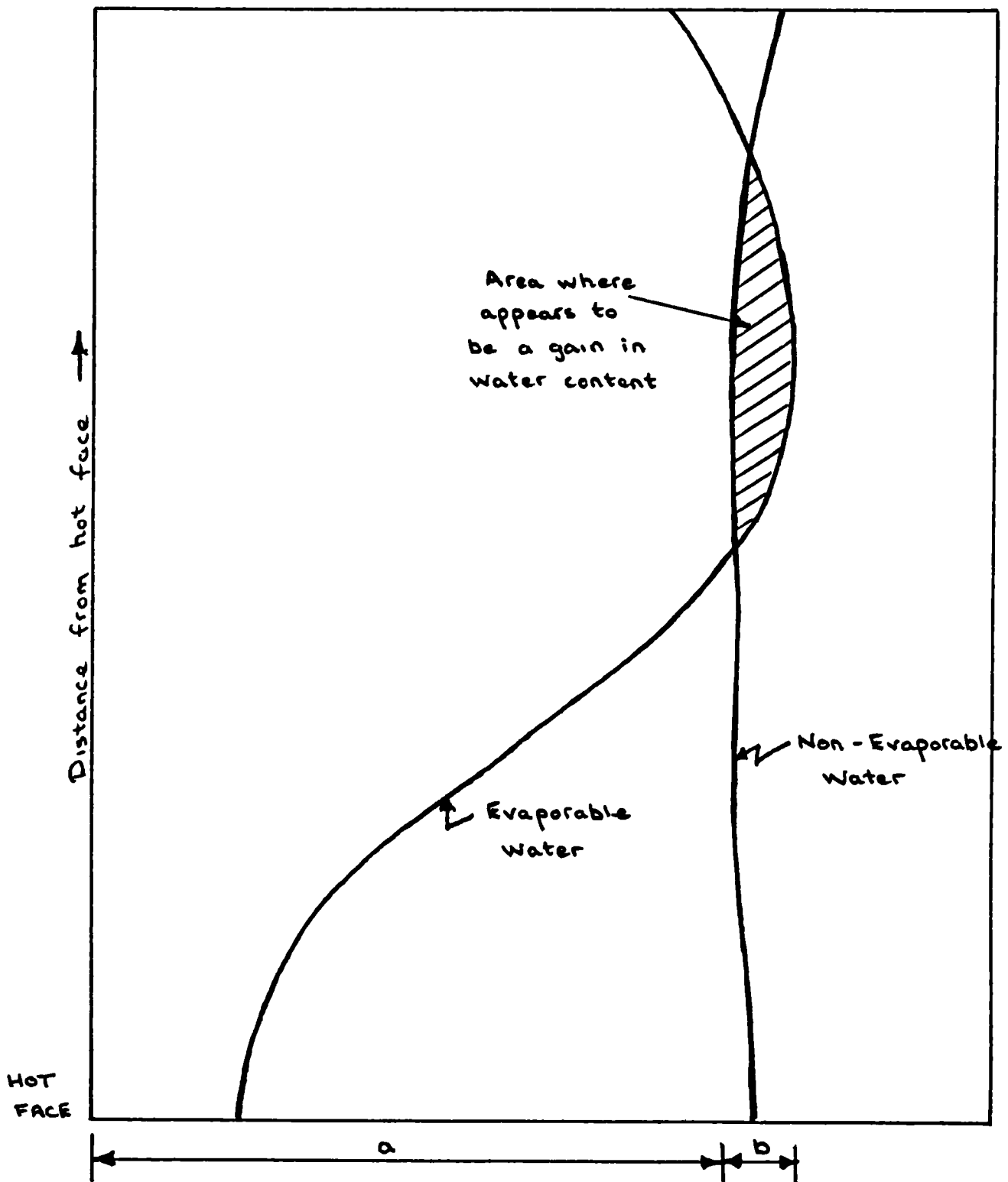
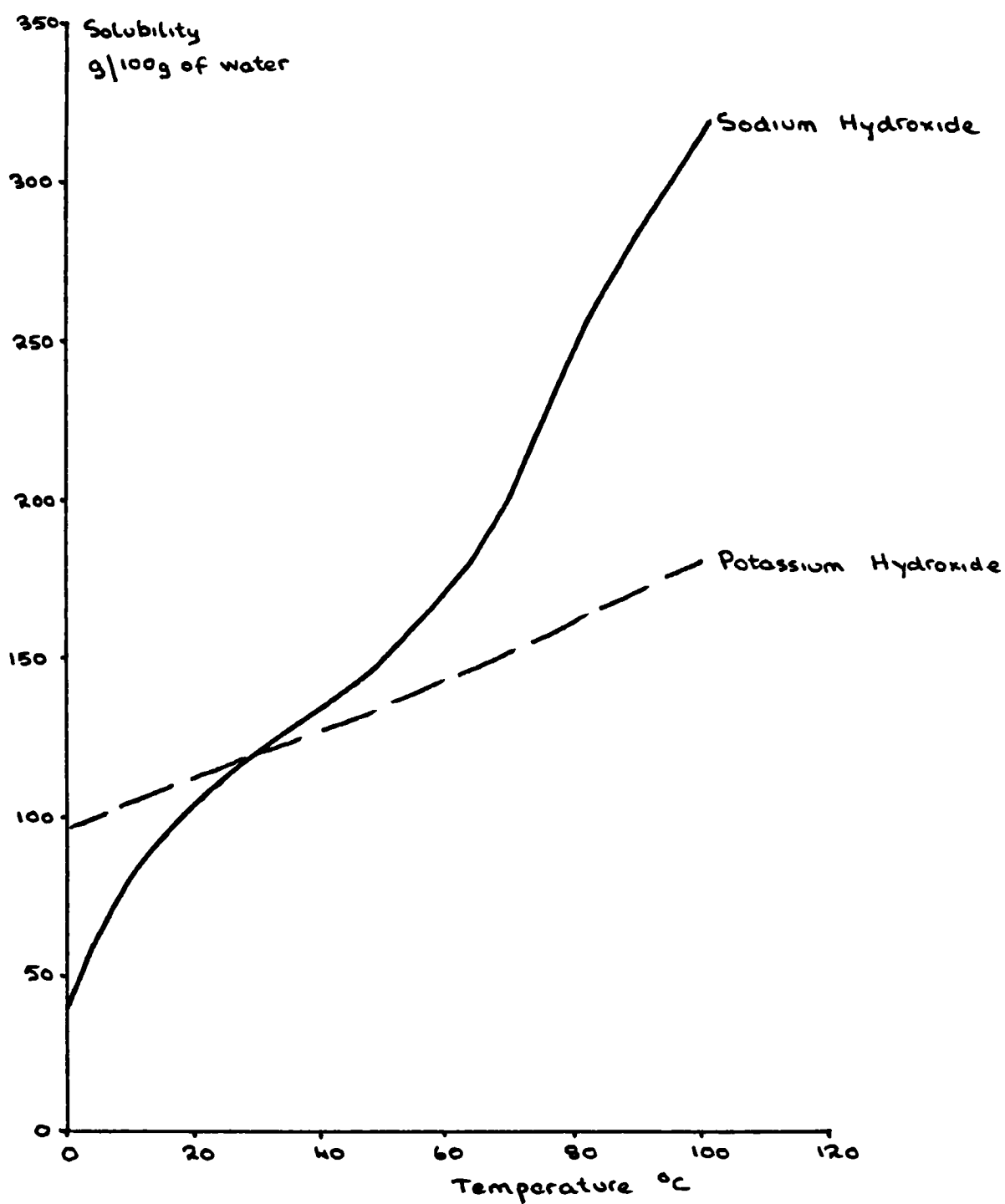


Fig 5:15 - General Diagrammatic form of the final water distributions for the Migration Series test specimens.



Ratio  $a/b$  is measure of  $(v_v/v_g)_i$ .

Fig 5:16 - Relationship between the solubility of Potassium Hydroxide and Sodium Hydroxide with temperature (g)



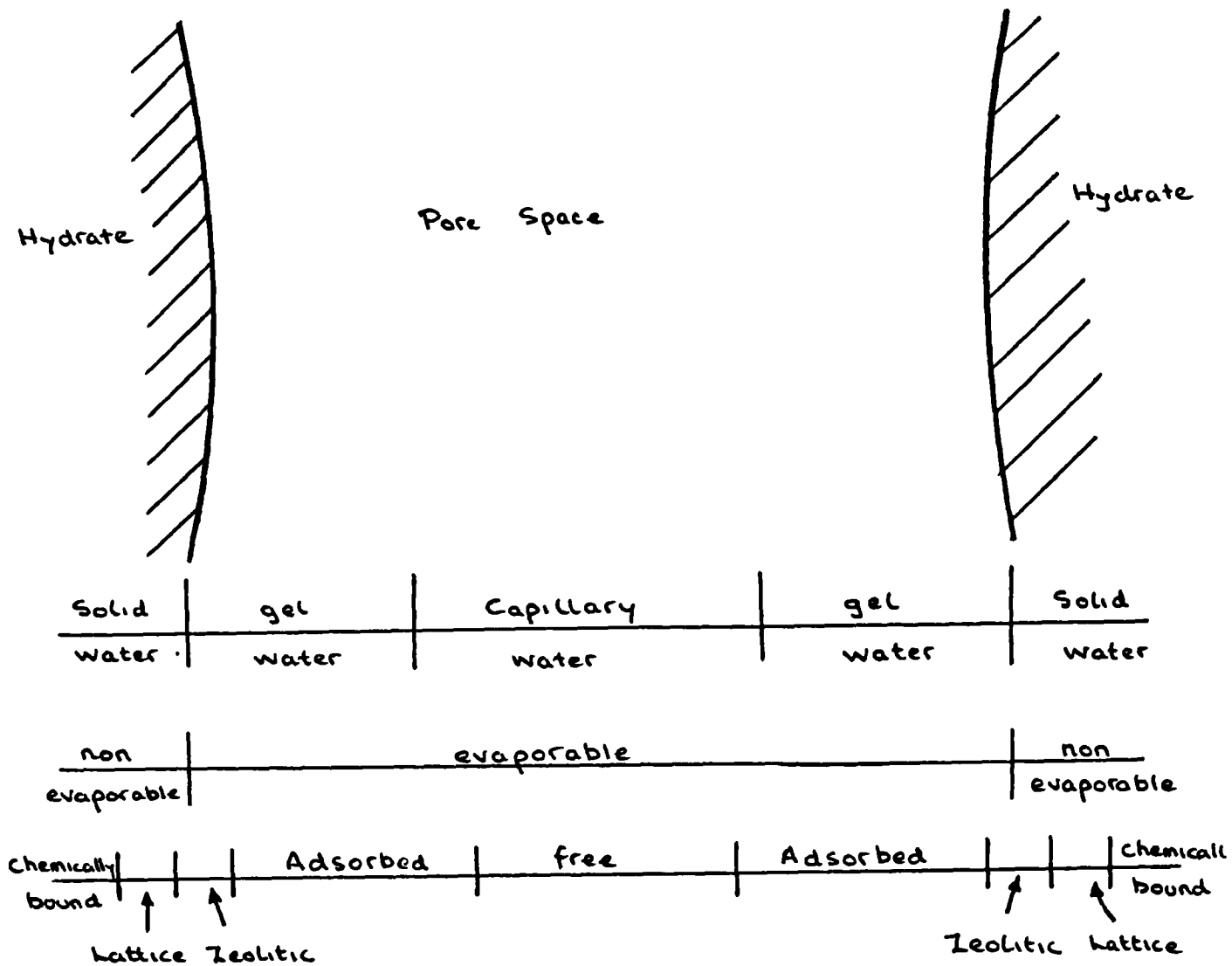
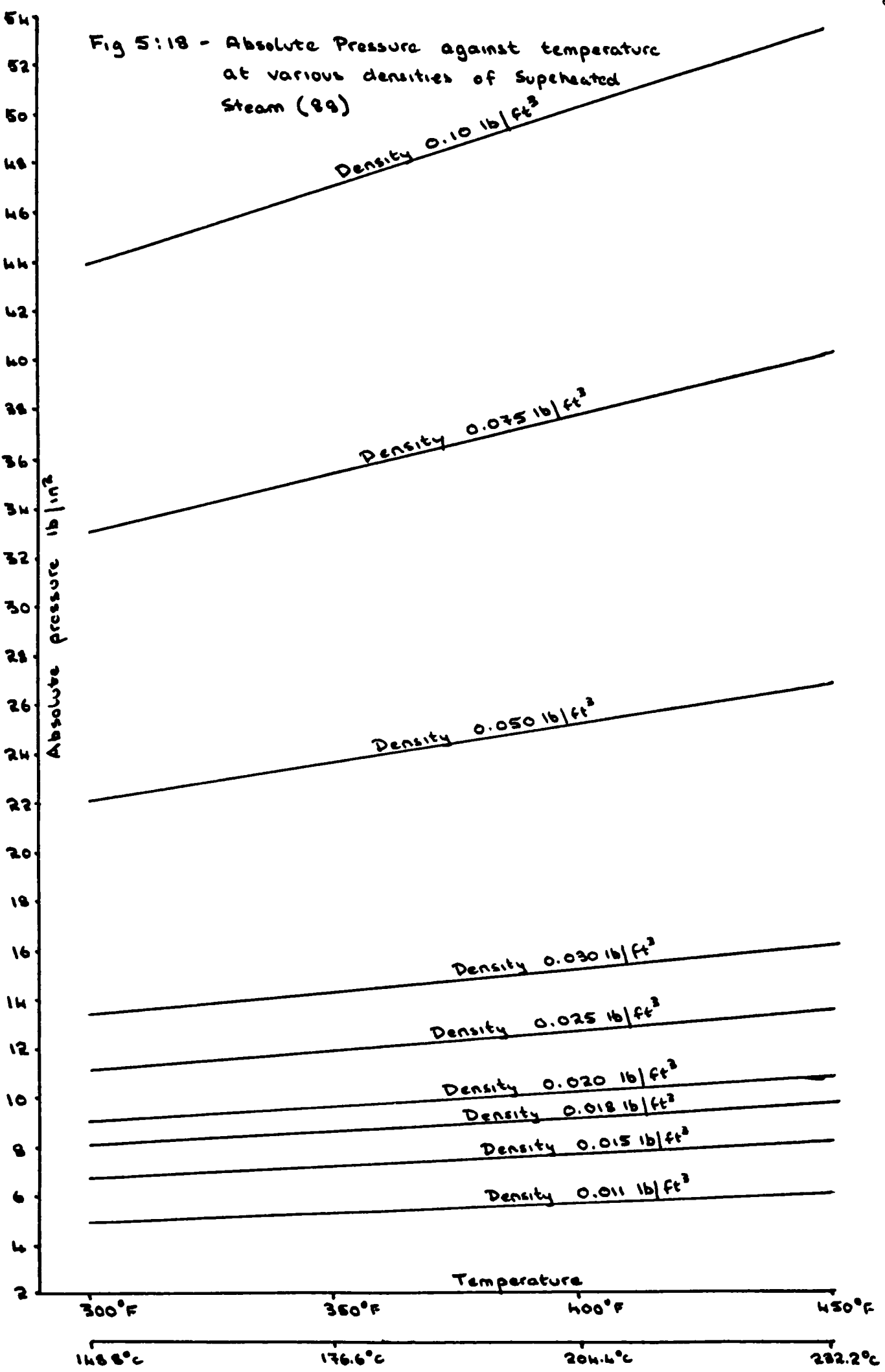


Fig 5:17 - Diagram showing various arbitrary states of water found in concrete.

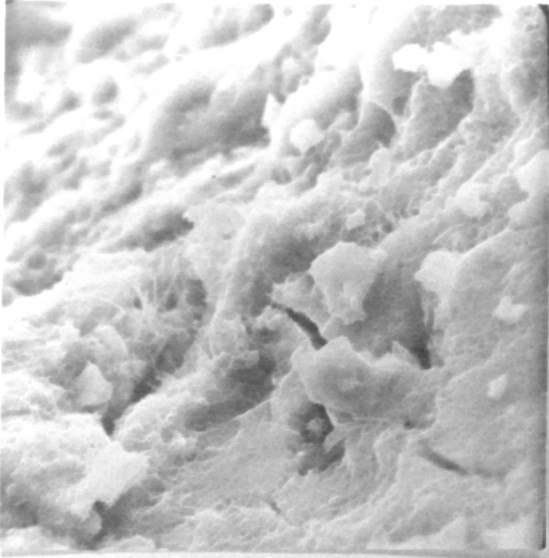
Fig 5:18 - Absolute Pressure against temperature  
at various densities of Superheated  
Steam (89)





## RELEASE TEST DUMMY SPECIMEN.

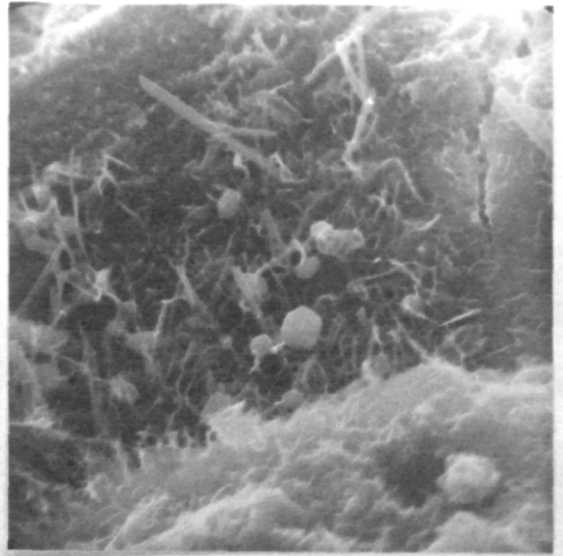
PLATE V-1



Magnification 2.09K

5 $\mu$ m

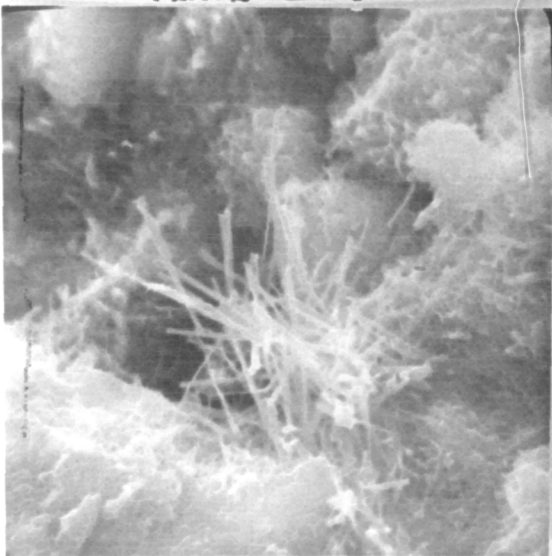
PLATE V-2



Magnification 5.32K

1 $\mu$ m

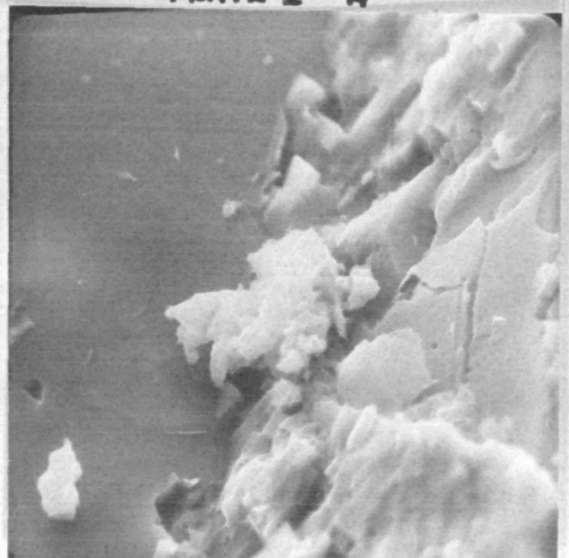
PLATE V-3



Magnification 0.544K

20 $\mu$ m

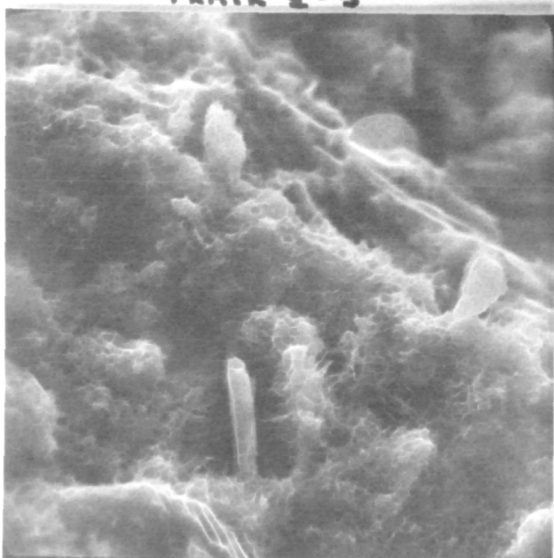
PLATE V-4



Magnification 2.41K

5 $\mu$ m

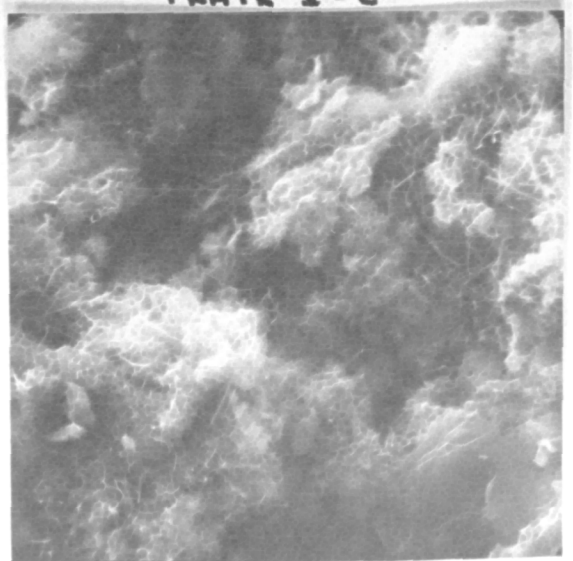
PLATE V-5



Magnification 2.13K

5 $\mu$ m

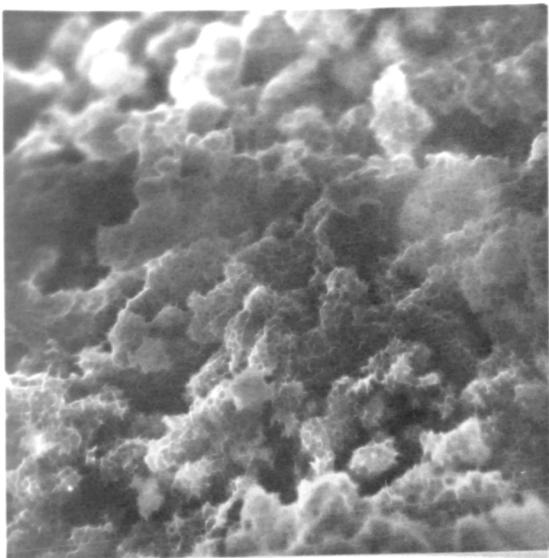
PLATE V-6



Magnification 2.22K

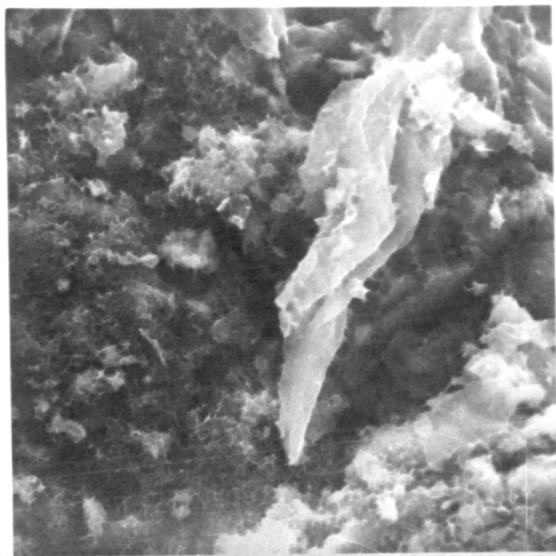
5 $\mu$ m

PLATE V-7



Magnification 2.20K 

PLATE V-8




Magnification 2.09K 

PLATE V-9



Magnification 5.16K 

PLATE V-10



Magnification 2.08K 

PLATE V - 11

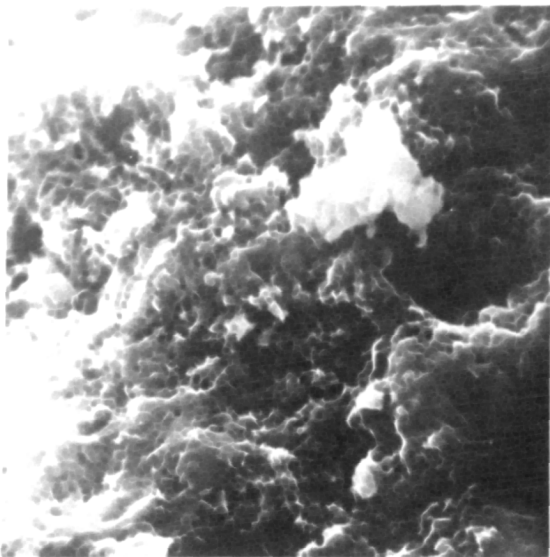
Magnification 11.2k  $1\mu\text{m}$ 

PLATE V - 12

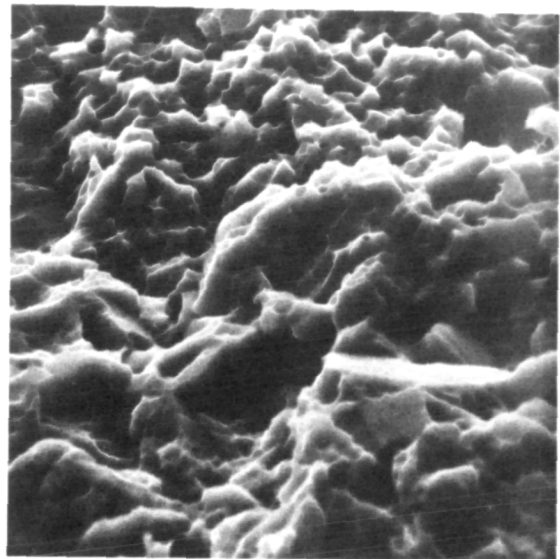
Magnification 1.98k  $5\mu\text{m}$ 

PLATE V - 13

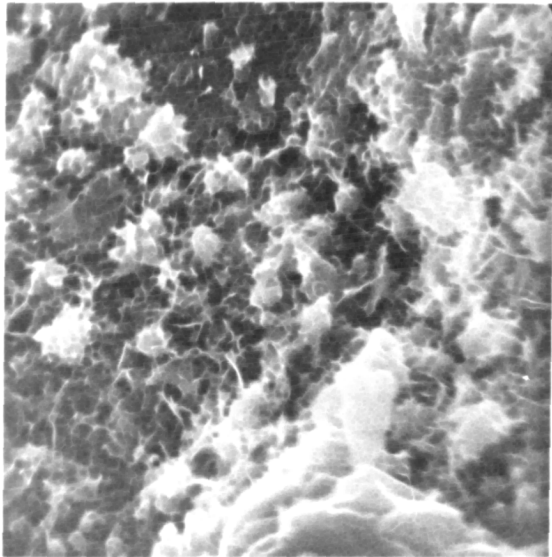
Magnification 7.87k  $1\mu\text{m}$ 

PLATE V - 14

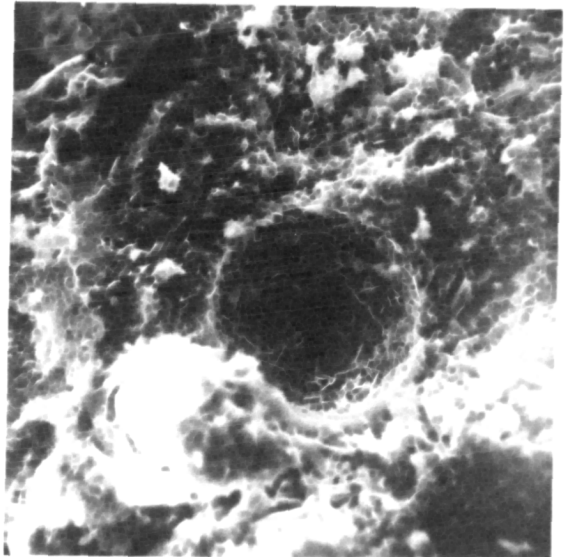
Magnification 0.625k  $20\mu\text{m}$ 

PLATE V - 15

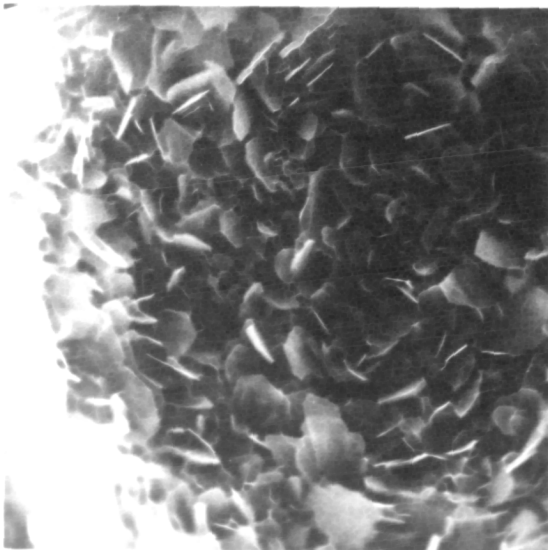
Magnification 1.98k  $5\mu\text{m}$ 

PLATE V - 16

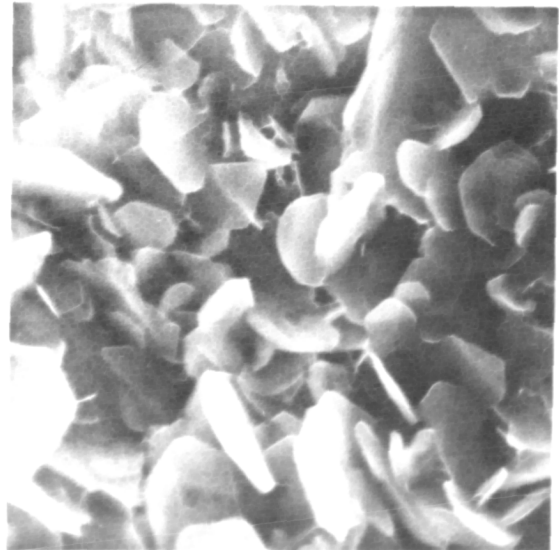
Magnification 6.25k  $1\mu\text{m}$

PLATE V - 17


Magnification 2.09K  5 $\mu$ m

PLATE V - 18

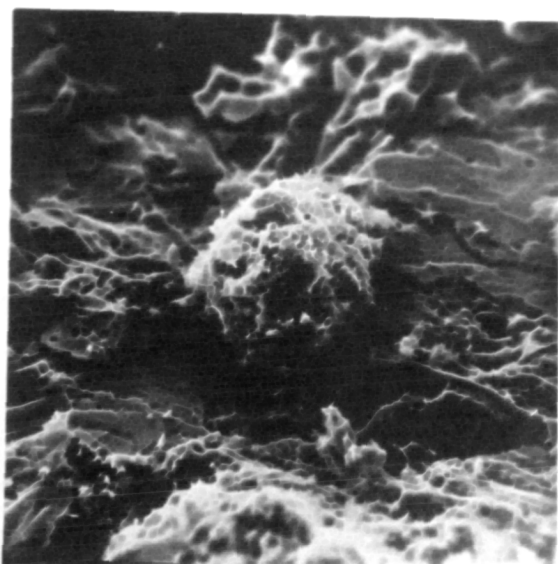
Magnification 0.528K  20 $\mu$ m

PLATE V - 19

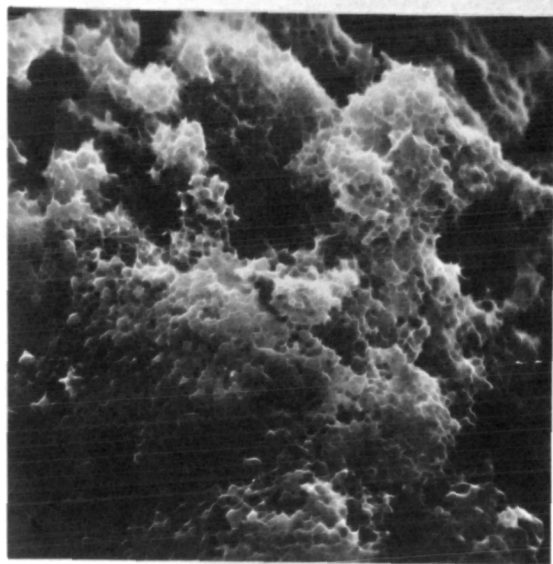
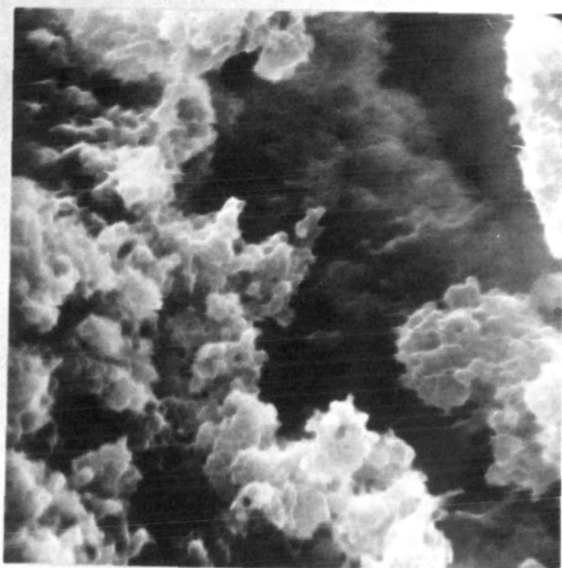
Magnification 4.87K  1 $\mu$ m

PLATE V - 20

Magnification 9.82K  1 $\mu$ m



## 200°C HEATED SPECIMEN

PLATE V - 21

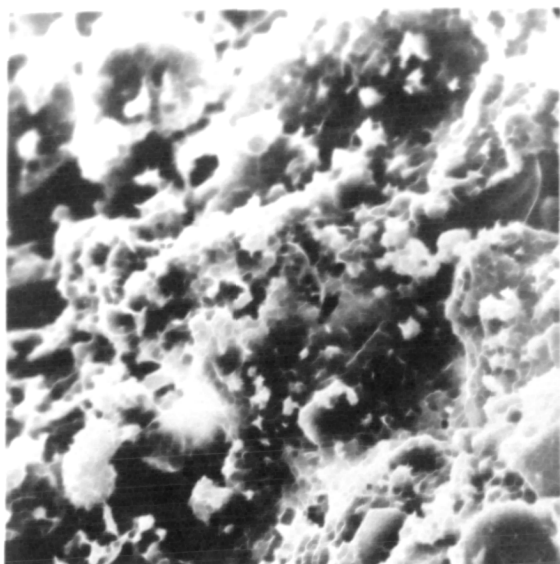
Magnification 0.978K  10μm

PLATE V - 22

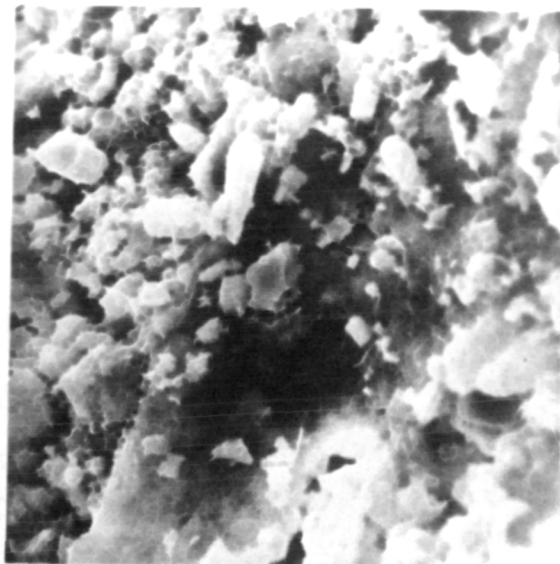
Magnification 1.88K  5μm

PLATE V - 23

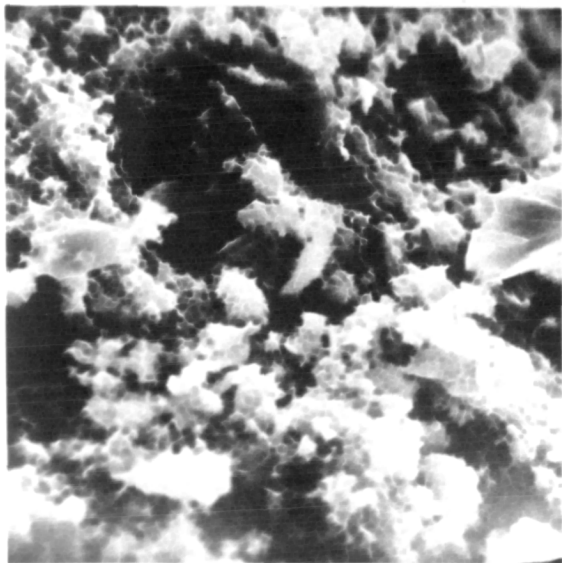
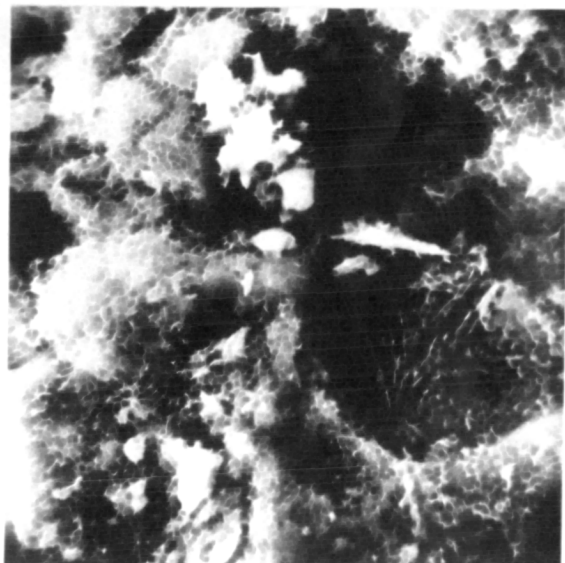
Magnification 2.40K  5μm

PLATE V - 24

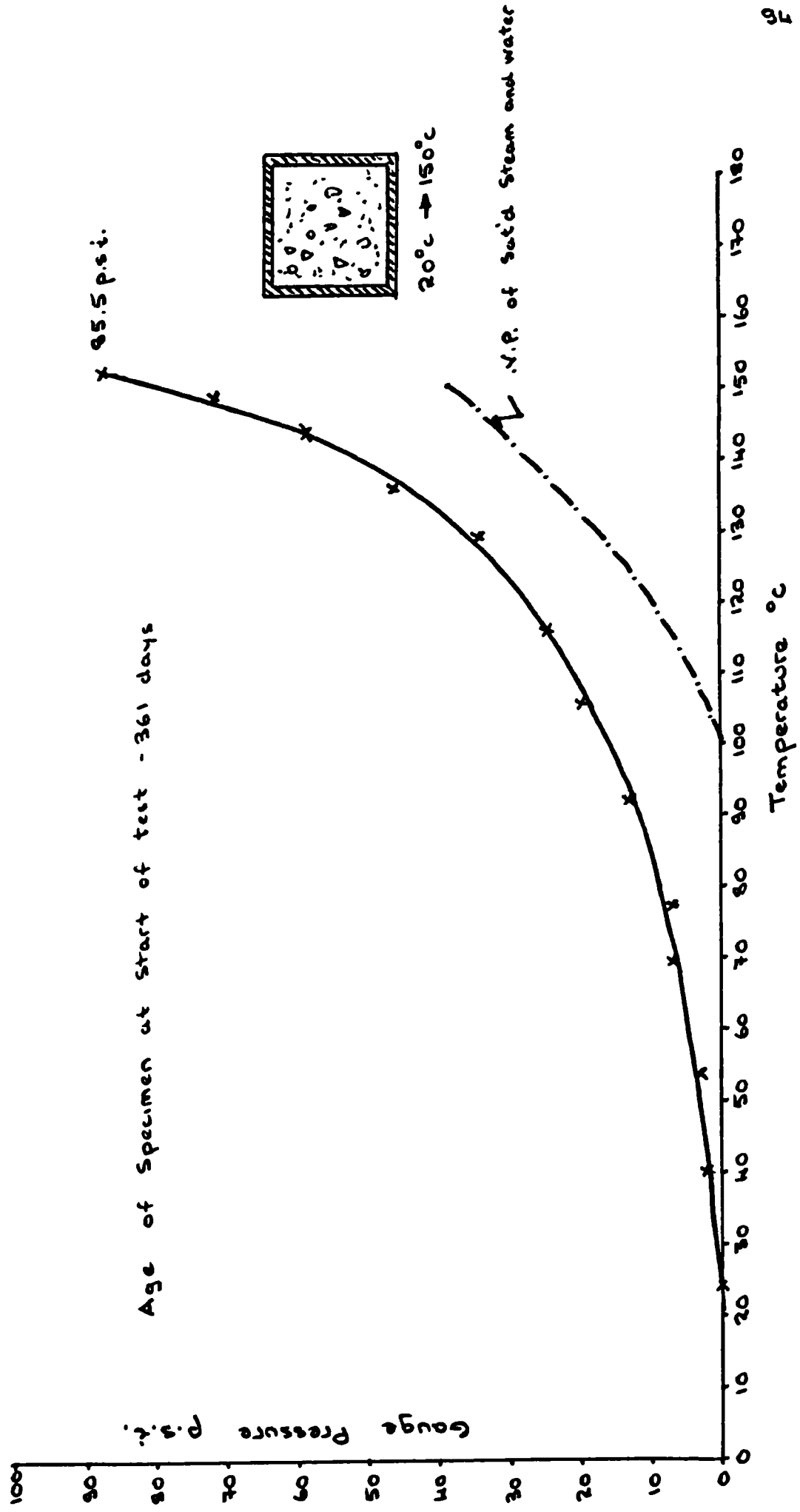
Magnification 2.38K  5μm

APPENDIX I - RESULTS OF RELEASE TEST SPECIMENS.

FIGURES FOR APPENDIX I.

- Figure API:1 -- Graph of Gauge Pressure against temperature for Specimen No. 7 on heating to 150°C.
- Figure API:2 - Graph of Gauge Pressure against weight of water remaining in specimen for specimen No. 7 tested at 150°C.
- Figure API:3 - Graph of Gauge Pressure against temperature for Specimen No. 8 on heating to 105°C.
- Figure API:4 - Graph of Gauge Pressure against weight of water remaining in specimen for Specimen No. 8 tested at 105°C.
- Figure API:5 - Graph of Gauge Pressure against temperature for specimen No. 10 on heating to 125°C.
- Figure API:6 - Graph of Gauge Pressure against weight of water remaining in specimen for Specimen No. 10 tested at 125°C.
- Figure API:7 - Graph of Gauge Pressure against temperature for Specimen No. 11 on heating to 150°C.
- Figure API:8 - Graph of Gauge Pressure against weight of water remaining in specimen for Specimen No. 11 tested at 150°C.
- Figure API:9 - Graph of Gauge Pressure against temperature for Specimen No. 12 on heating to 105°C.
- Figure API:10 - Graph of Gauge Pressure against weight of water remaining in specimen for specimen no. 12 tested at 105°C.
- Figure API:11 - Graph of Gauge Pressure against temperature for specimen No. 15 on heating to 105°C.
- Figure API:12 - Graph of Gauge Pressure against weight of water remaining in specimen for specimen No. 15 tested at 105°C.
- Figure API:13 - Graph of Gauge Pressure against temperature for specimen No. 16 on heating to 125°C.
- Figure API:14 - Graph of Gauge Pressure against weight of water remaining in specimen for Specimen No. 16 tested at 125°C.

Fig API -1 - Graph of Gauge Pressure against temperature for Specimen N<sup>o</sup> 7 on heating to 150°C.





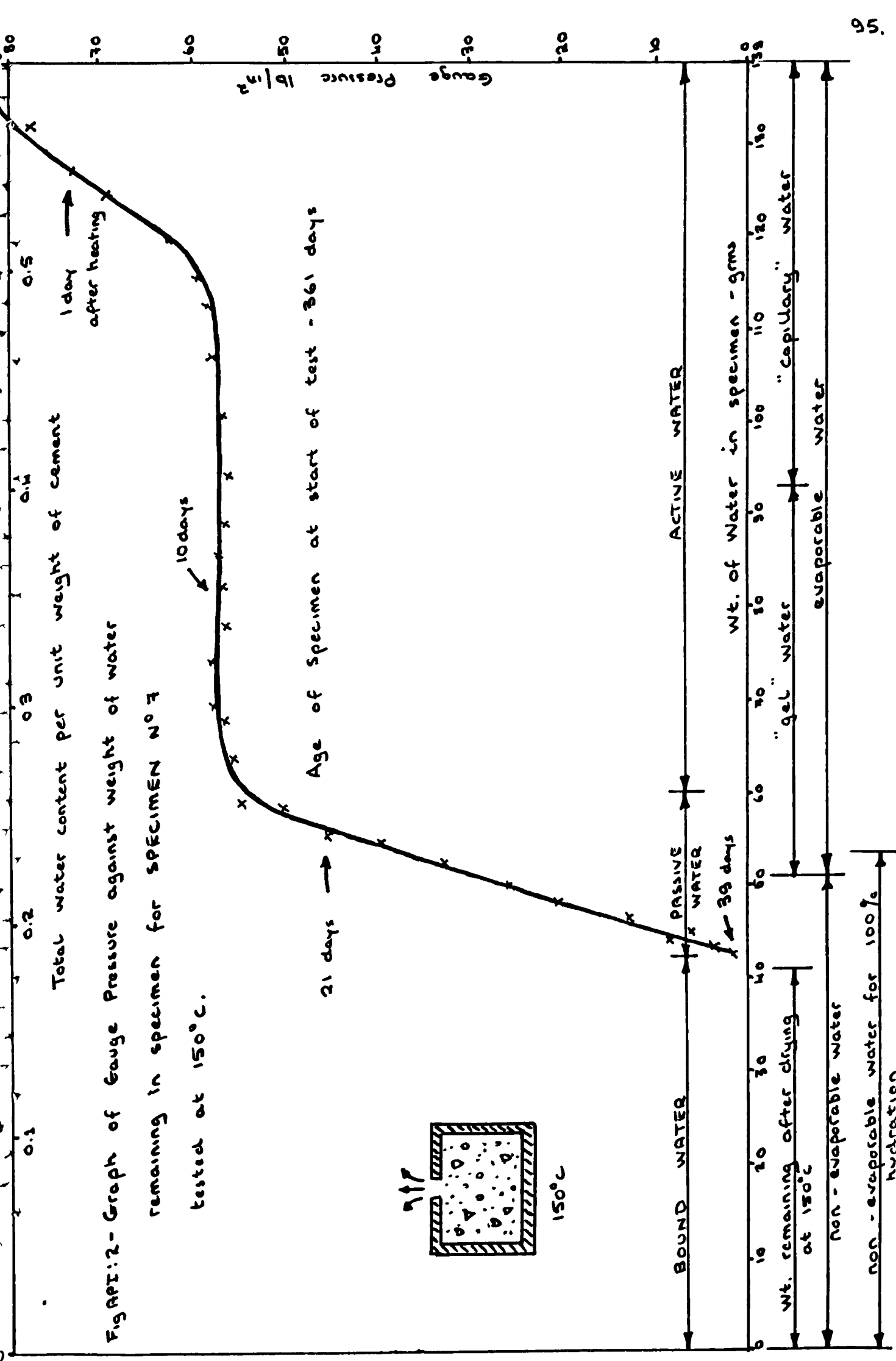
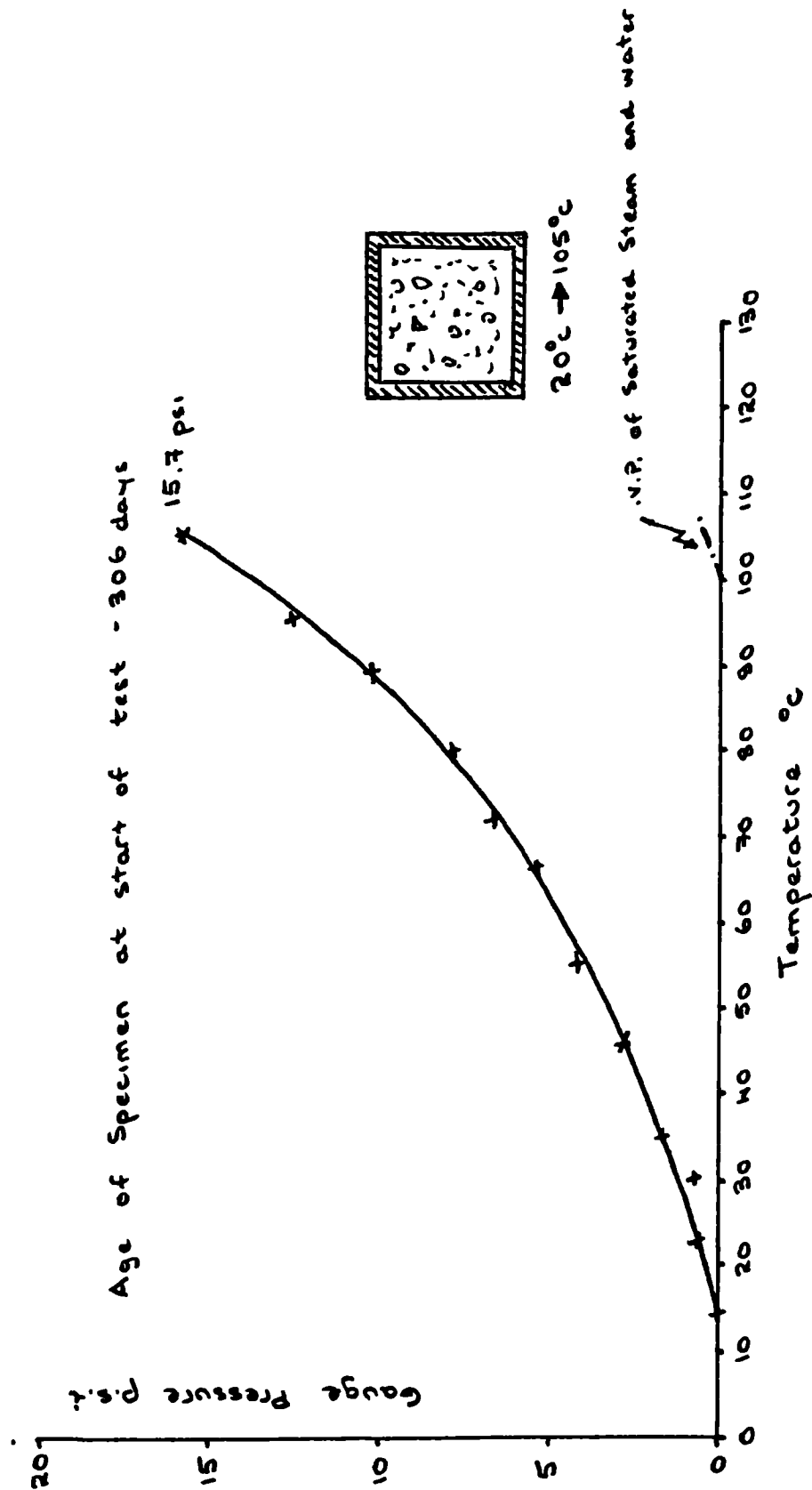


Fig API:3-Graph of Gauge Pressure against temperature  
for Specimen N° 8 on heating to 105°C.



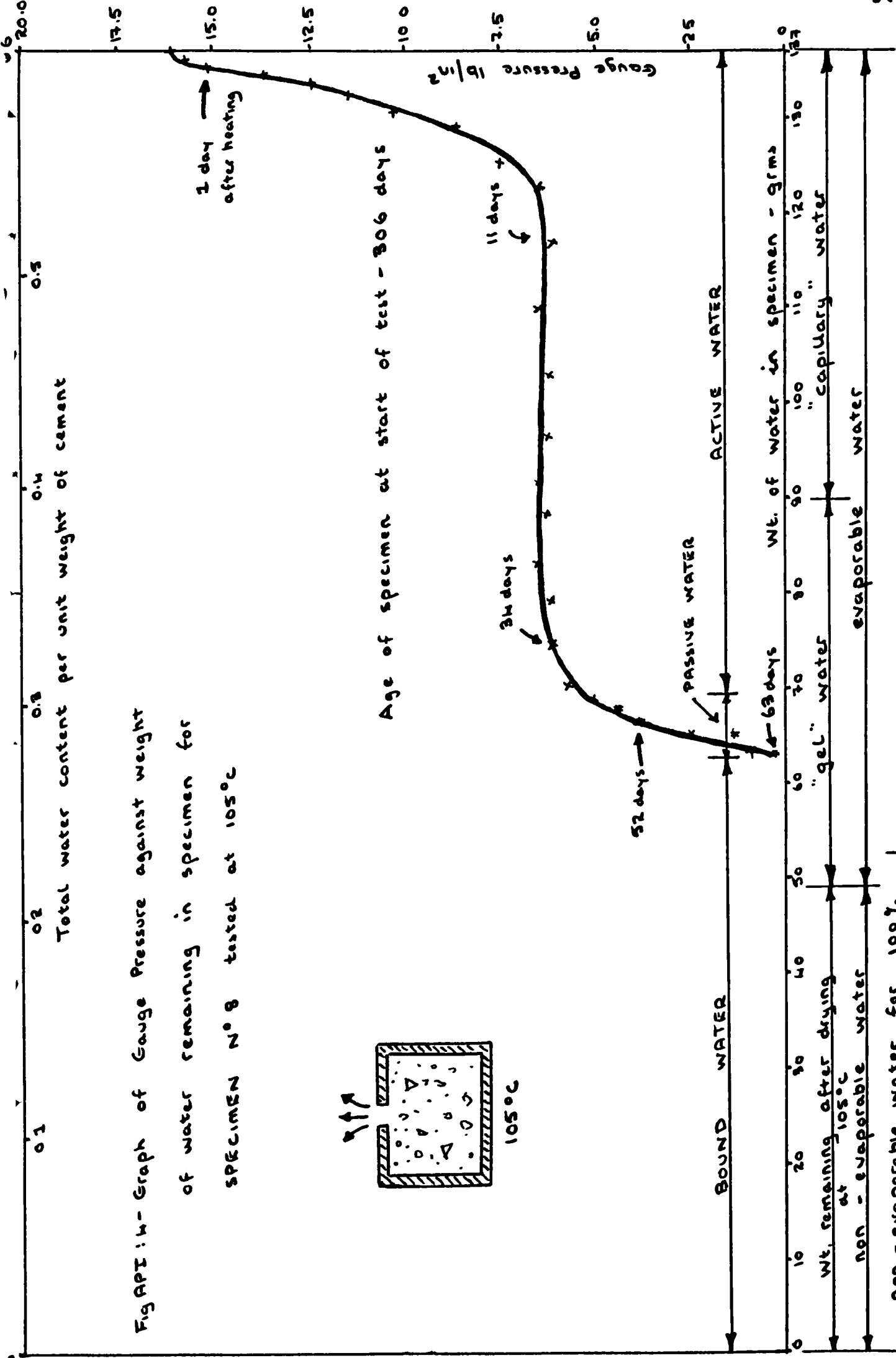
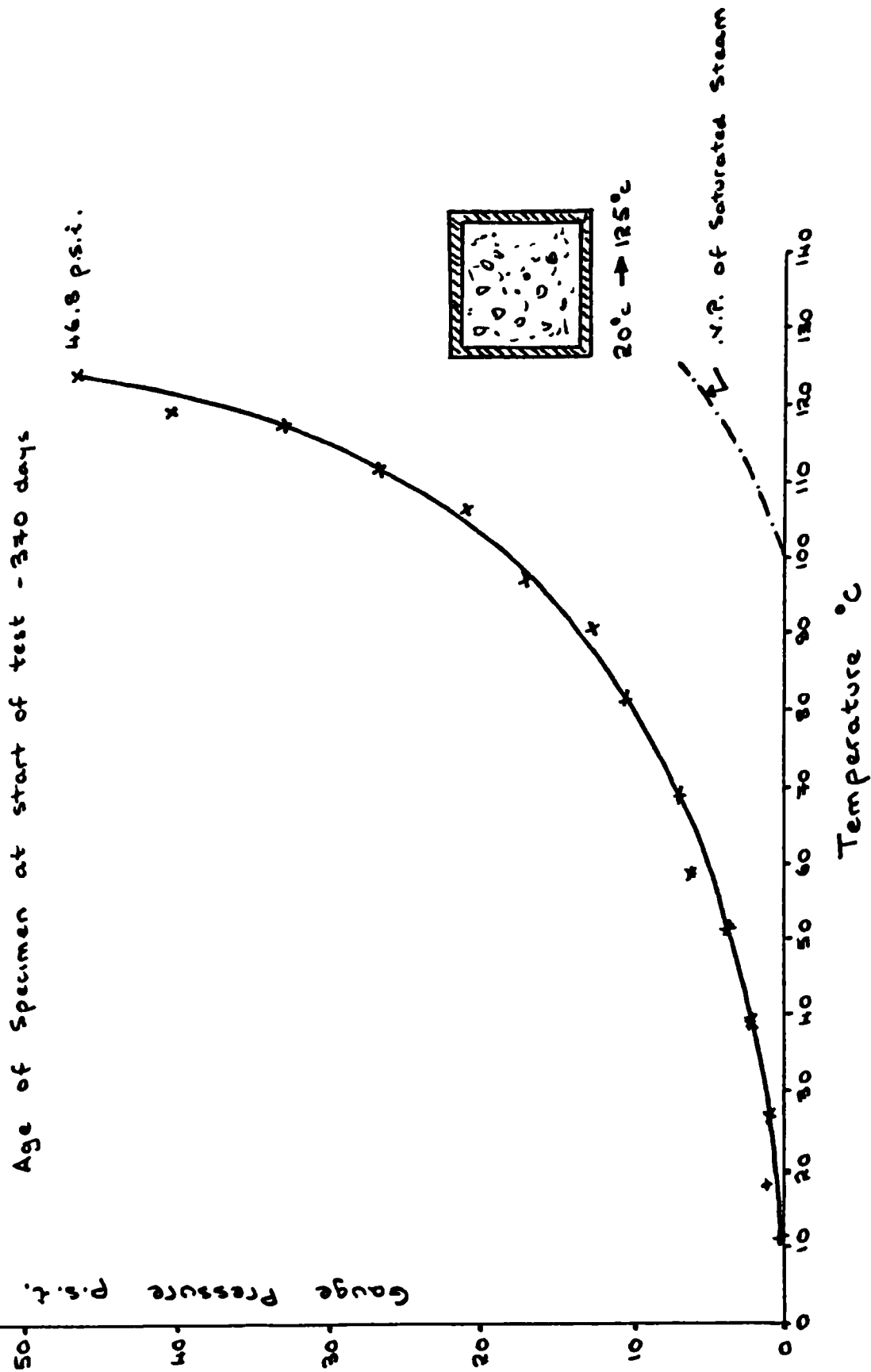


Fig. APT-5-Graph of Gauge Pressure against temperature for Specimen N° 10 on heating to 125°C.



Total water content per unit weight of cement

Fig API-6-Graph of Gauge Pressure against Weight of  
Water remaining in specimen for SPECIMEN N° 10  
tested at 125°C

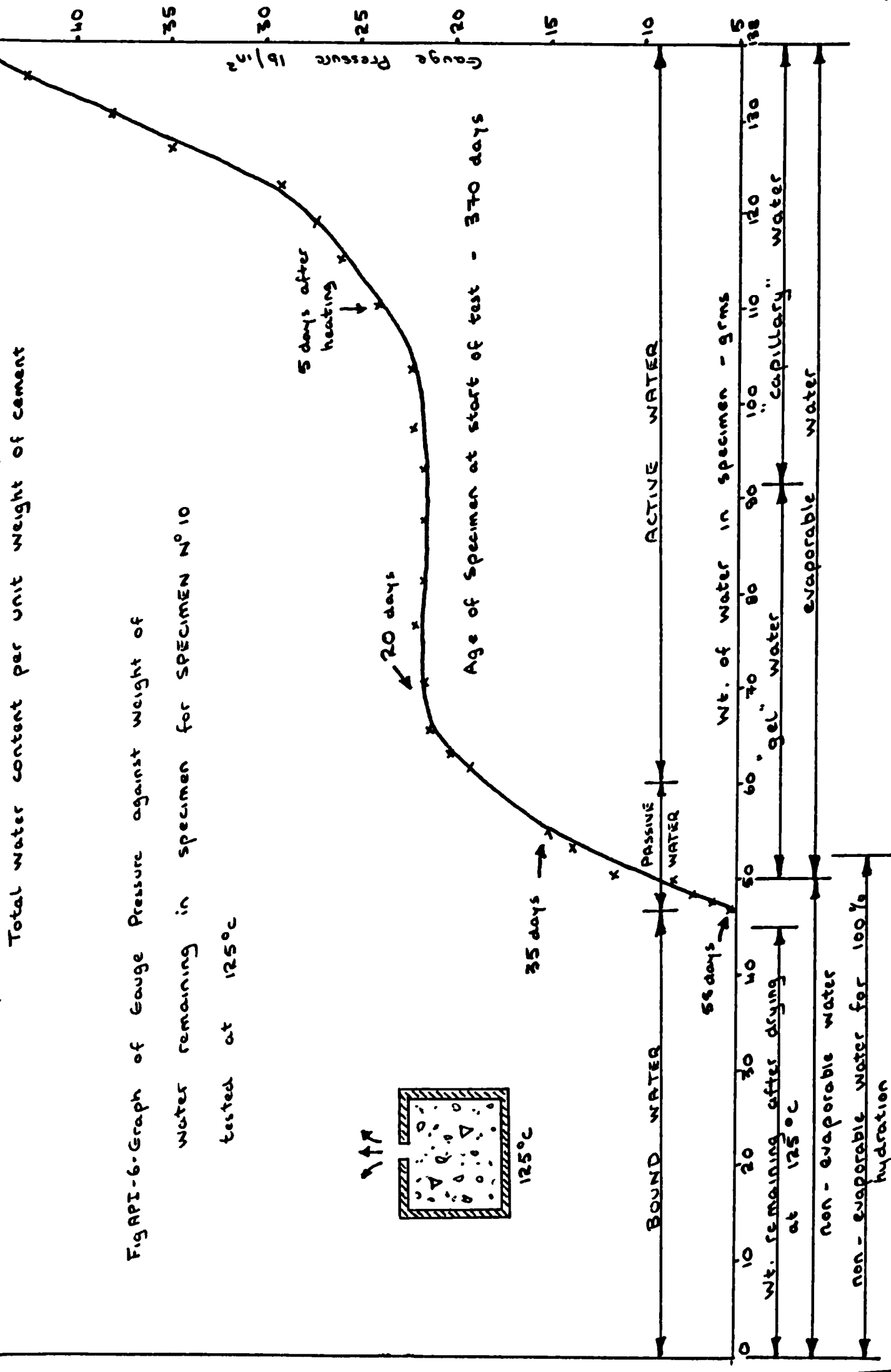


Fig APT:7- Graph of Gauge Pressure against temperature  
for Specimen N<sup>o</sup> 11 on heating to 150°C.

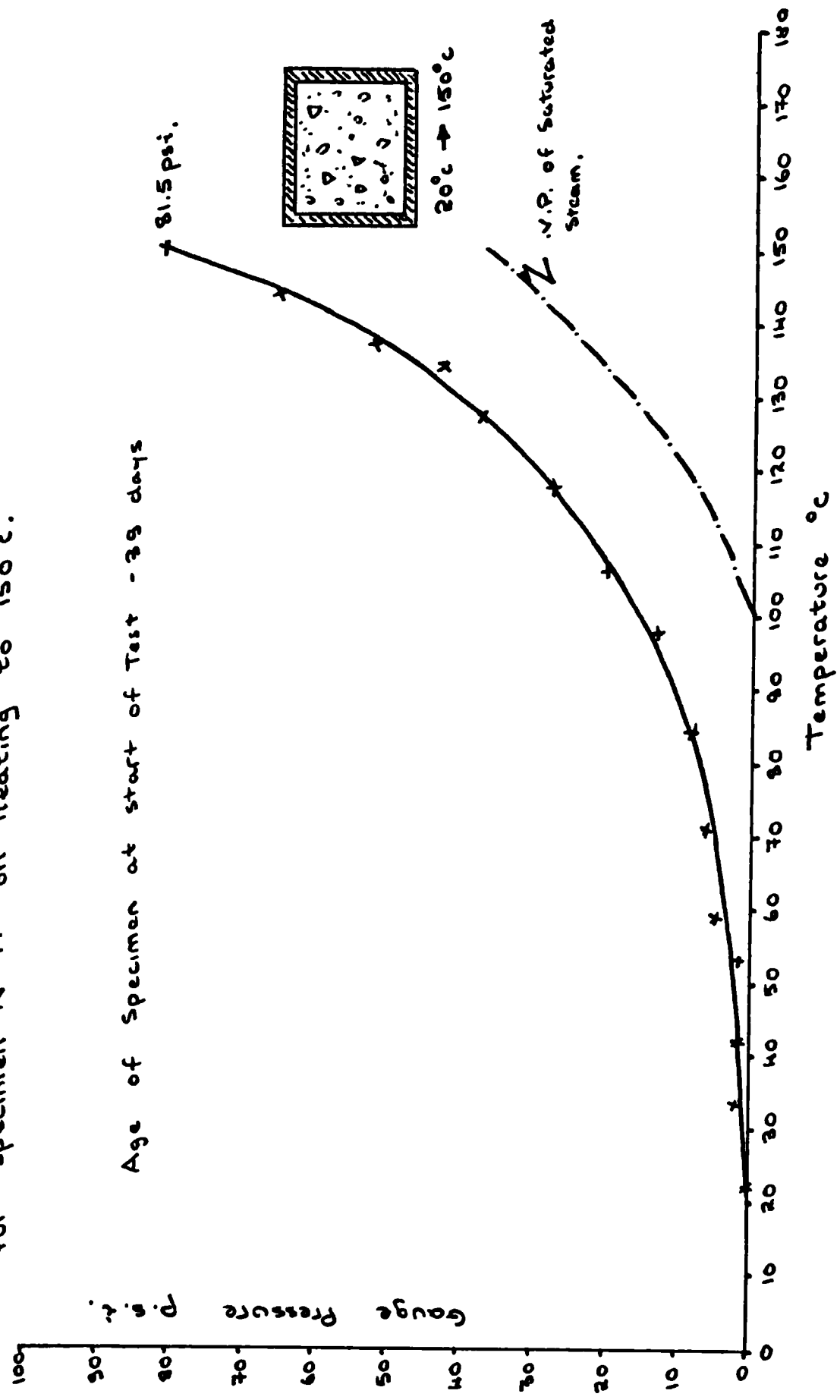


Fig APT: 8- Graph of Gauge Pressure against weight of water remaining in specimen for SPECIMEN N°11

tested at 150°C

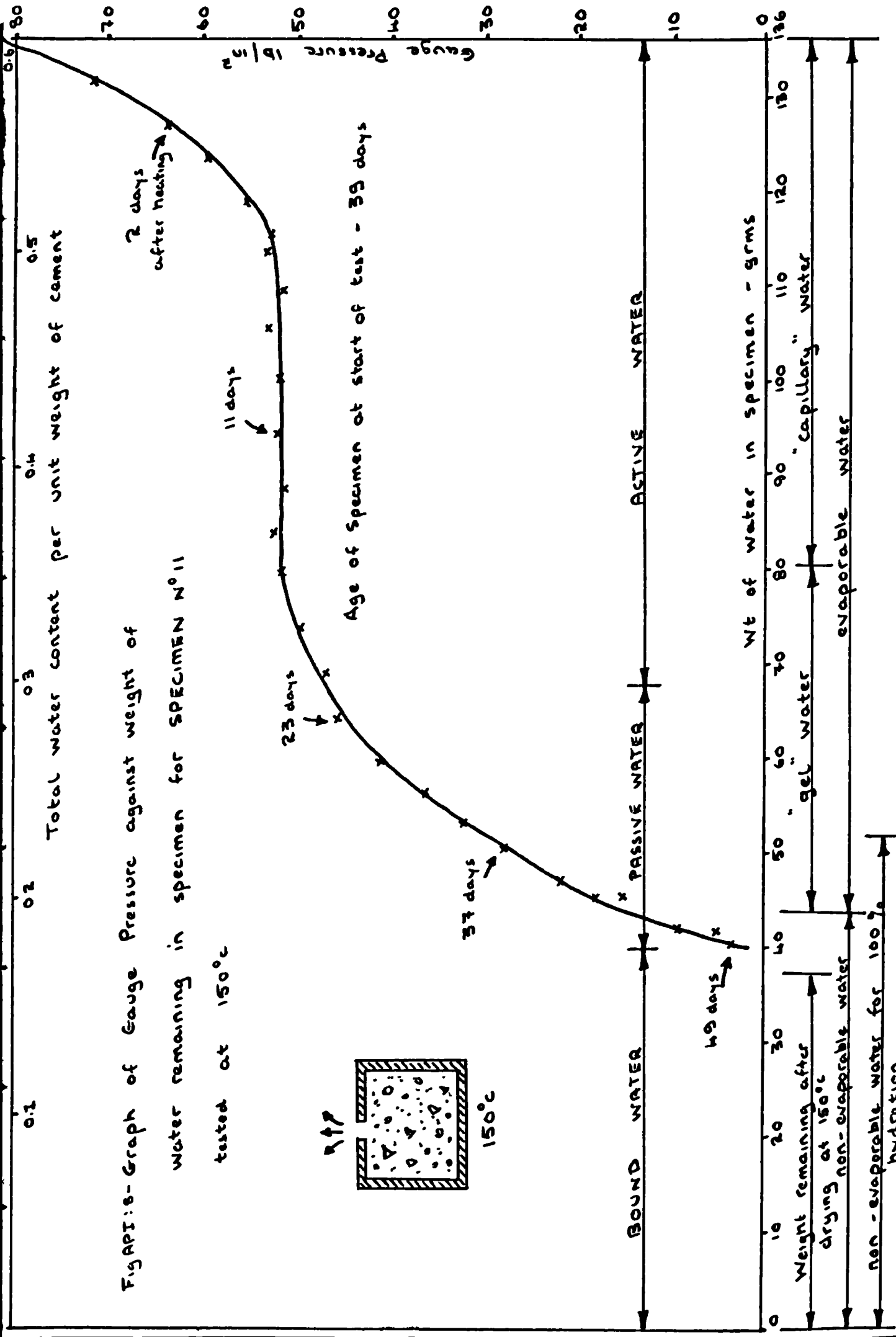
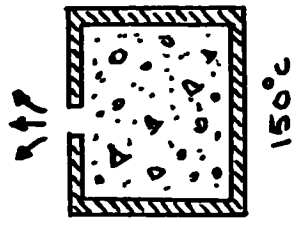
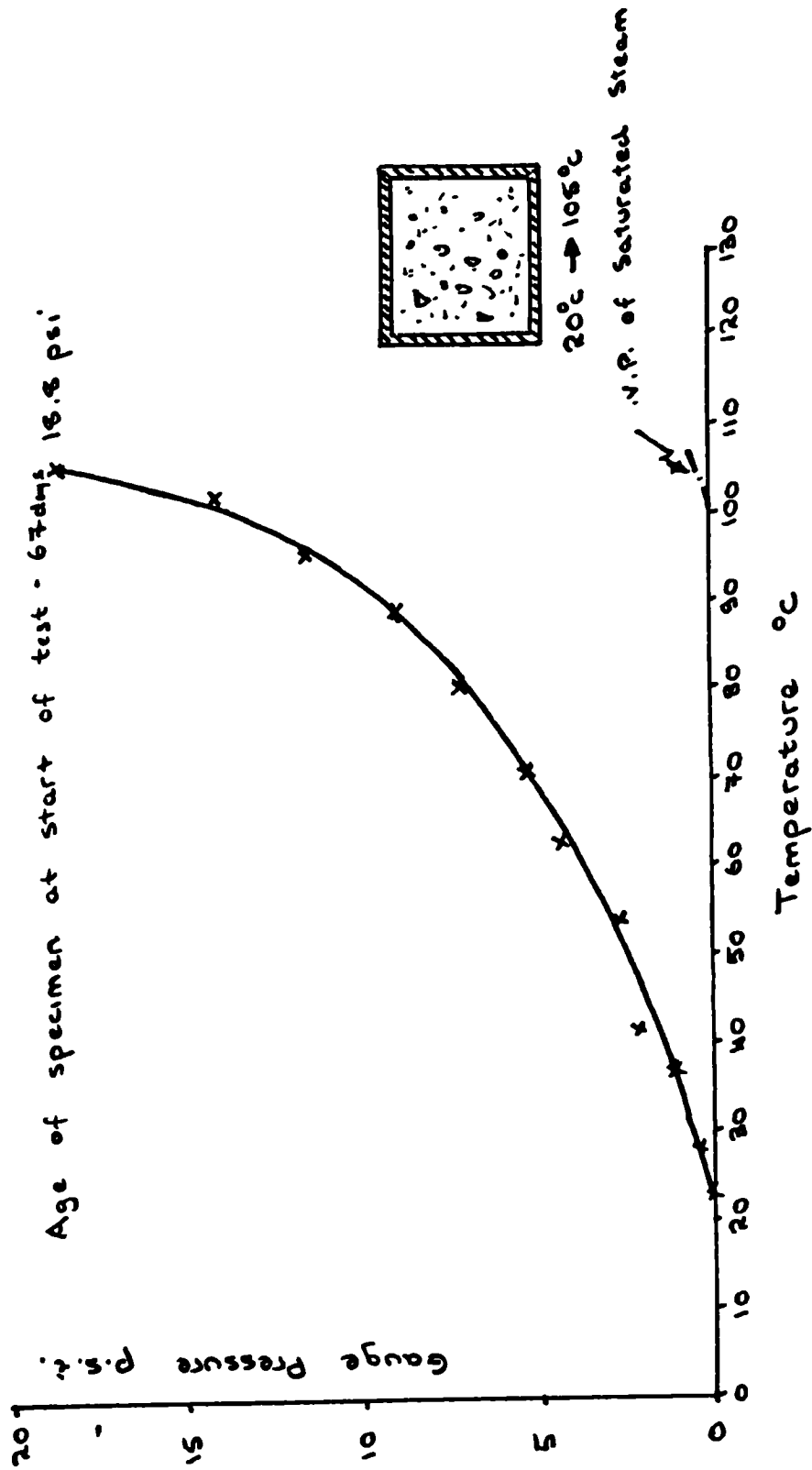


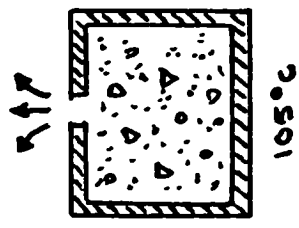
Fig API:9 - Graph of Gauge Pressure against temperature  
for Specimen N° 12 on heating to 105°C.





Total water content per unit weight of cement

Fig API:10 - Graph of Gauge Pressure against weight of water remaining in specimen for SPECIMEN N° 12 tested at 105°C



Age of specimen at start of test - 67 days

33 days  
12 days  
3 days after heating

Wt. of water in specimen - grms

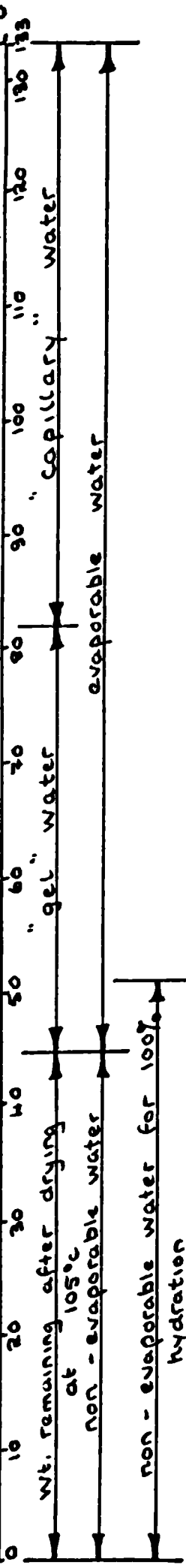
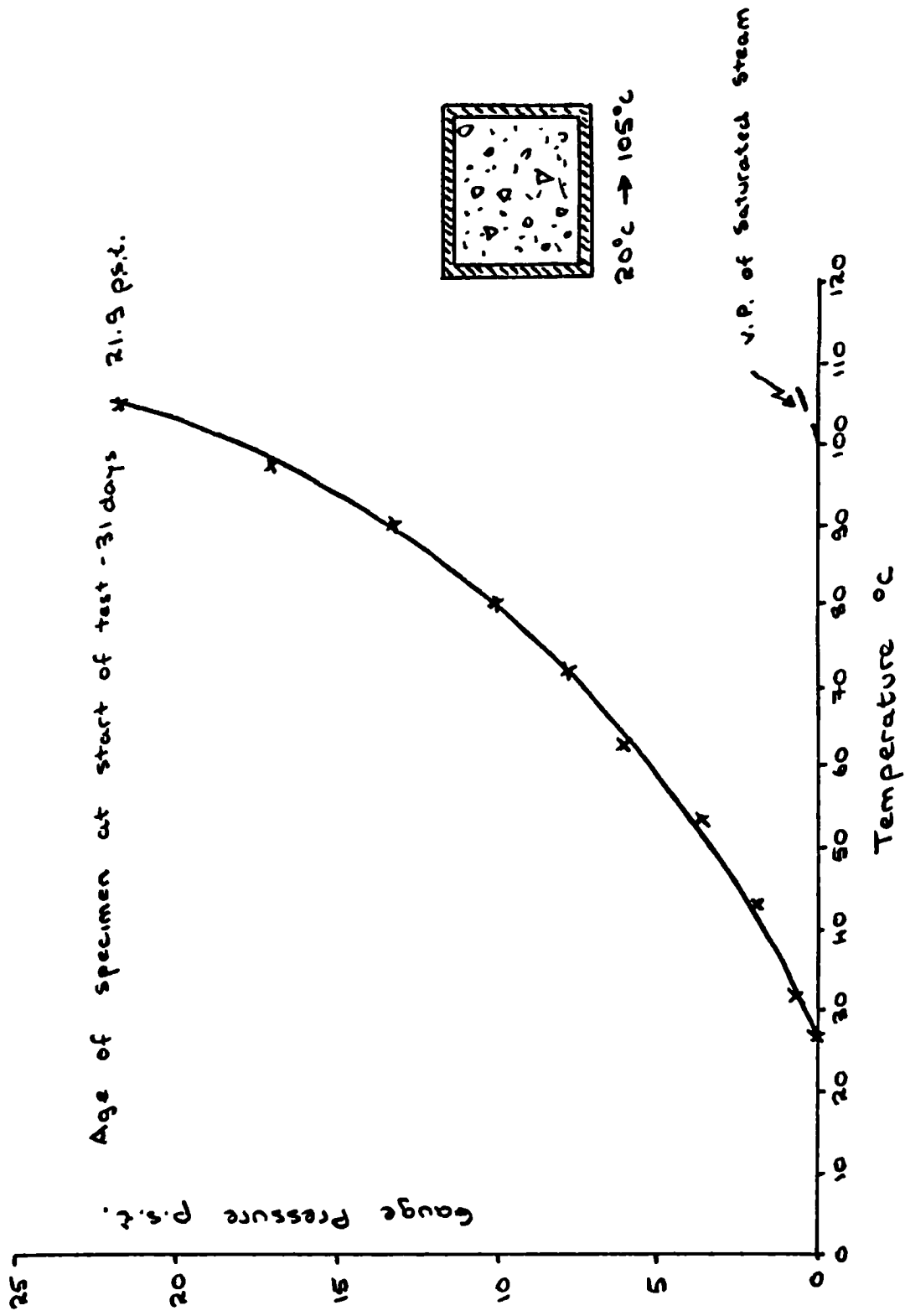


Fig API:11 - Graph of Gauge Pressure against temperature for Specimen N<sup>o</sup> 15 on heating to 105°C.



Total Water content per unit weight of cement

Fig API:12 - Graph of Gauge Pressure against Weight of water remaining in specimen for SPECIMEN N° 15 tested at 105°C

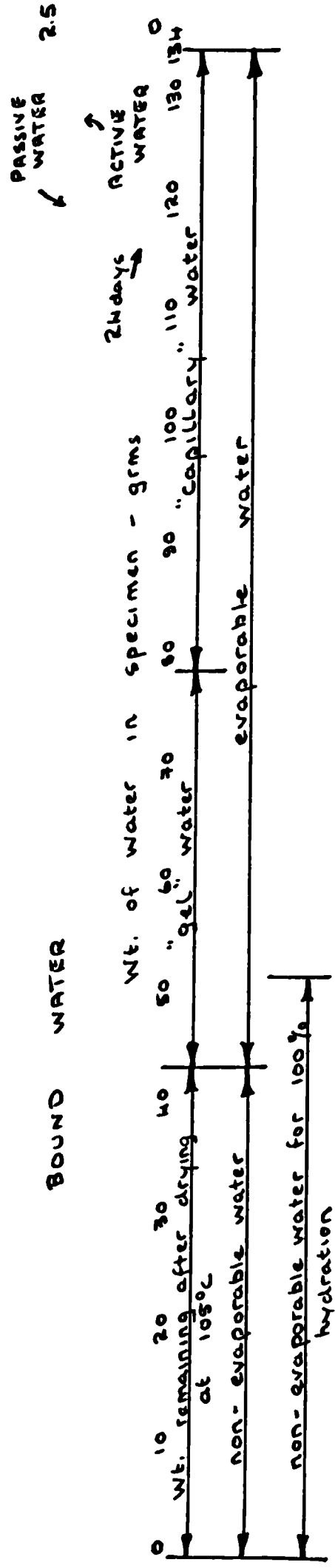
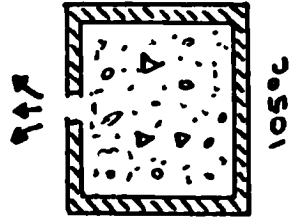
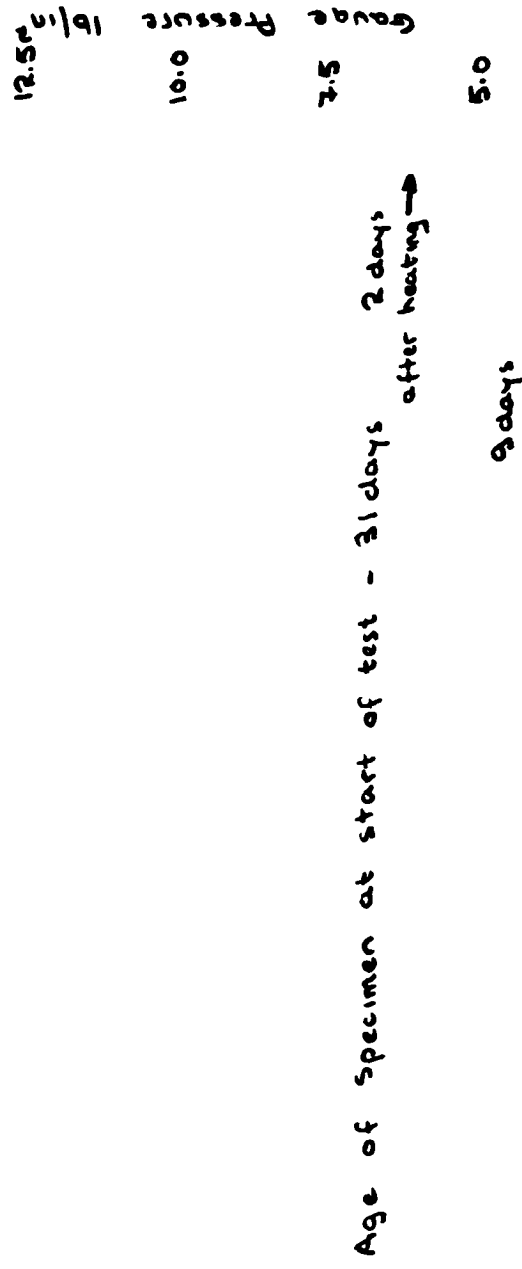


Fig APT : 13 - Graph of Gauge Pressure against temperature for Specimen No 16 on heating to 125°C.

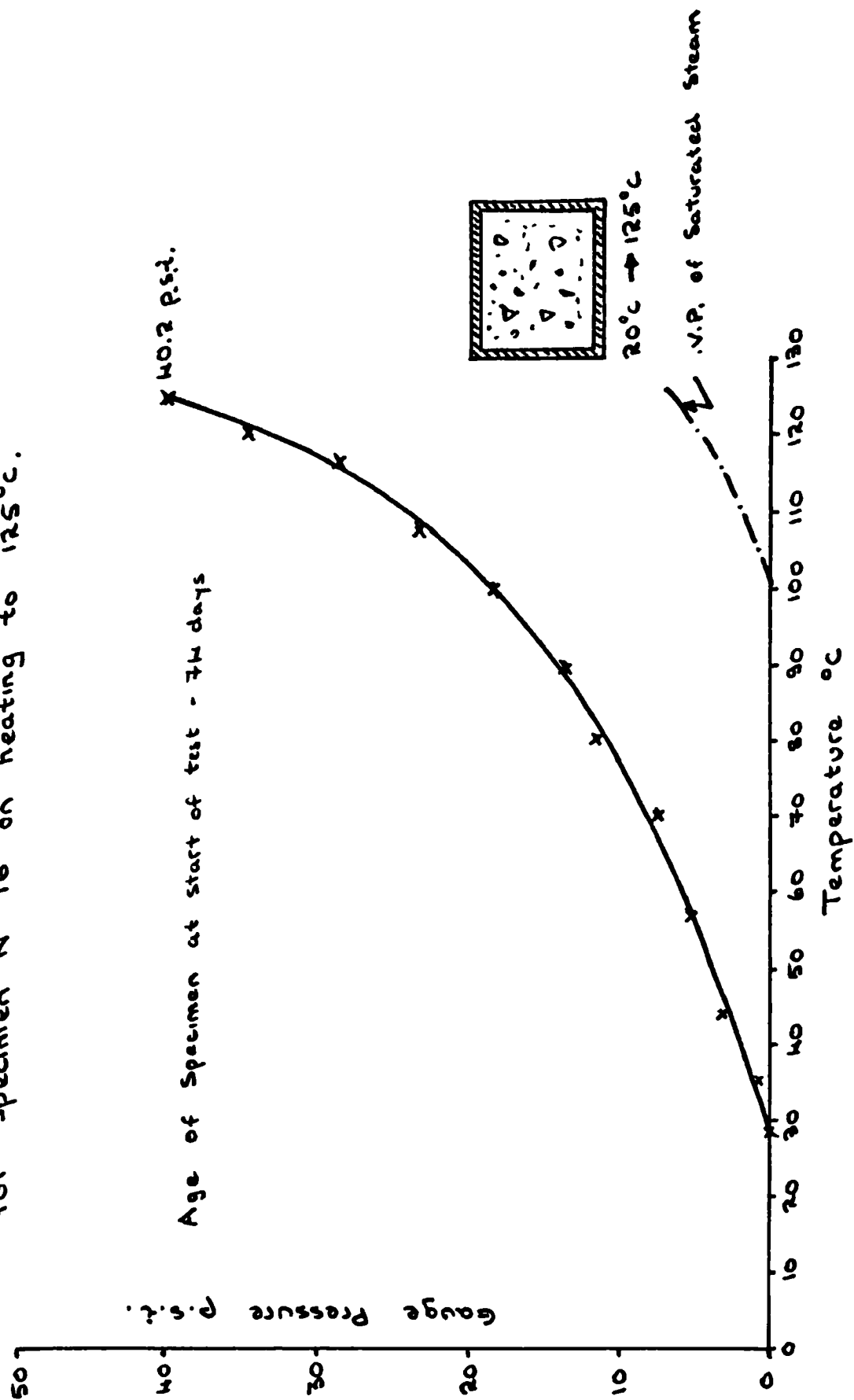
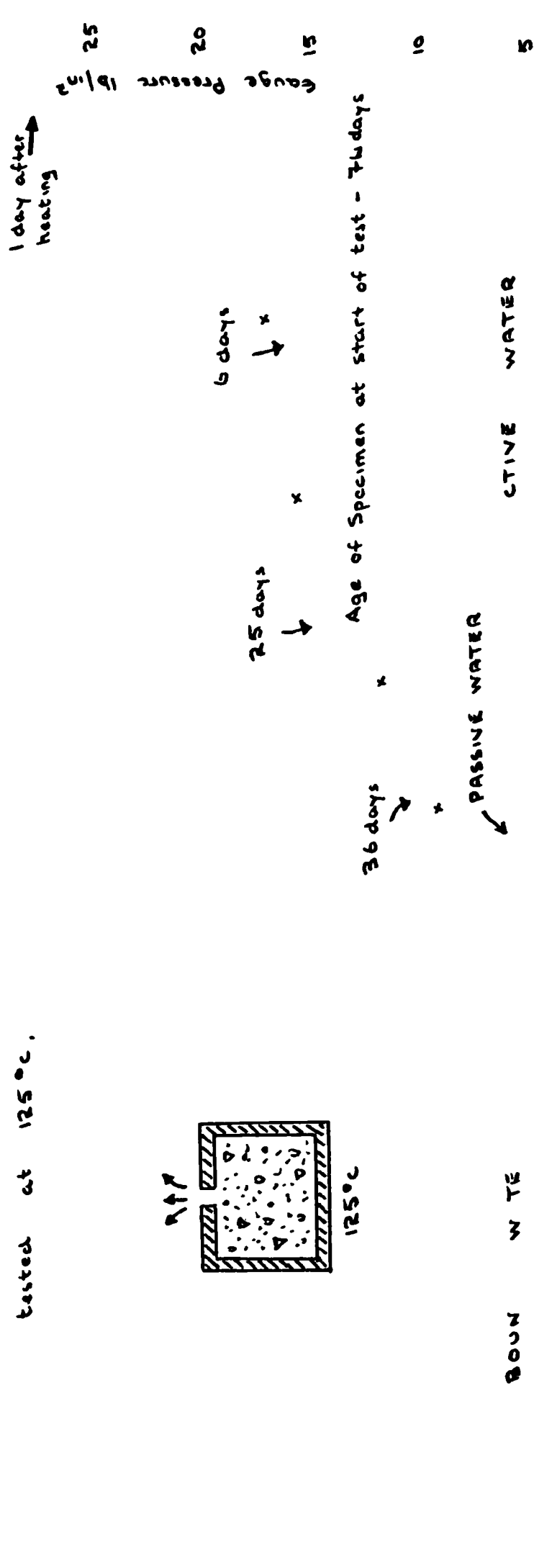
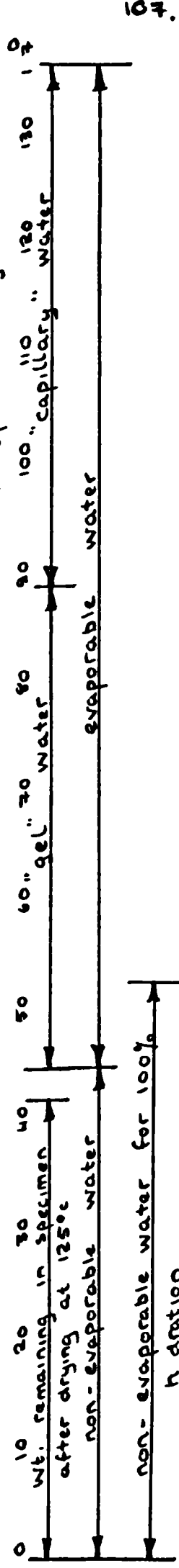


Fig API: 14- Graph of Gauge Pressure against weight of water remaining in specimen for SPECIMEN N° 16 tested at 125°C.



56 days



CHAPTER SIX AND APPENDIX II.

FIGURES AND PHOTOGRAPHS.

FIGURES FOR CHAPTER SIX.

- Figure 6:1     -    Temperature Distributions for 5 ft.  
Migration Series Specimens.
- Figure 6:2     -    Temperature Distributions for 10 ft.  
Migration Series specimens.
- Figure 6:3     -    Evaporable water contents from moisture  
meter readings at the various instru-  
mentation positions against time of  
heating for Specimen B2.
- Figure 6:4     -    Phase Diagram for water in Specimen B2  
at end of time of heating of 588 days.
- Figure 6:5     -    Comparison of the Evaporable water  
distributions obtained by Gravimetric  
measurements and from the final moisture  
meter readings for Specimen B2.
- Figure 6:6     -    Evaporable distributions at various ages  
of heating for specimen B2.
- Figure 6:7     -    Evaporable water contents from moisture  
meter readings at the various instru-  
mentation positions against time of  
heating for Specimen Q17.
- Figure 6:8     -    Phase Diagram for water in Specimen Q17  
at end of time of heating of 512 days.
- Figure 6:9     -    Comparison of the Evaporable water  
distributions obtained by Gravimetric  
measurements and from the final moisture  
meter readings for Specimen Q17.
- Figure 6:10    -    Evaporable water distributions at various  
ages of heating for Specimen Q17.
- Figure 6:11    -    Total Water Content Distributions for 5 ft  
Migration Series specimens after 100 days'  
heating.
- Figure 6:12    -    Total Water Content Distributions for  
5 ft. Migration Series specimens after  
300 days' heating.
- Figure 6:13    -    Total Water Content Distributions for  
5 ft. Migration Series specimens after  
500 days' heating.

- Figure 6:14 - Total Water Content Distributions for 5 ft. Migration Series Specimens at end of heating from Gravimmetric measurements.
- Figure 6:15 - Total Water Content Distributions for 10 ft. Migration Series specimens after 100 days' heating.
- Figure 6:16 - Total Water Content Distributions for 10 ft. Migration Series Specimens after 400 days' heating.
- Figure 6:17 - Total Water Content Distributions for 10 ft. Migration Series Specimens at end of heating from Gravimmetric measurements.
- Figure 6:18 - Phase Diagram for water in Control Specimen L 12 left at Laboratory temperature.
- Figure 6:19 - Phase Diagram for water in Control Specimen M13 left at Laboratory Temperature.
- Figure 6:20 - Graph of loss of weight against time of heating for 5 ft. Migration Series Specimens.
- Figure 6:21 - Graph of loss of weight against time of heating for 10 ft. Migration Series Specimens.
- Figure 6:22 - Gauge Pore pressures at various instrumentation positions against time of heating for Specimen B2.
- Figure 6:23 - Gauge Pore Pressure distributions at various ages of heating for Specimen B2.
- Figure 6:24 - Gauge Pore Pressures at various instrumentation positions against time of heating for Specimen Q17.
- Figure 6:25 - Gauge Pore Pressure distributions at various ages of heating for Specimen Q17.
- Figure 6:26 - Comparison of Gauge Pressure Distributions for 5 ft. specimens at 100 days' heating.
- Figure 6:27 - Comparison of Gauge Pressure Distributions for 5 ft. specimens at 300 days' heating.



- Figure 6:28 - Comparison of Gauge Pressure Distributions for 5 ft. specimens at 500 days' heating.
- Figure 6:29 - Comparison of Gauge Pressure Distributions for 5 ft. specimen at end of heating.
- Figure 6:30 - Comparison of Gauge Pressure Distributions for 10 ft. specimens at 100 days' heating.
- Figure 6 31 - Comparison of Gauge Pressure Distributions for 10 ft. specimens at 400 days' heating.
- Figure 6 32 - Comparison of Gauge Pressure Distributions for 10 ft. specimens at end of heating.
- Figure 6:33 - Cross-section through Permeameter (not to scale).
- Figure 6·34 - Line diagram of system used to measure Permeability.
- Figure 6·35 - Calculated D'Arcy coefficient of Permeability against Pressure Head for Samples from specimen B2.
- Figure 6:36 - Calculated D'Arcy Coefficient of Permeability against Pressure Head for Samples from Specimen D4.
- Figure 6 37 - Plot of the D'Arcy Coefficient of Permeability against temperature of the sample in the Migration Specimen.
- Figure 6:38 - Plot of D'Arcy coefficient of permeability against total water content of samples tested.
- Figure 6:39 - Plot of the value of  $C = \frac{V_W - V_B}{V_W}$  against temperature of the sample when in the Migration series specimens.

#### PHOTOGRAPHS FOR CHAPTER SIX.

- Plate VI:1 - Polished Sample from Specimen B2.
- Plate VI:2 - Section 4 from Specimen B2.

Plate VI:3 - Section 12 from Specimen B2.

Plate VI:4 - Section 20 from Specimen B2.

Plate VI.5 - Section 31 from Specimen B2

Plate VI.6 - Section 43 from Specimen B2.

Figure 6:1 - Temperature distributions for 5ft Migration Series Specimens.

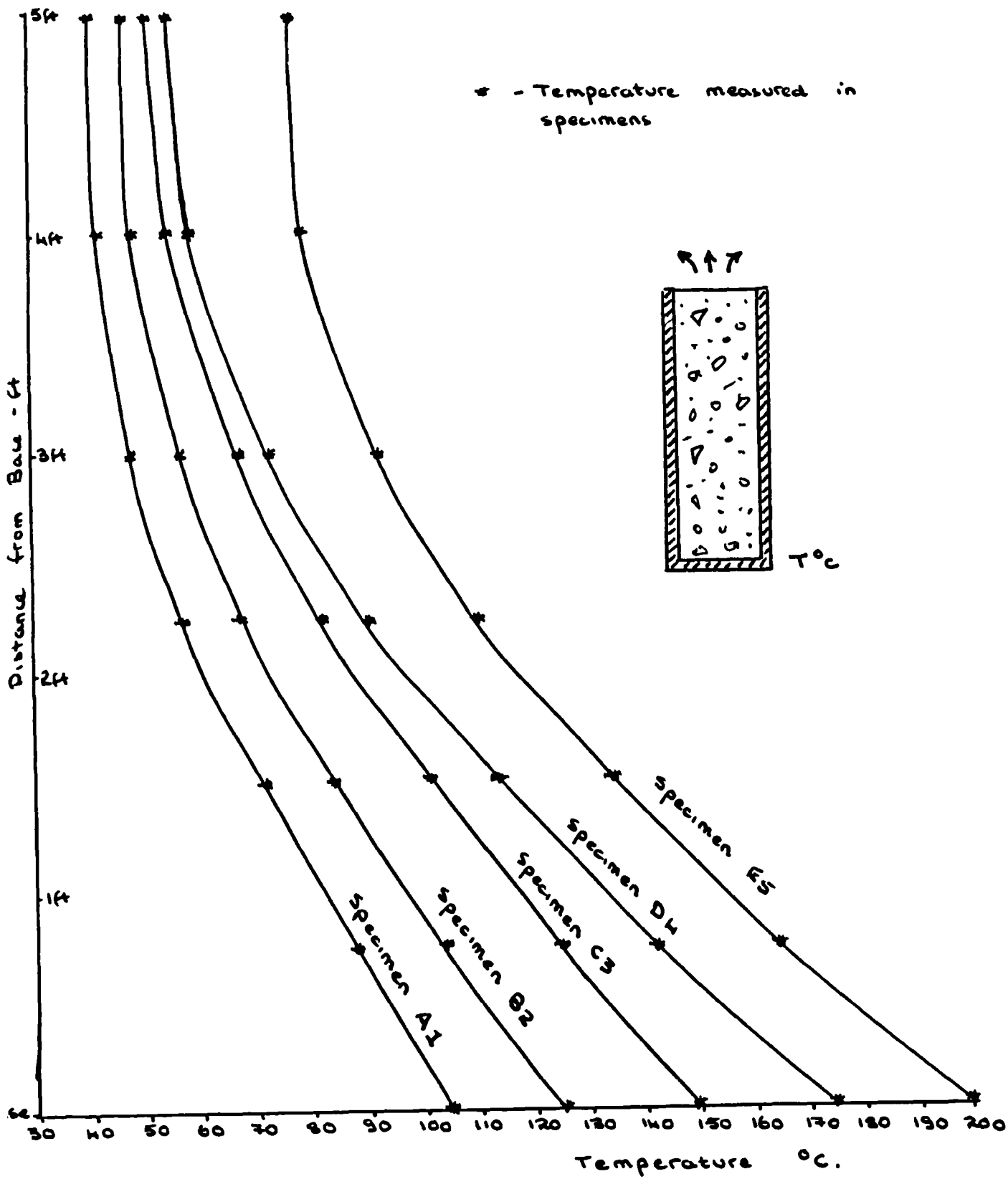
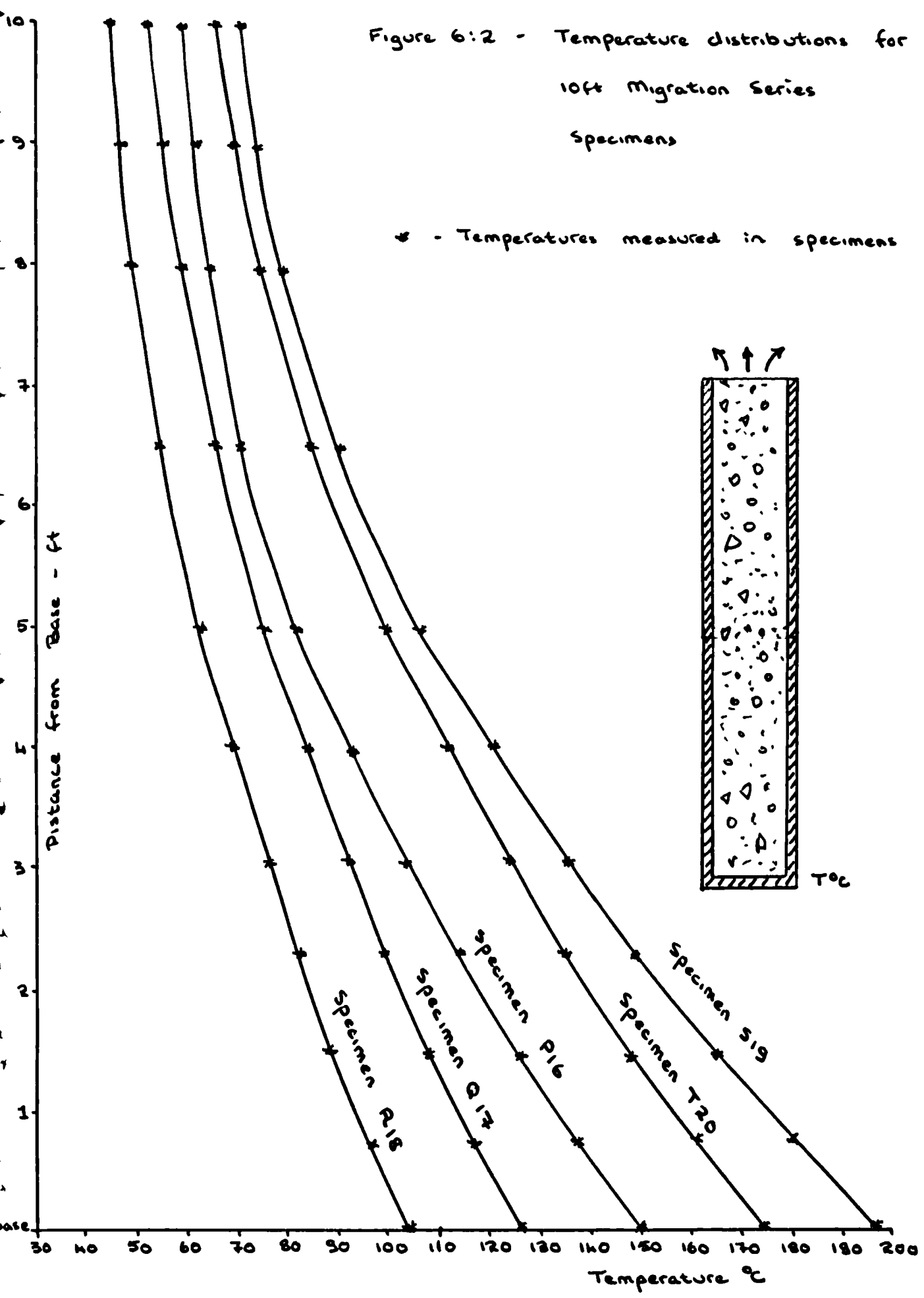
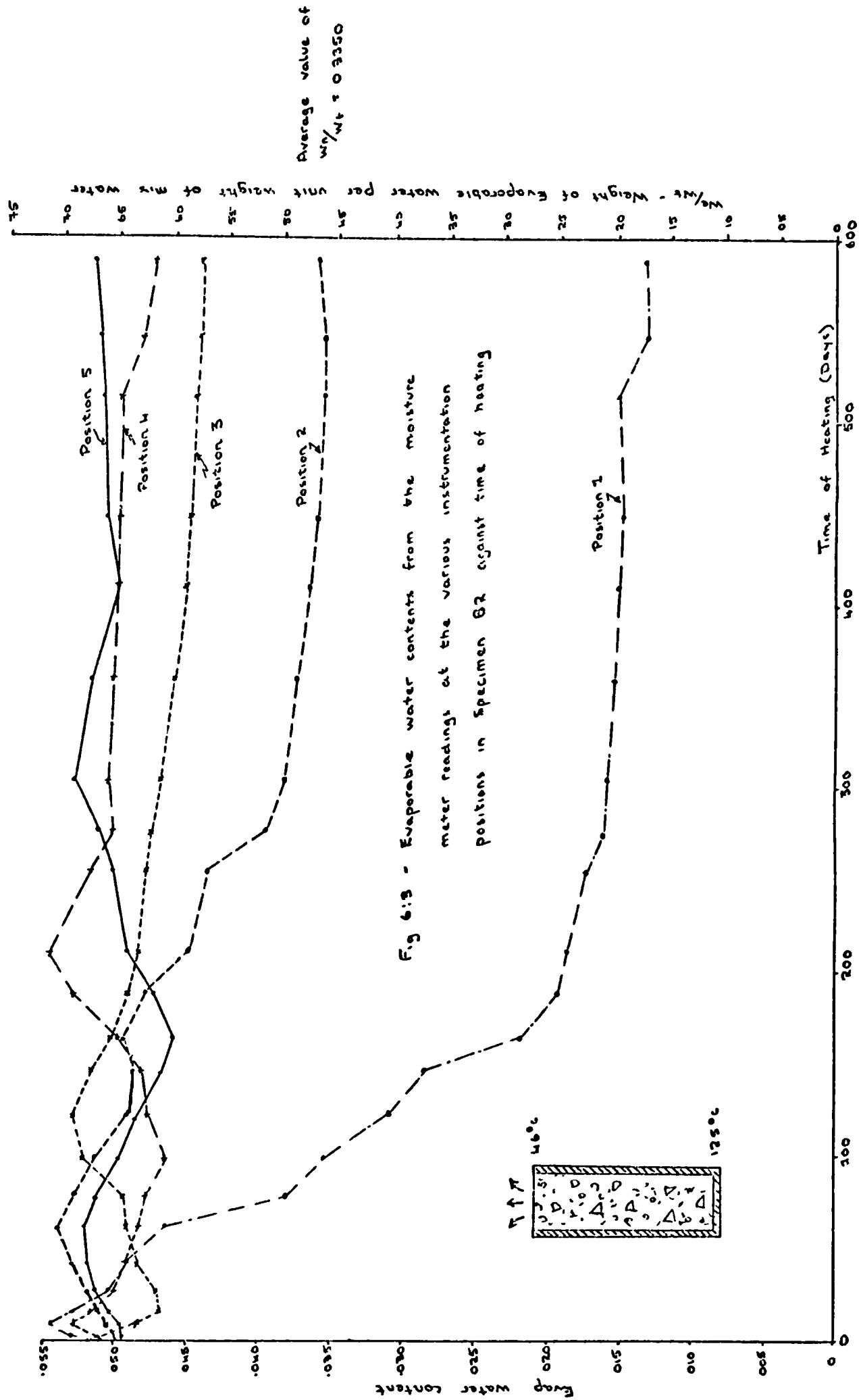


Figure 6:2 - Temperature distributions for  
10ft Migration Series  
Specimens

\* - Temperatures measured in specimens

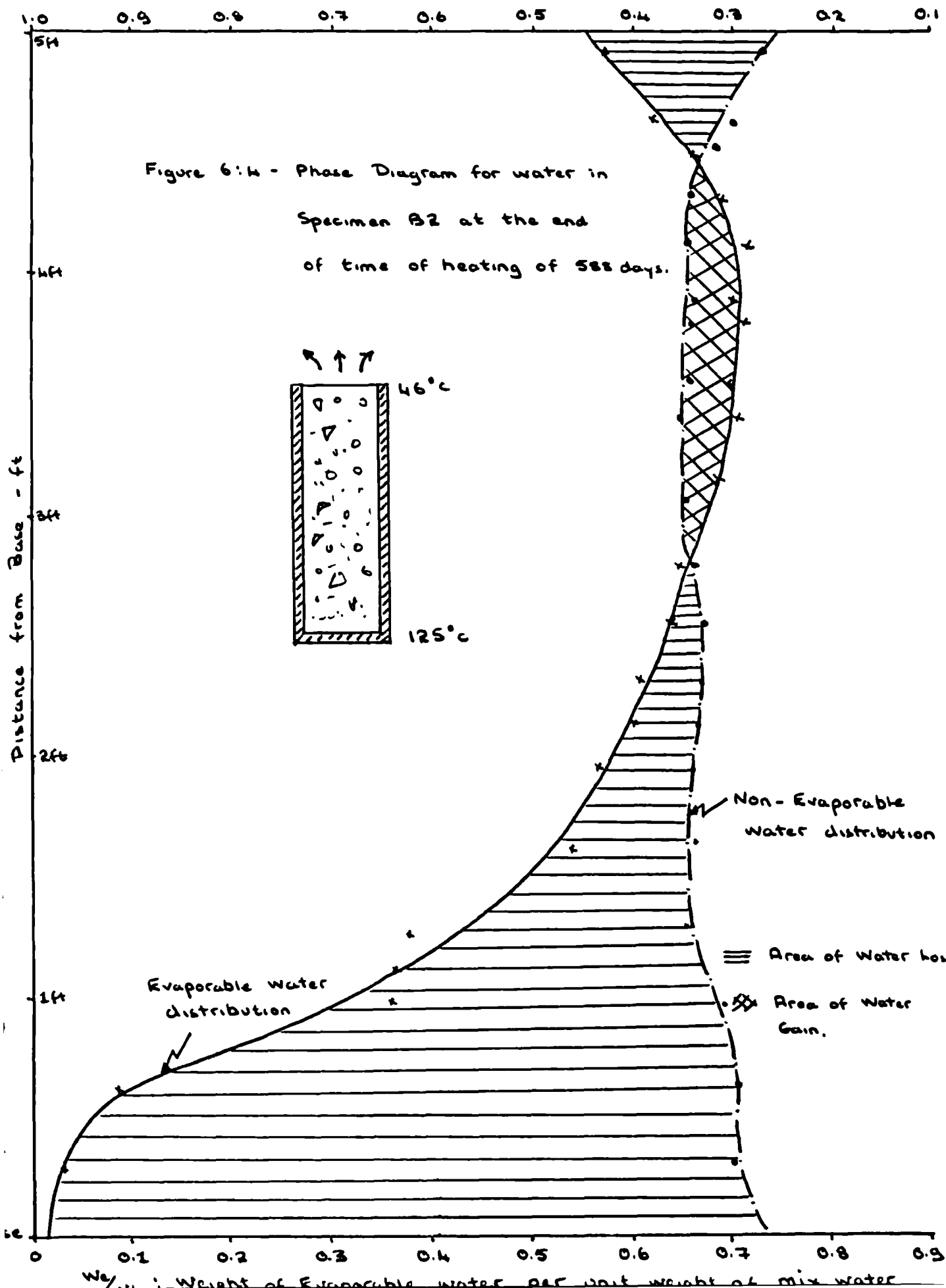




Average value of  $w_e/w_t = 0.3550$

$w_e/w_t$  - Weight of Evaporable Water Per unit weight of mix water

$W_n/W_t$ : Weight of non-evaporable water per unit weight of mix water



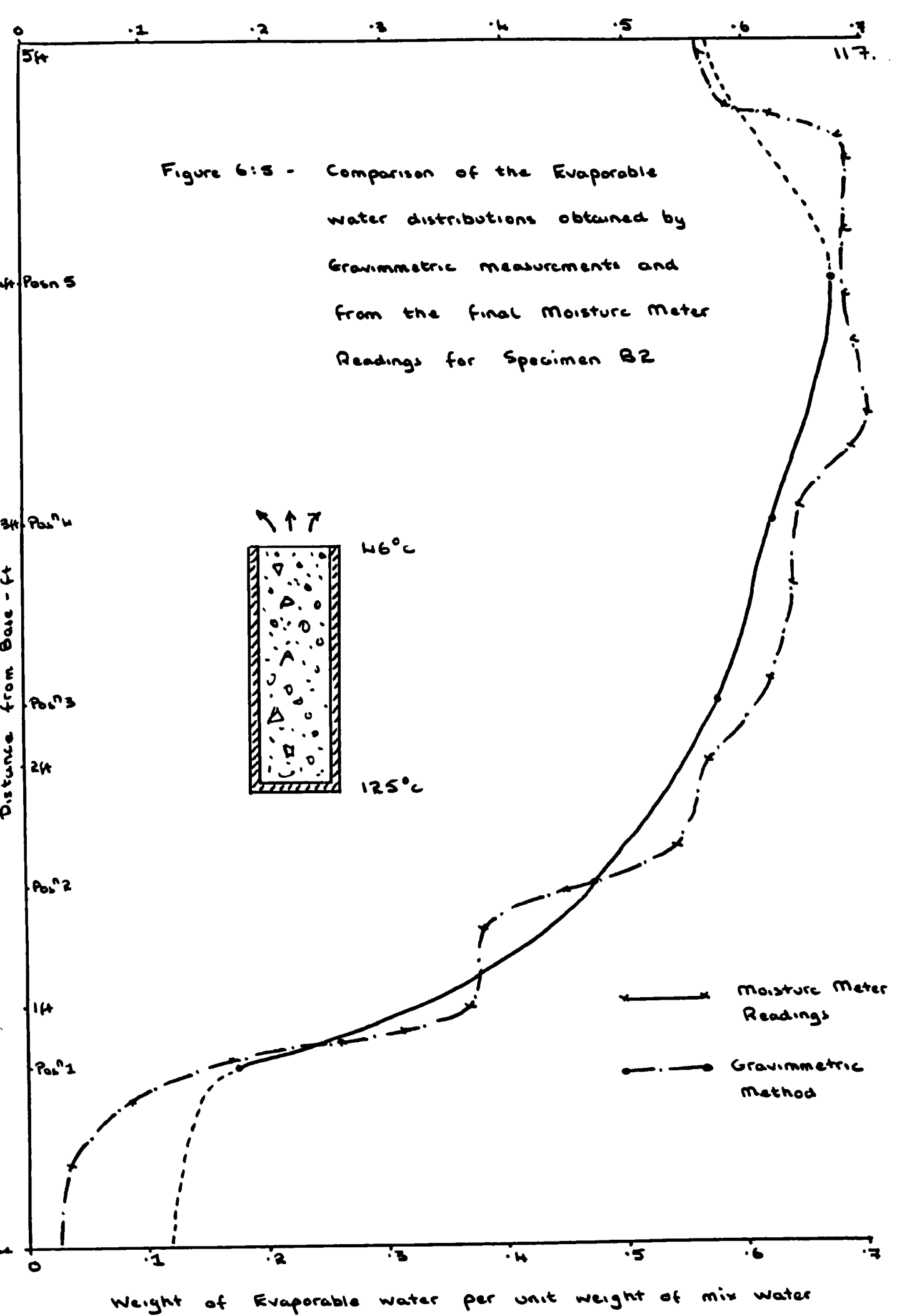


Figure 6:6 - Evaporable water distributions  
for Specimen B2 at various  
ages of heating

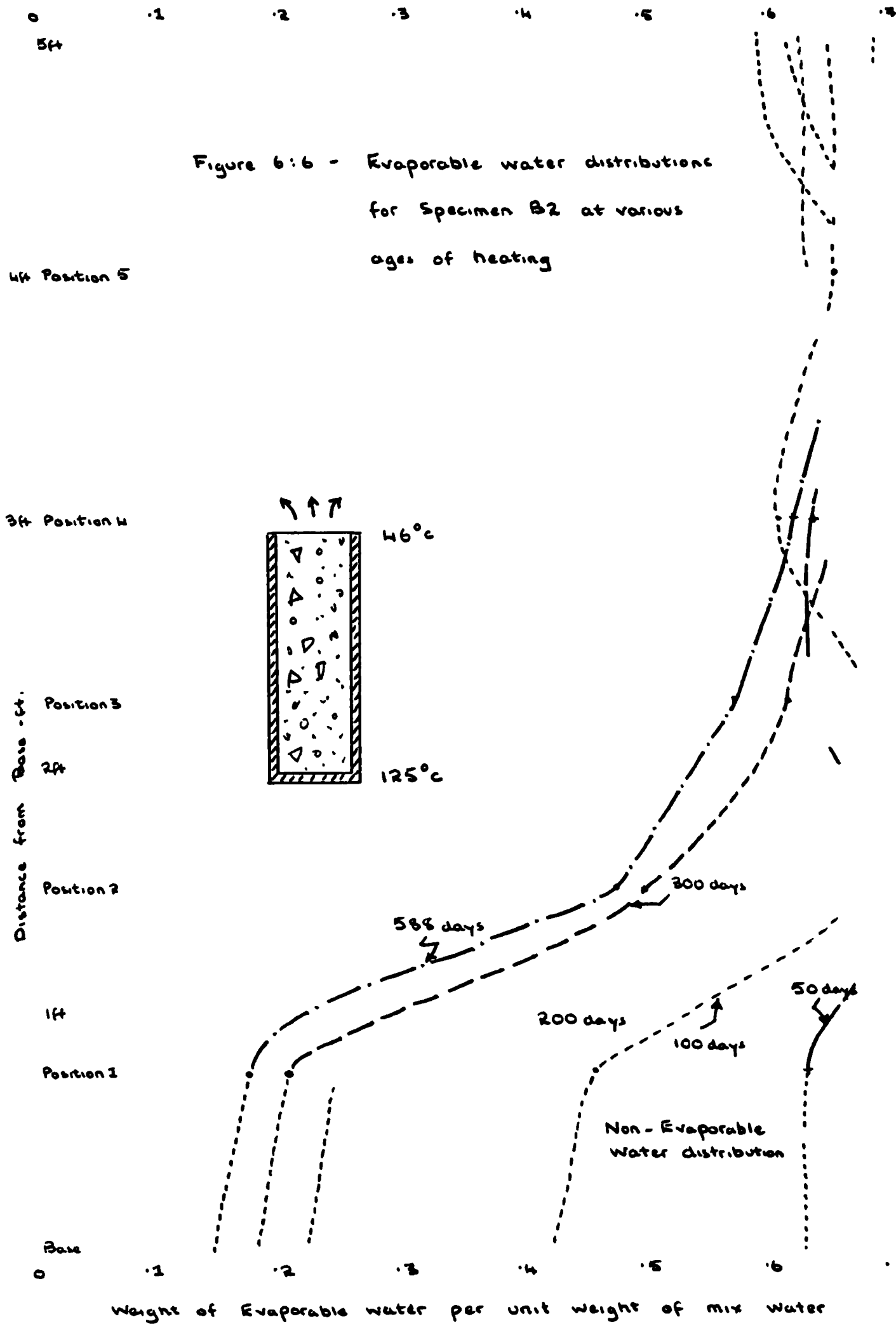
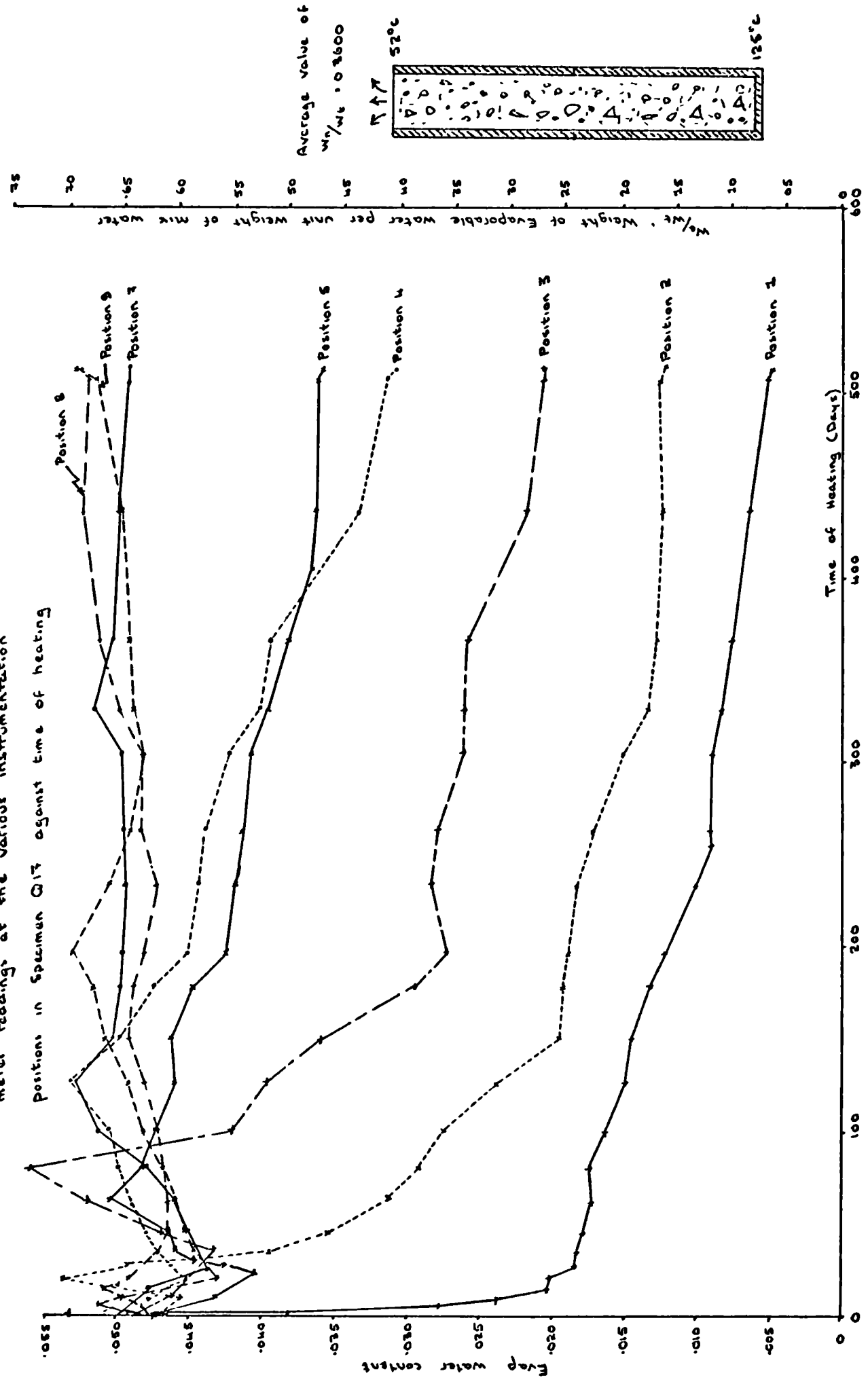
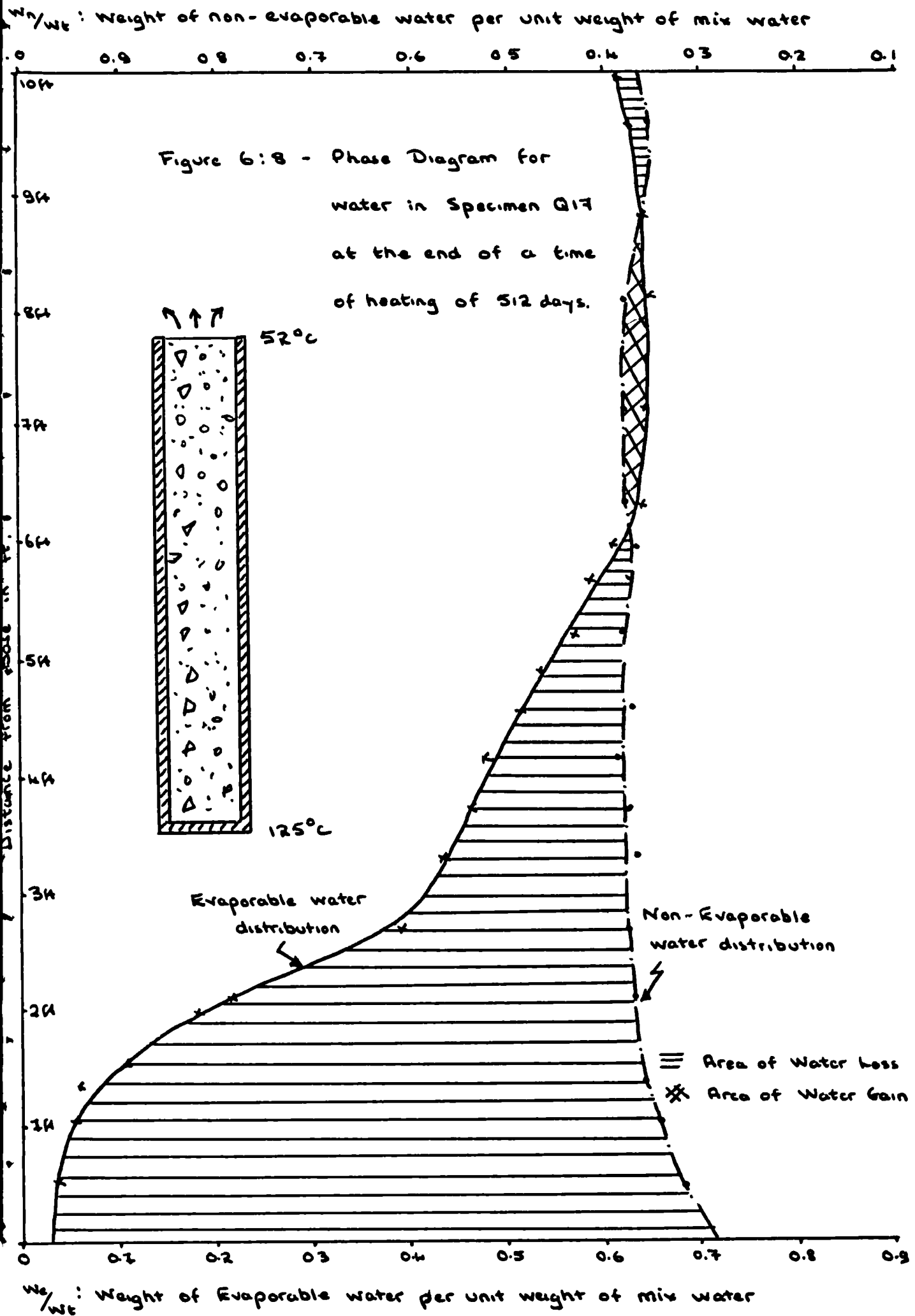
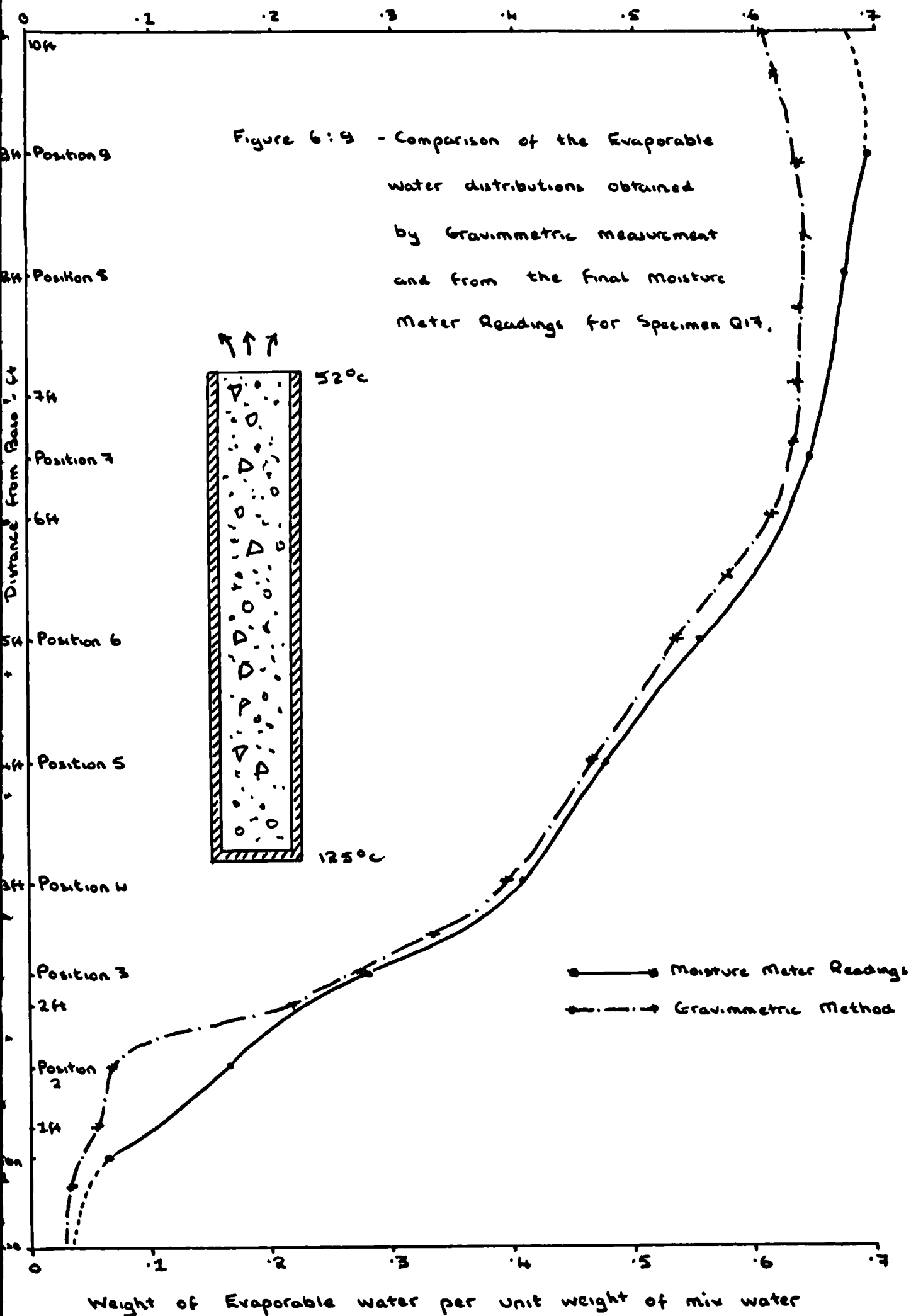


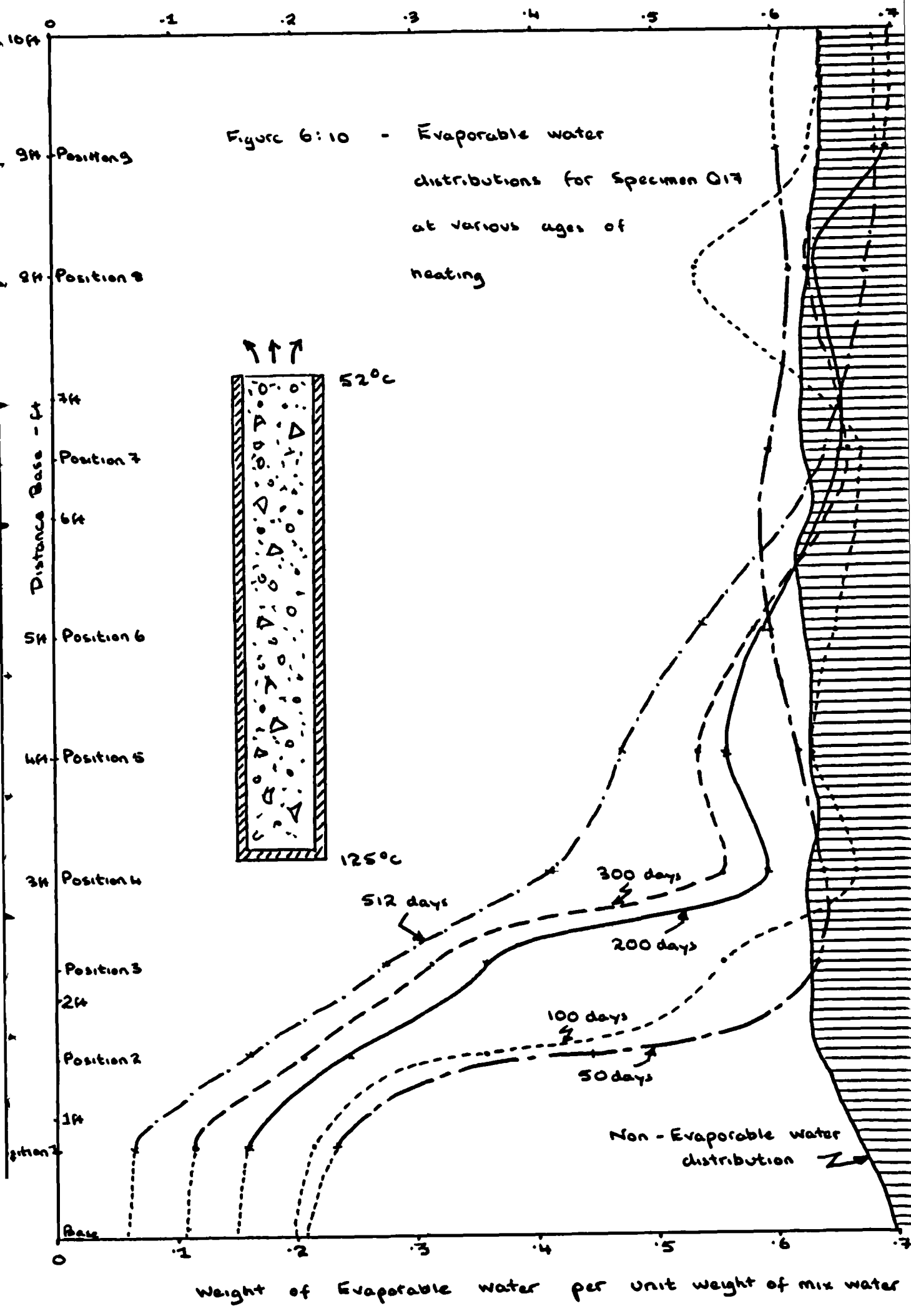


Fig 6:7 - Evaporable water contents from the moisture meter readings at the various instrumentation positions in Specimen Q17 against time of heating









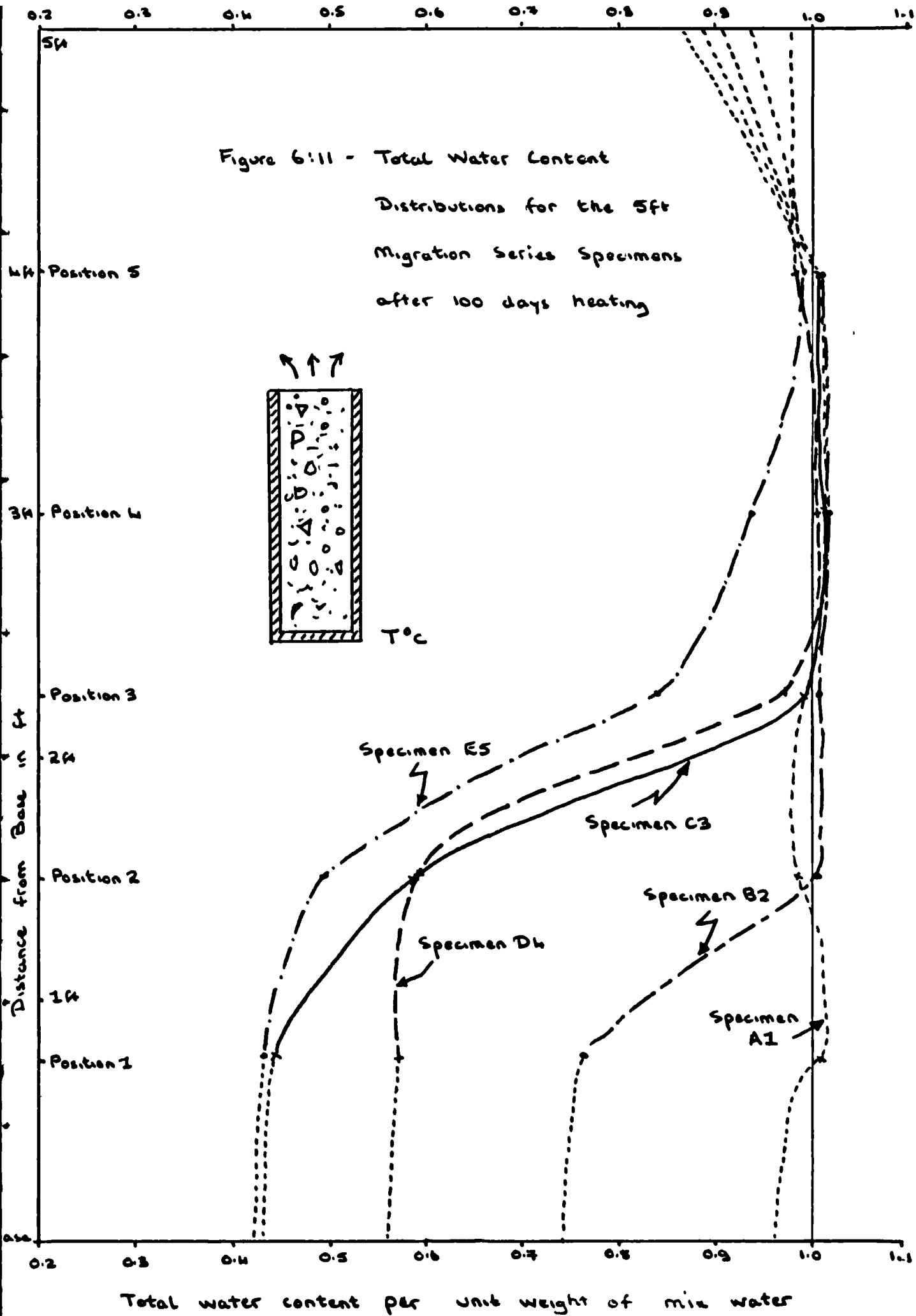
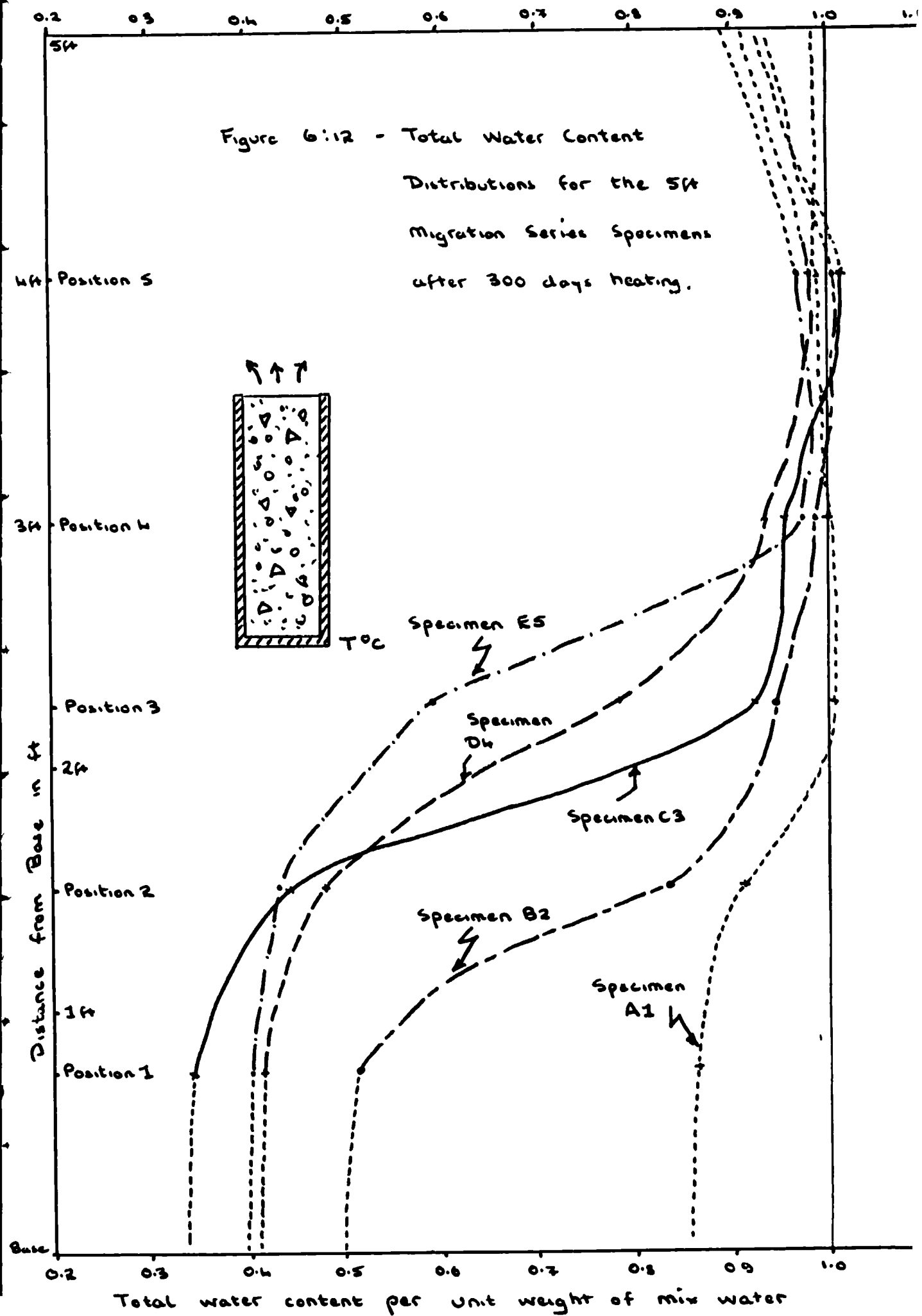
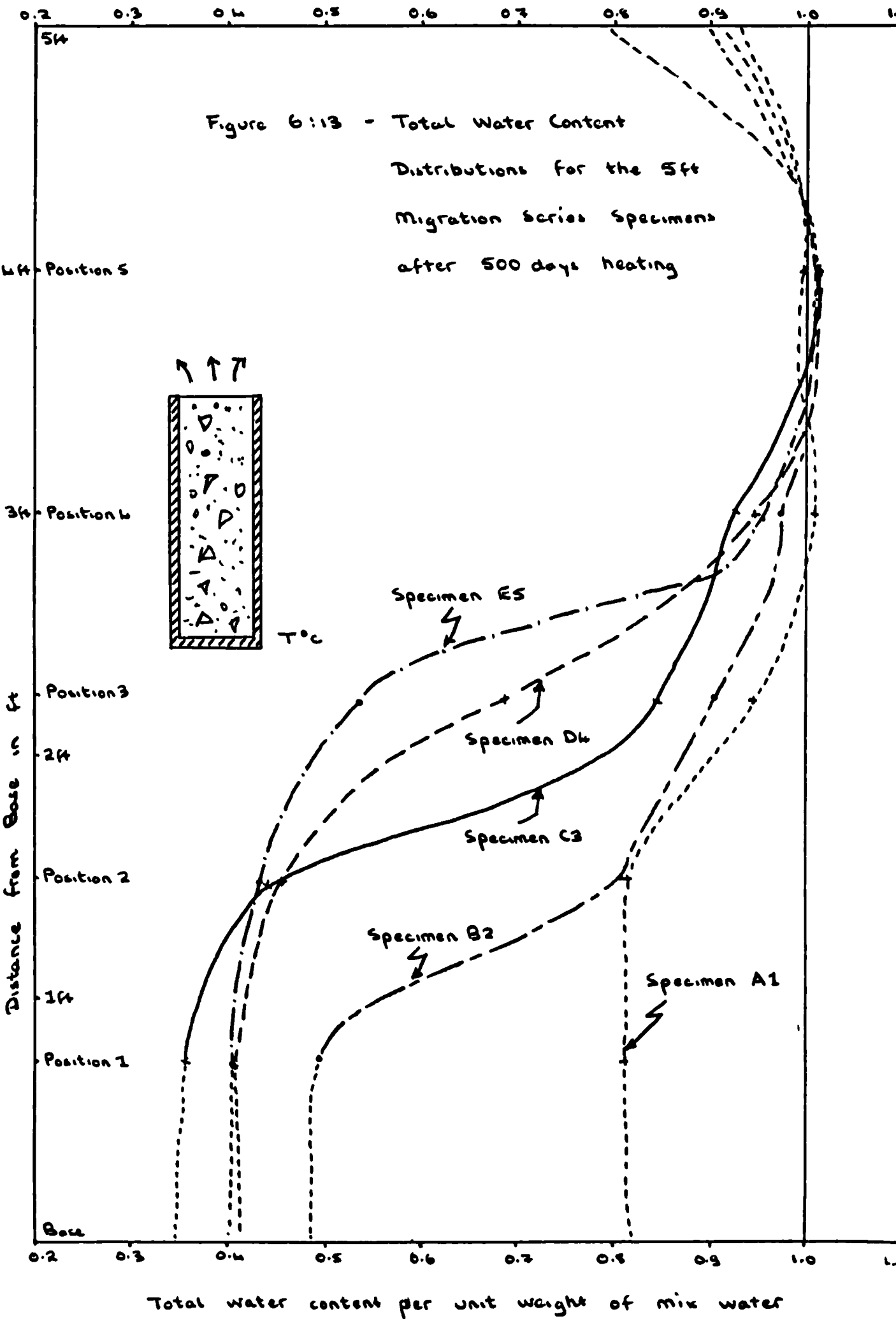
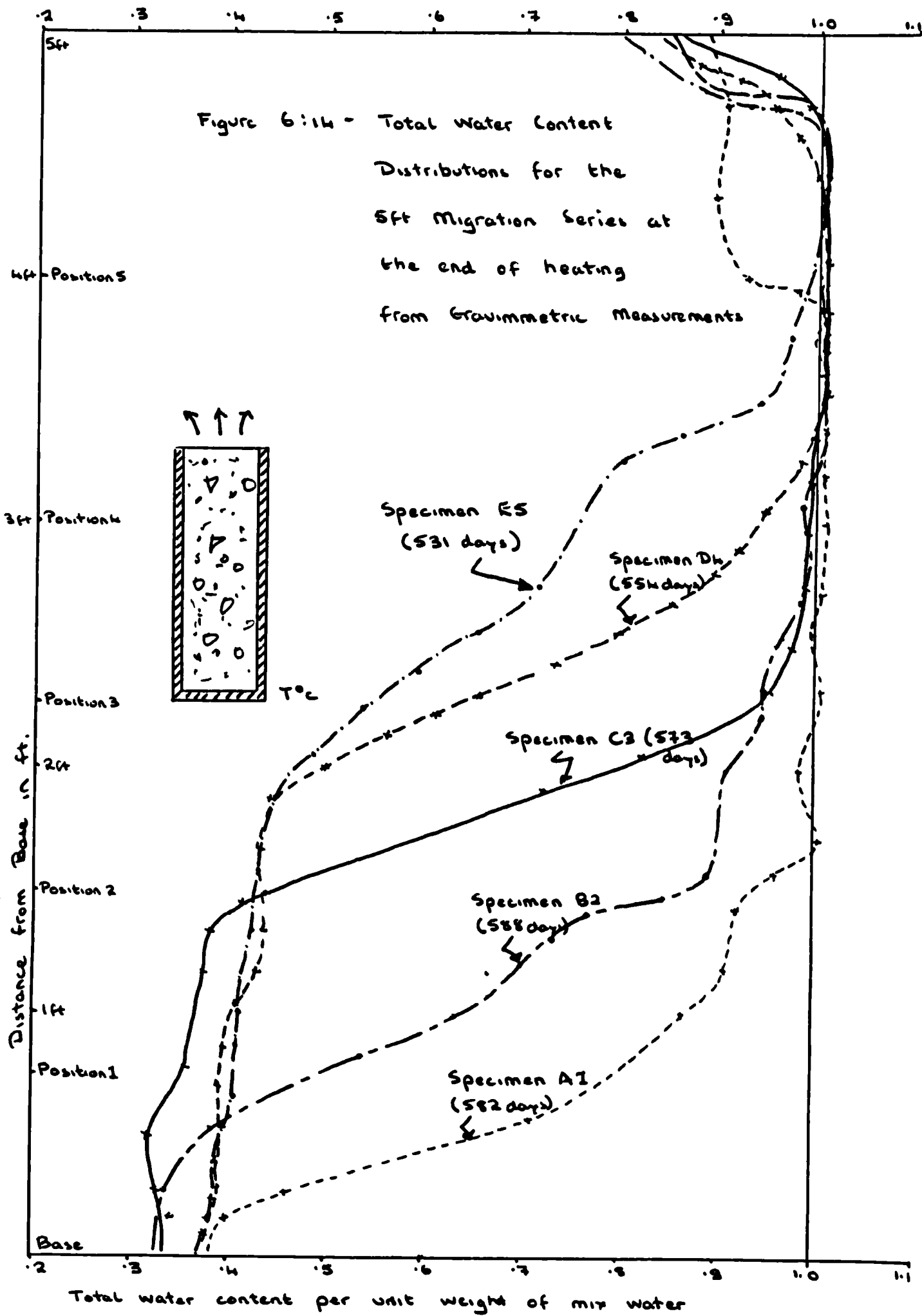


Figure 6.12 - Total Water Content

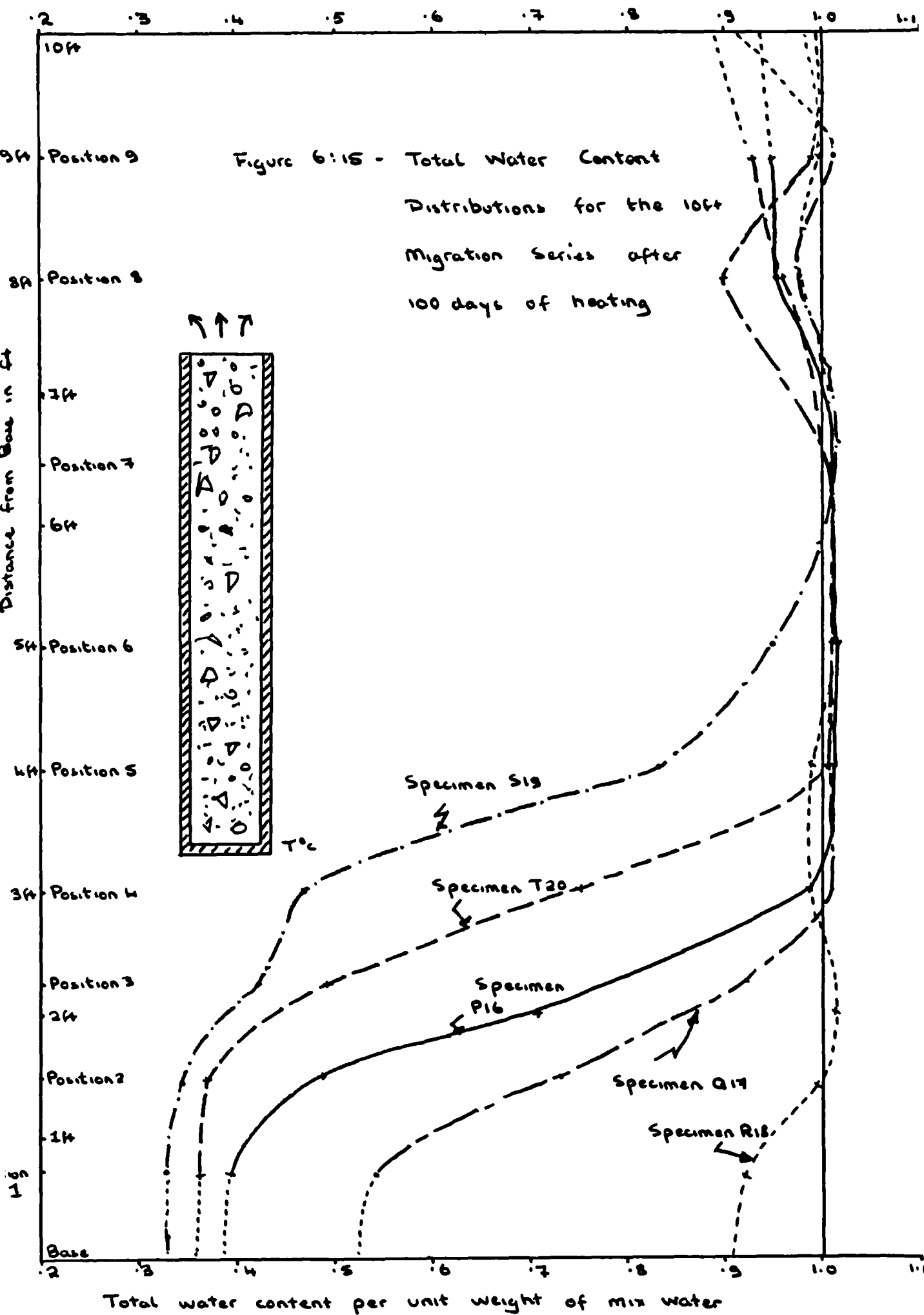
Distributions for the 5ft  
Migration Series Specimens  
after 300 days heating.

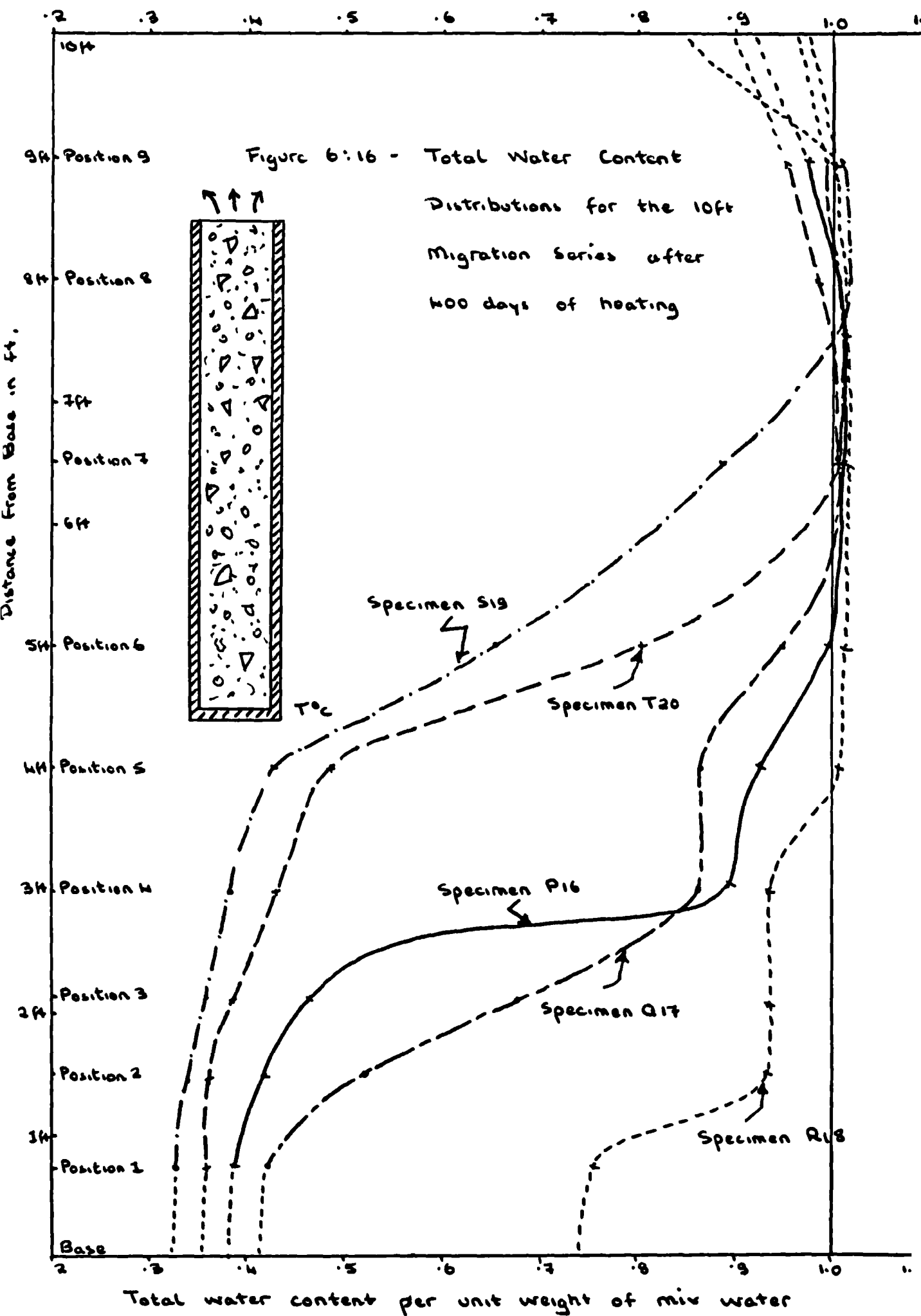


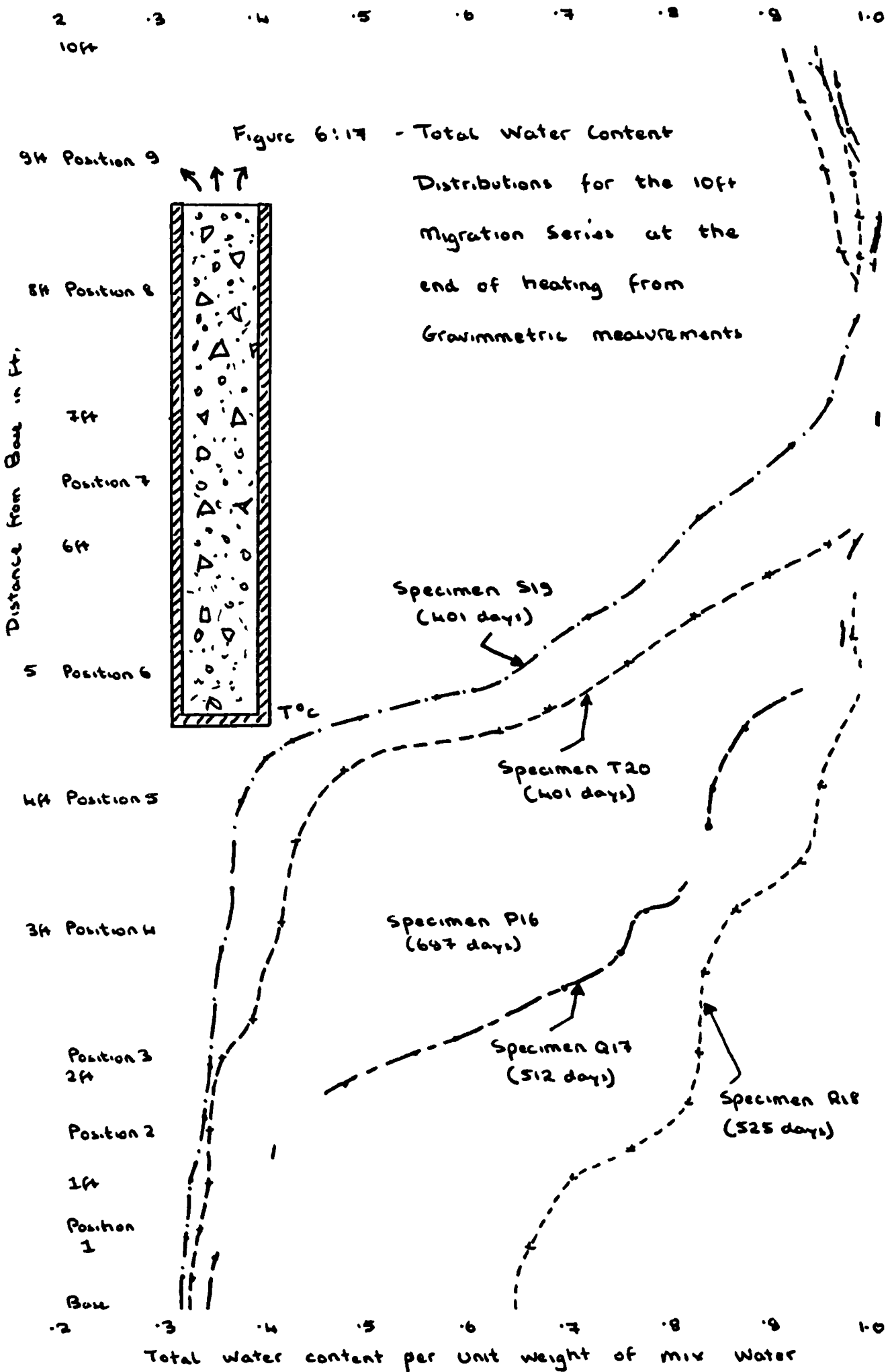


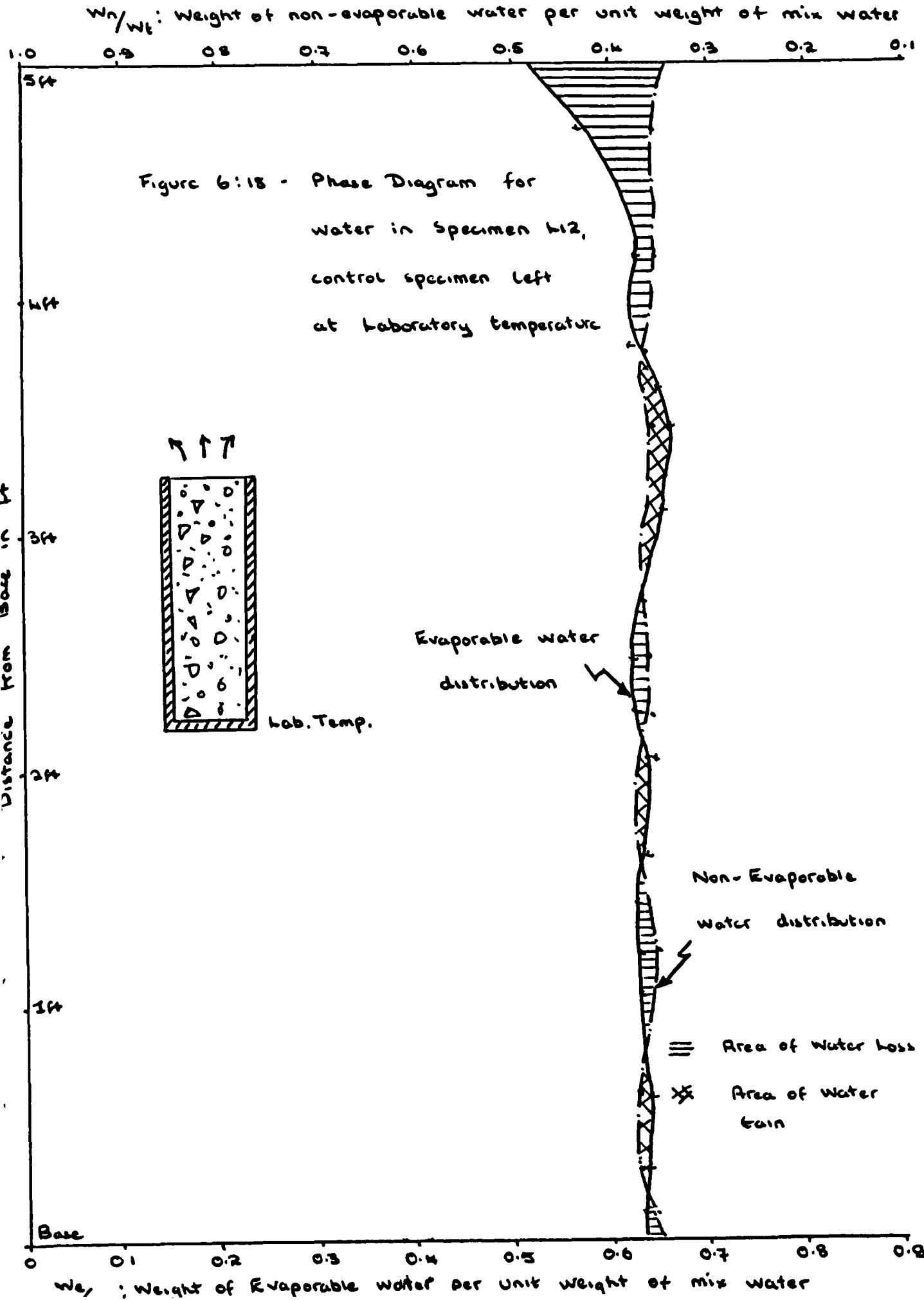












$W_n/W_t$ : Weight of non-evaporable water per unit weight of mix water

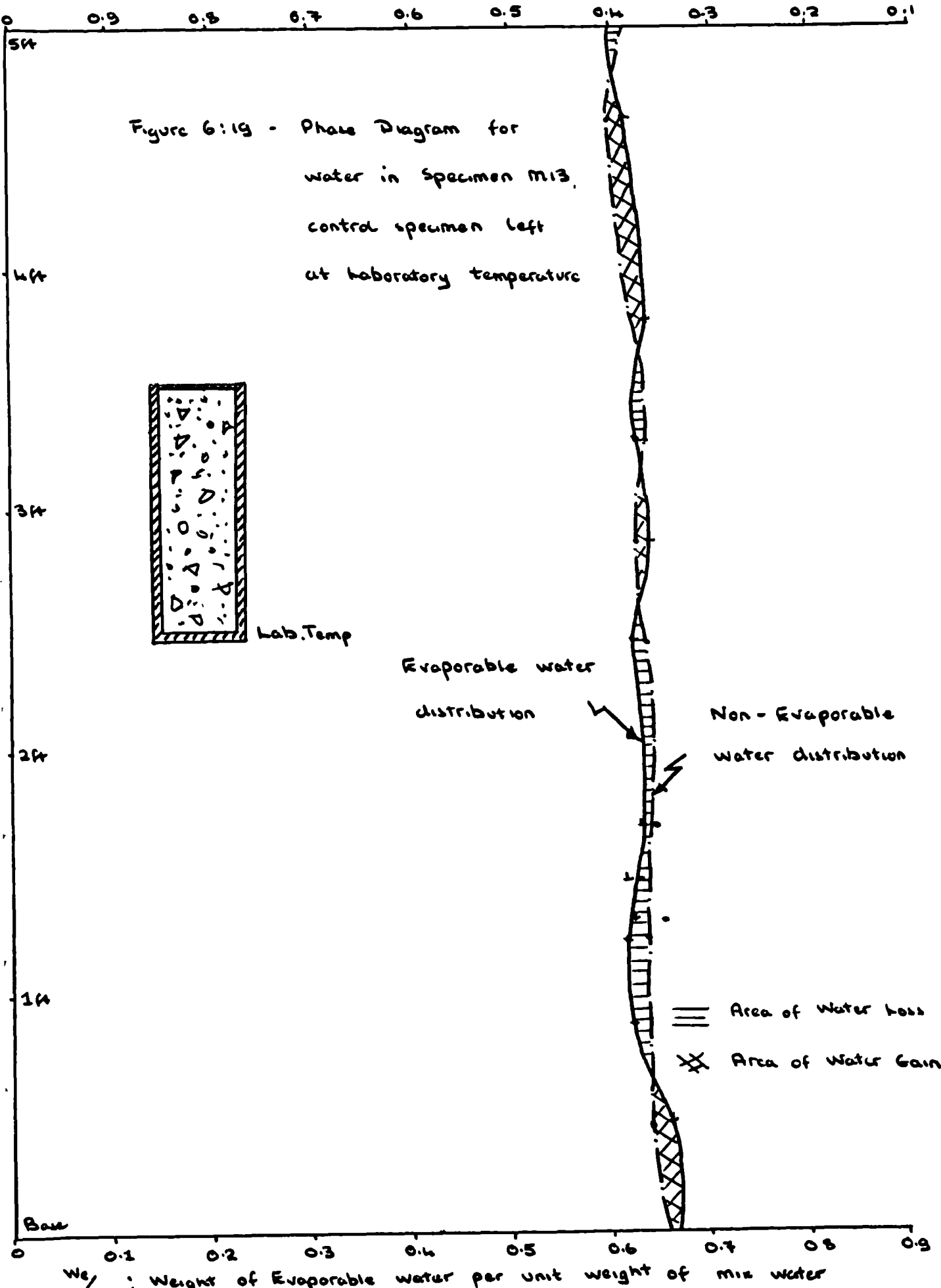
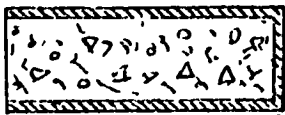


Fig. 6 201 Graph of loss of weight

against time of heating  
for the 5 ft migration series  
Specimens

777



Specimen E5  
Base Temp - 200°C

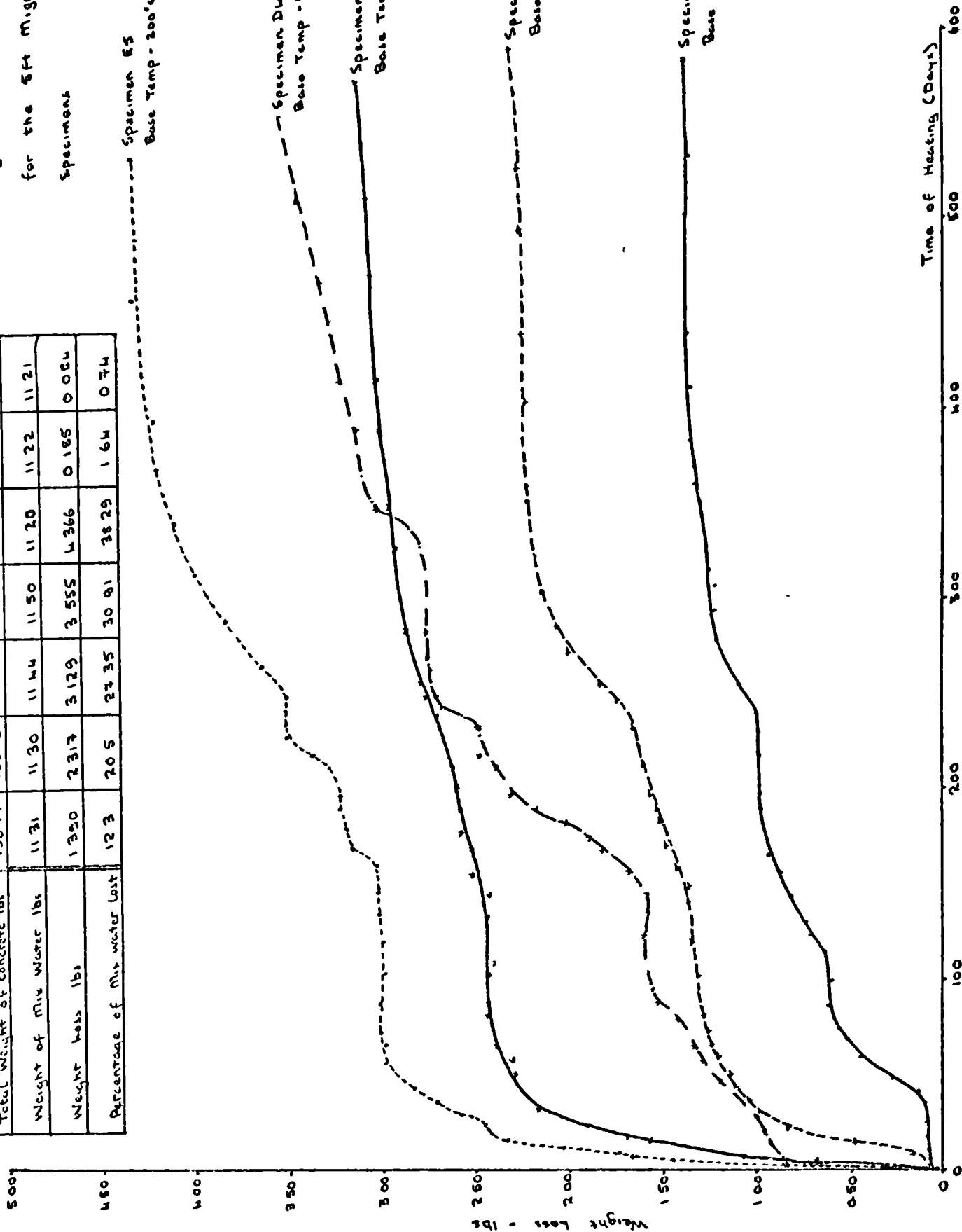
Specimen D4  
Base Temp - 145°C

Specimen C3  
Base Temp - 180°C

Specimen B2  
Base Temp 125°C

Specimen A1  
Base Temp - 105°C

Specimen No.	A1	B2	C3	D4	E5	Wt	Wt
Total weight of concrete lbs	150 17	150 13	151 90	152 70	151 40	148 97	148 84
Weight of mix water lbs	11 31	11 30	11 44	11 50	11 20	11 22	11 21
Weight loss lbs	13 50	23 17	31 29	3 55	4 36	0 18	0 08
Percentage of mix water lost	12 3	20 5	27 35	30 91	38 29	1 64	0 74



Specimen No	P 16	Q 17	R 18	S 19	T 20
Total Weight of Concrete lbs	2322	2972	2974	3002	3006
Weight of mix water lbs	2050	2241	2240	2261	2264
Weight Loss lbs	7066	4414	2487	8173	7349
Percentage of mix water lost	3446	1969	1110	3614	3240

Fig 6.21 .

Graph of Loss of weight against  
time of heating for 10ft Migration  
Series Specimens.

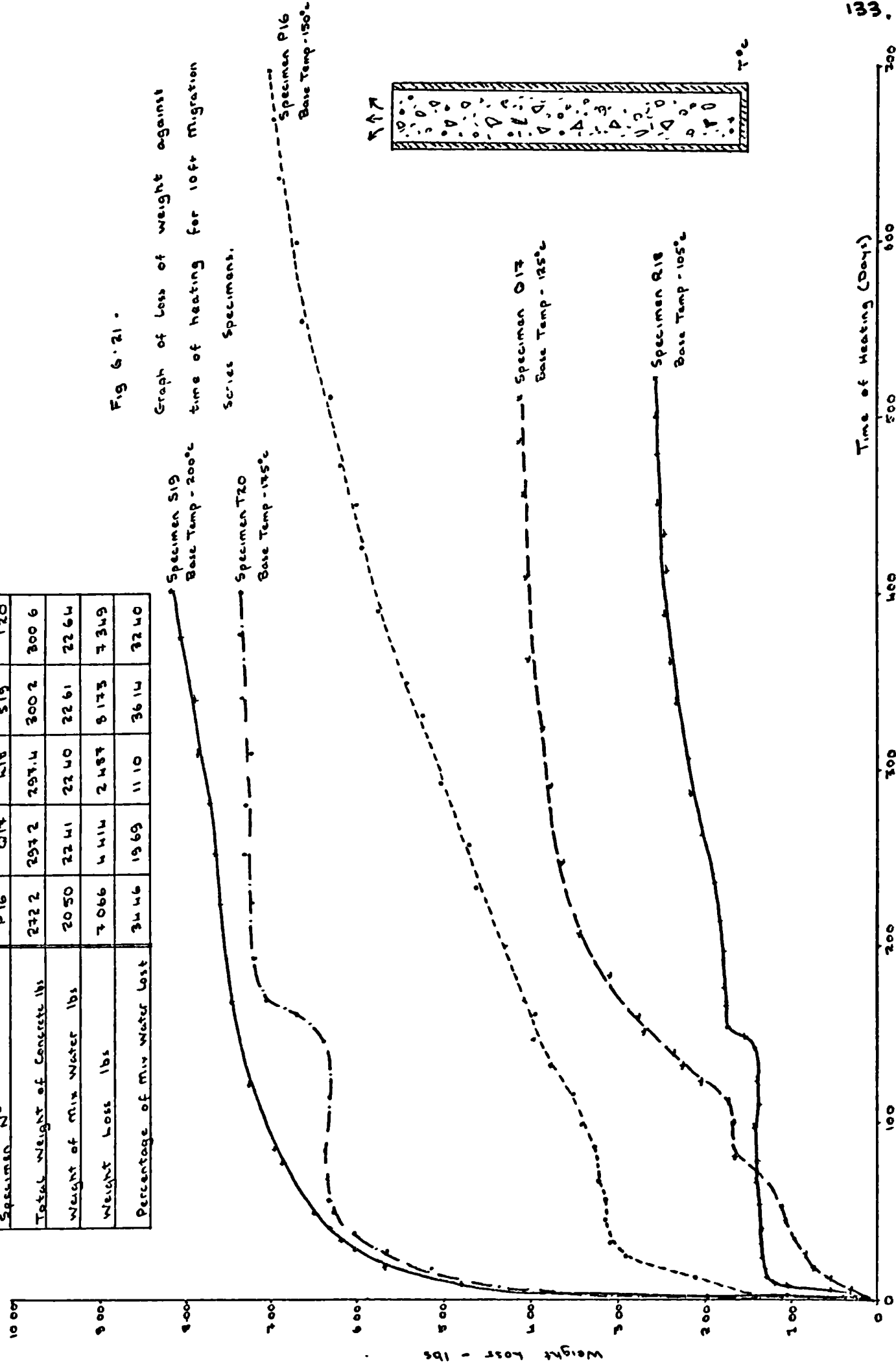


Fig 6:22 - Gauge Pore Pressures at the various instrumentation positions in Specimen B2 against time of heating.

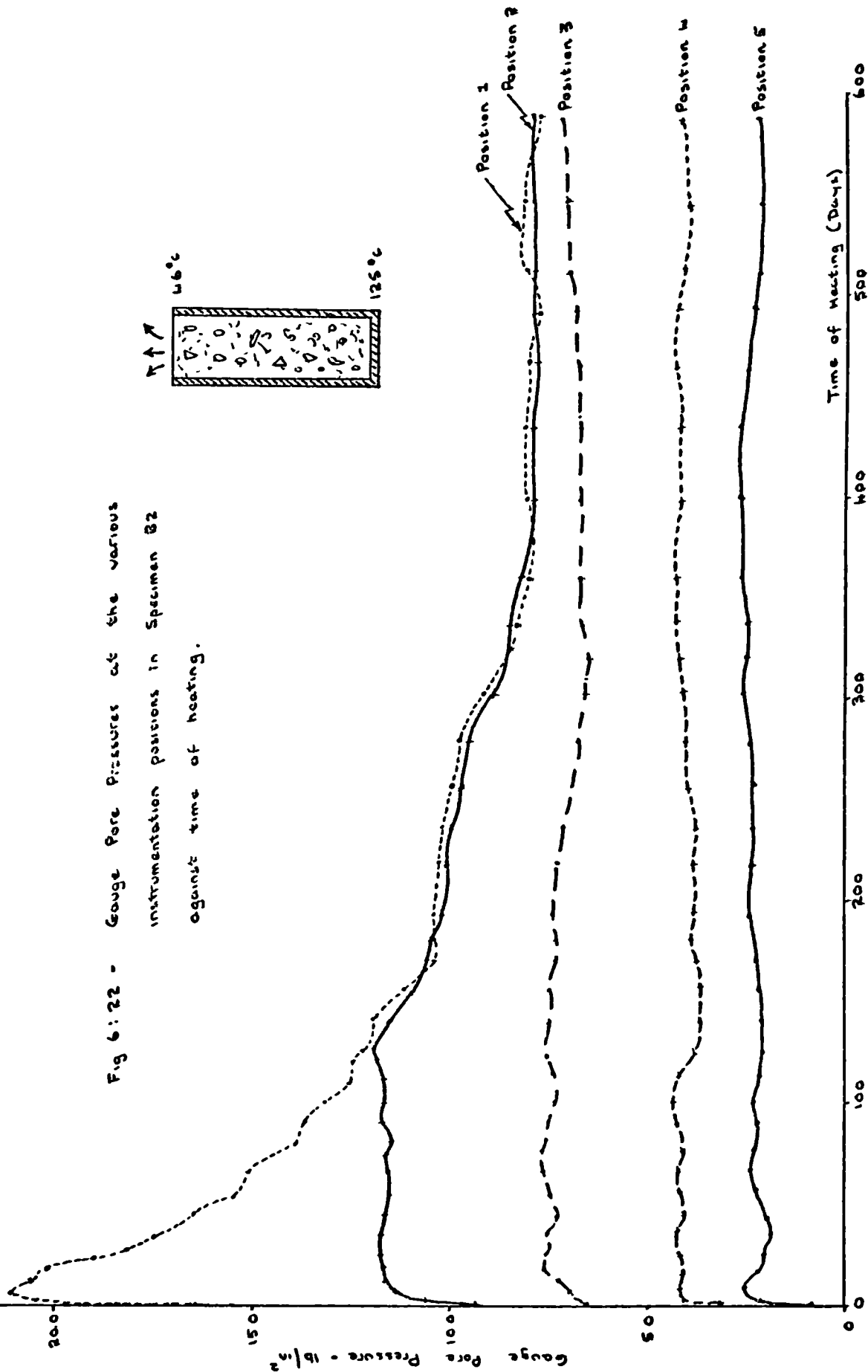
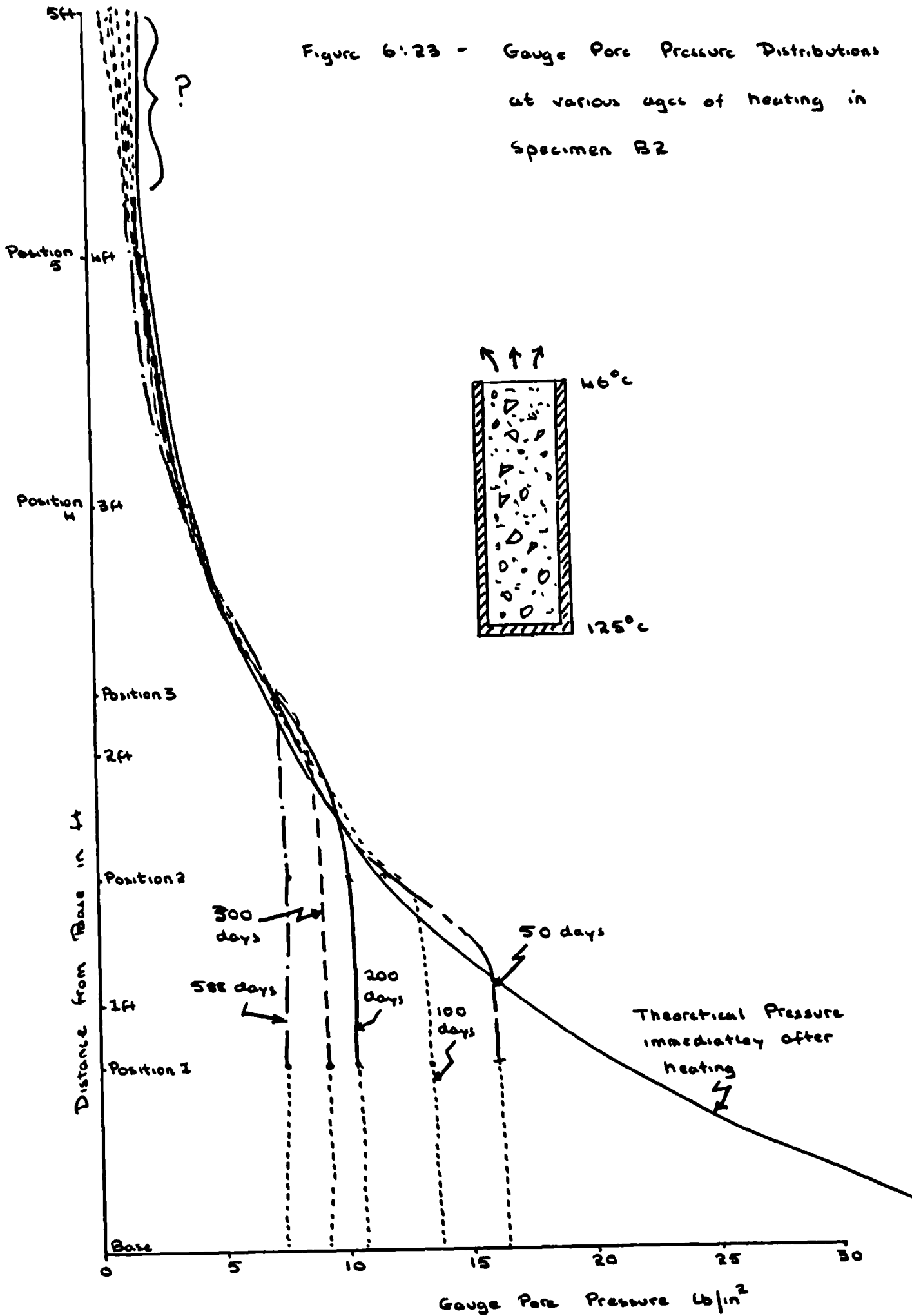




Figure 6.23 - Gauge Pore Pressure Distributions  
at various ages of heating in  
Specimen B2



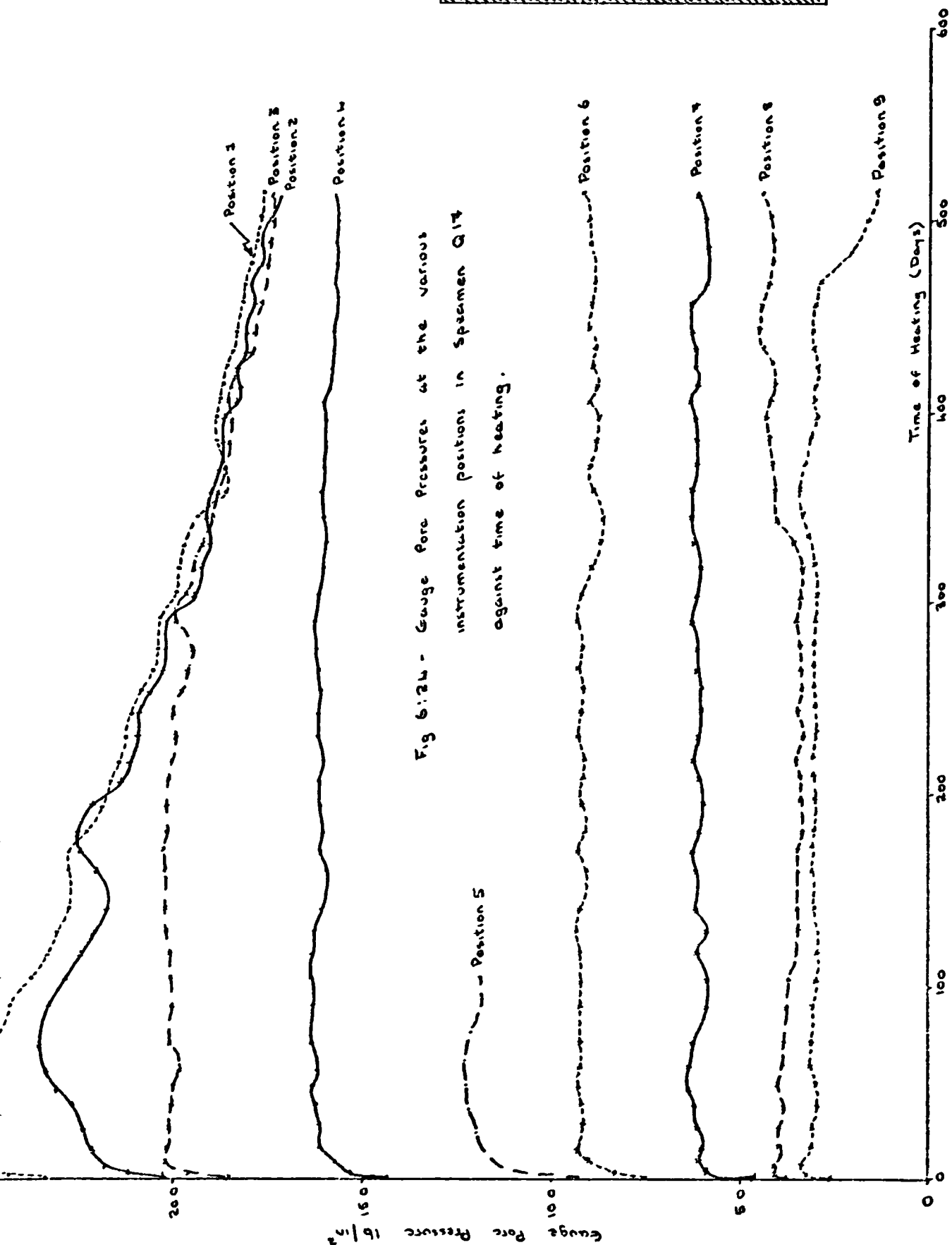


Fig 6:24 - Gauge Pore Pressures at the various instrumentation positions in Specimen Q17 against time of heating.

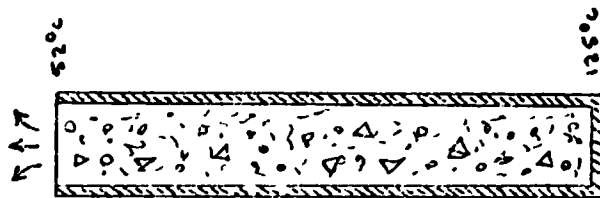


Figure 6:25 - Gauge Pore Pressure  
Distributions at various ages  
of heating in Specimen Q17

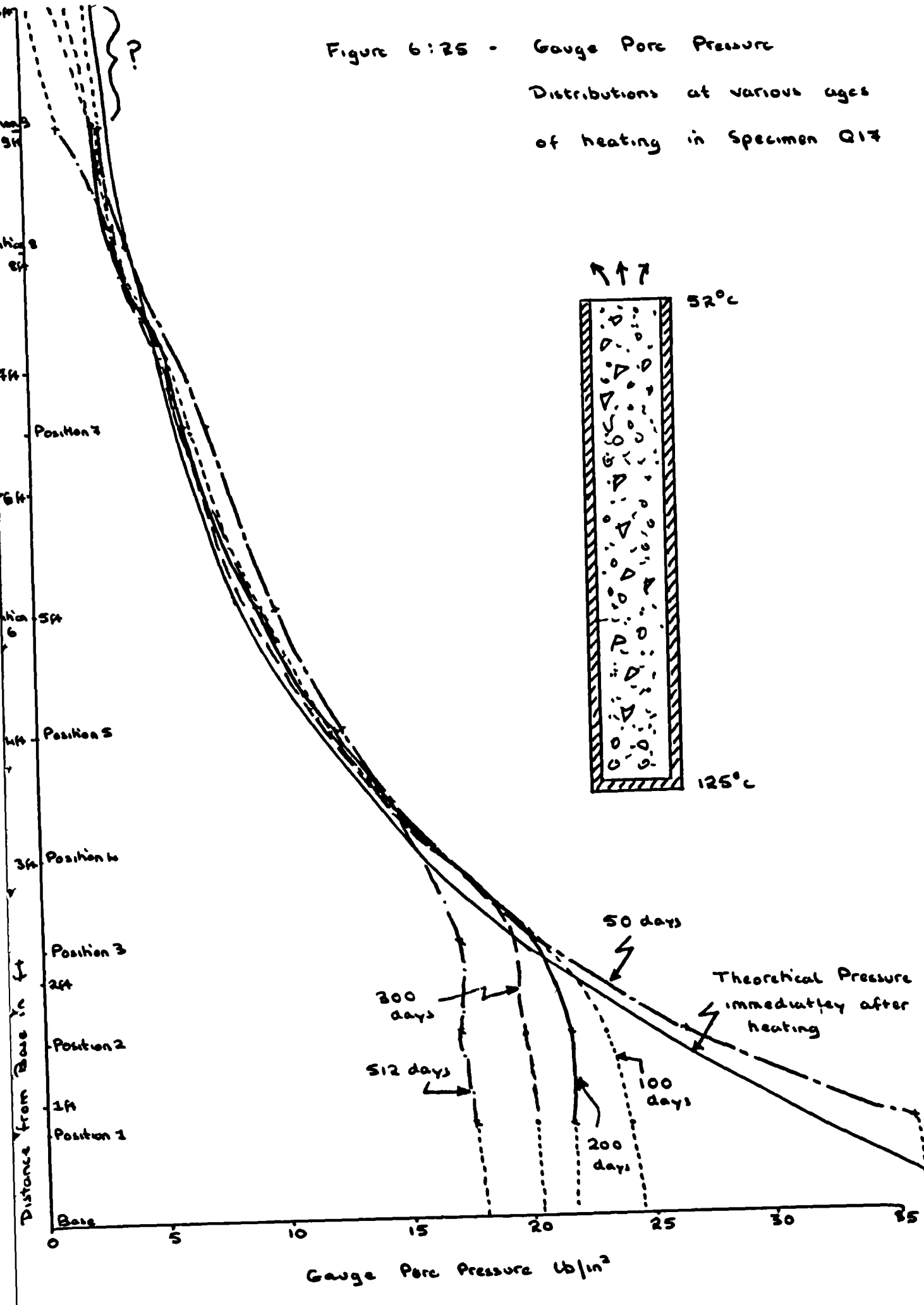
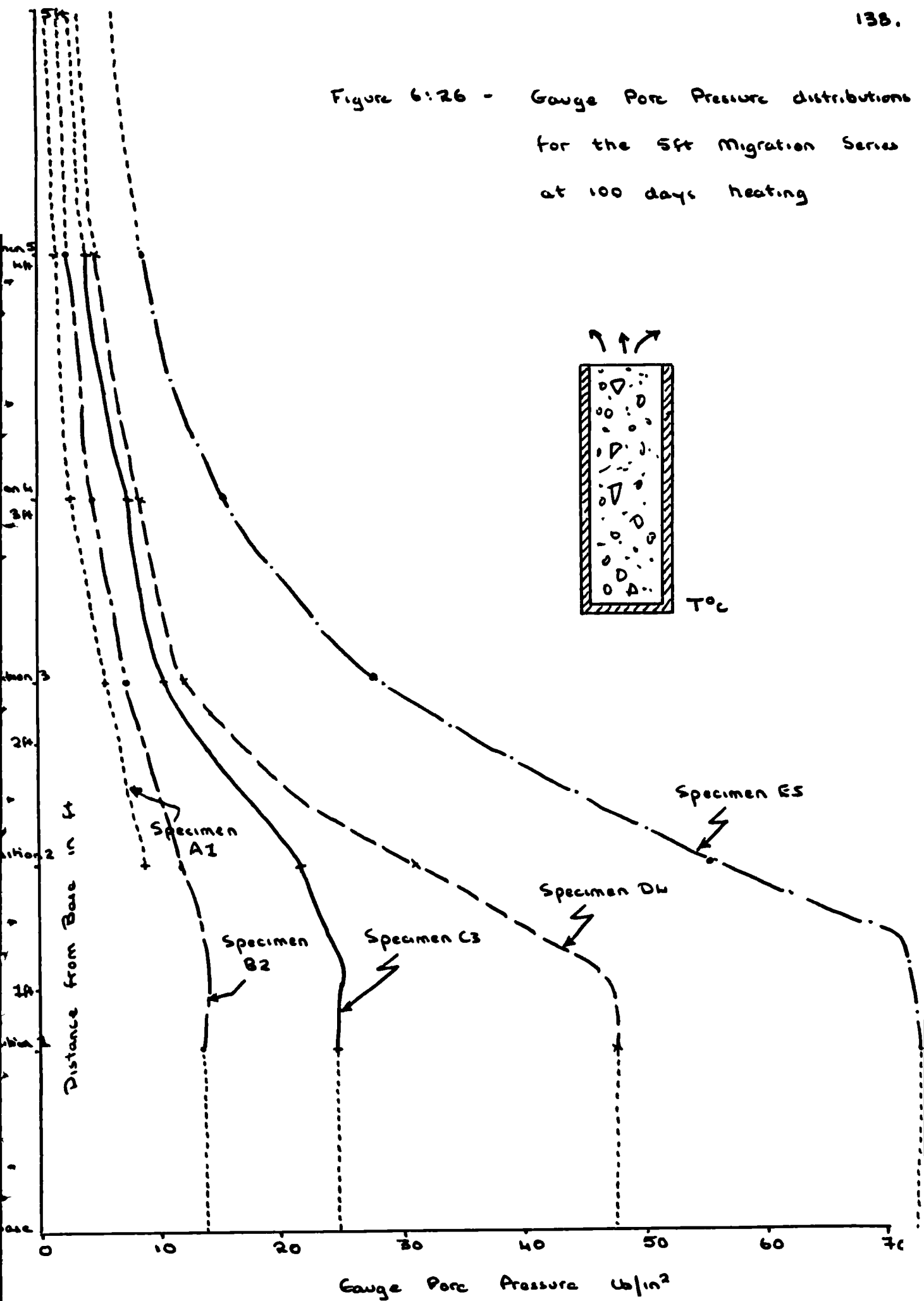


Figure 6:26 - Gauge Pore Pressure distributions  
for the Sft Migration Series  
at 100 days heating



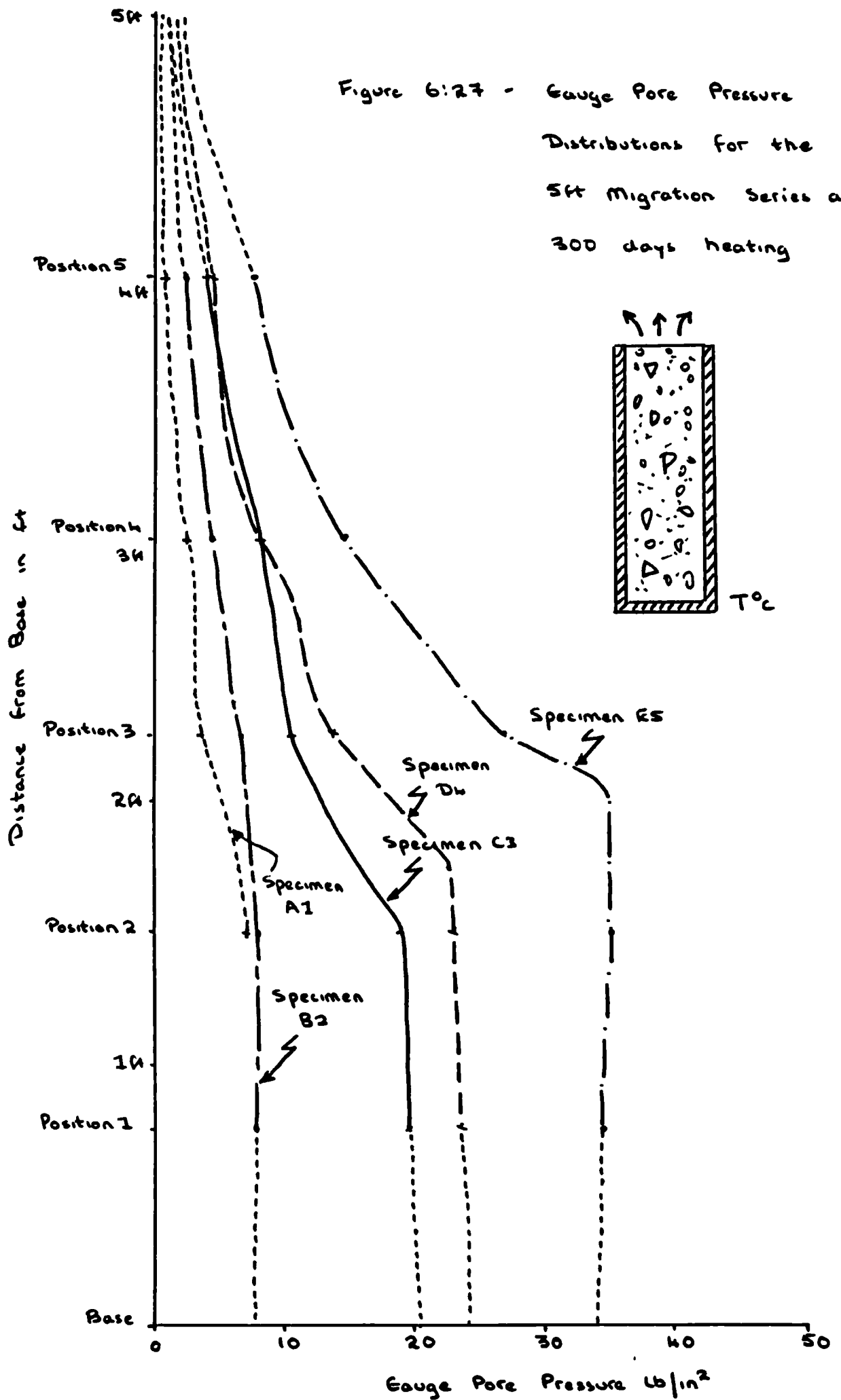


Figure 6:28 - Gauge Pore Pressure

Distributions for the 5ft Migration Series at 500 days heating.

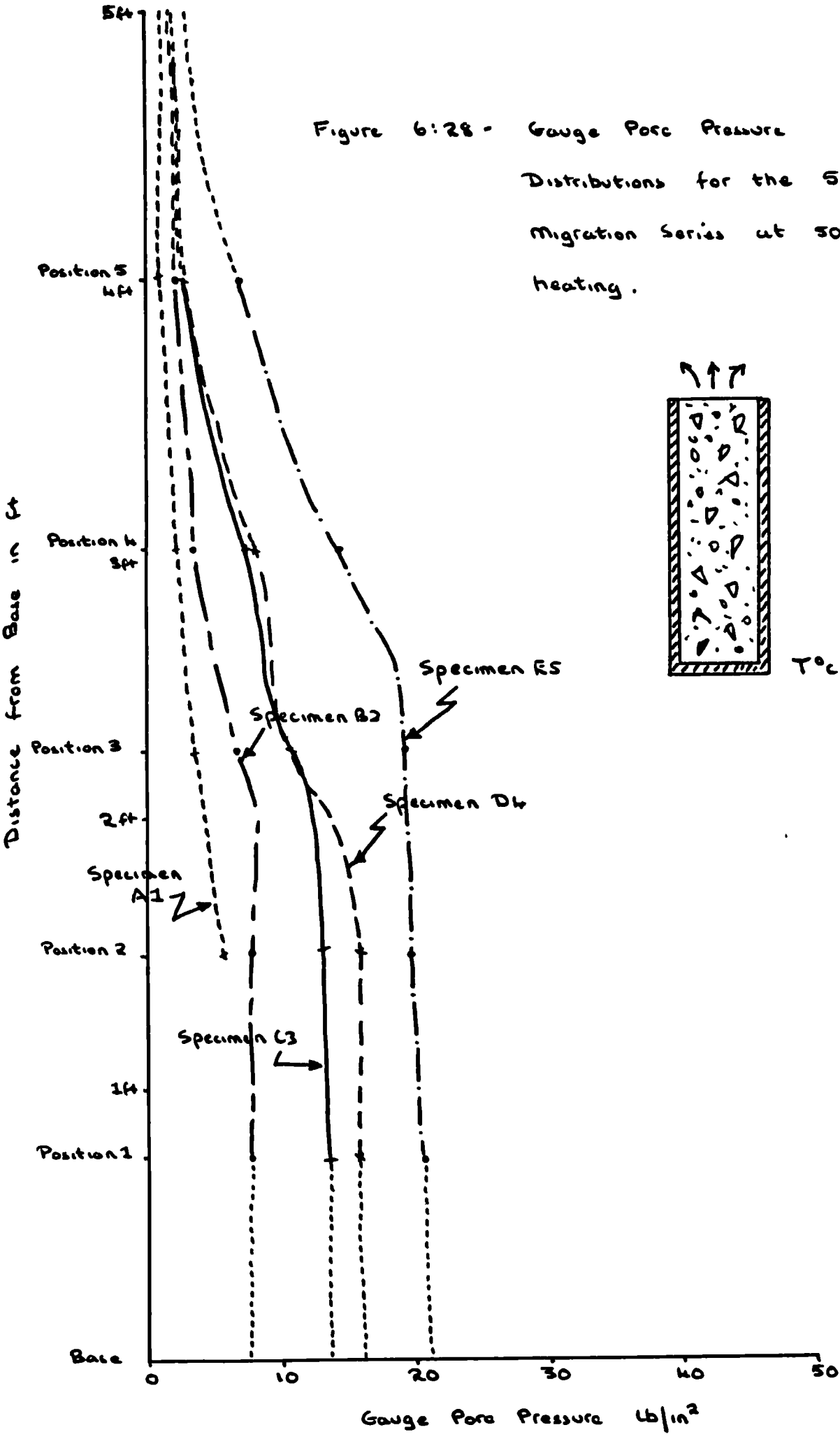


Figure 6:30 - Gauge Pore Pressure  
Distributions for the 10ft  
Migration Series at 100  
days of heating

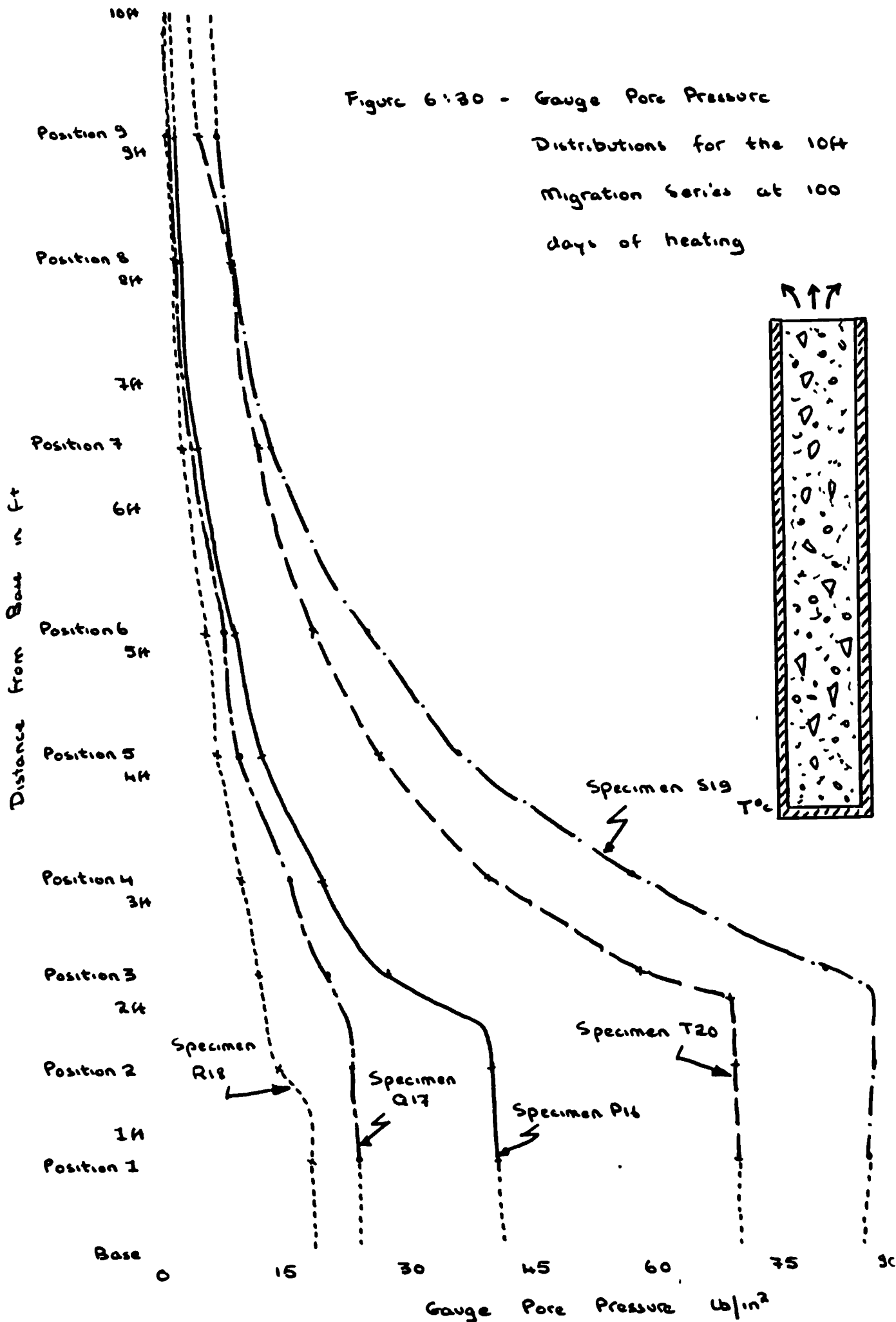
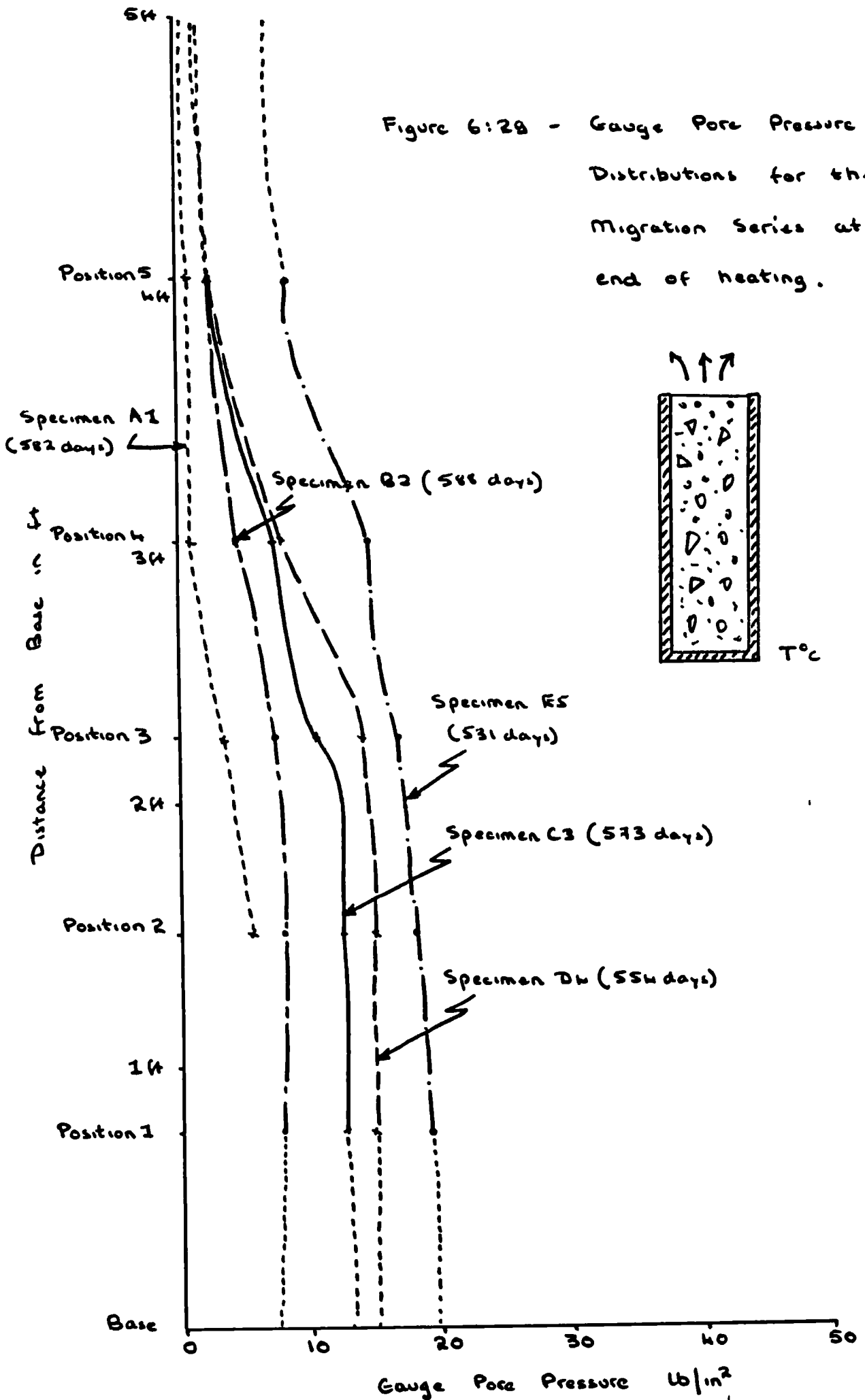
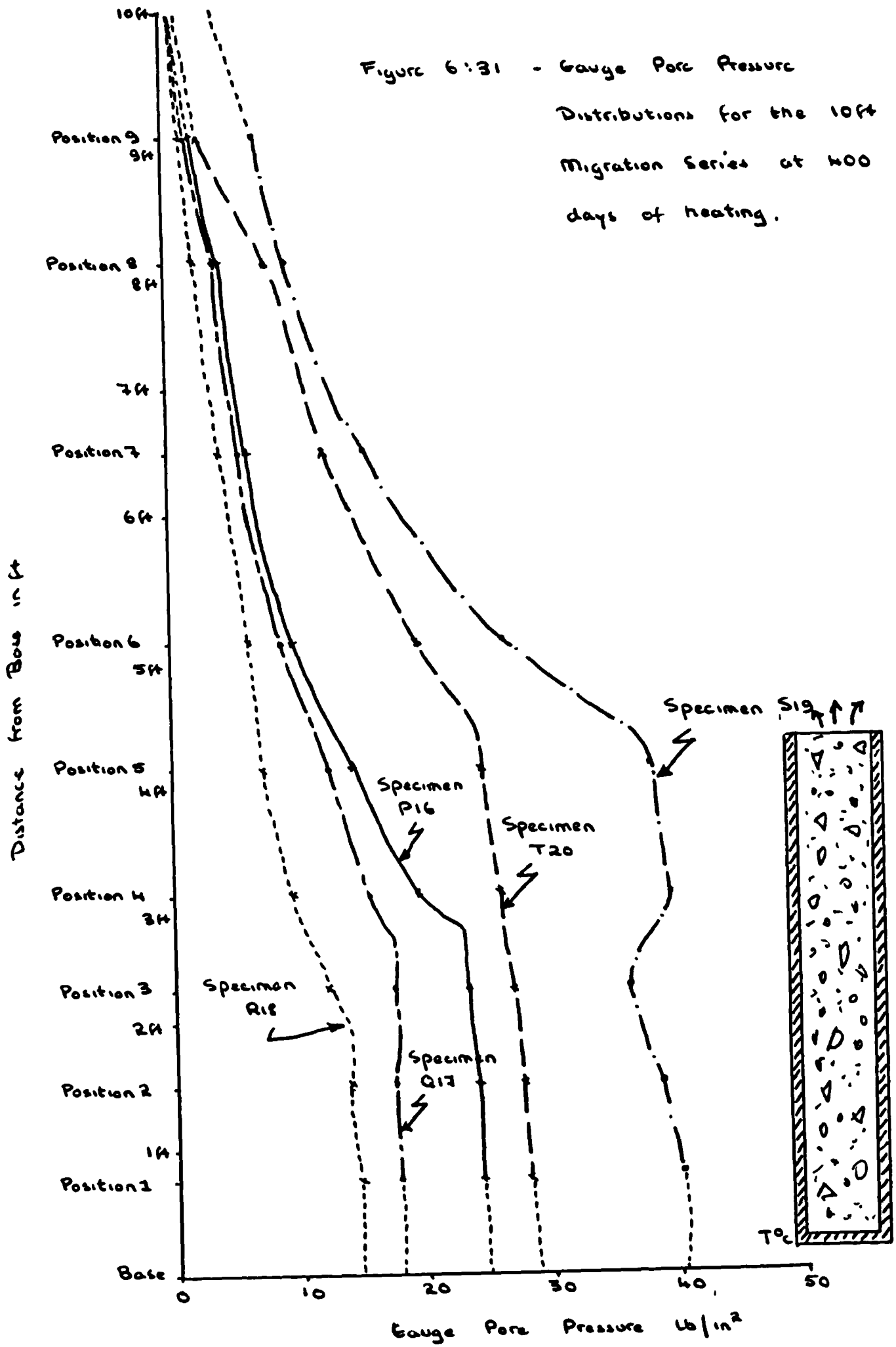


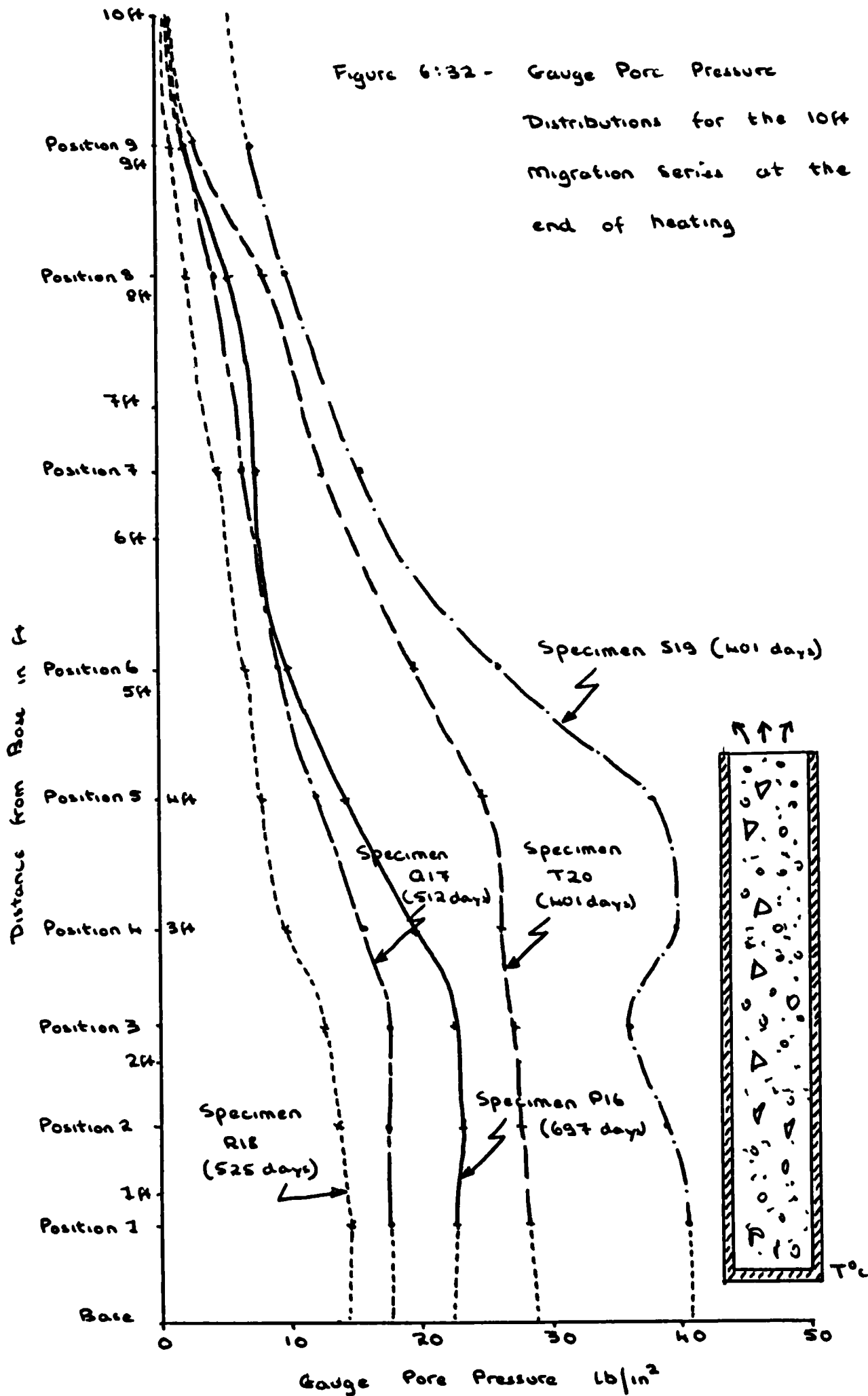
Figure 6:28 - Gauge Pore Pressure

Distributions for the SH  
Migration Series at the  
end of heating.









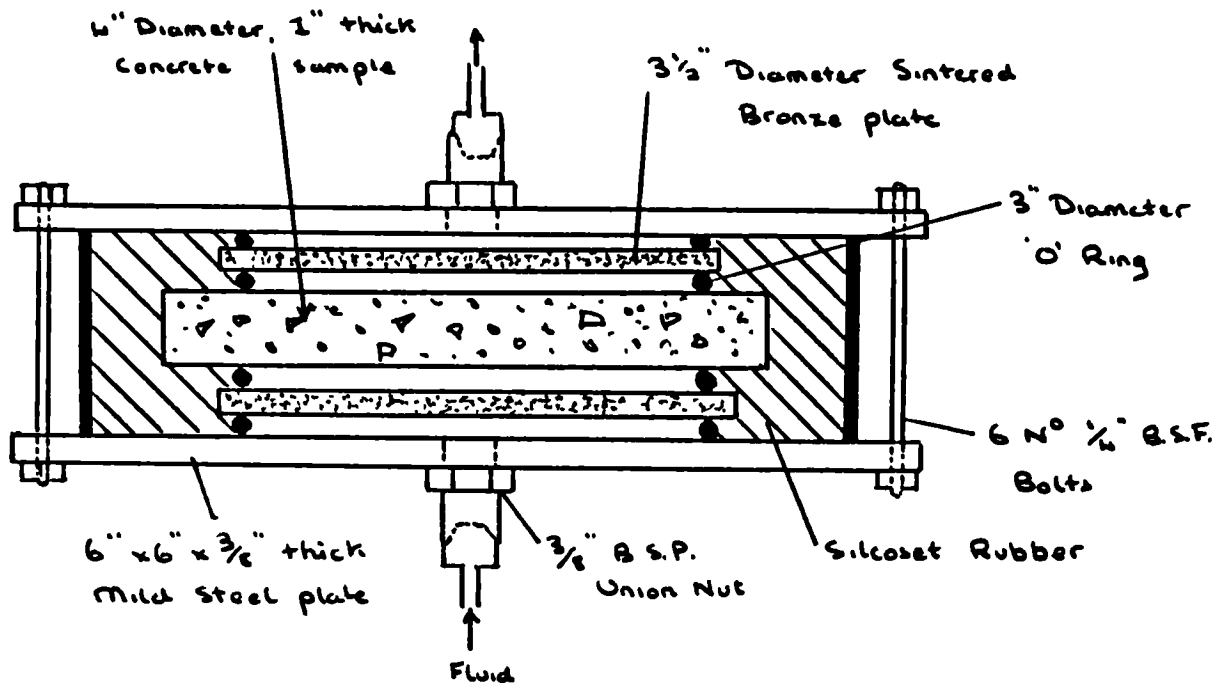


Figure 6'33 - Section through Permeameter  
(not to scale)

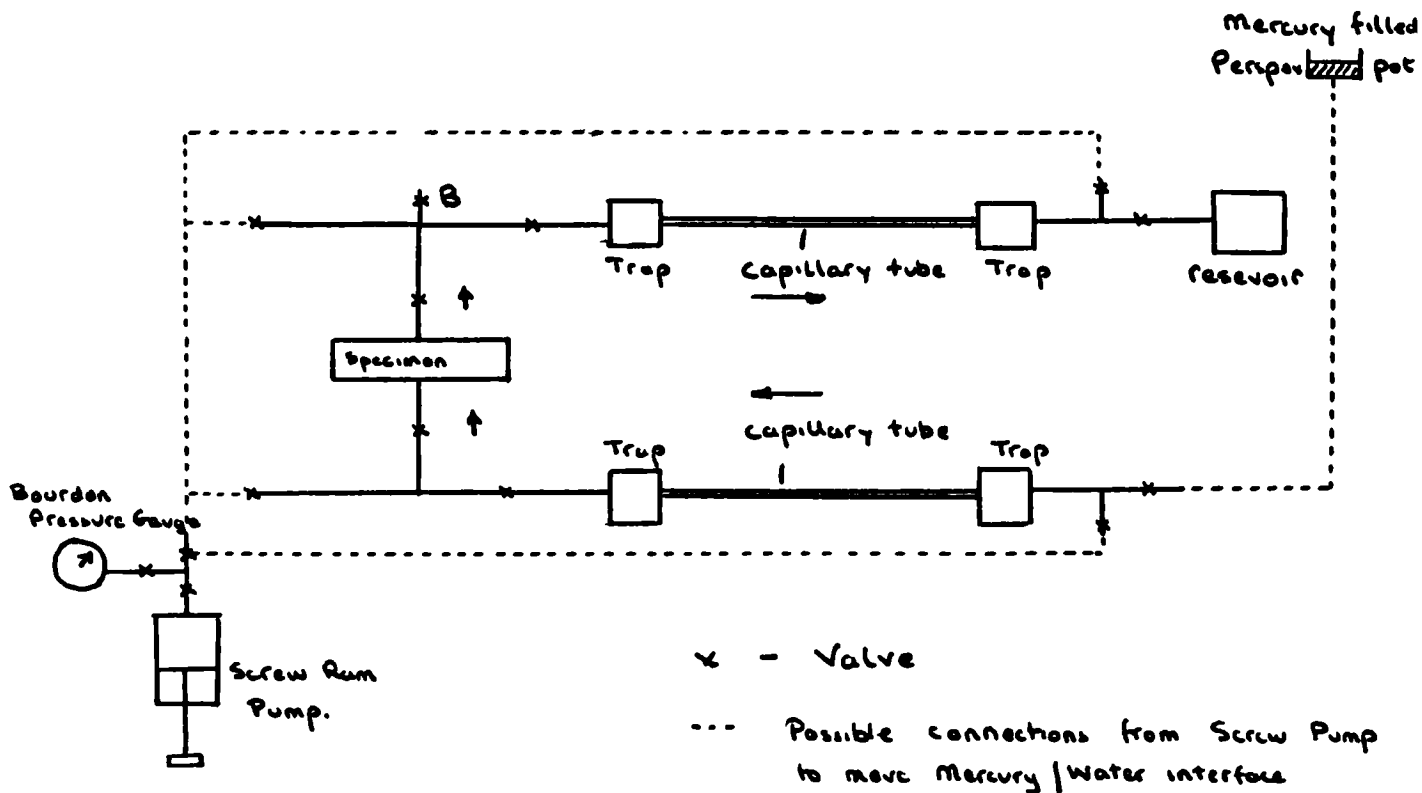
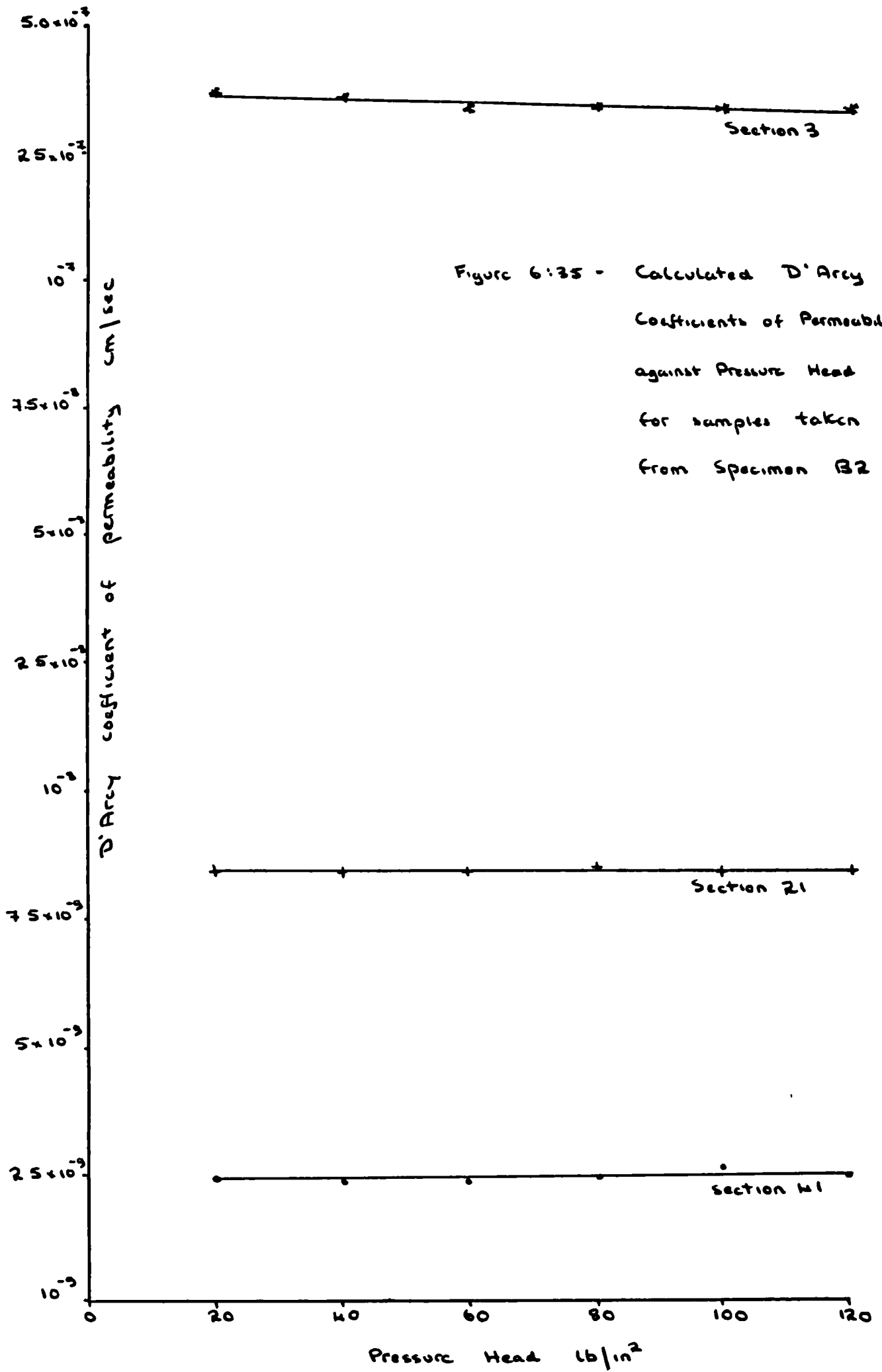


Figure 6'34 - Line Diagram of system  
used to measure permeability.



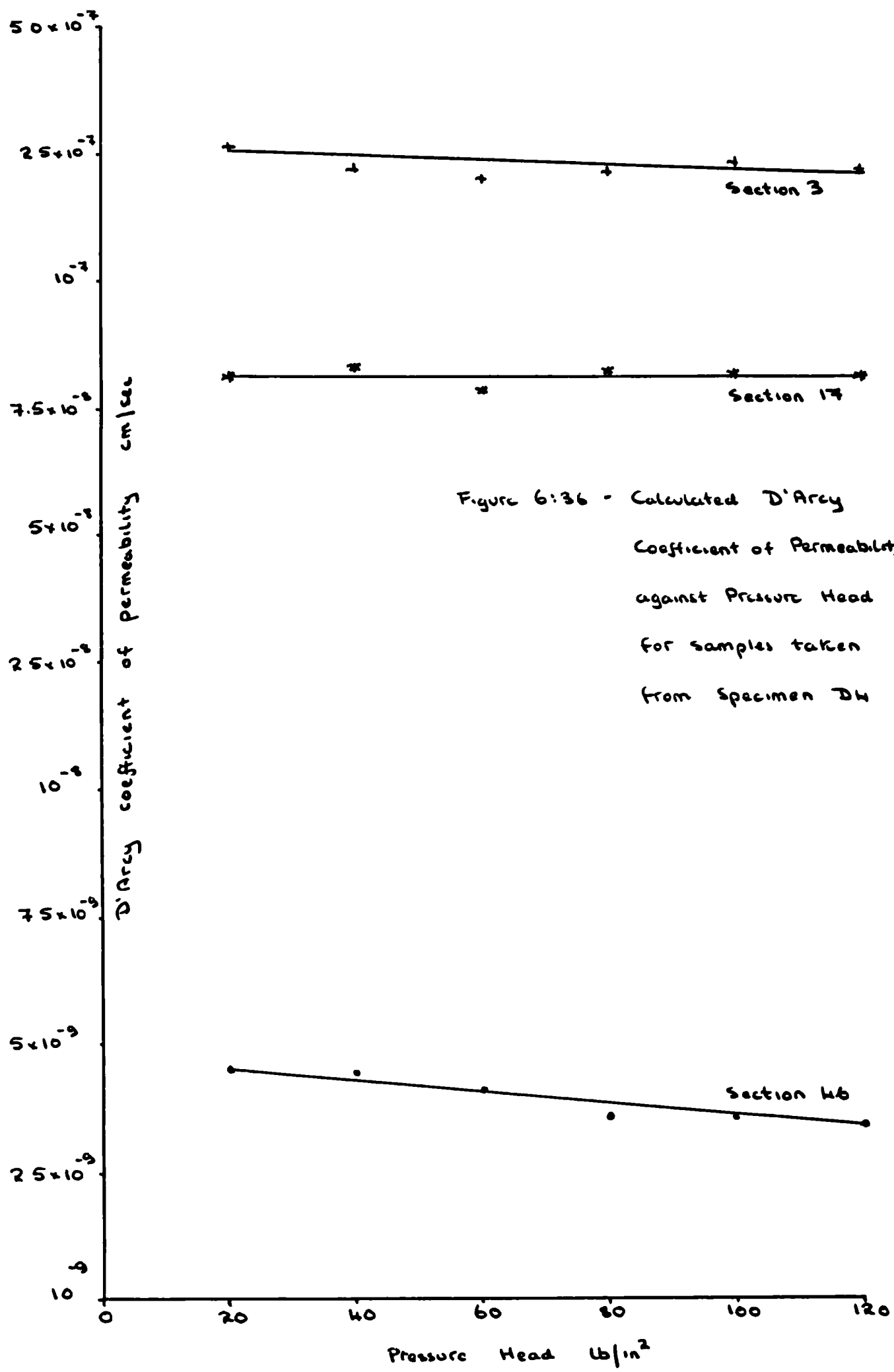


Figure 6:36 - Calculated D'Arcy  
Coefficient of Permeability  
against Pressure Head  
for samples taken  
from Specimen DW

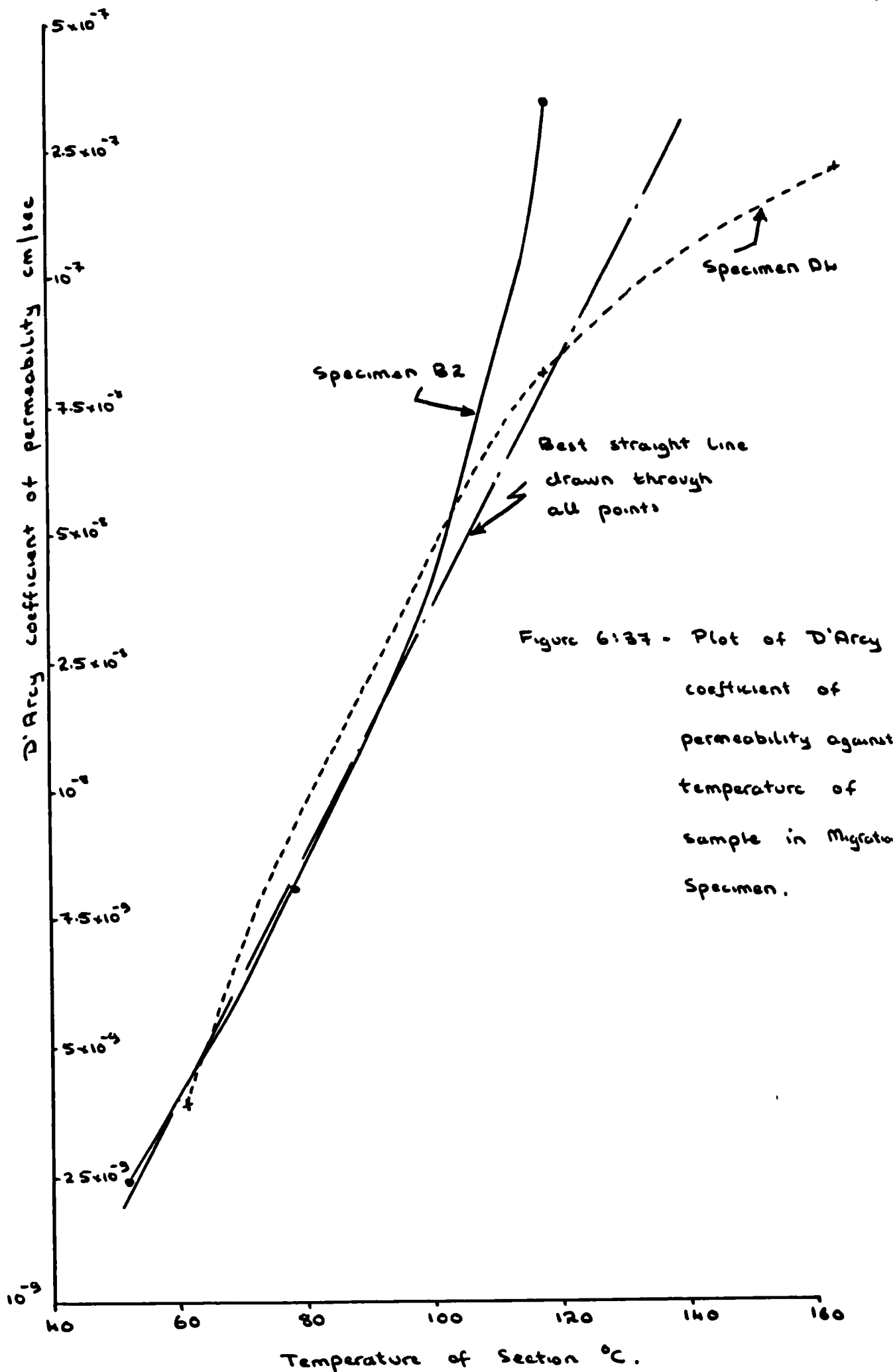
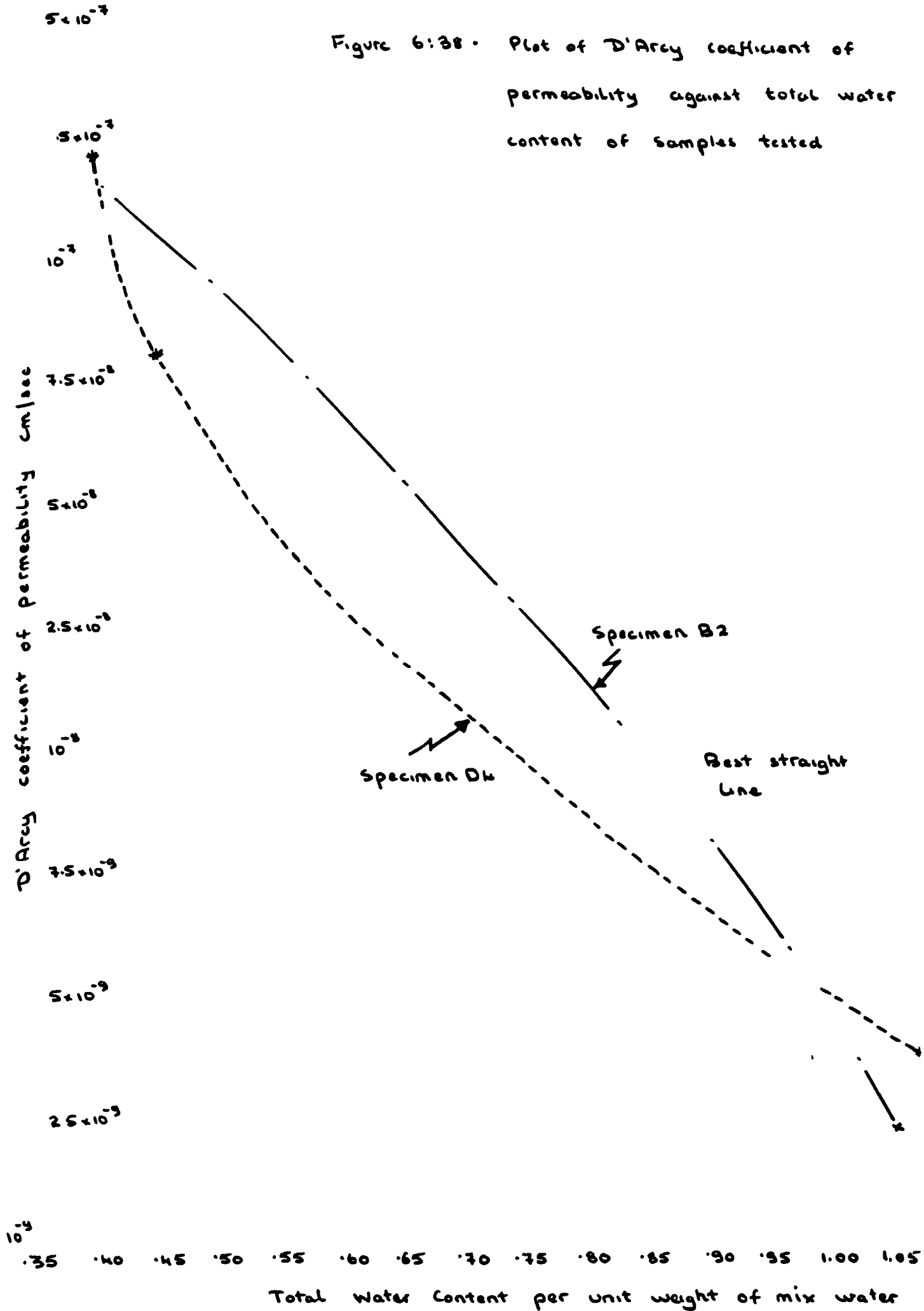


Figure 6:37 - Plot of D'Arcy coefficient of permeability against temperature of sample in Migration Specimen.

Figure 6:38. Plot of D'Arcy coefficient of permeability against total water content of samples tested



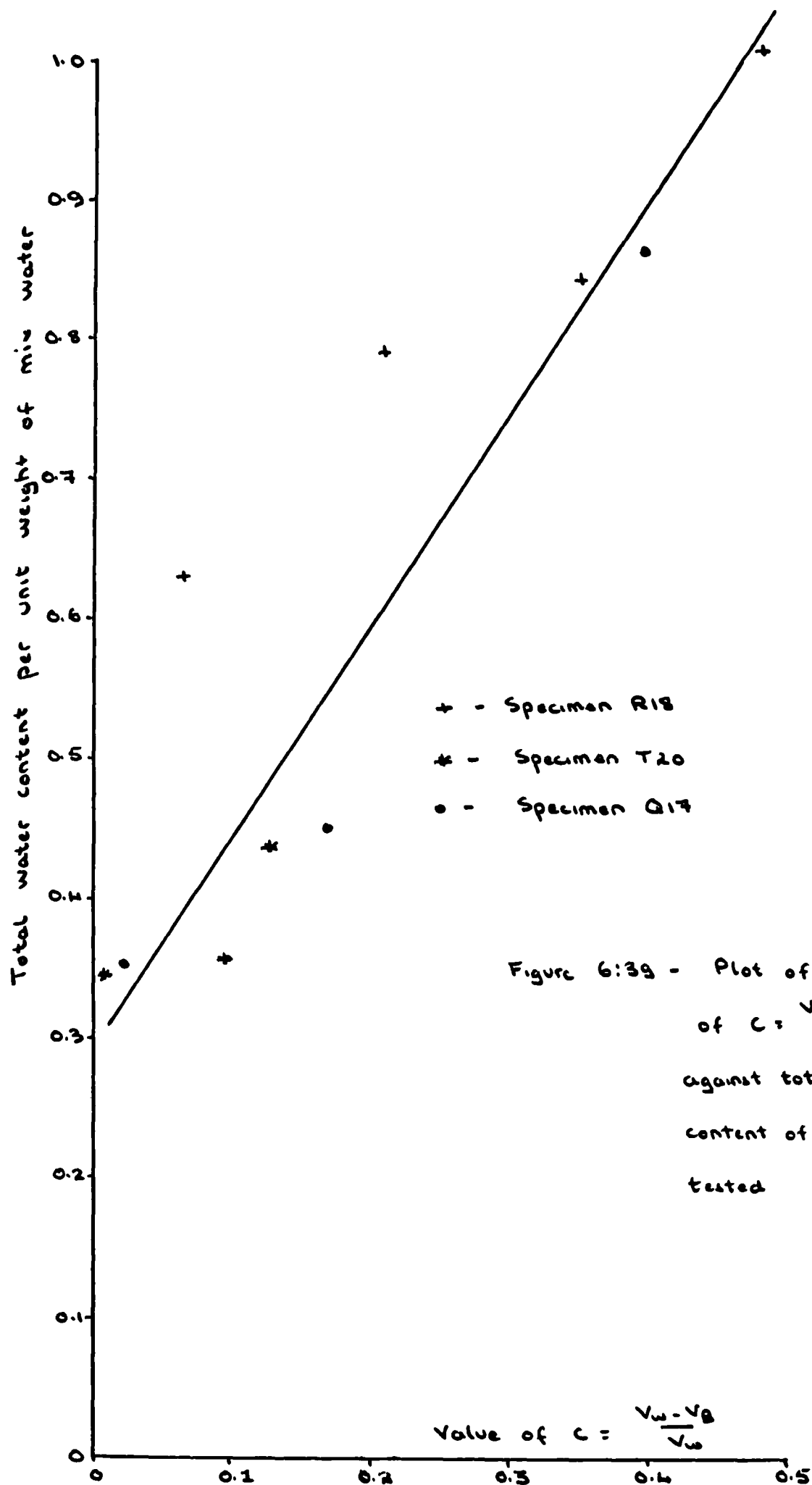
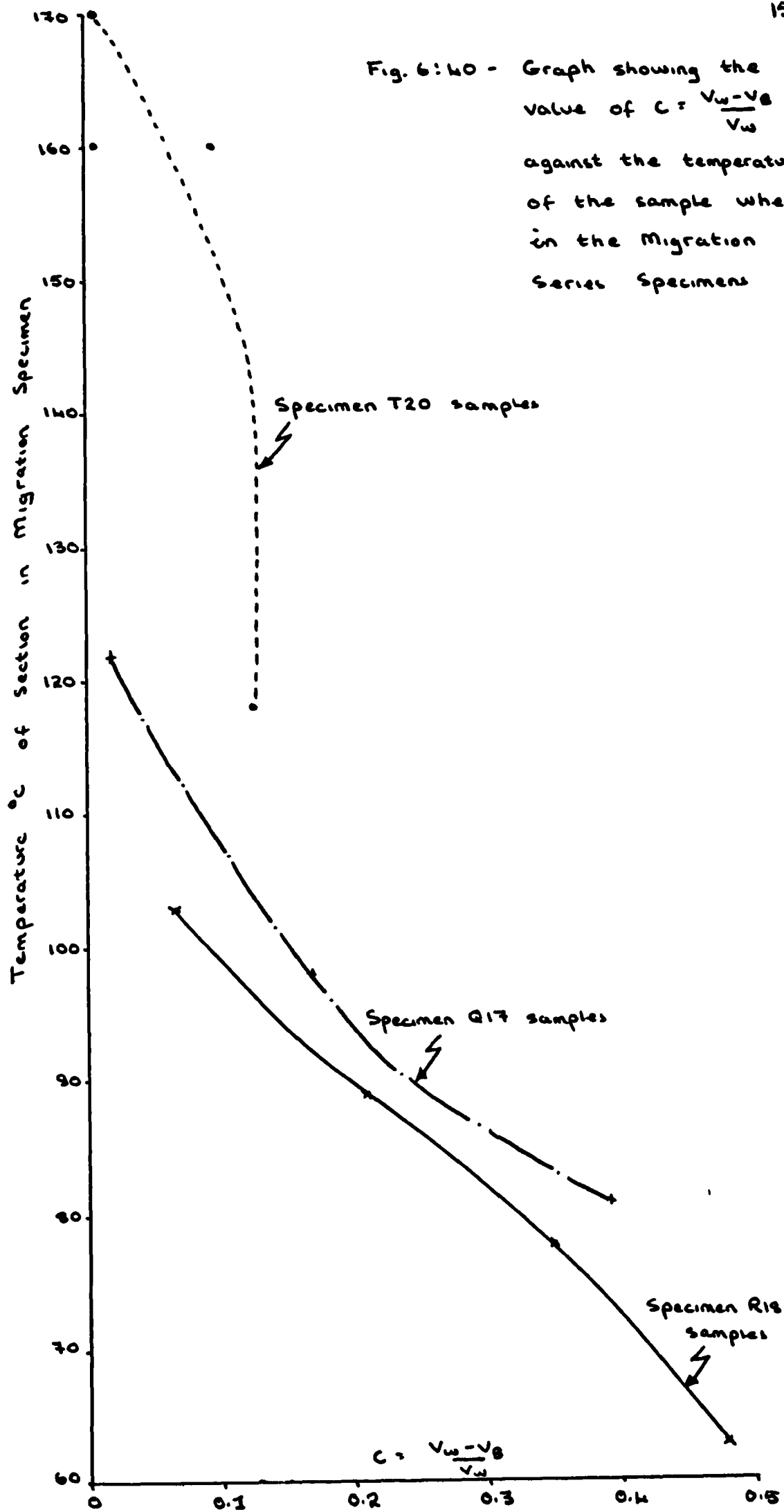


Figure 6:39 - Plot of the value of  $C = \frac{V_w - V_d}{V_w}$  against total water content of samples tested



Fig. 6:40 - Graph showing the value of  $C = \frac{V_w - V_g}{V_w}$  against the temperature of the sample when in the Migration Series Specimens



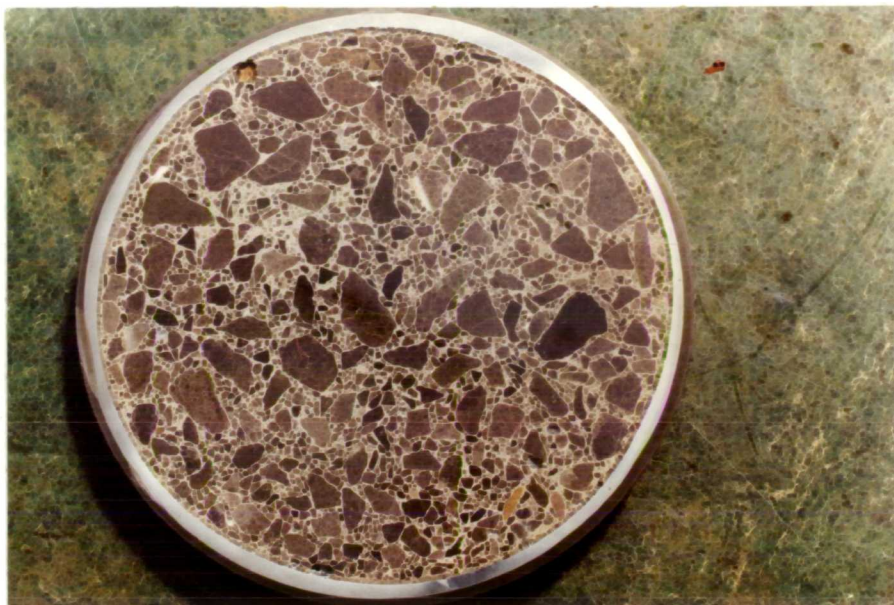


PLATE  
VI-1

POLISHED SAMPLE



PLATE  
VI-2

SECTION 11



PLATE  
VI-3

SECTION 12





SECTION 20

PLATE  
VI-4



SECTION 31

PLATE  
VI-5



SECTION 43

PLATE  
VI-6

APPENDIX II - RESULTS OF MIGRATION SERIES TEST SPECIMENS

FIGURES FOR APPENDIX II.

- Figure APII:1 - Evaporable water contents from the moisture meter readings at the various instrumentation positions in Specimen A1 against time of heating.
- Figure APII:2 - Phase Diagram for water in Specimen A1 at the end of time of heating of 582 days.
- Figure APII:3 - Comparison of the Evaporable water distributions obtained by Gravimetric measurements and from the final Moisture Meter Readings for Specimen A1.
- Figure APII:4 - Evaporable water distributions for Specimen A1 at various times of heating.
- Figure APII:5 - Gauge Pore Pressures at the various instrumentation positions in Specimen A1 against time of heating.
- Figure APII:6 - Gauge Pore Pressure Distributions for Specimen A1 at various times of heating.
- Figure APII:7 - Evaporable water contents from the moisture meter readings at the various instrumentation positions in Specimen C3 against time of heating.
- Figure APII:8 - Phase Diagram for water in Specimen C3 at the end of time of heating of 573 days.
- Figure APII:9 - Comparison of the Evaporable water distributions obtained by Gravimetric measurements and from the final Moisture Meter readings for Specimen C3.
- Figure APII:10 - Evaporable water distributions for Specimen C3 at various times of heating.
- Figure APII:11 - Gauge Pore Pressures at the various instrumentation positions in Specimen C3 against time of heating.
- Figure APII:12 - Gauge Pore Pressure distributions for Specimen C3 at various times of heating.

- Figure APII:13 - Evaporable water contents from the moisture meter readings at the various instrumentation positions in Specimen D4 against time of heating.
- Figure APII:14 - Phase Diagram for water in Specimen D4 at the end of time of heating of 554 days.
- Figure APII,15 - Comparison of the Evaporable water Distributions obtained by Gravimetric measurements and from the final moisture meter readings for Specimen D4.
- Figure APII.16 - Evaporable water distributions for Specimen D4 at various times of heating.
- Figure APII 17 - Gauge Pore Pressures at the various instrumentation positions in Specimen D4 against time of heating.
- Figure APII.18 - Gauge Pore Pressure Distributions for Specimen D4 at various times of heating.
- Figure APII:19 - Evaporable water contents from the moisture meter readings at the various instrumentation positions in Specimen E5 against time of heating.
- Figure APII:20 - Phase Diagram for water in Specimen E5 at the end of time of heating for 531 days.
- Figure APII.21 - Comparison of the Evaporable water distributions obtained by Gravimetric measurements and from the final Moisture Meter Readings for Specimen E5.
- Figure APII:22 - Evaporable water Distributions for Specimen E5 at various times of heating.
- Figure APII:23 - Gauge Pore Pressures at the various instrumentation positions in Specimen E5 against time of heating.
- Figure APII.24 - Gauge Pore Pressure Distributions for Specimen E5 at various times of heating.
- Figure APII:25 - Evaporable water contents from the moisture meter readings at the various instrumentation positions in Specimen Pl6 against time of heating.

- Figure APII:26 - Phase Diagram for water in Specimen P16 at the end of time of heating of 697 days.
- Figure APII:27 - Comparison of the Evaporable water distributions obtained by Gravimetric measurement and from the final Moisture Meter Readings for Specimen P16.
- Figure APII:28 - Lvaporable water distributions at various times of heating for Specimen P16.
- Figure APII:29 - Gauge Pore Pressures at the various instrumentation positions in Specimen P16 against time of heating.
- Figure APII:30 - Gauge Pore Pressure Distributions for Specimen P16 at various times of heating.
- Figure APII:31 - Lvaporable water contents from the Moisture Meter readings at the various instrumentation positions in Specimen R18 against time of heating.
- Figure APII:32 - Phase Diagram for water in Specimen R18 after the end of heating of 525 days.
- Figure APII:33 - Comparison of the Evaporable water distributions obtained by Gravimetric measurements and from the final Moisture Meter Readings for Specimen R18.
- Figure APII:34 - Lvaporable water distributions for Specimen R18 at various times of heating.
- Figure APII:35 - Gauge Pore Pressures at the various instrumentation positions in Specimen R18 against time of heating.
- Figure APII:36 - Gauge Pore Pressure Distributions for Specimen R18 at various times of heating.
- Figure APII:37 - Lvaporable water contents from the Moisture Meter readings at the various instrumentation positions in Specimen S19 against time of heating.
- Figure APII 38 - Phase Diagram for water in Specimen S19 at the end of time of heating of 401 days.

- Figure APII:39 - Comparison of the Evaporable water distributions obtained by Gravimmetric measurements and from the final Moisture Meter Readings for Specimen S19.
- Figure APII:40 - Evaporable water distributions for Specimen S19 at various times of heating.
- Figure APII:41 - Gauge Pore Pressures at the various instrumentation positions in Specimen S19 against time of heating.
- Figure APII:42 - Gauge Pore Pressure distributions for Specimen S19 at various times of heating.
- Figure APII:43 - Evaporable water contents from the moisture meter readings at the various instrumentation positions in Specimen T20 against time of heating.
- Figure APII:44 - Phase Diagram for water in Specimen T20 at the end of time of heating of 401 days.
- Figure APII:45 - Comparison of the Evaporable water distributions obtained by Gravimmetric measurements and from the final Moisture Meter Readings for Specimen T20.
- Figure APII:46 - Evaporable water distributions for Specimen T20 at various times of heating.
- Figure APII:47 - Gauge Pore Pressures at the various instrumentation positions in Specimen T20 against time of heating.
- Figure APII:48 - Gauge Pore Pressure distributions for Specimen T20 at various times of heating.



PHOTOGRAPHS FOR APPENDIX II.

Sections are numbered from the base of the specimen upwards. Section number one is the first inch of concrete from the heated base, and section number sixty is the last inch of concrete at the top of the specimen.

Specimen A1 - Base temperature 105°C.

Plate A1:1 - Sample from Sections 5 and 6.  
 Plate A1:2 - Sample from sections 5 and 6.  
 Plate A1:3 - Sample from sections 5 and 6.  
 Plate A1:4 - Sample from Sections 5 and 6.  
 Plate A1:5 - Sample from sections 18 and 19.  
 Plate A1:6 - Sample from sections 18 and 19.  
 Plate A1:7 - Sample from sections 18 and 19.  
 Plate A1:8 - Sample from sections 18 and 19.  
 Plate A1:9 - Sample from sections 29 and 30.  
 Plate A1:10 - Sample from sections 29 and 30.  
 Plate A1:11 - Sample from sections 29 and 30.  
 Plate A1:12 - Sample from sections 29 and 30.  
 Plate A1:13 - Sample from sections 37 and 38.  
 Plate A1:14 - Sample from sections 43 and 44.  
 Plate A1:15 - Sample from sections 53 and 54.  
 Plate A1:16 - Sample from sections 53 and 54.  
 Plate A1:17 - Sample from sections 53 and 54.

Specimen B2 - Base temperature 125°C.

Plate B2:1 - Sample from Section 3  
 Plate B2:2 - Sample from Section 3  
 Plate B2:3 - Sample from Section 3  
 Plate B2:4 - Sample from Section 7

Plate B2:5 - Sample from Section 15.  
 Plate B2.6 - Sample from Section 15.  
 Plate B2:7 - Sample from Section 25.  
 Plate B2:8 - Sample from Section 25.  
 Plate B2:9 - Sample from Sections 35 and 36.  
 Plate B2:10 - Sample from Sections 35 and 36.  
 Plate B2:11 - Sample from Sections 35 and 36.  
 Plate B2.12 - Sample from Sections 48 and 49.  
 Plate B2:13 - Sample from sections 48 and 49.  
 Plate B2.14 - Sample from sections 48 and 49.

Specimen C3 - Base temperature 150°C.

Plate C3:1 - Sample from section 5  
 Plate C3:2 - Sample from section 15.  
 Plate C3:3 - Sample from section 15  
 Plate C3:4 - Sample from sections 21 and 22  
 Plate C3:5 - Sample from Sections 21 and 22  
 Plate C3.6 - Sample from sections 21 and 22  
 Plate C3 7 - Sample from sections 21 and 22  
 Plate C3:8 - Sample from sections 31 and 32.  
 Plate C3:9 - Sample from sections 31 and 32  
 Plate C3:10 - Sample from sections 31 and 32  
 Plate C3:11 - Sample from Sections 31 and 32.  
 Plate C3:12 - Sample from section 49  
 Plate C3:13 - Sample from Section 49  
 Plate C3:14 - Sample from Section 49  
 Plate C3 15 - Sample from Section 49.  
 Plate C3:16 - Sample from sections 58 and 59  
 Plate C3:17 - Sample from sections 58 and 59  
 Plate C3:18 - Sample from sections 58 and 59.

Specimen D4 - Base temperature 175°C.

Plate D4·1 - Sample from section 13.  
 Plate D4 2 - Sample from section 13.  
 Plate D4:3 - Sample from Section 13.  
 Plate D4·4 - Sample from section 15.  
 Plate D4.5 - Sample from Section 15.  
 Plate D4:6 - Sample from sections 25 and 26.  
 Plate D4:7 - Sample from sections 25 and 26.  
 Plate D4·8 - Sample from sections 25 and 26.  
 Plate D4:9 - Sample from sections 25 and 26.  
 Plate D4 10 - Sample from sections 25 and 26.  
 Plate D4·11 - Sample from sections 28 and 29.  
 Plate D4.12 - Sample from sections 28 and 29.  
 Plate D4:13 - Sample from sections 35 and 36.  
 Plate D4.14 - Sample from sections 35 and 36.  
 Plate D4:15 - Sample from sections 45 and 46.  
 Plate D4:16 - Sample from sections 45 and 46.  
 Plate D4:17 - Sample from sections 53 and 54.  
 Plate D4:18 - Sample from sections 53 and 54.

Specimen E5 - Base temperature 200°C.

Plate E5:1 - Sample from sections 9, 10 and 11.  
 Plate E5 2 - Sample from sections 9, 10 and 11.  
 Plate E5·3 - Sample from sections 18 and 19.  
 Plate E5 4 - Sample from sections 18 and 19.  
 Plate E5 5 - Sample from sections 18 and 19.  
 Plate E5·6 - Sample from sections 26, 27 and 28.  
 Plate E5.7 - Sample from sections 30 and 31.  
 Plate E5:8 - Sample from sections 30 and 31.

Plate E5:9 - Sample from sections 30 and 31.

Plate E5:10 - Sample from sections 40 and 41.

Plate E5:11 - Sample from sections 40 and 41.

Plate E5:12 - Sample from sections 58 and 59.

Plate E5:13 - Sample from sections 58 and 59.

Plate E5:14 - Sample from sections 58 and 59.

Specimen L.12 - Control Specimen at  
Laboratory Temperature.

Plate L12:1 - Sample from sections 9 and 10.

Plate L12:2 - Sample from sections 32 and 33.

Plate L12:3 - Sample from sections 32 and 33.

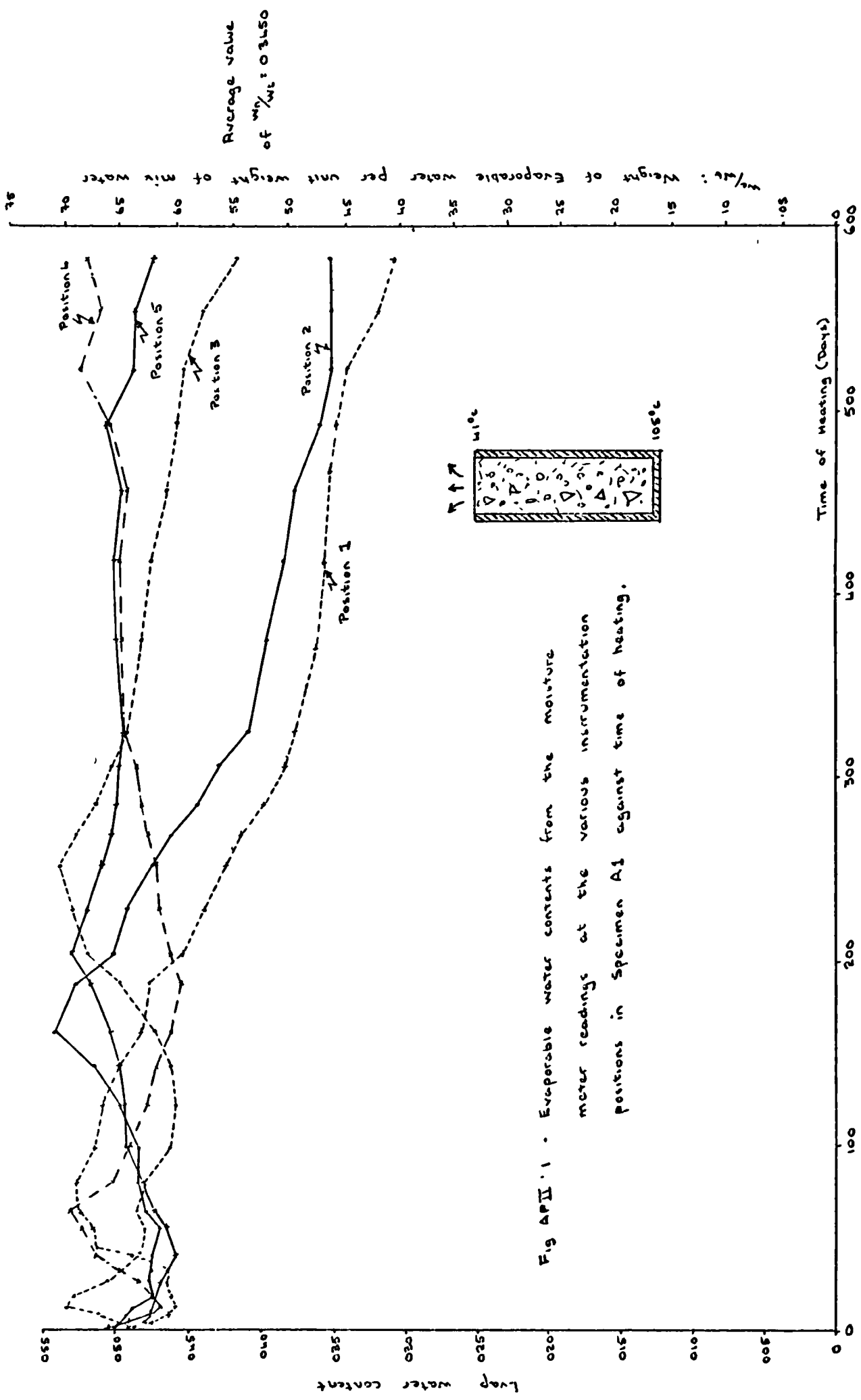
Plate L12:4 - Sample from Section 56.

Plate L12:5 - Sample from section 56.

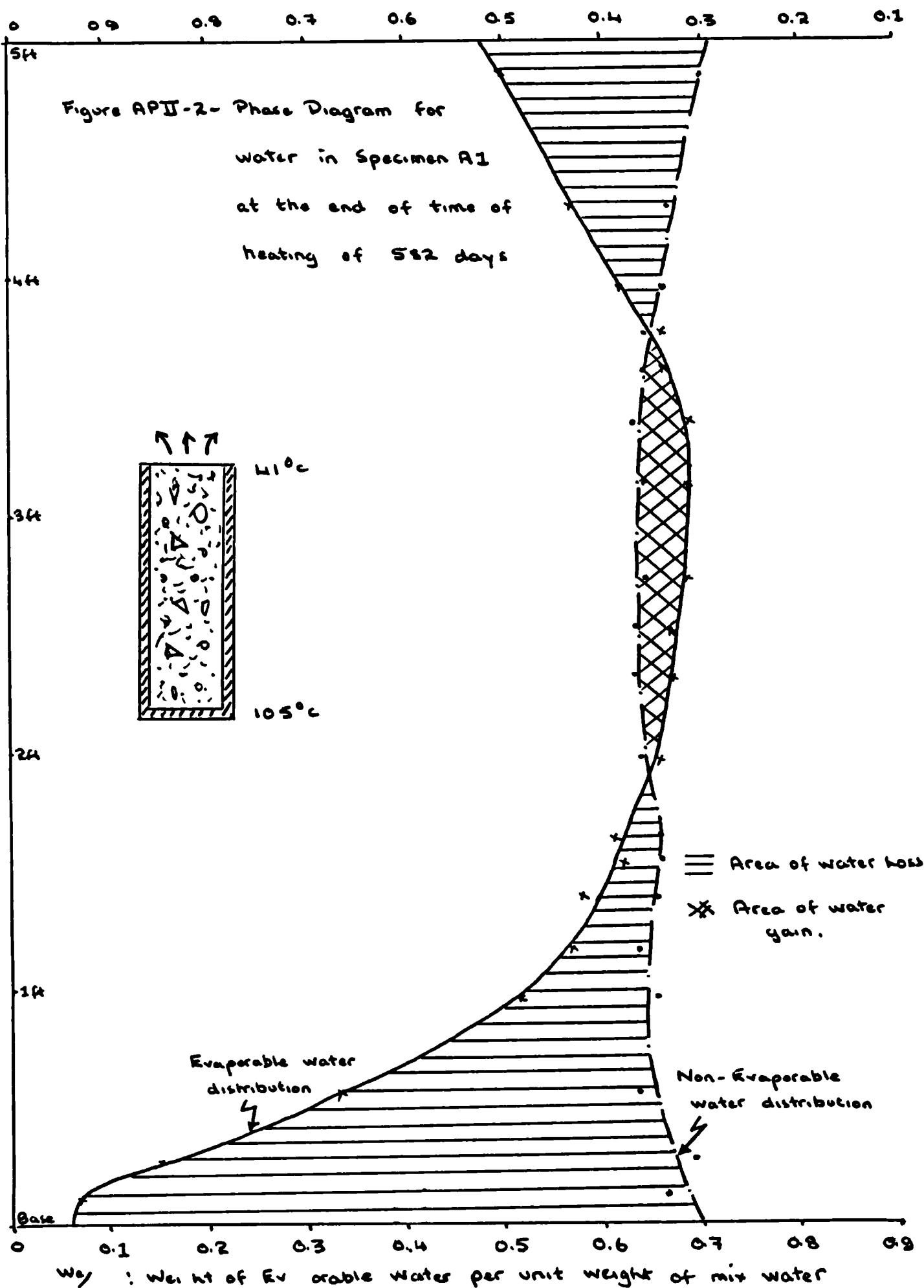
Plate L12:6 - Sample from section 56.

Specimen M13 - Control specimen at  
Laboratory Temperature.

Plate M13:1 - Sample from section 32.



$W_n/W_t$ : Weight of non-evaporable water per unit weight of mix water



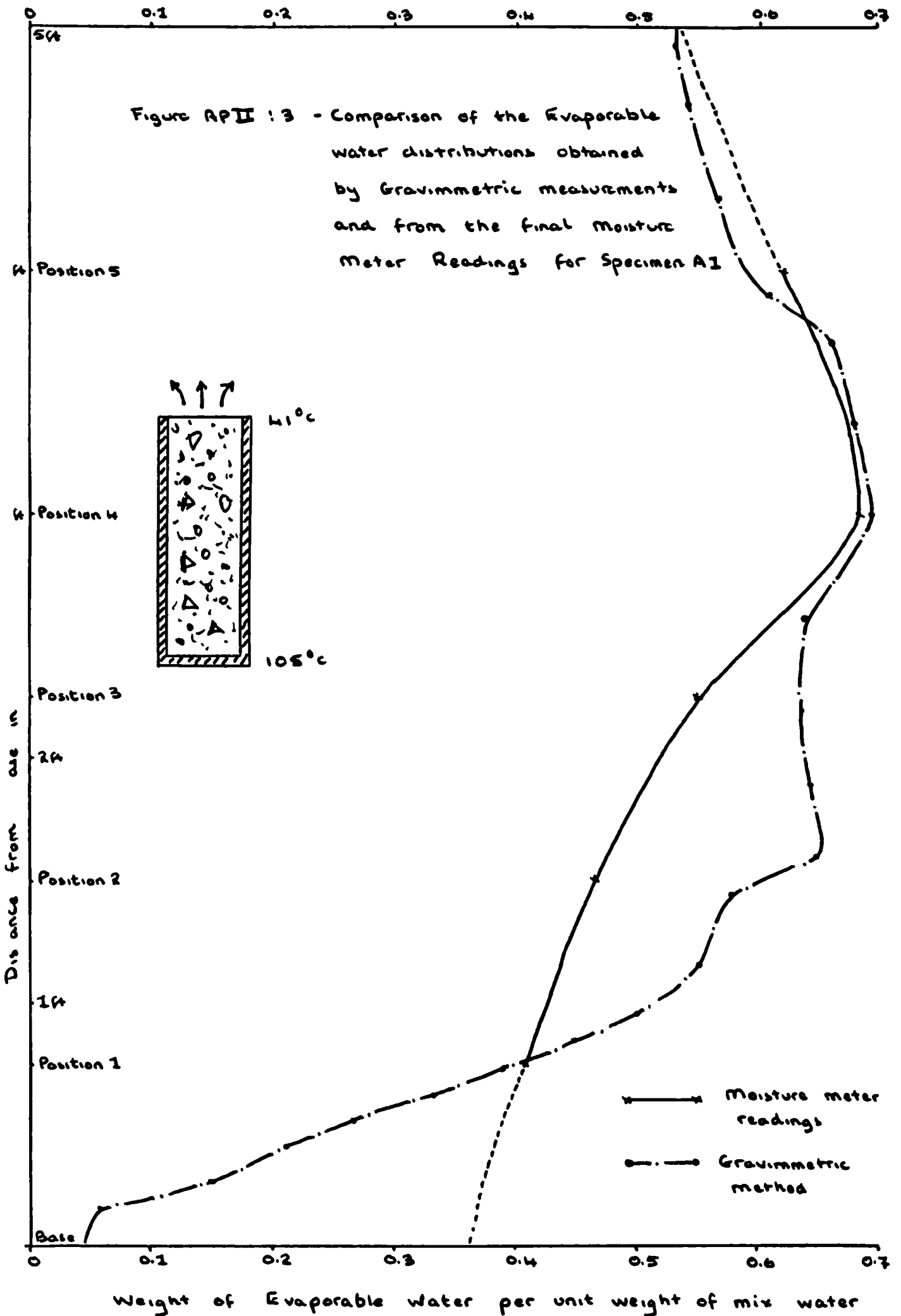
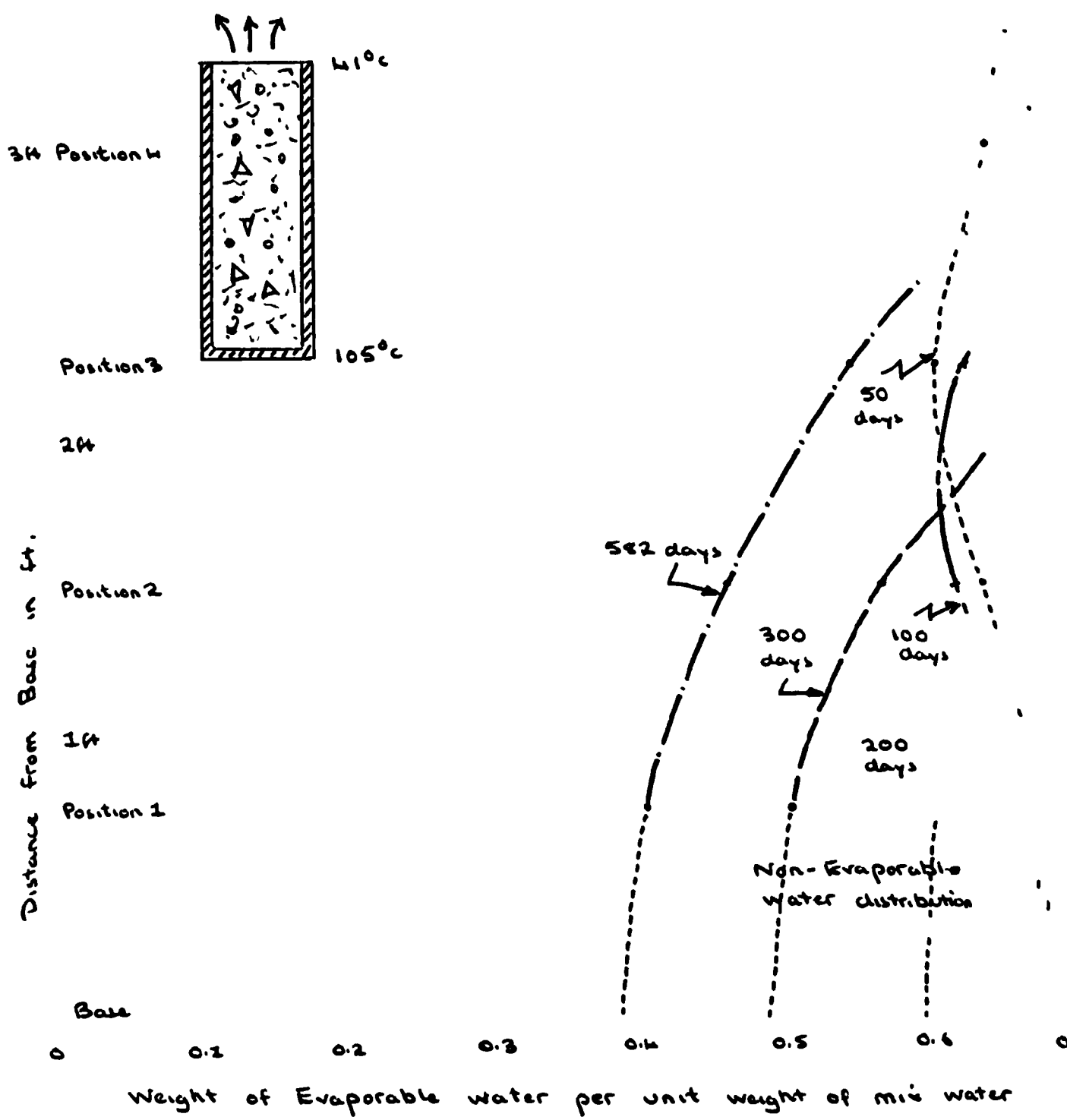


Figure AP II : 4 - Evaporable water distributions for Specimen A1 at various times of heating.

4ft Position 5





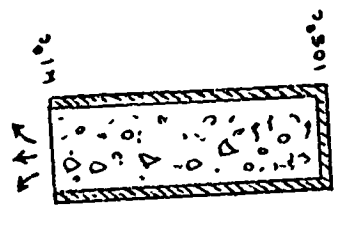
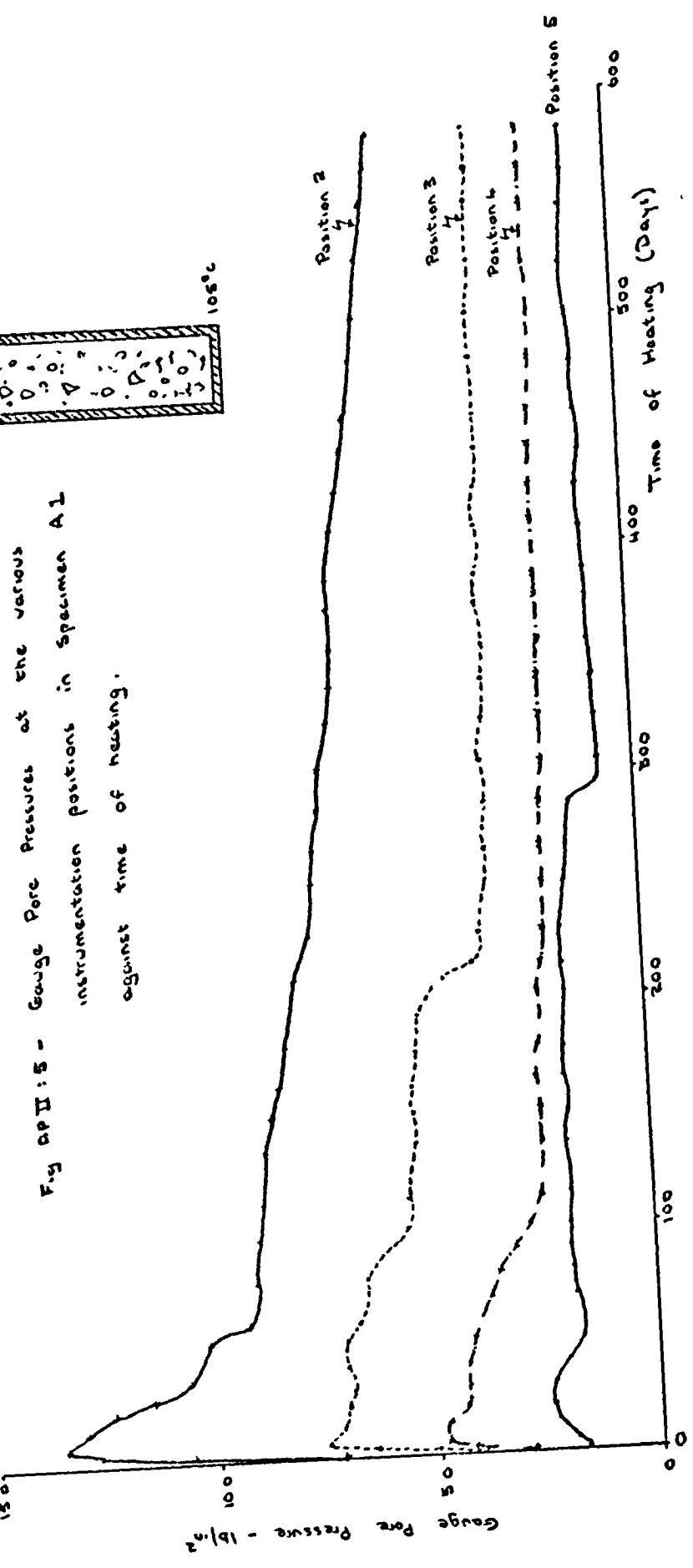
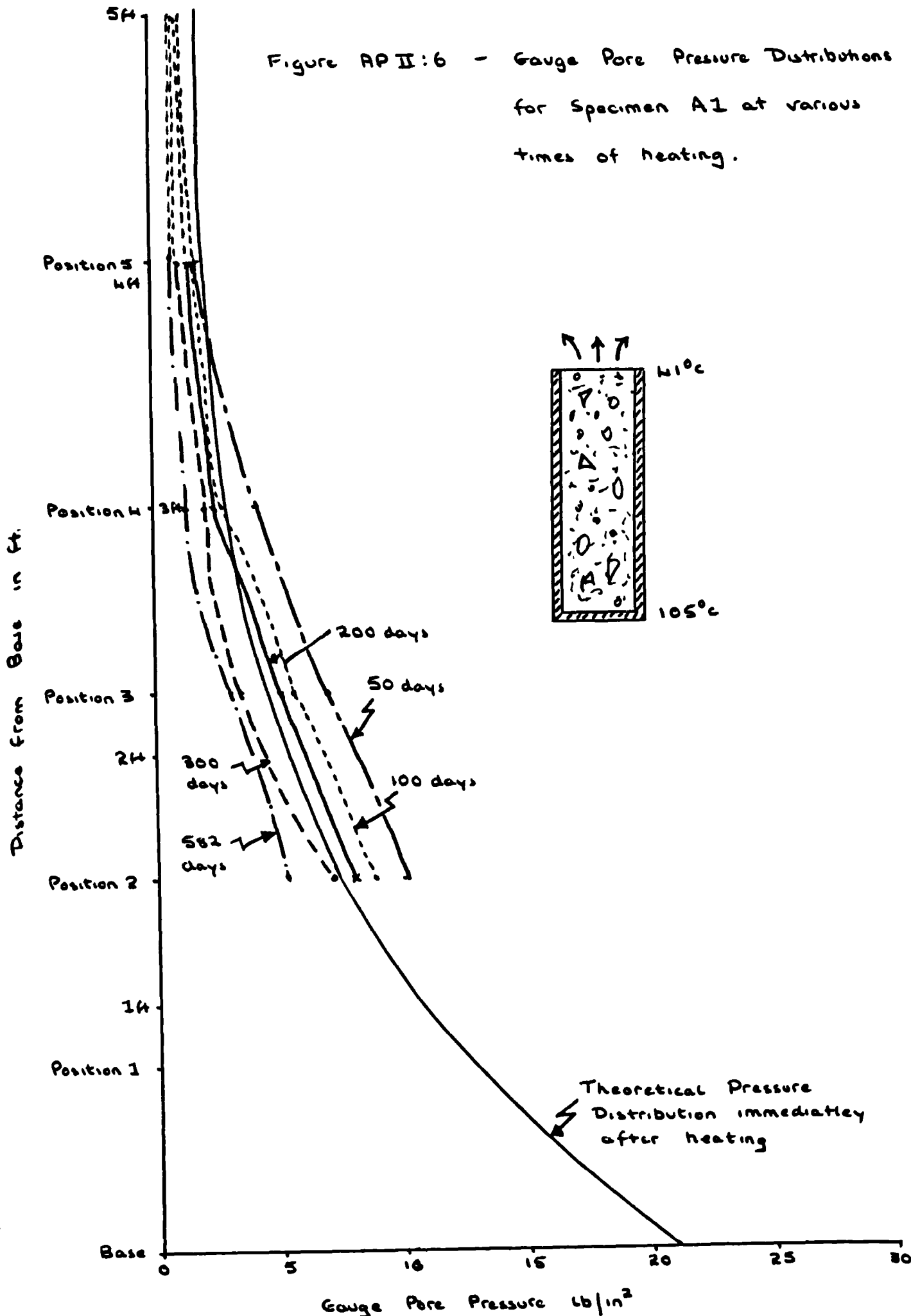
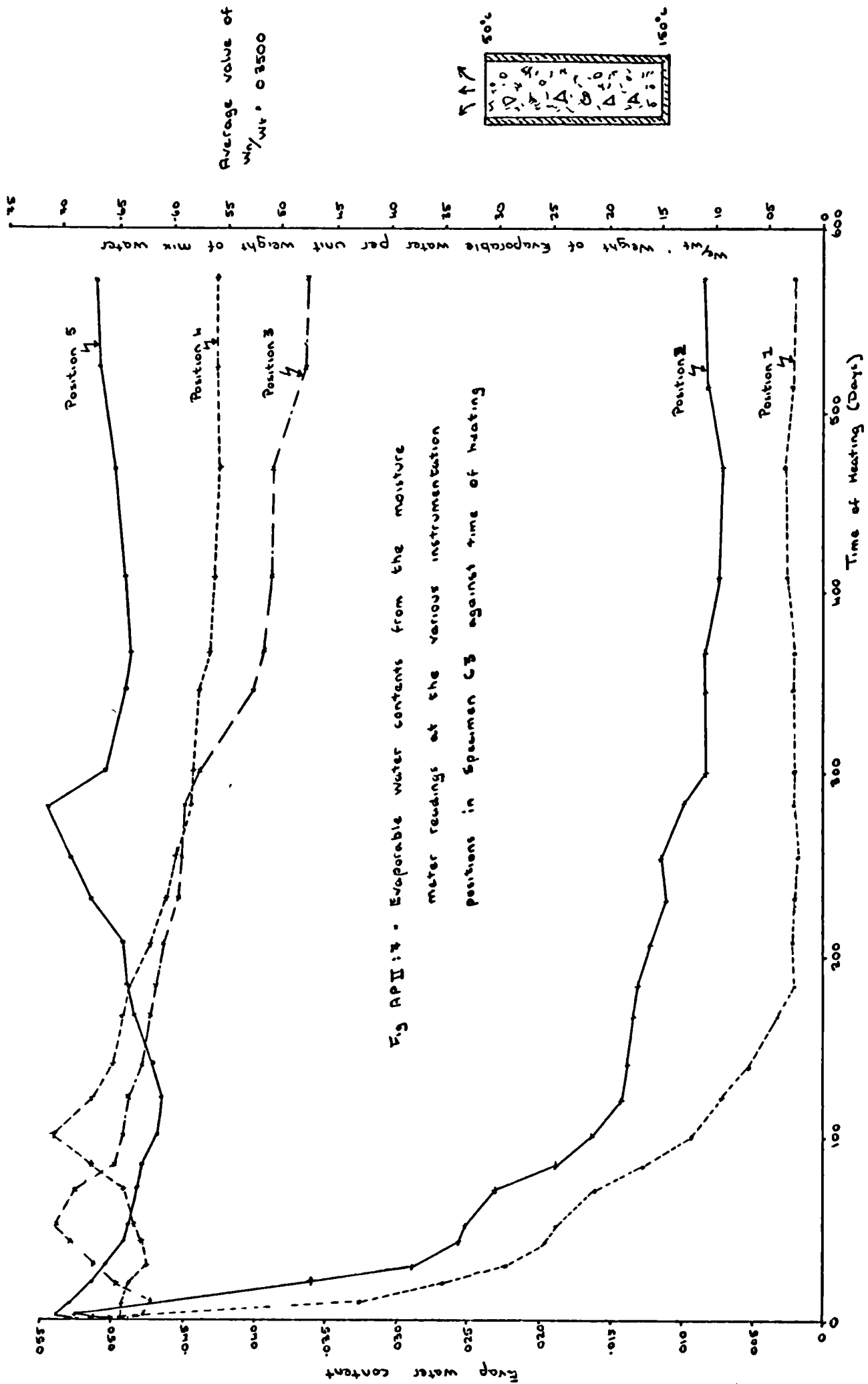


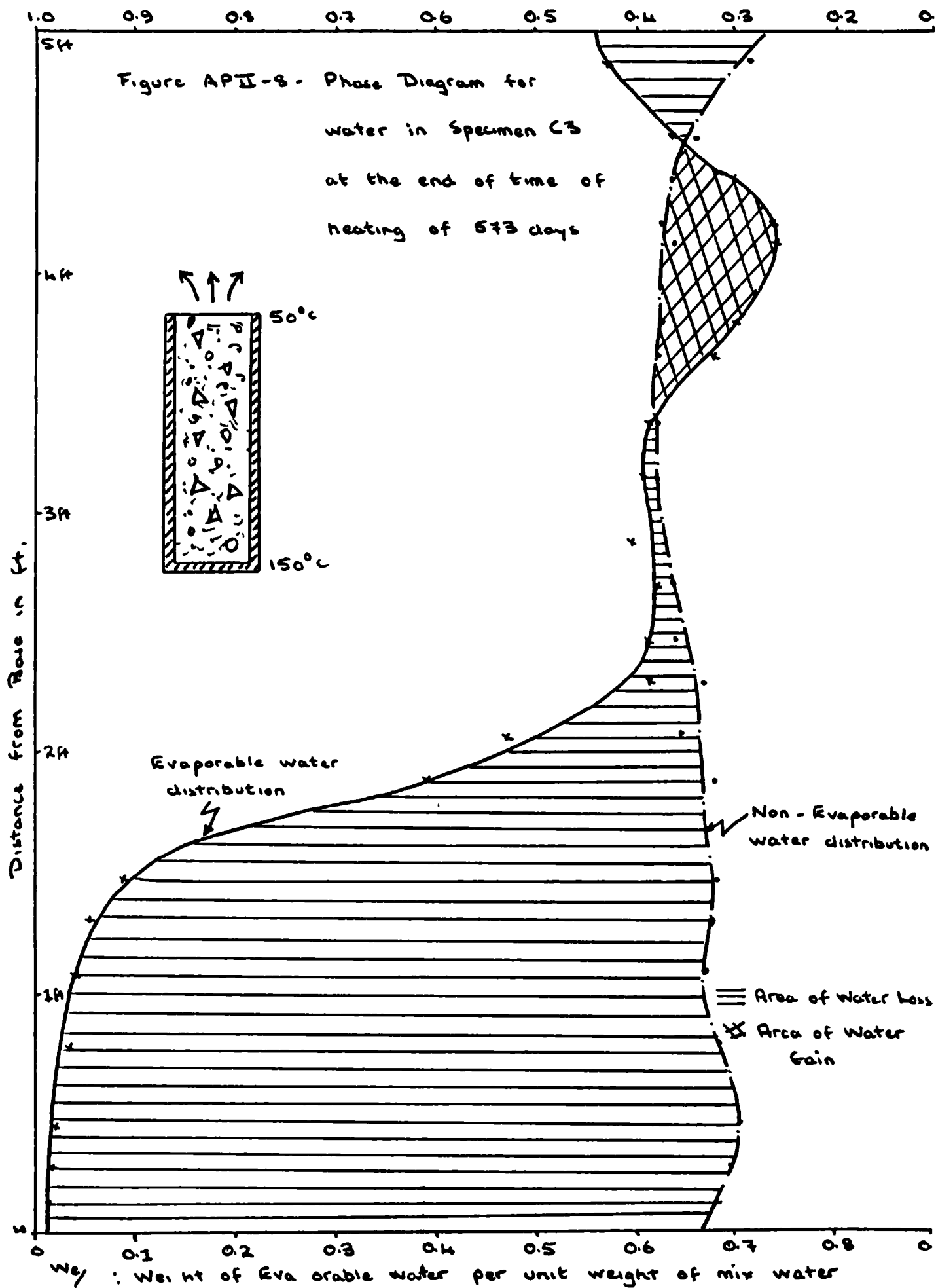
Figure AP II:6 - Gauge Pore Pressure Distributions for Specimen A1 at various times of heating.





$W_n/W_t$  : Weight of non-evaporable water per unit weight of mix water

Figure APII-8 - Phase Diagram for  
water in Specimen C3  
at the end of time of  
heating of 573 days



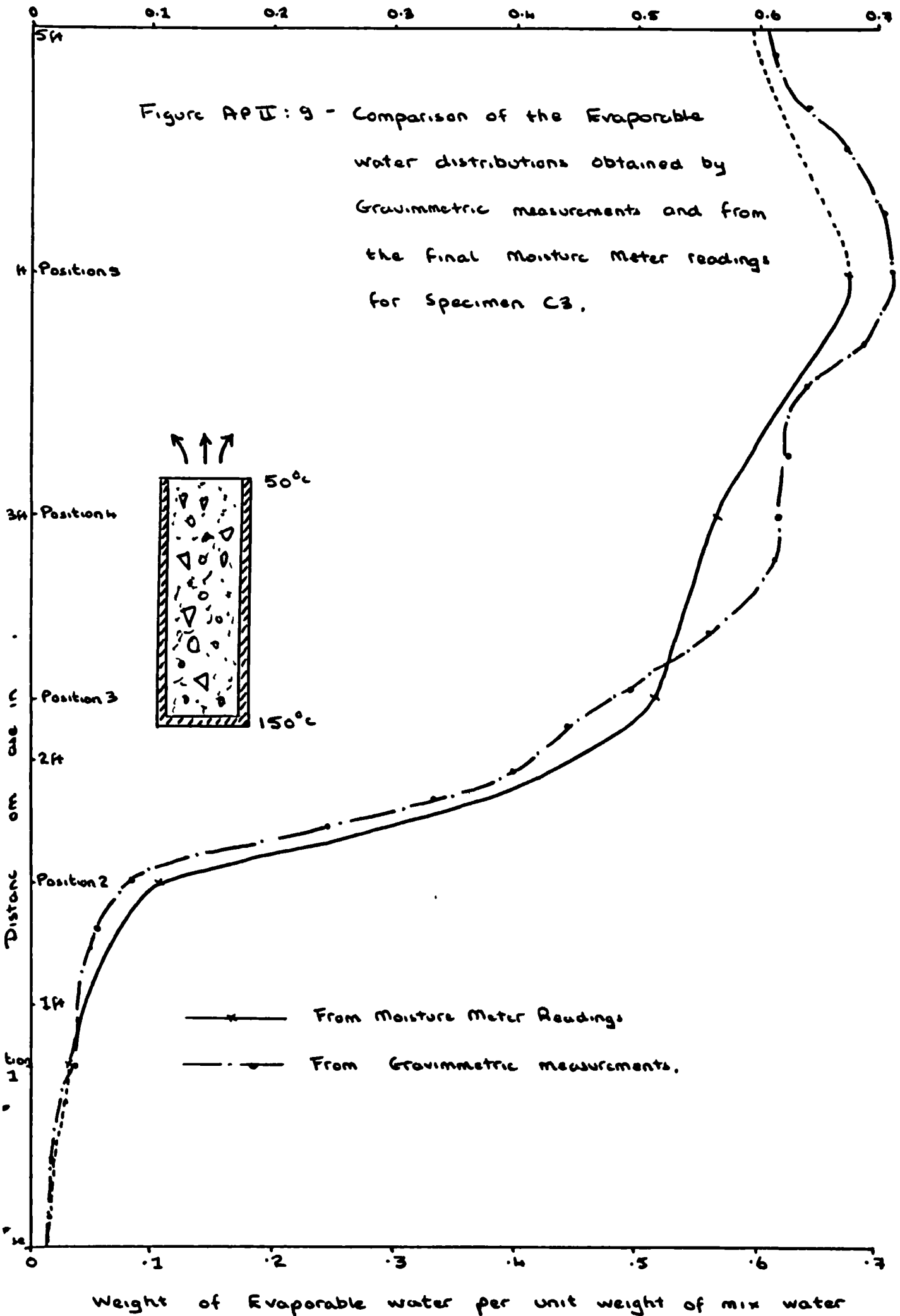
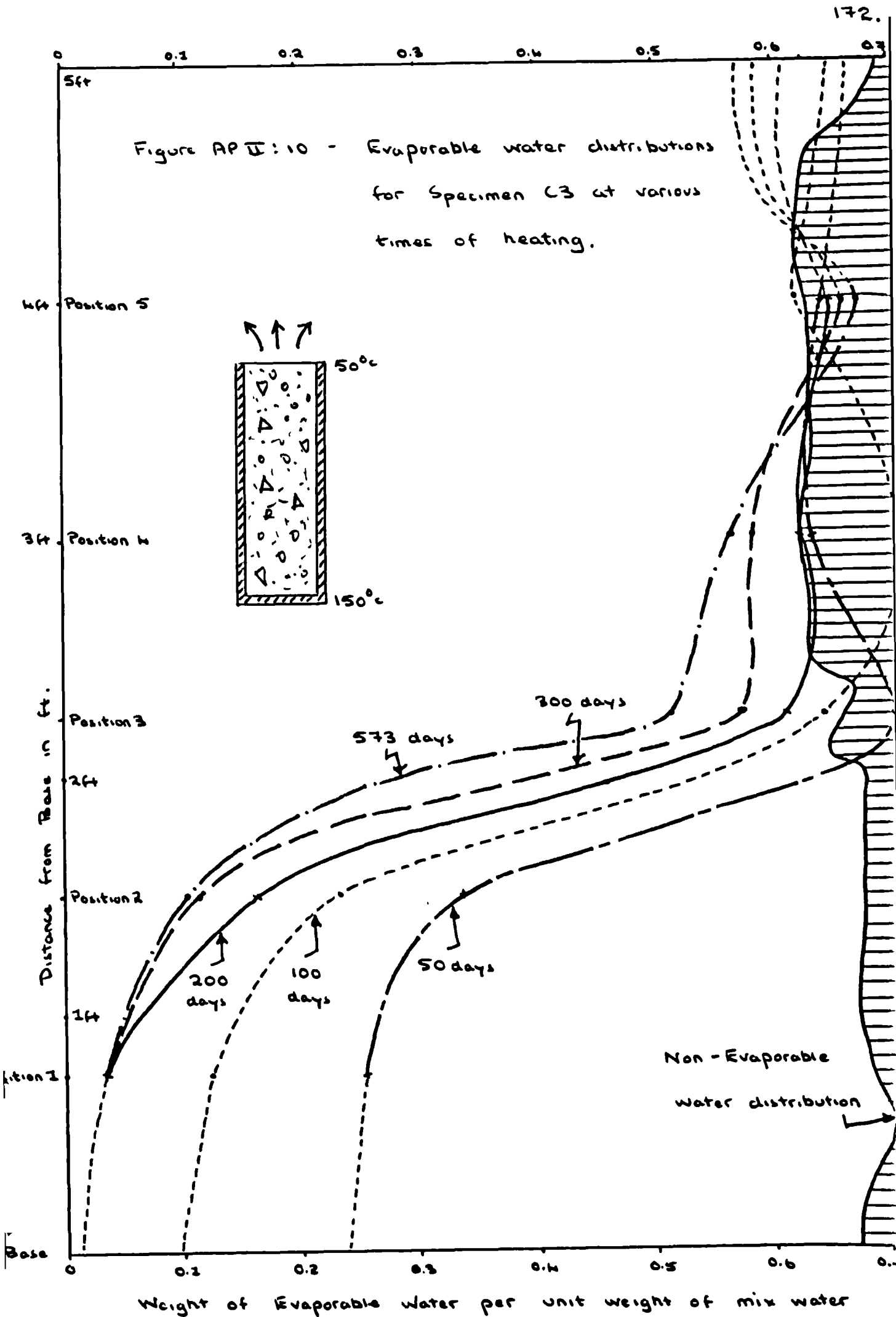


Figure AP II: 10 - Evaporable water distributions for Specimen C3 at various times of heating.



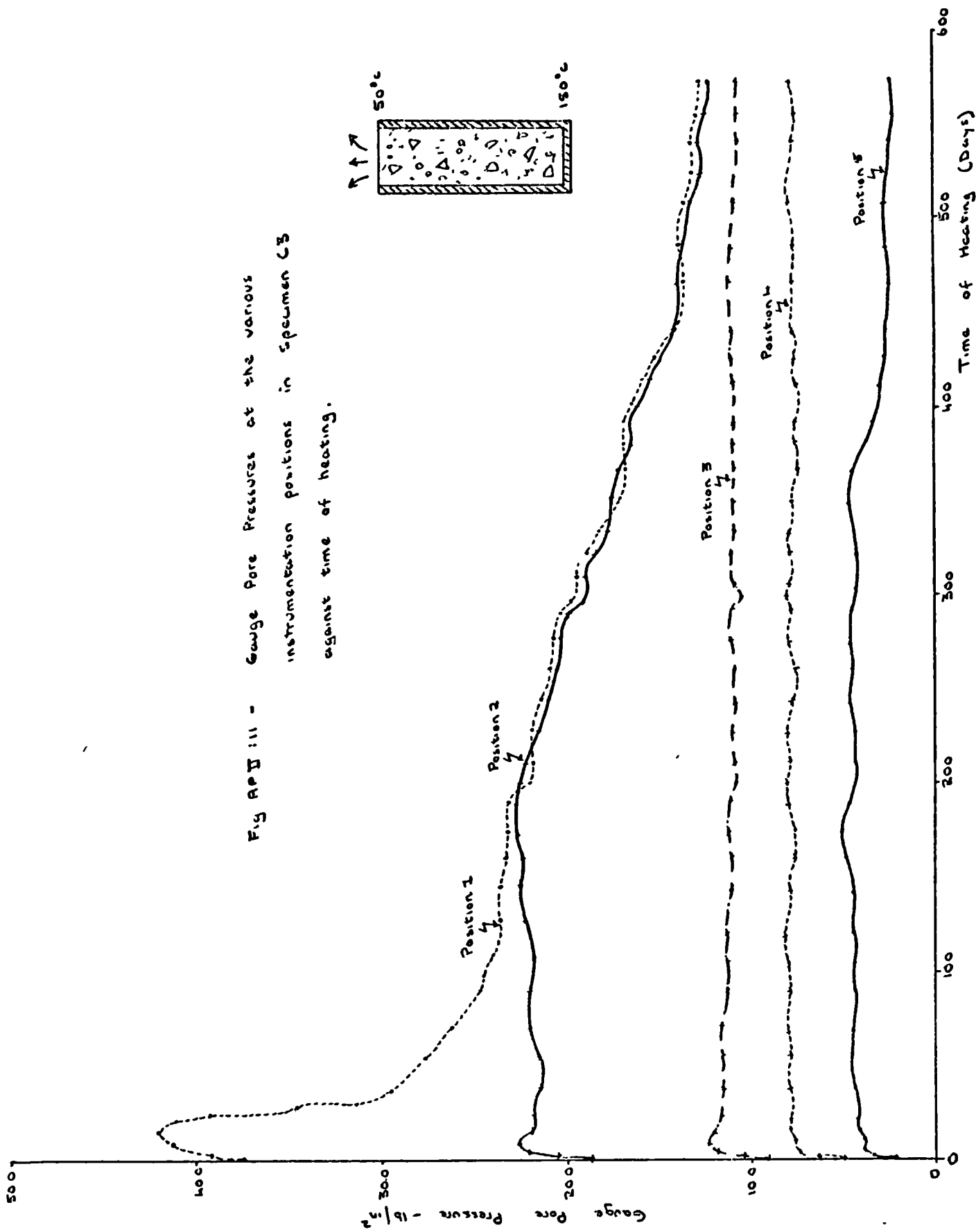
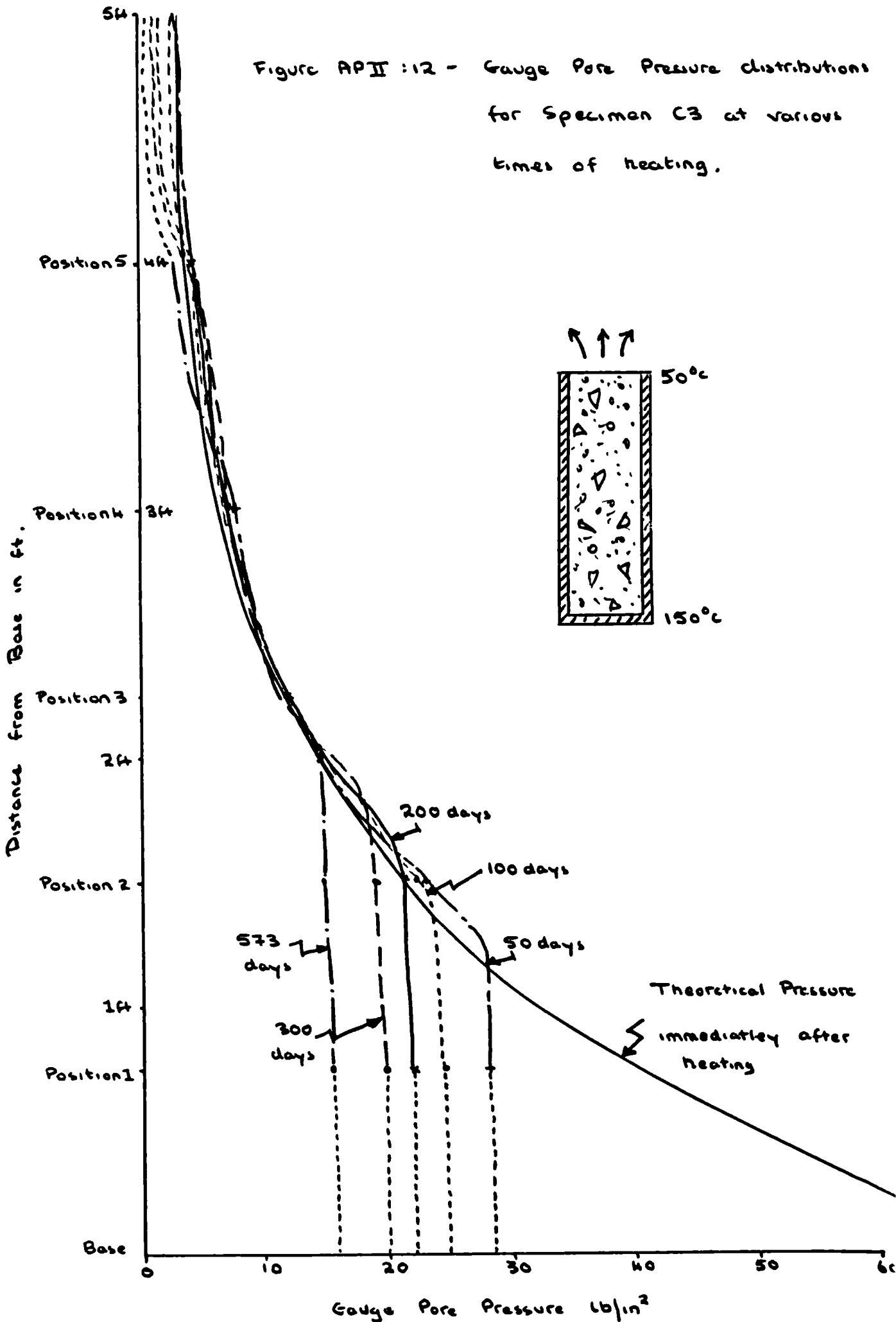
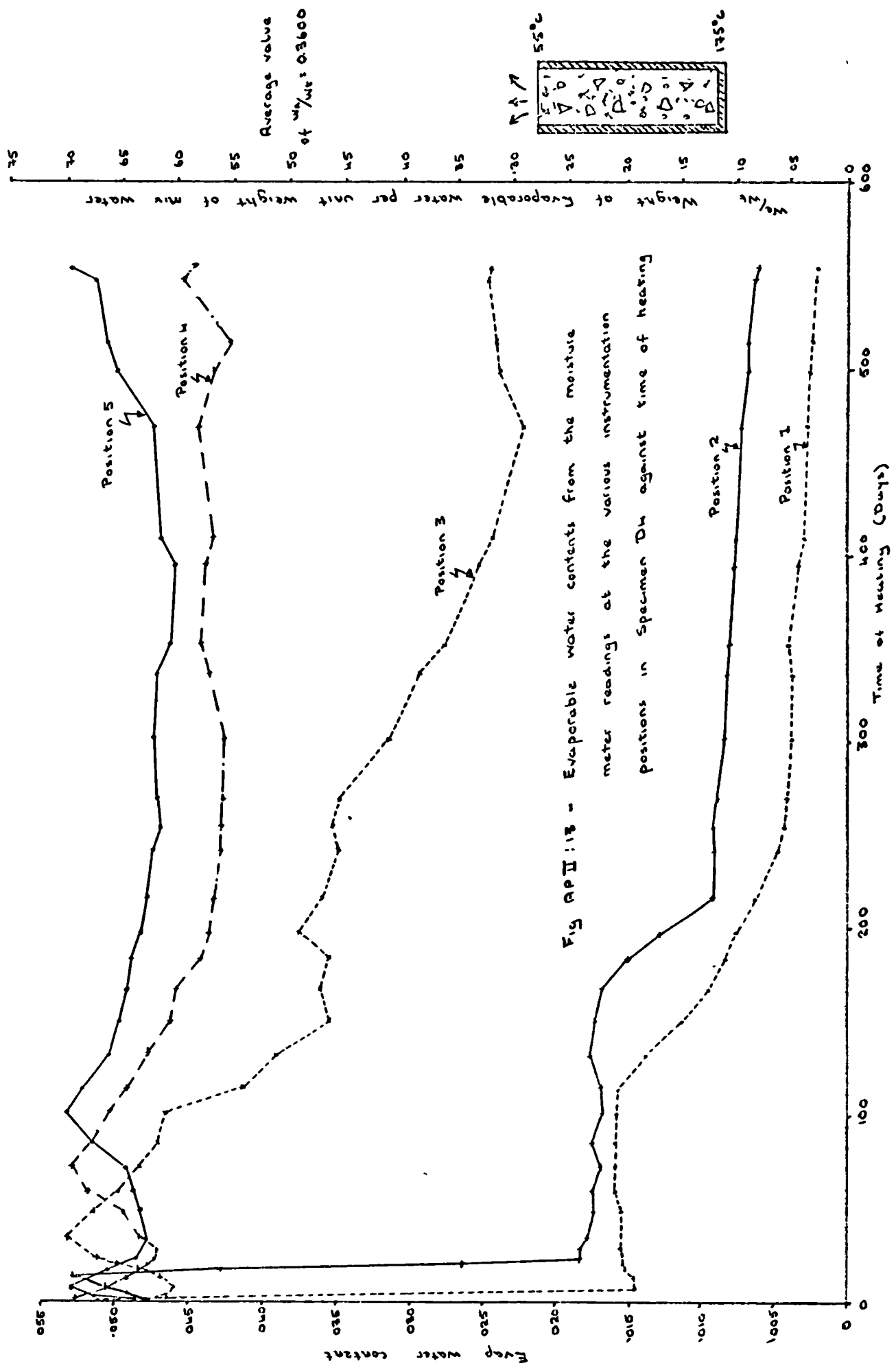


Fig APT 111 - Gauge Pore Pressures at the various instrumentation positions in Specimen C3 against time of heating.

Figure AP II : 12 - Gauge Pore Pressure distributions for Specimen C3 at various times of heating.



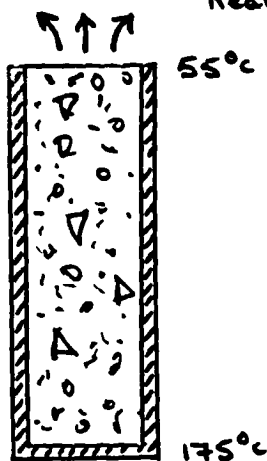




$W_n/W_t$  : Weight of Non-Evaporable water per unit weight of mix water

1.0 0.9 0.8 0.7 0.6 0.5 0.4 0.3 0.2 0.1

Figure APII-14 - Phase Diagram for  
water in Specimen Dh  
at the end of time of  
heating of 55h days.



Distance from Base - ft.

5ft  
4ft  
3ft  
2ft  
1ft  
0

Evaporable water  
distribution

Non-Evaporable  
water distribution

≡ Area of Water Loss

\* Area of Water Gain

$W_e/W_t$  : Weight of Evaporable water per unit weight of mix water

0 0.1 0.2 0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0

Figure APII:15 - Comparison of the Evaporable water distributions obtained by Gravimetric measurements and from the Final Moisture Meter Readings for Specimen DW

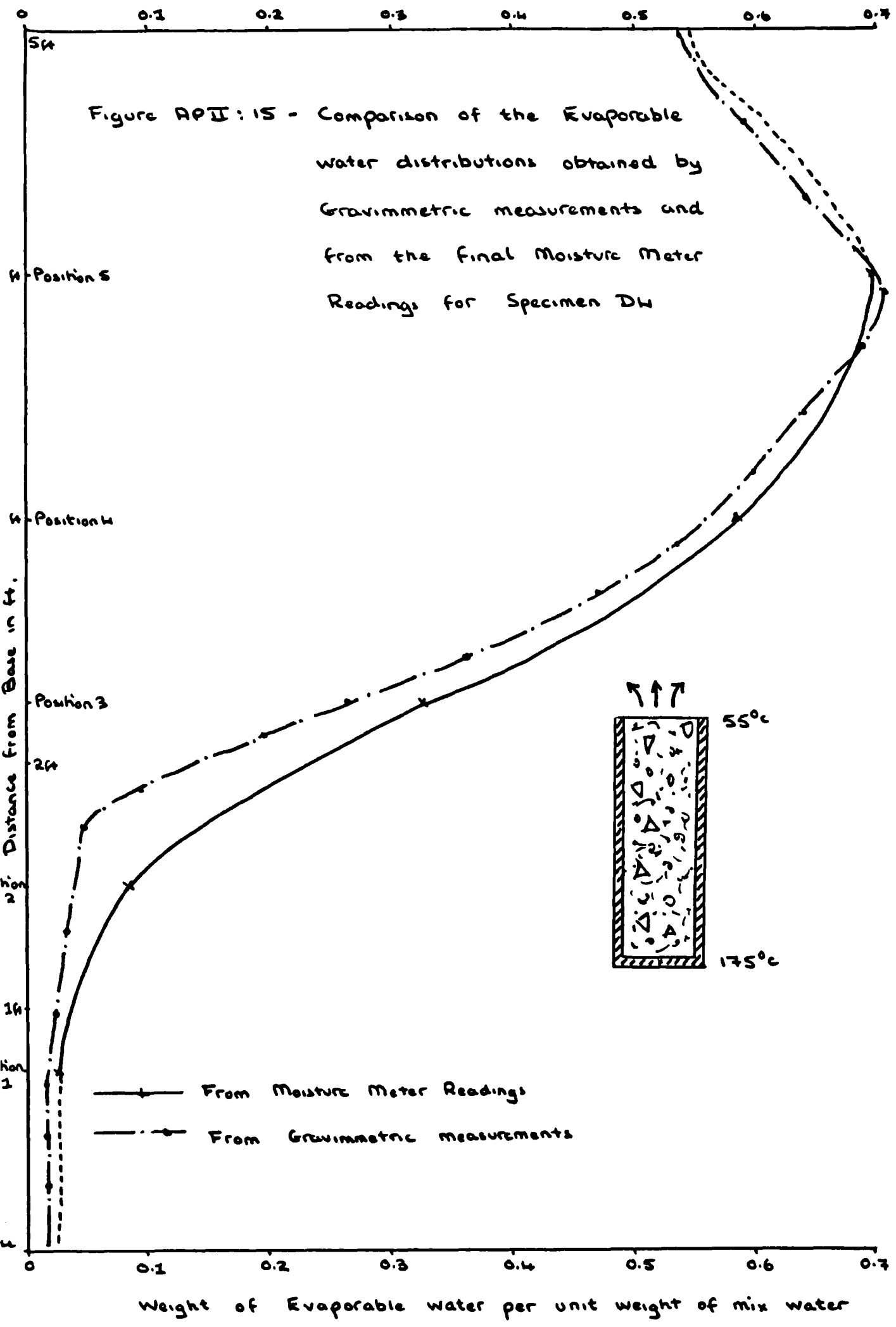
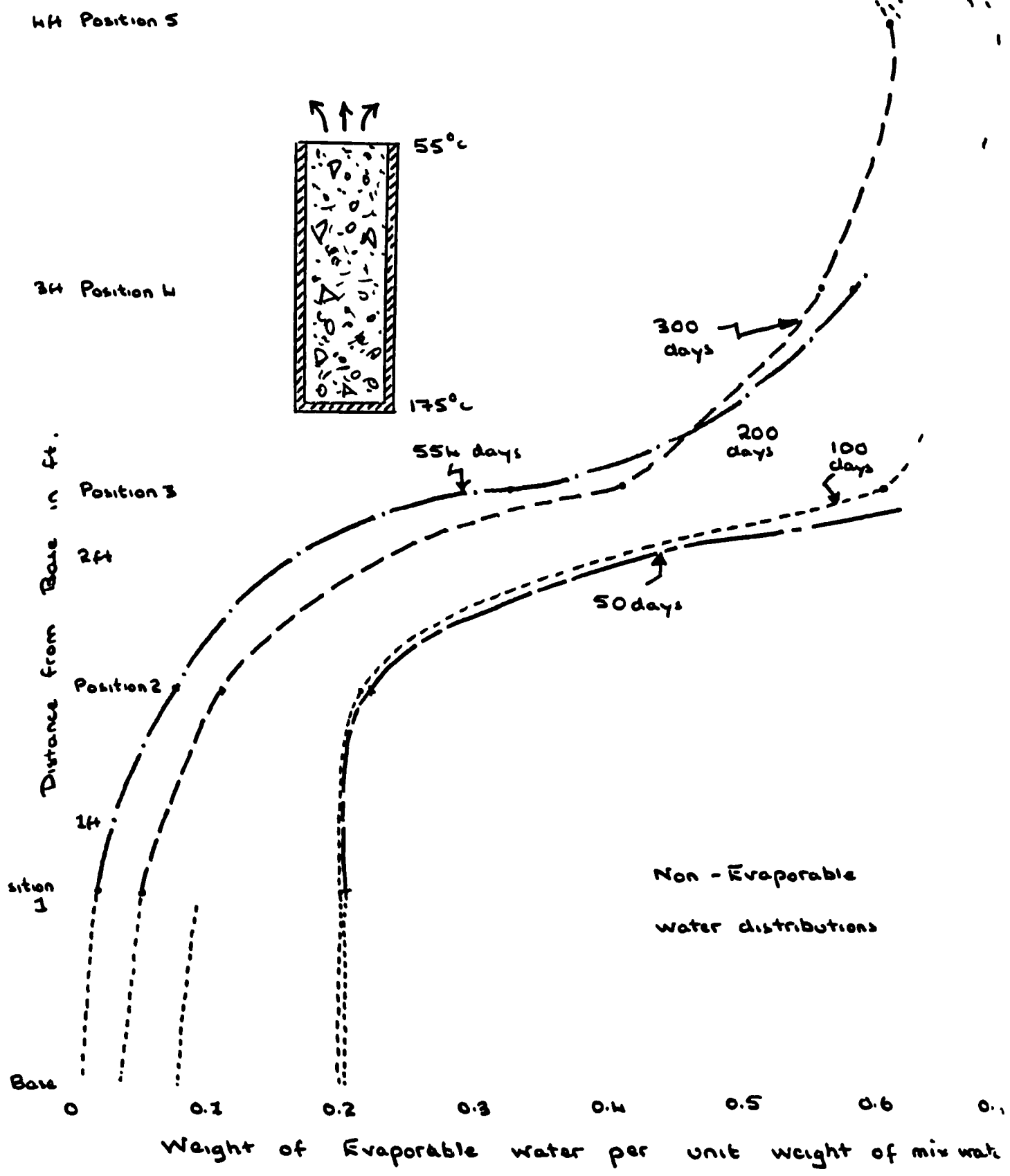


Figure AP II : 16 - Evaporable water distributions for Specimen DW at various times of heating.



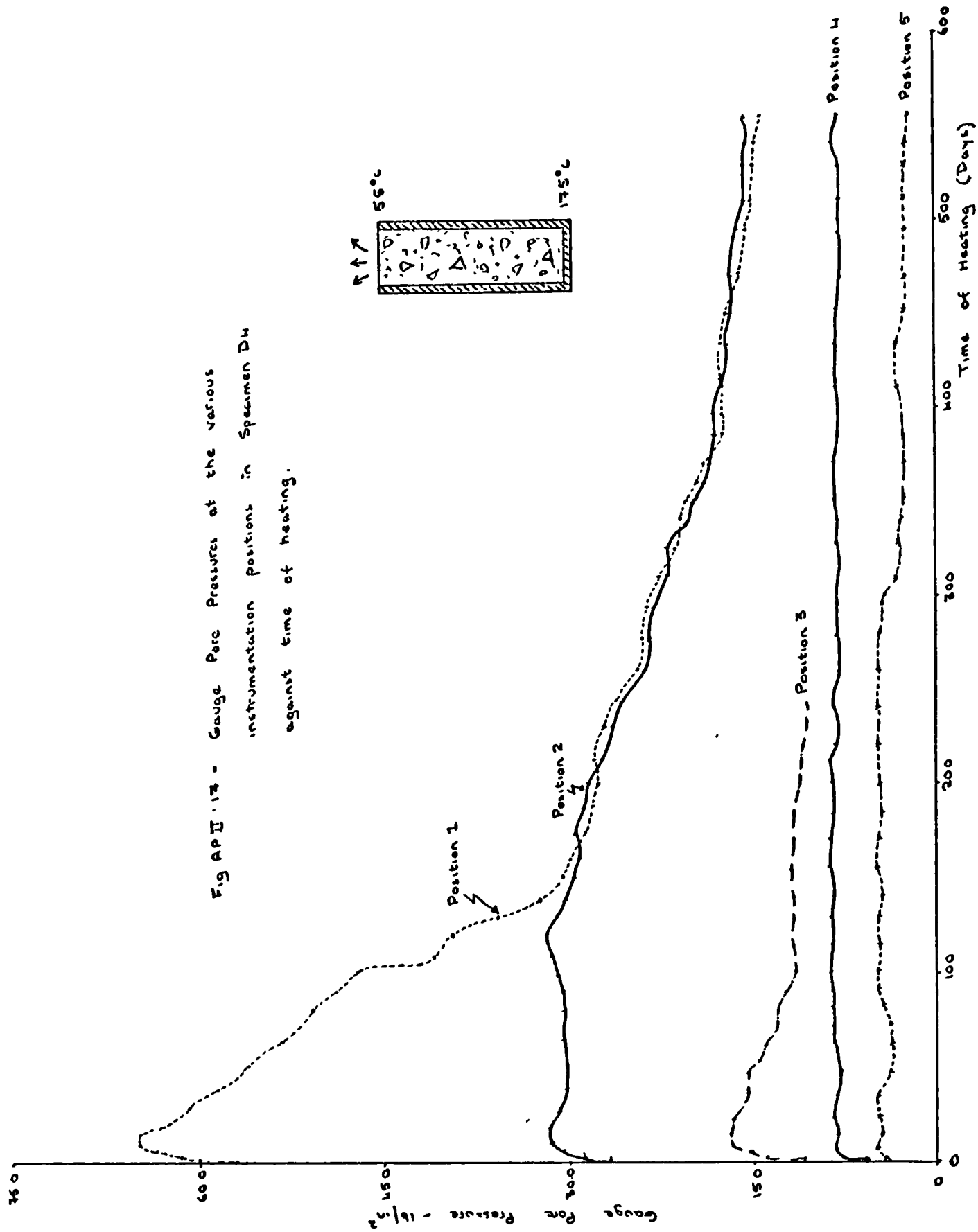
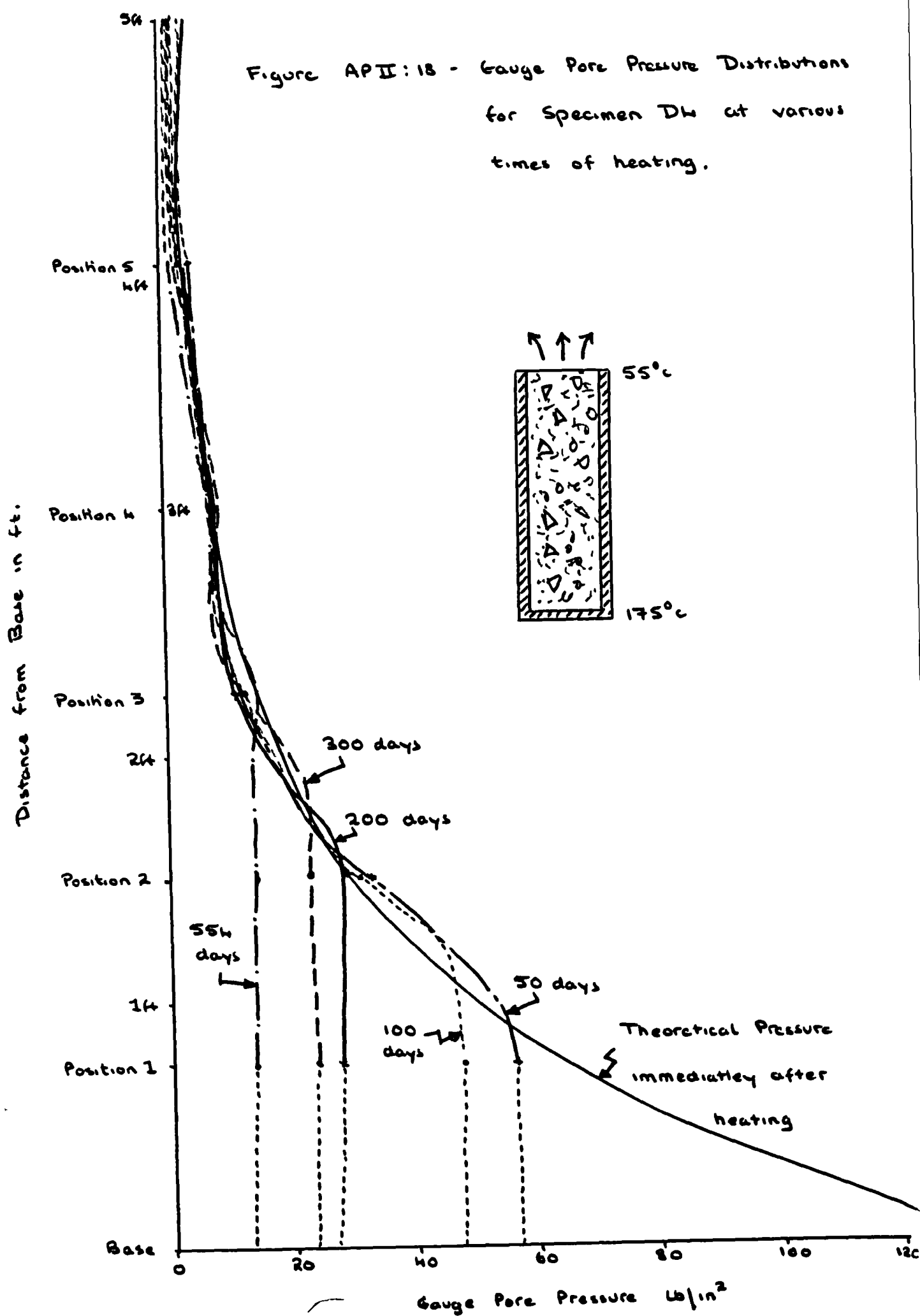
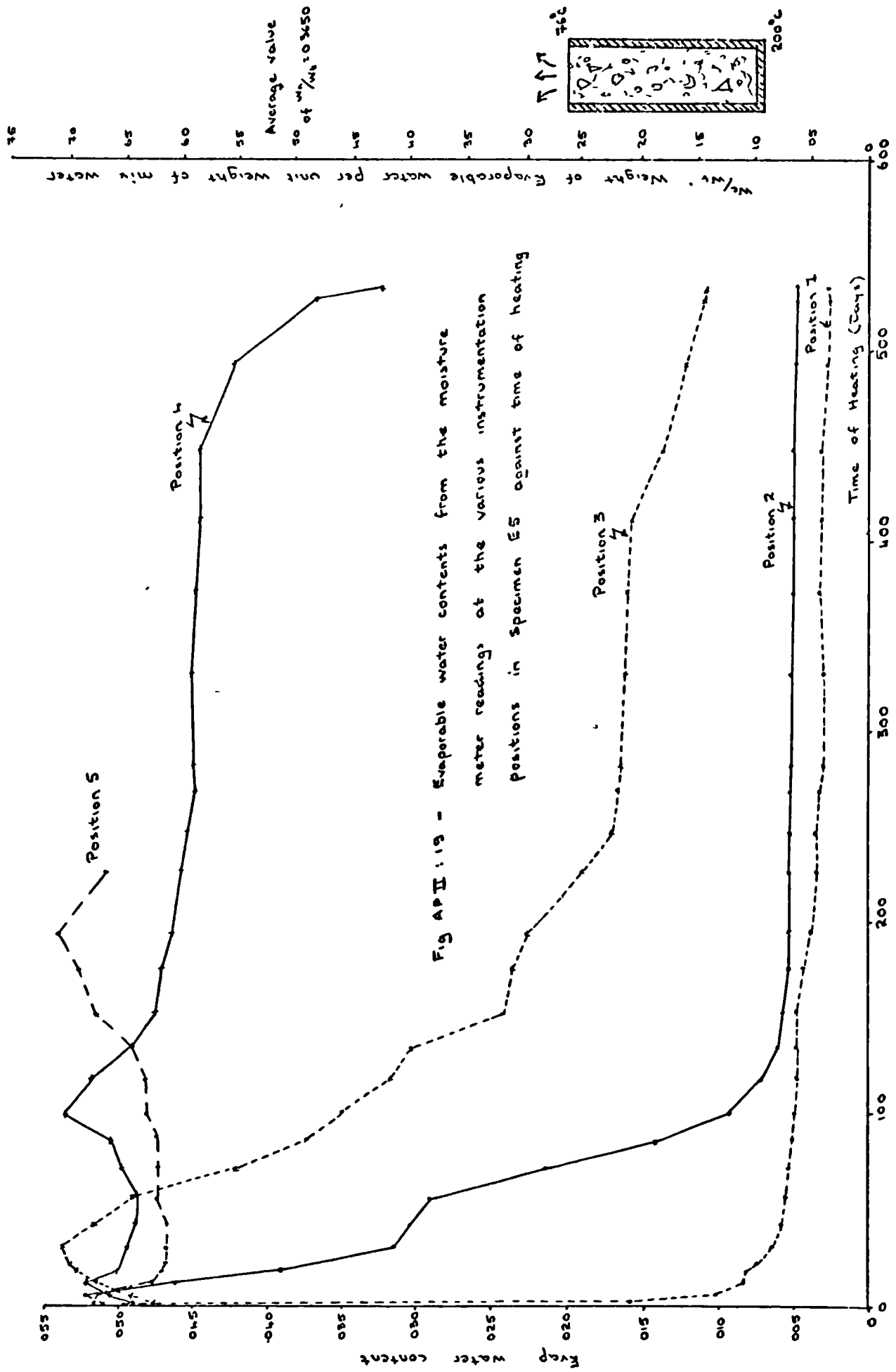
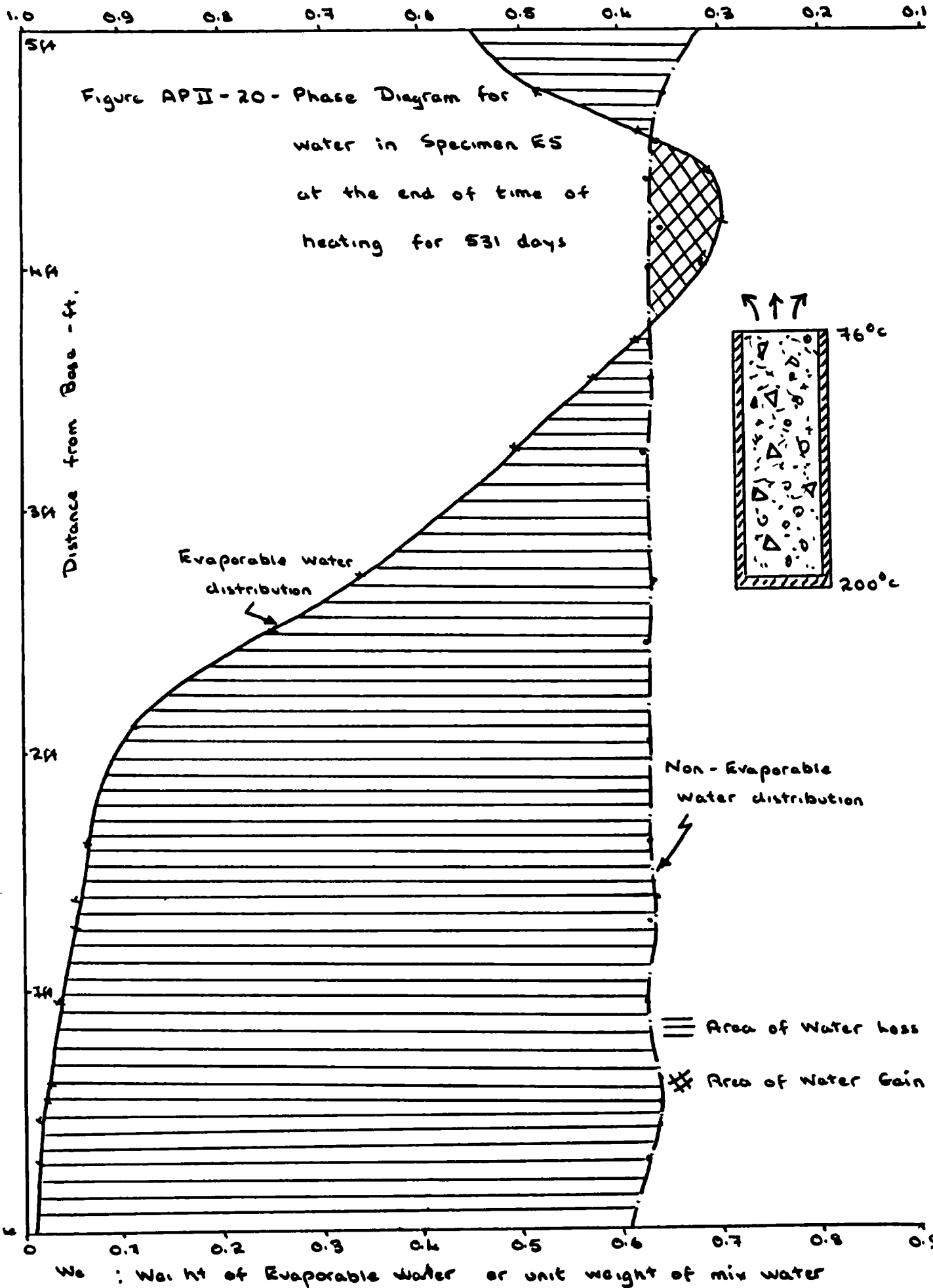


Figure APII:18 - Gauge Pore Pressure Distributions for Specimen Dw at various times of heating.





$W_{Nw}$ : Weight of Non-Evaporable water per unit weight of mix water





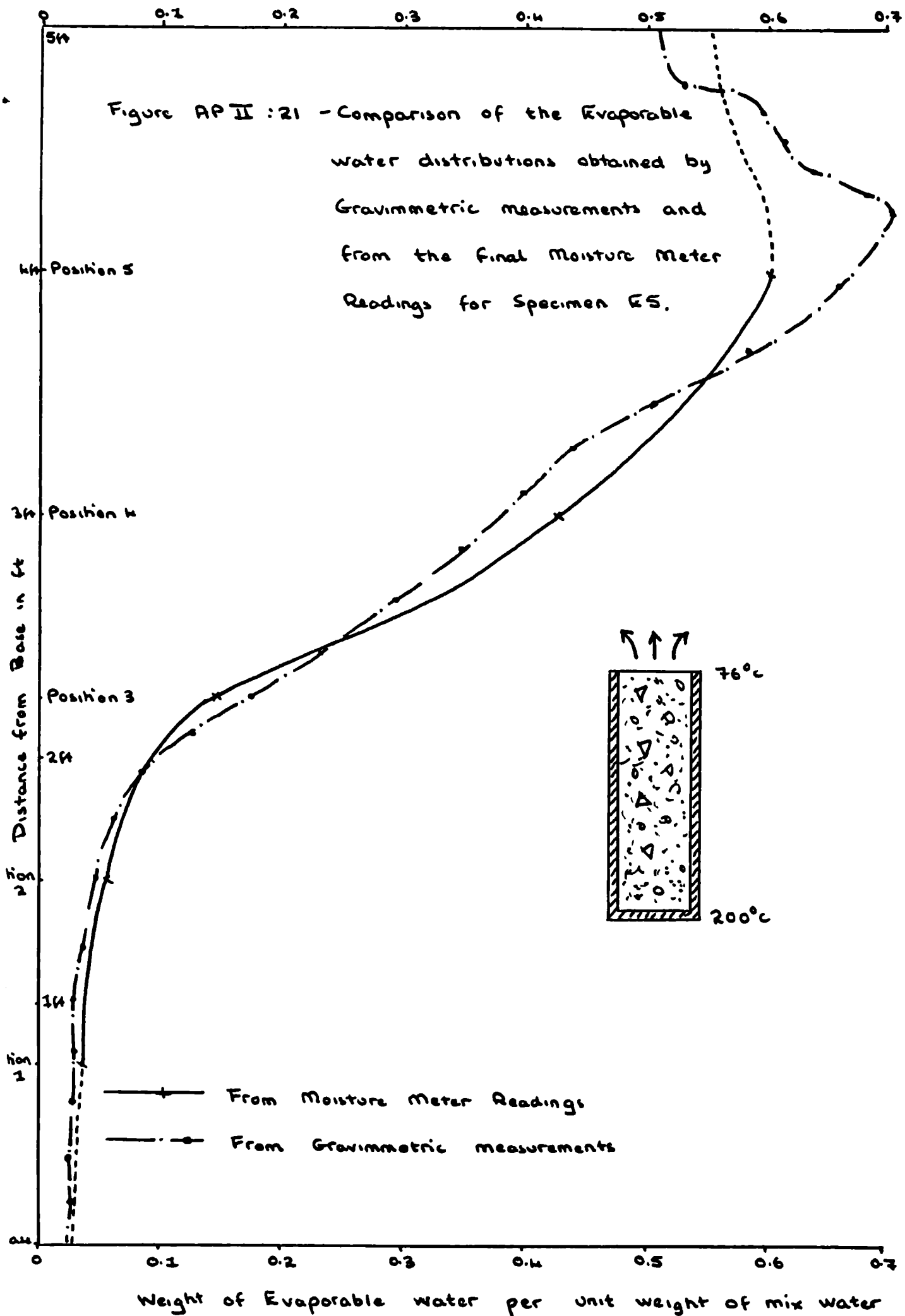
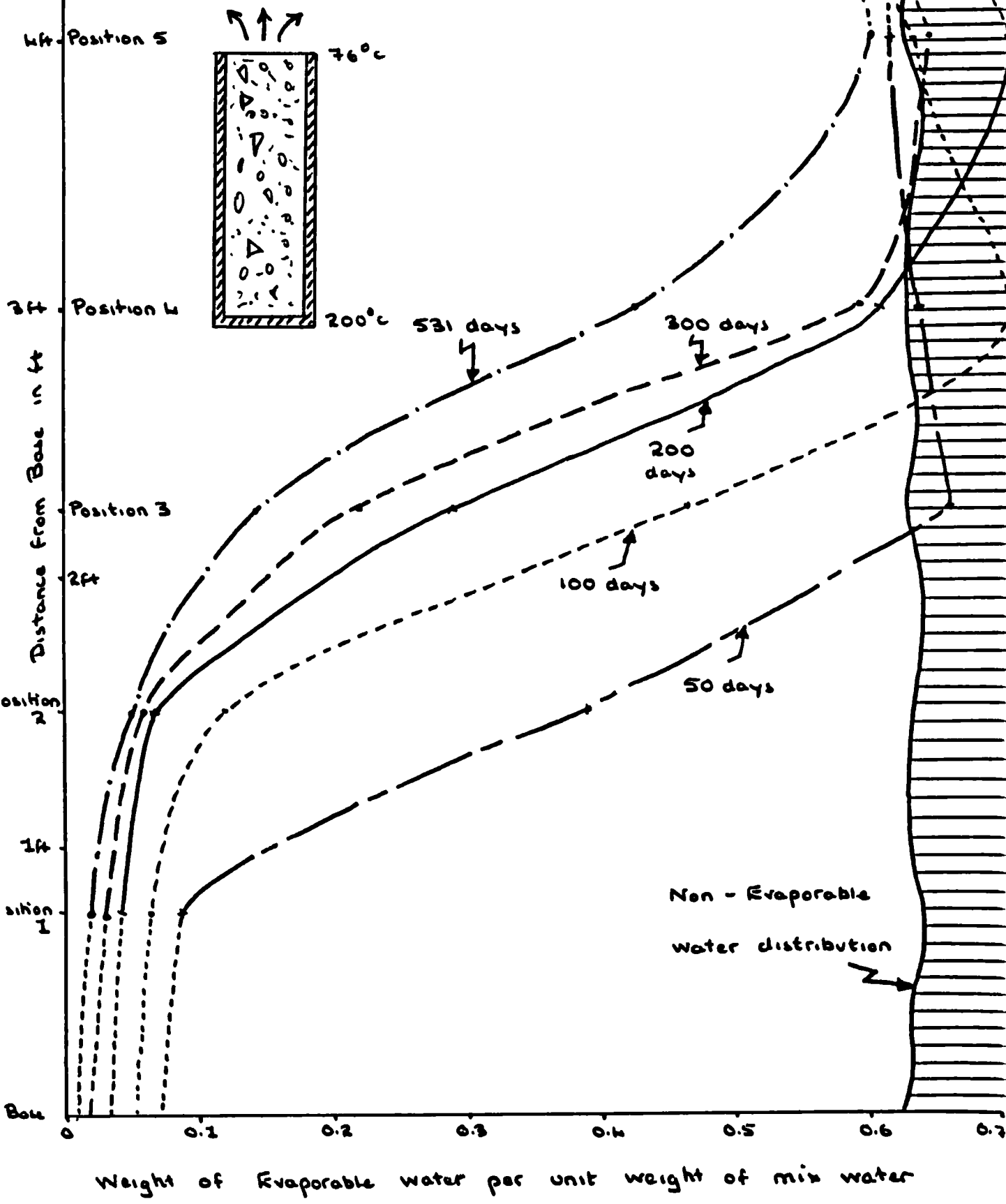


Figure AP II : 22 - Evaporable water Distributions for Specimen KS at various times of heating.



Weight of Evaporable water per unit weight of mix water

Fig AP II : 23 - Gauge Pore Pressures at the various instrumentation positions in Specimen E8 against time of heating.

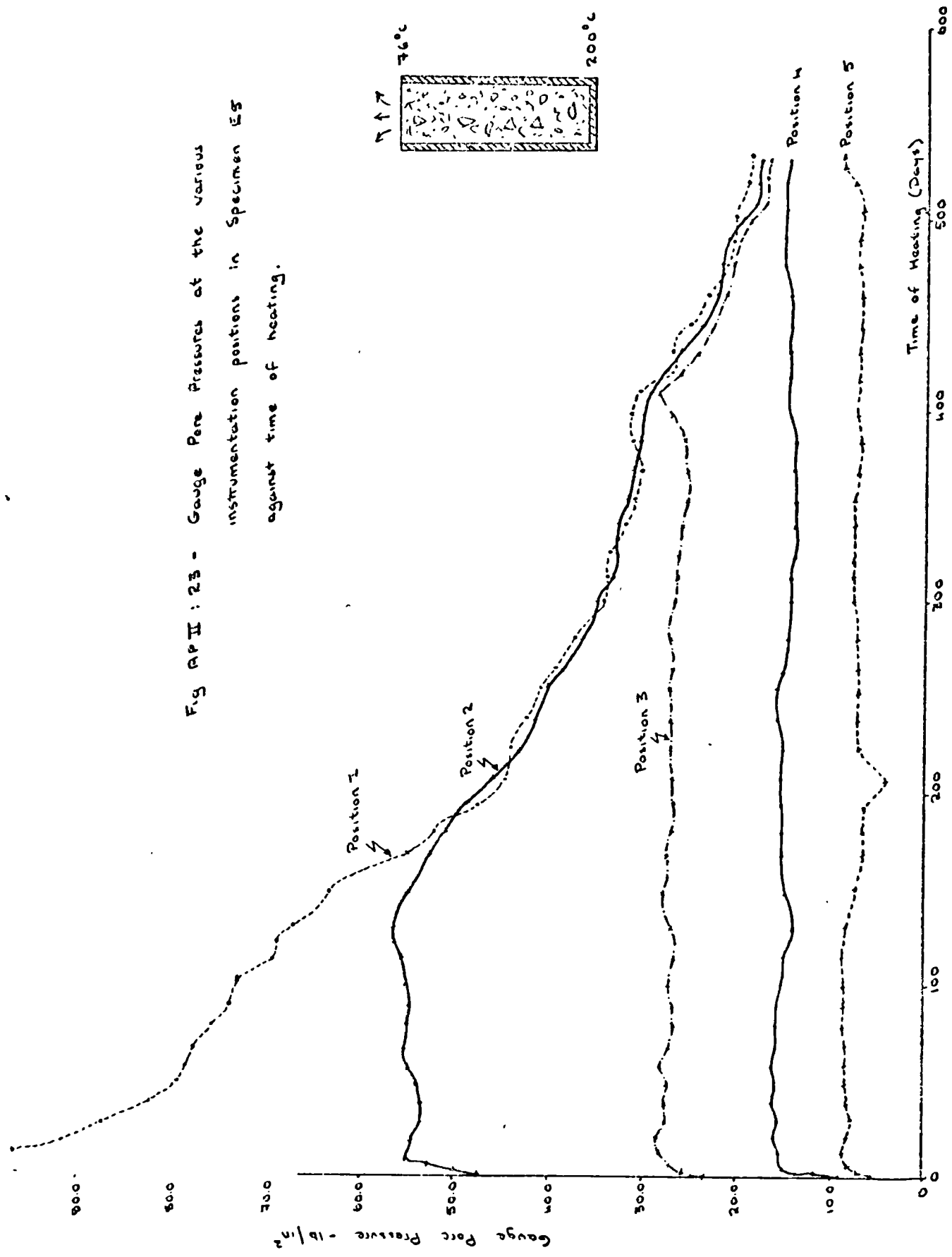
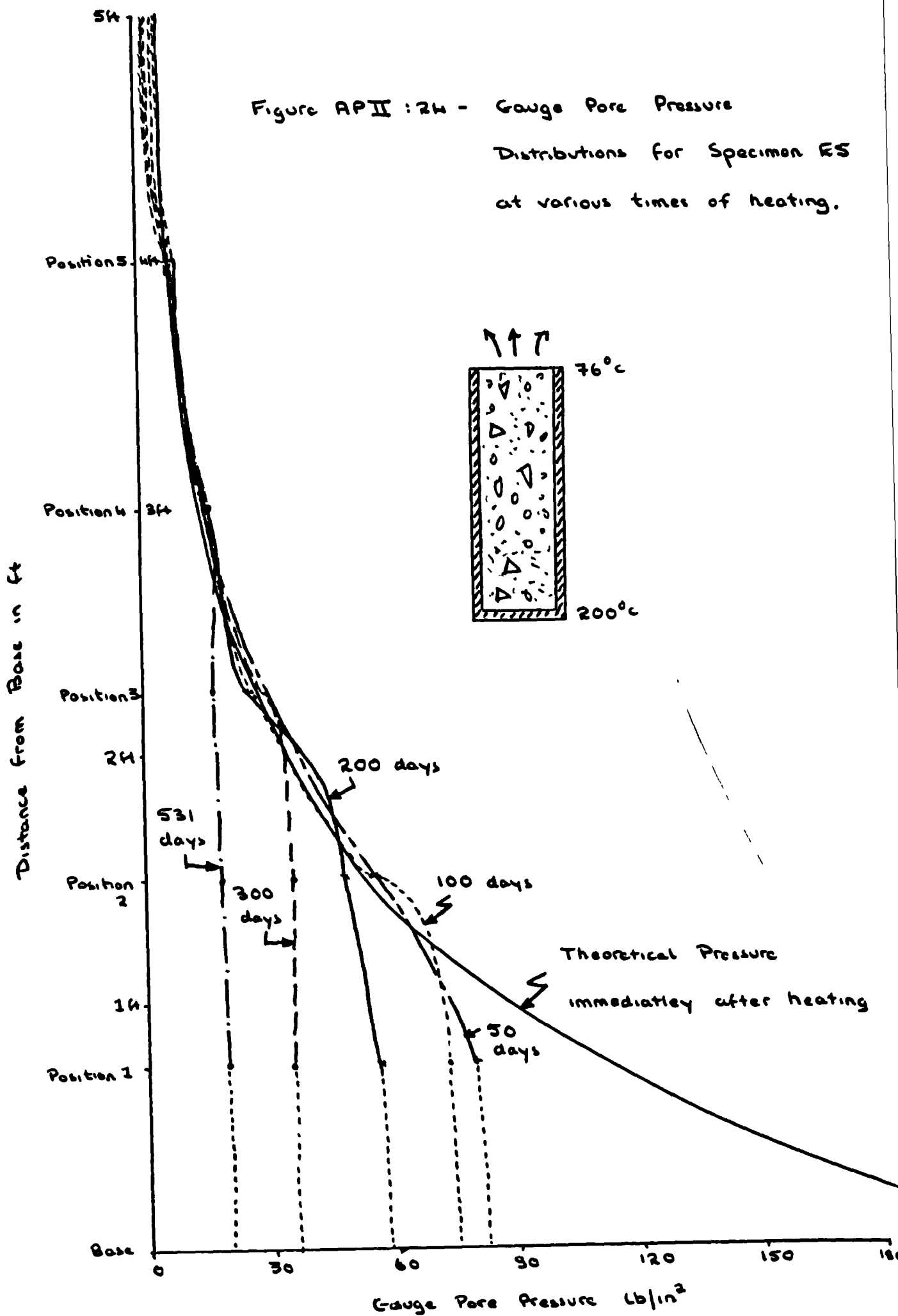
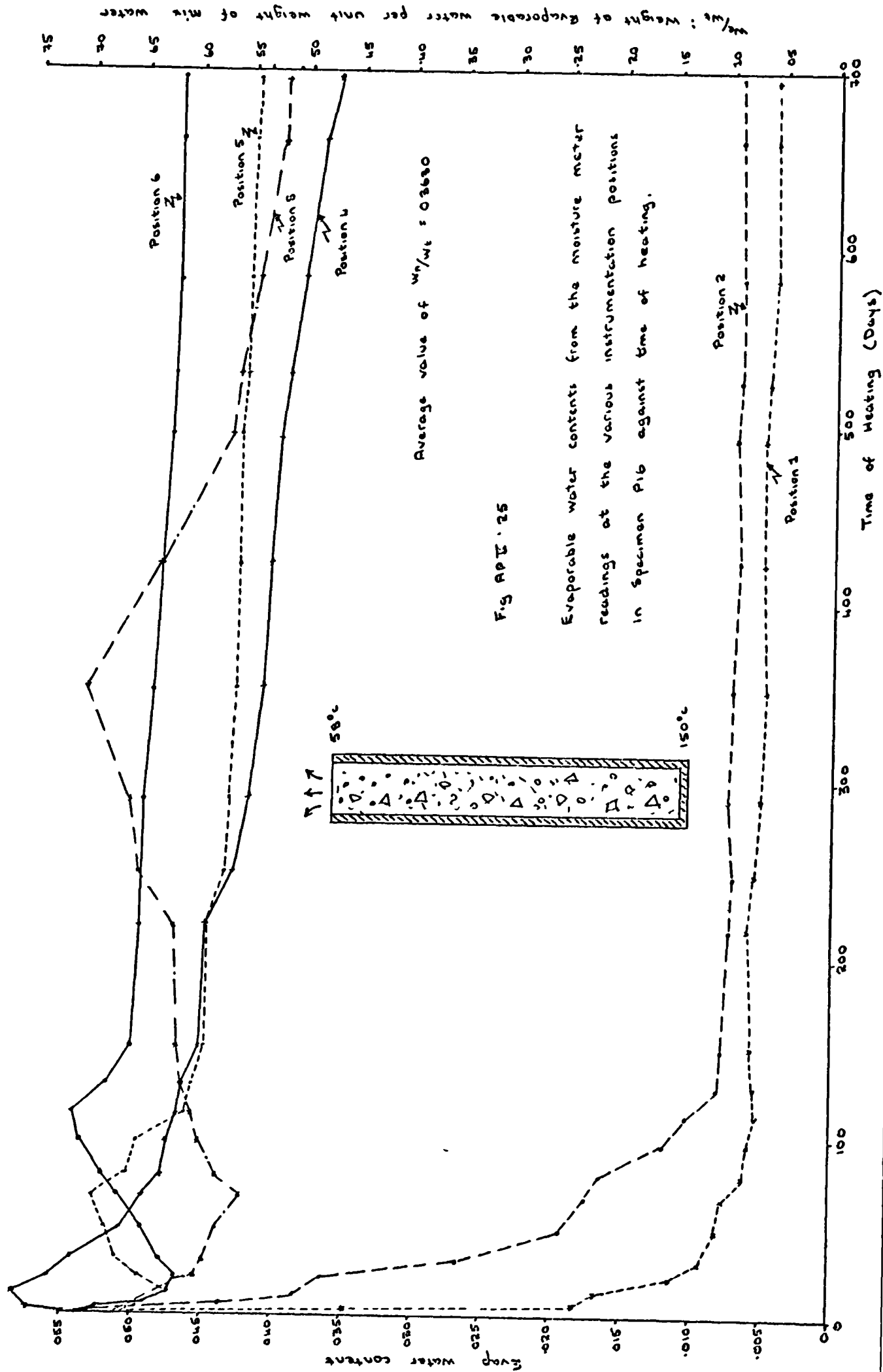


Figure APII : 24 - Gauge Pore Pressure  
Distributions for Specimen ES  
at various times of heating.





$w_n/w_t$  : Weight of Non-Evaporable water per unit weight of mix water

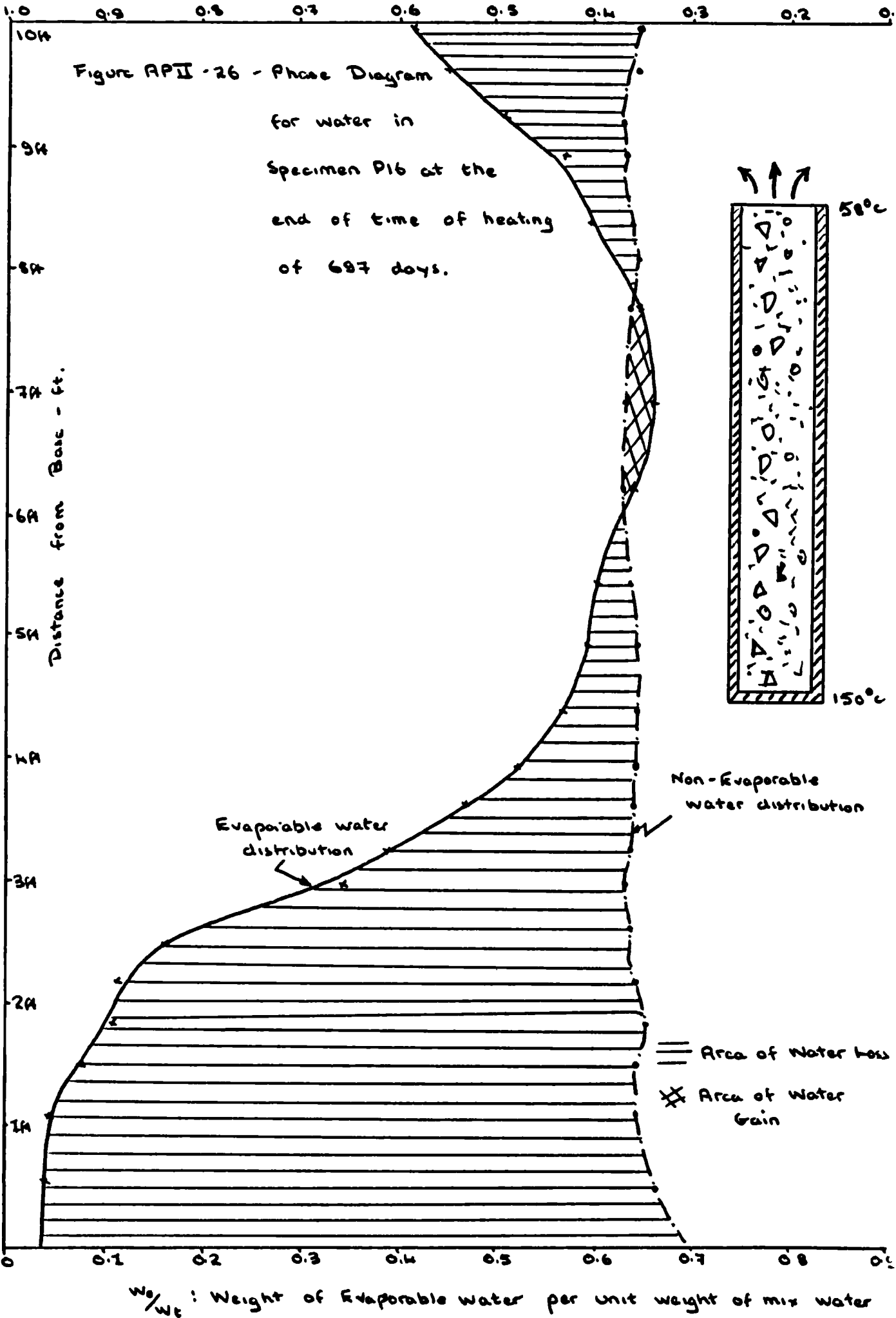


Figure APII : 27 - Comparison of the Evaporable water distributions obtained by Gravimetric measurement and from the final Moisture Meter Readings for Specimen P16.

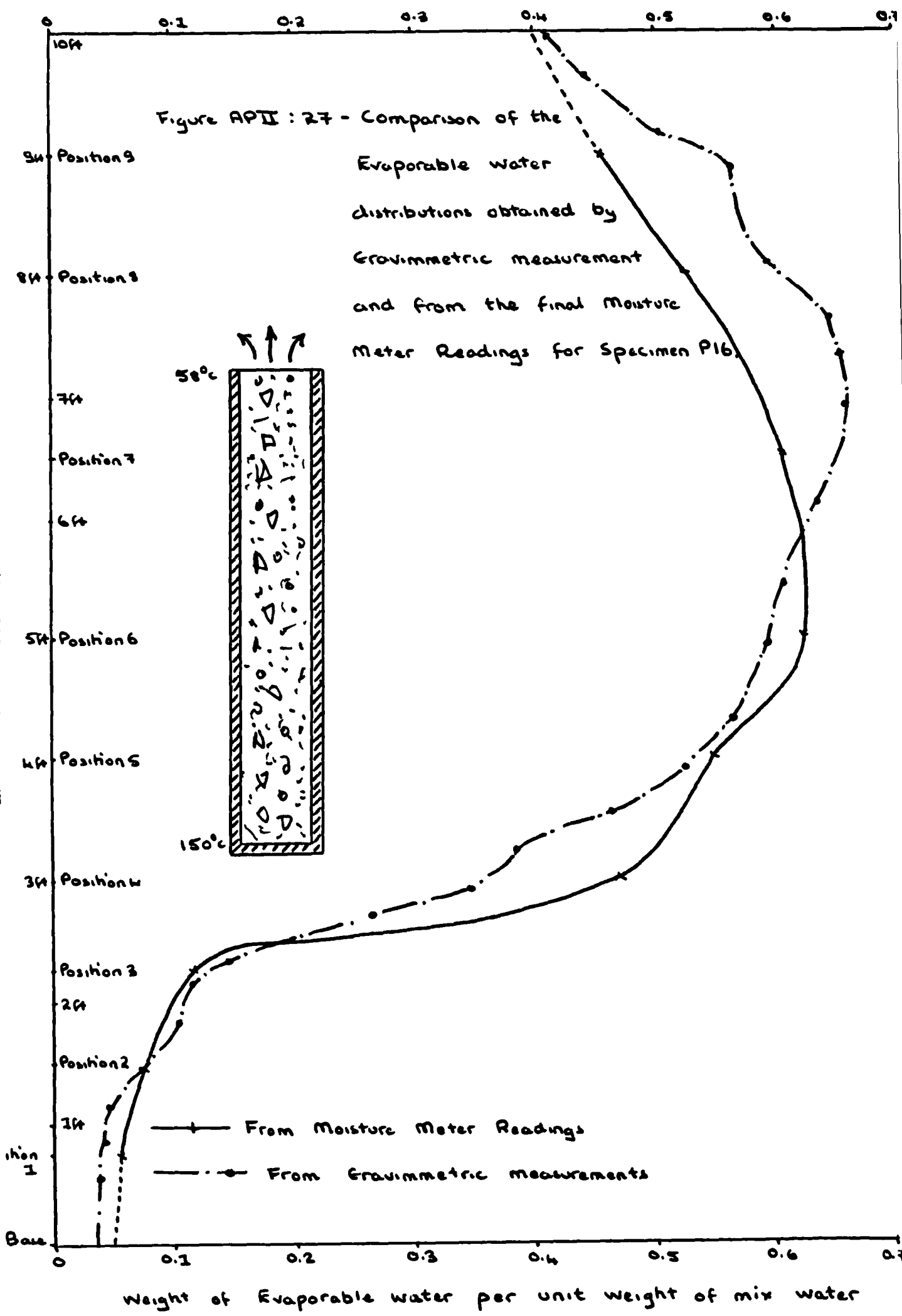
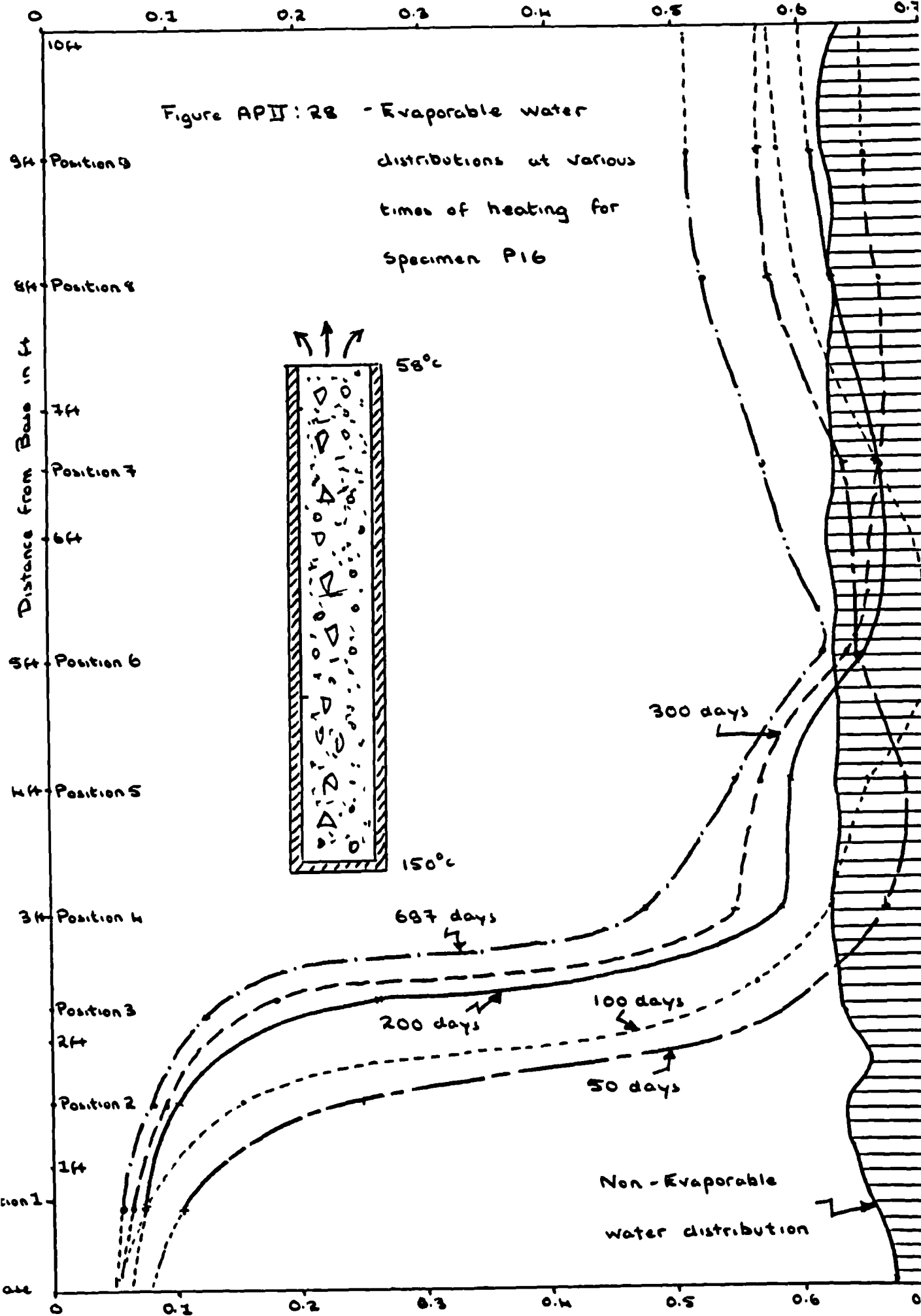


Figure APII: 28 - Evaporable water

distributions at various  
times of heating for  
Specimen P16



Weight of Evaporable water per unit weight of mix water



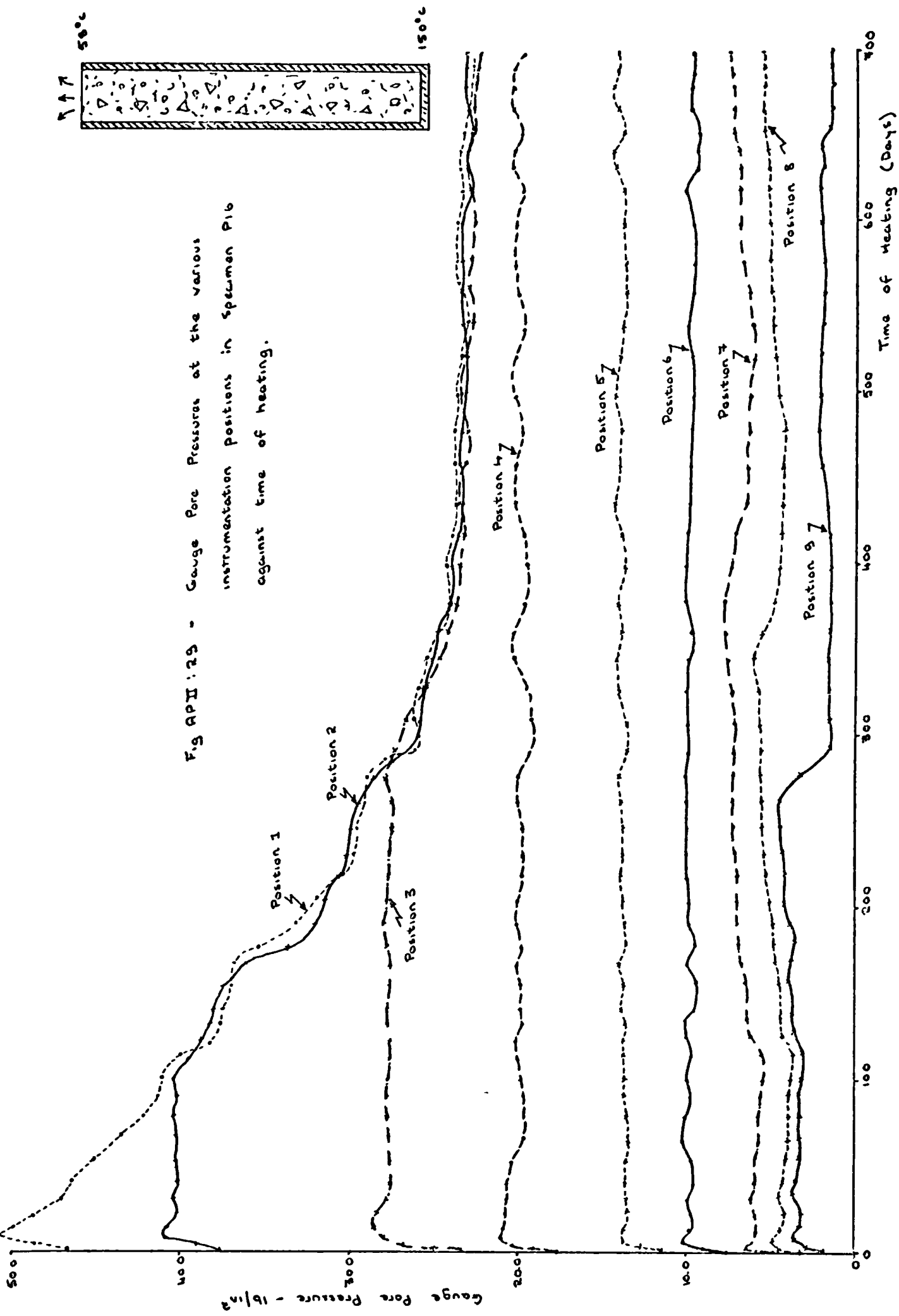
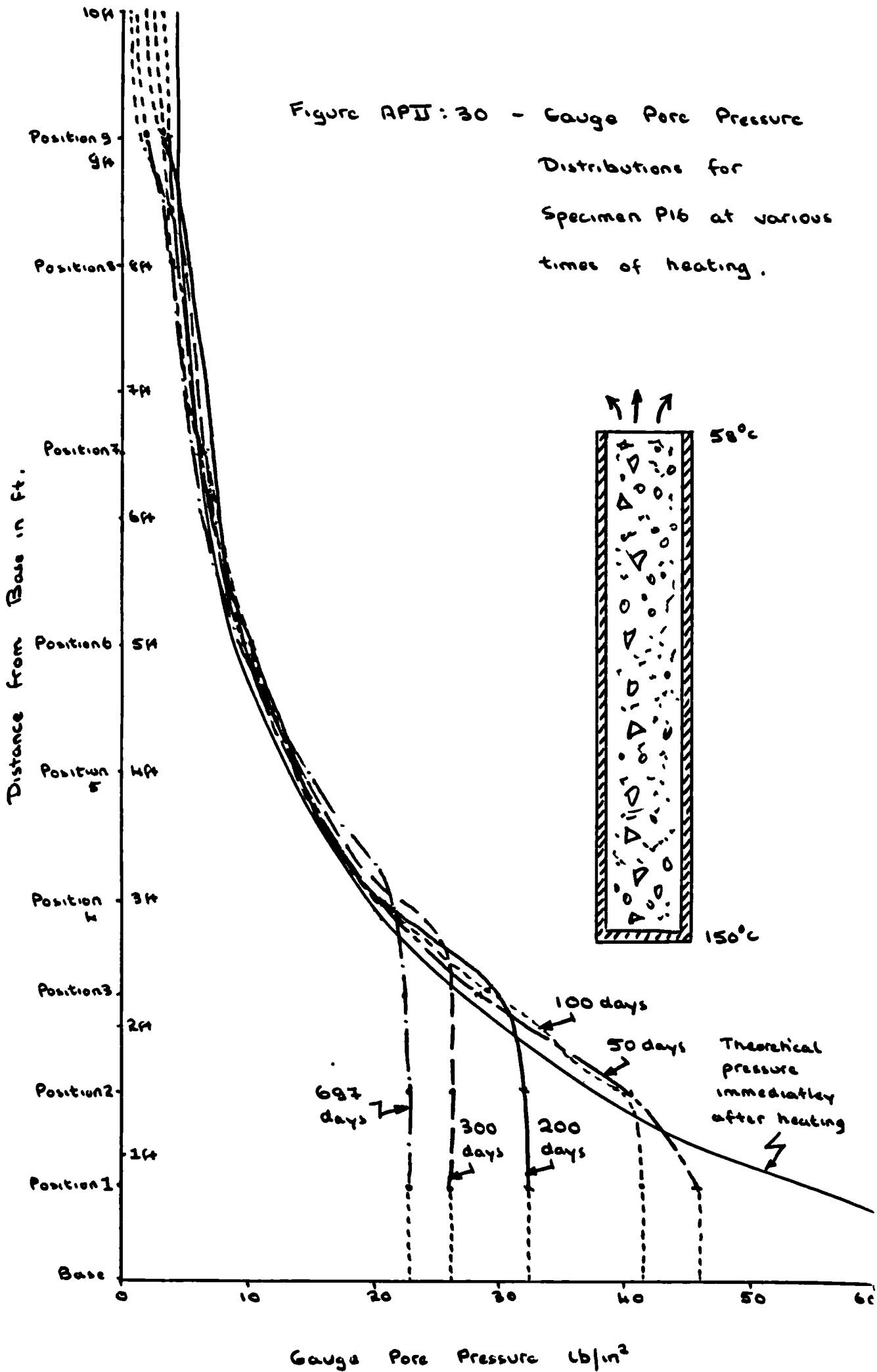
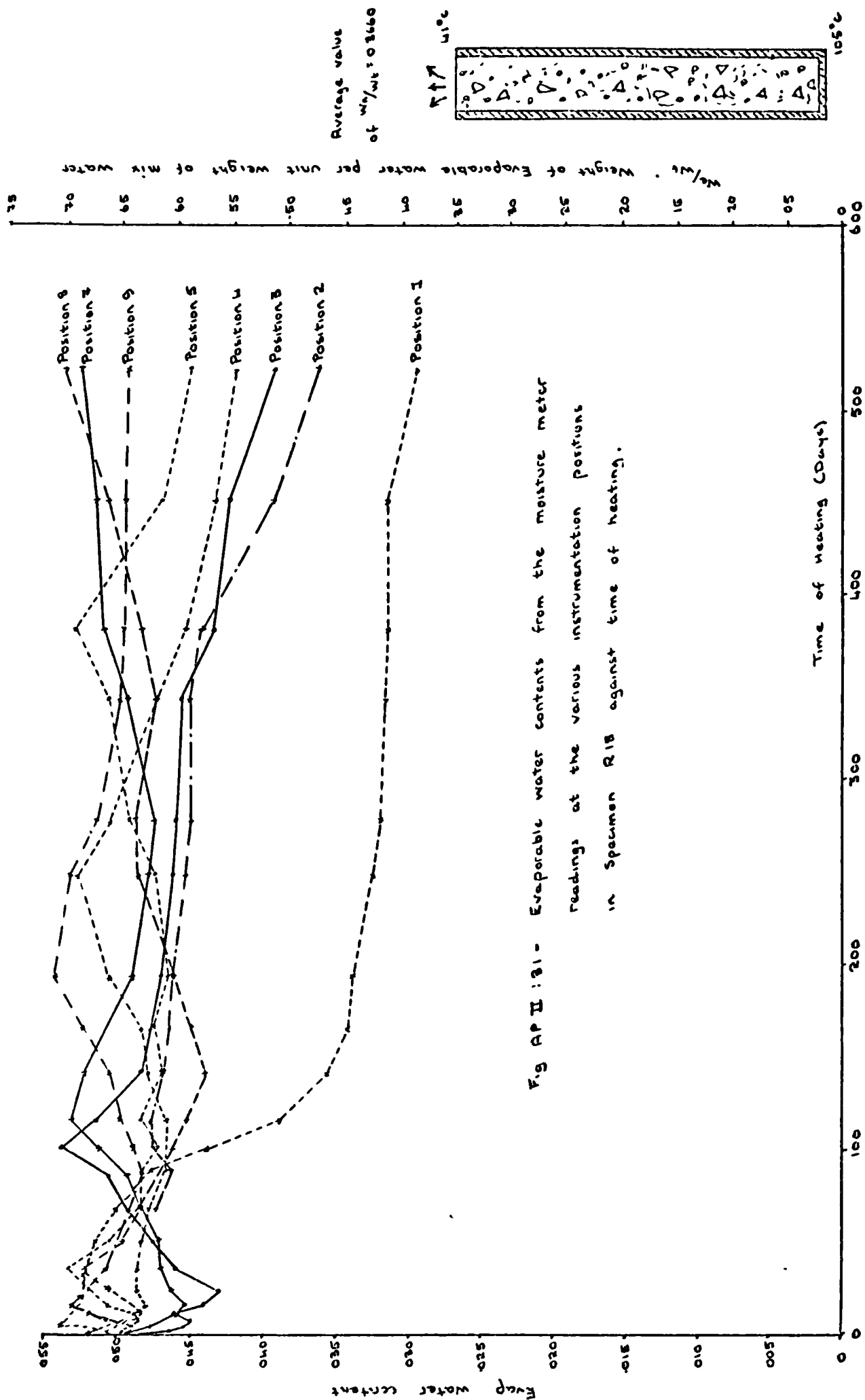
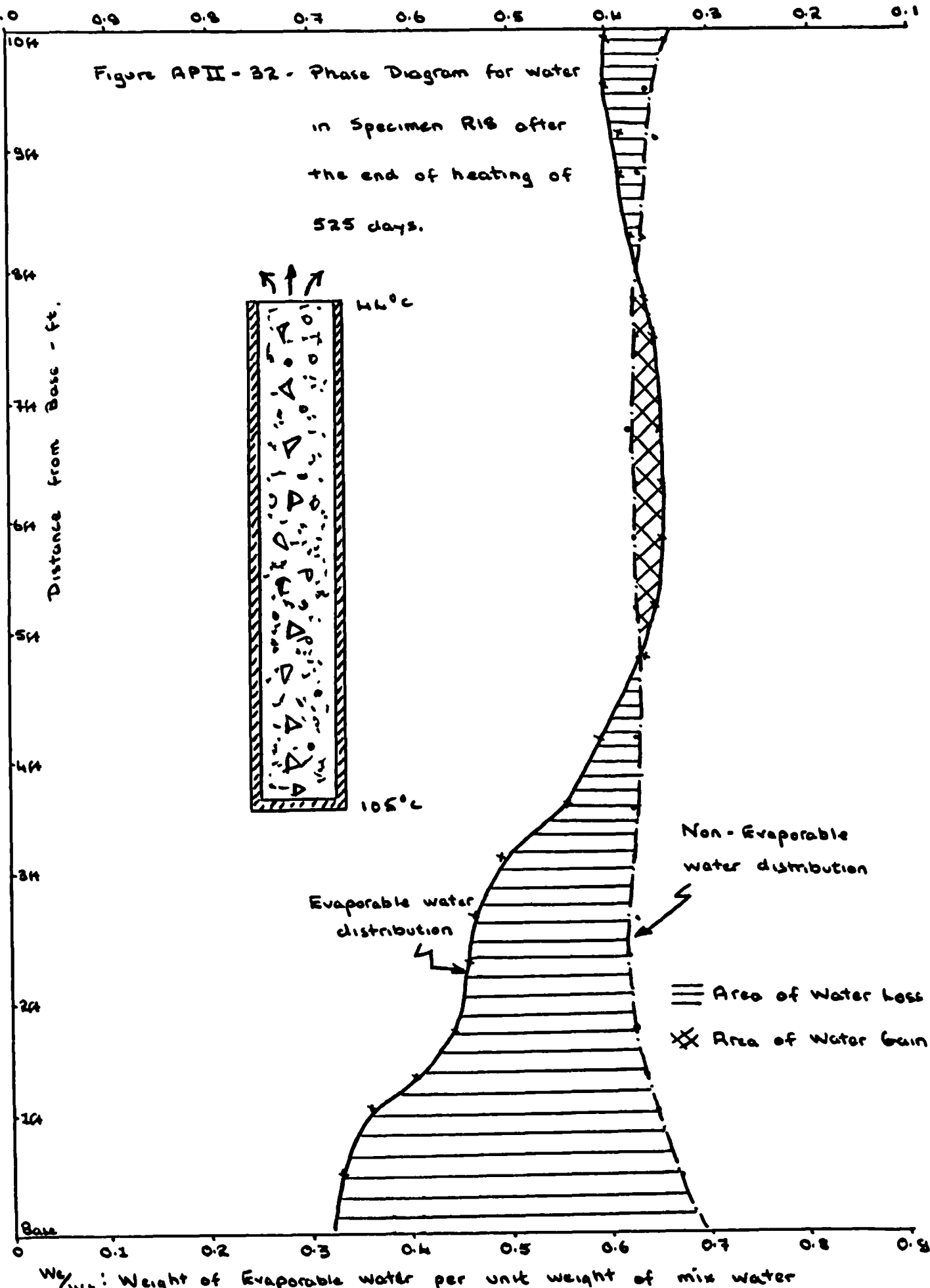


Figure APII: 30 - Gauge Pore Pressure  
Distributions for  
Specimen P16 at various  
times of heating.





$W_n/W_t$ : Weight of Non-Evaporable water per unit weight of mix water



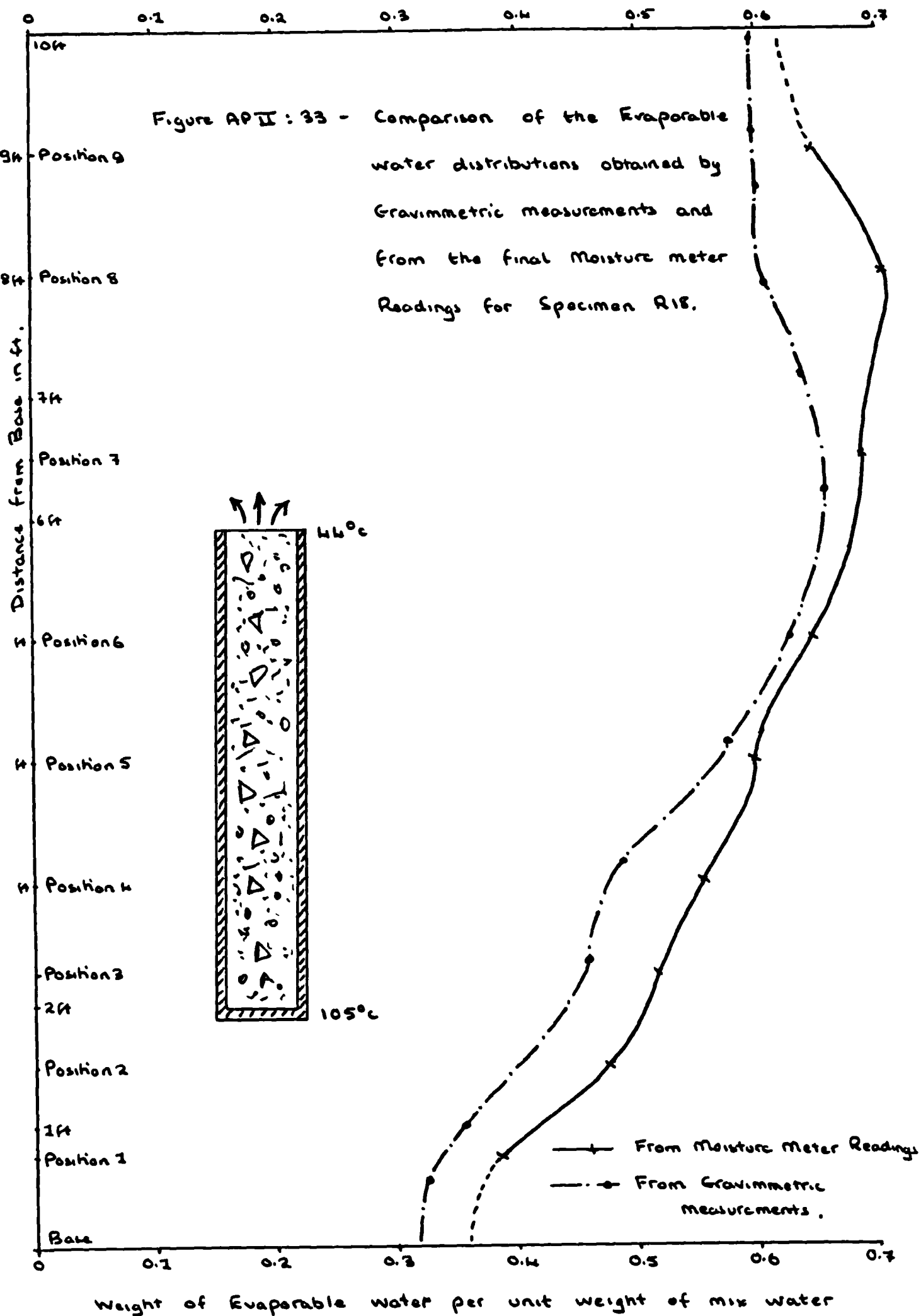


Figure A P II : 24 - Evaporable water distributions for Specimen R18 at various times of heating.

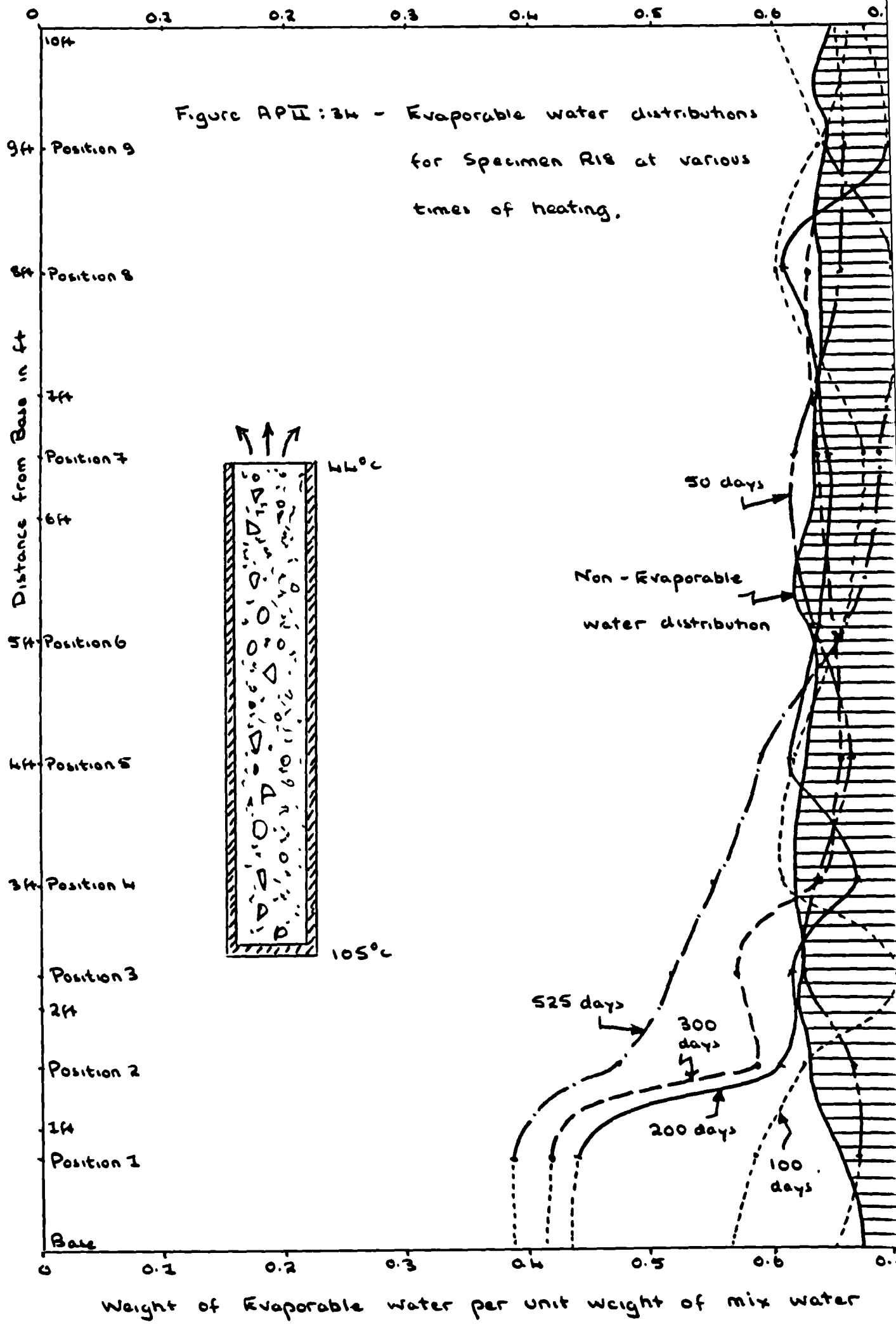
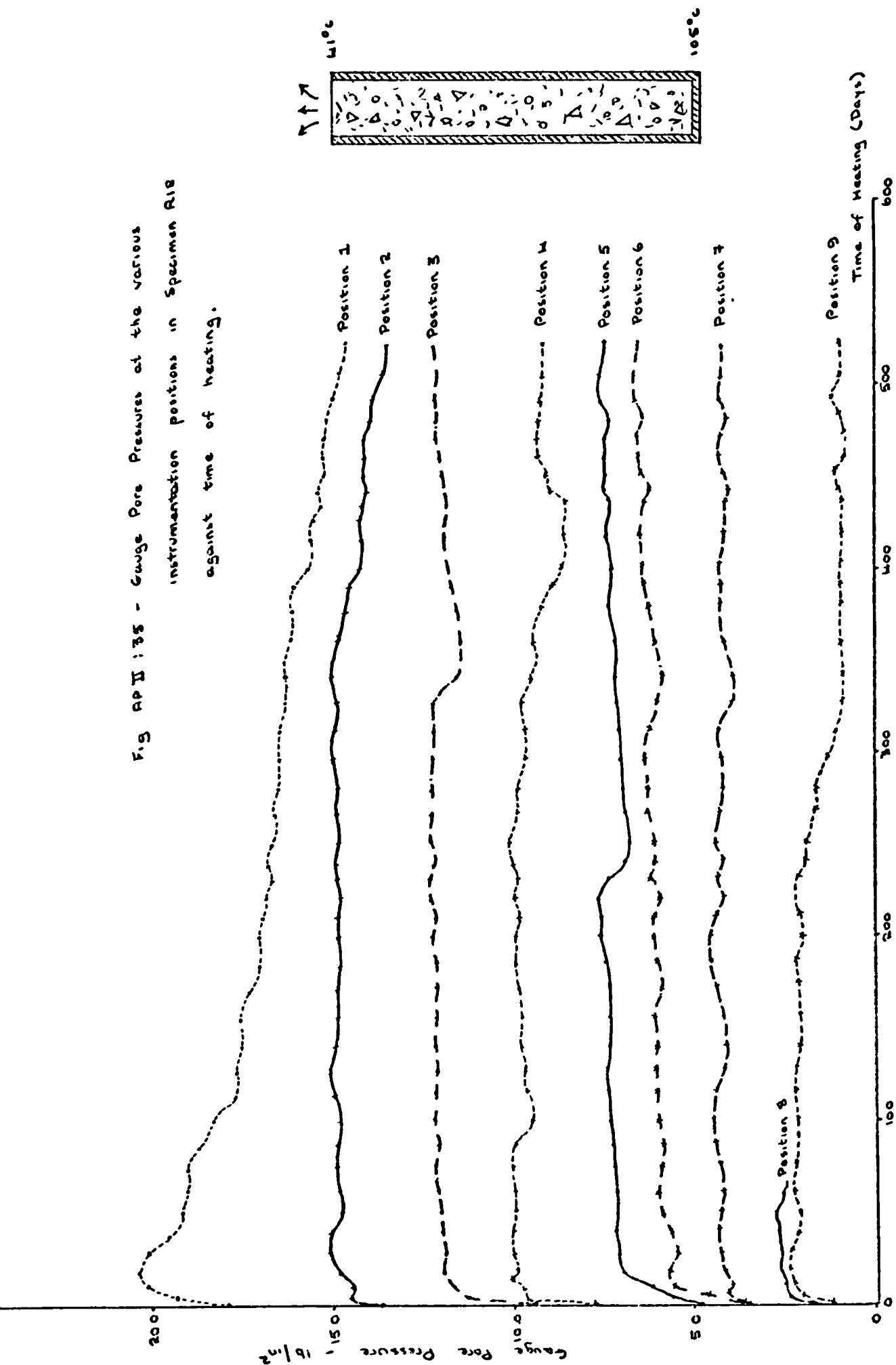
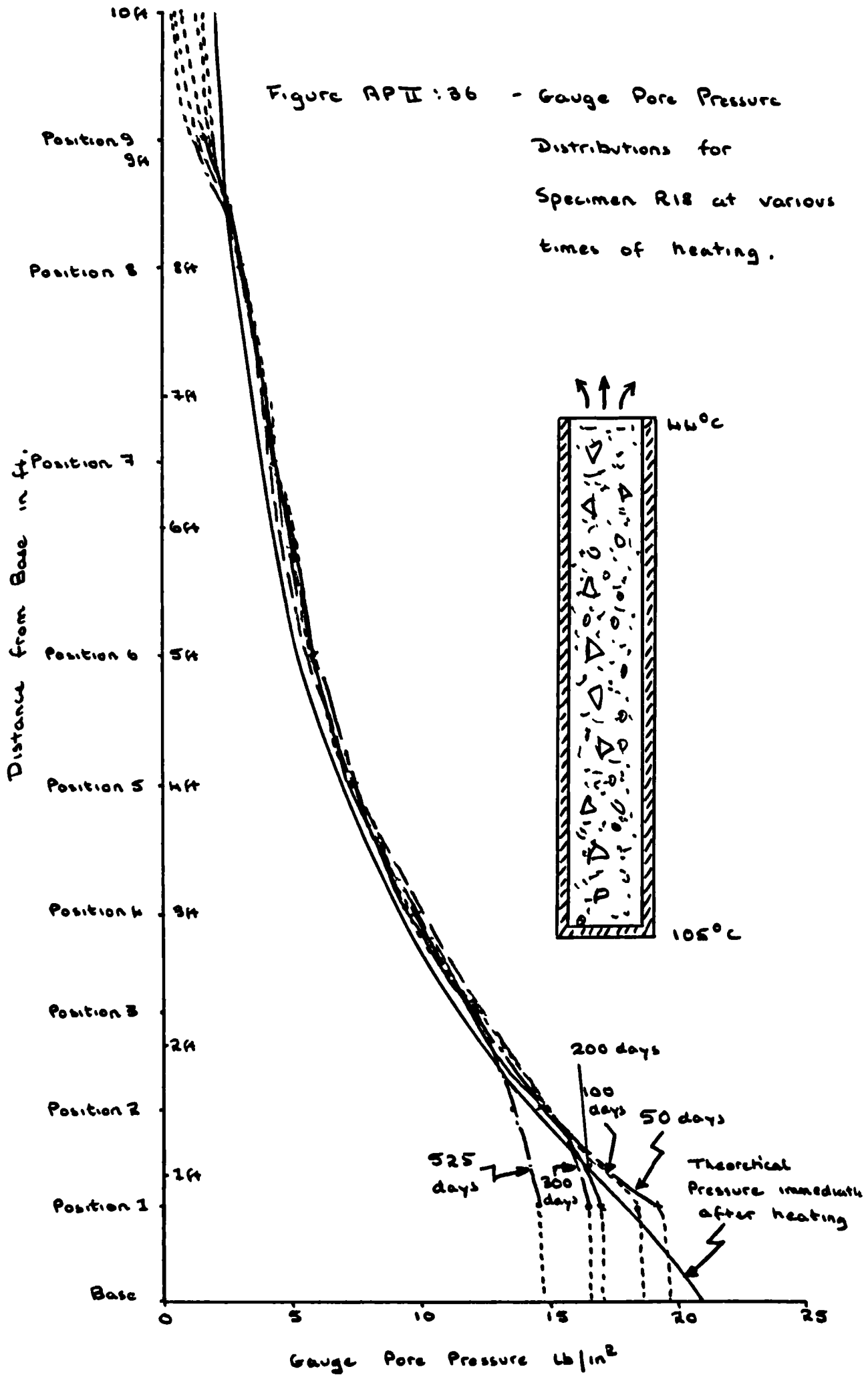
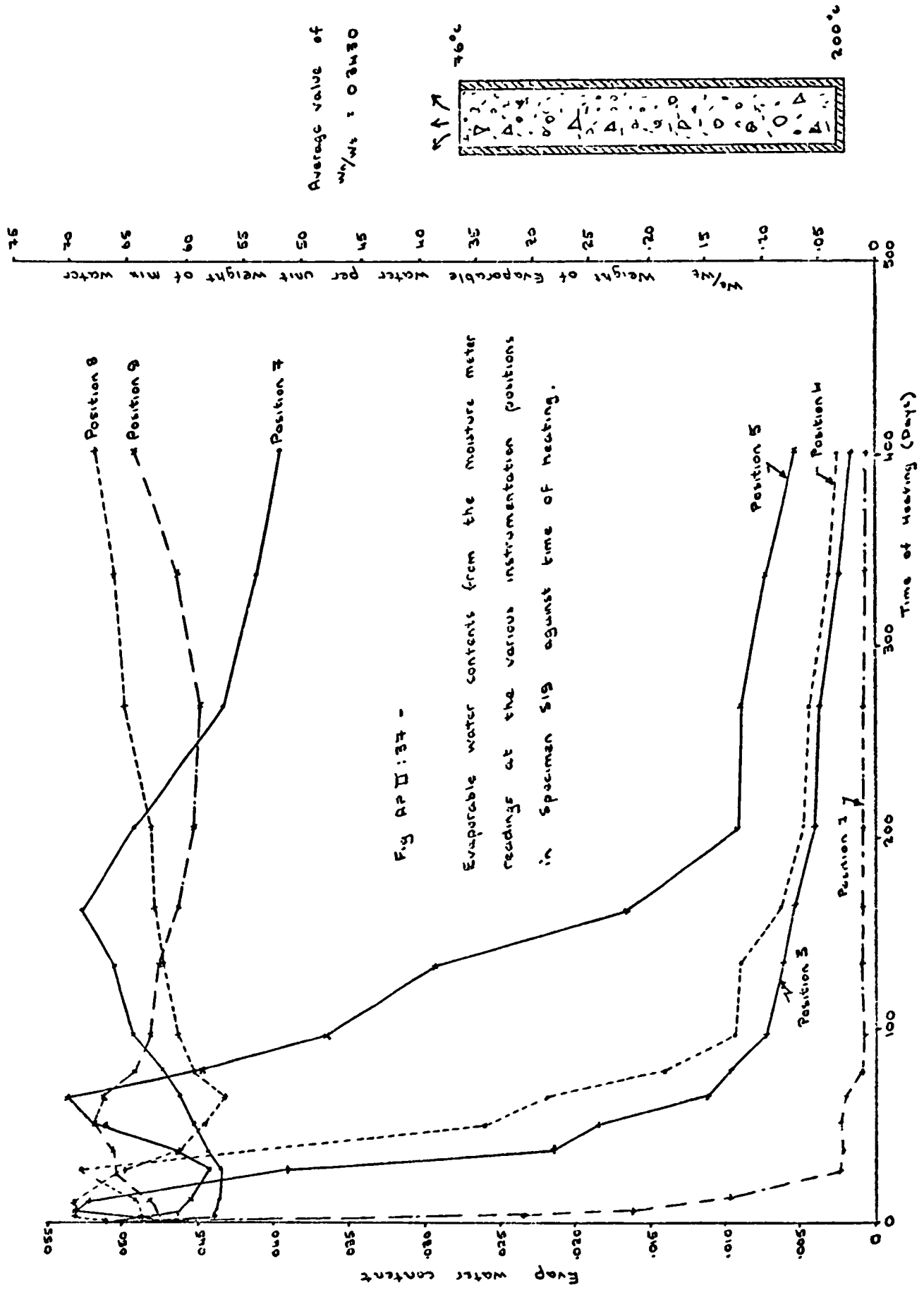


Fig. AP II : 35 - Gauge Pore Pressures at the various instrumentation positions in Specimen A18 against time of heating.



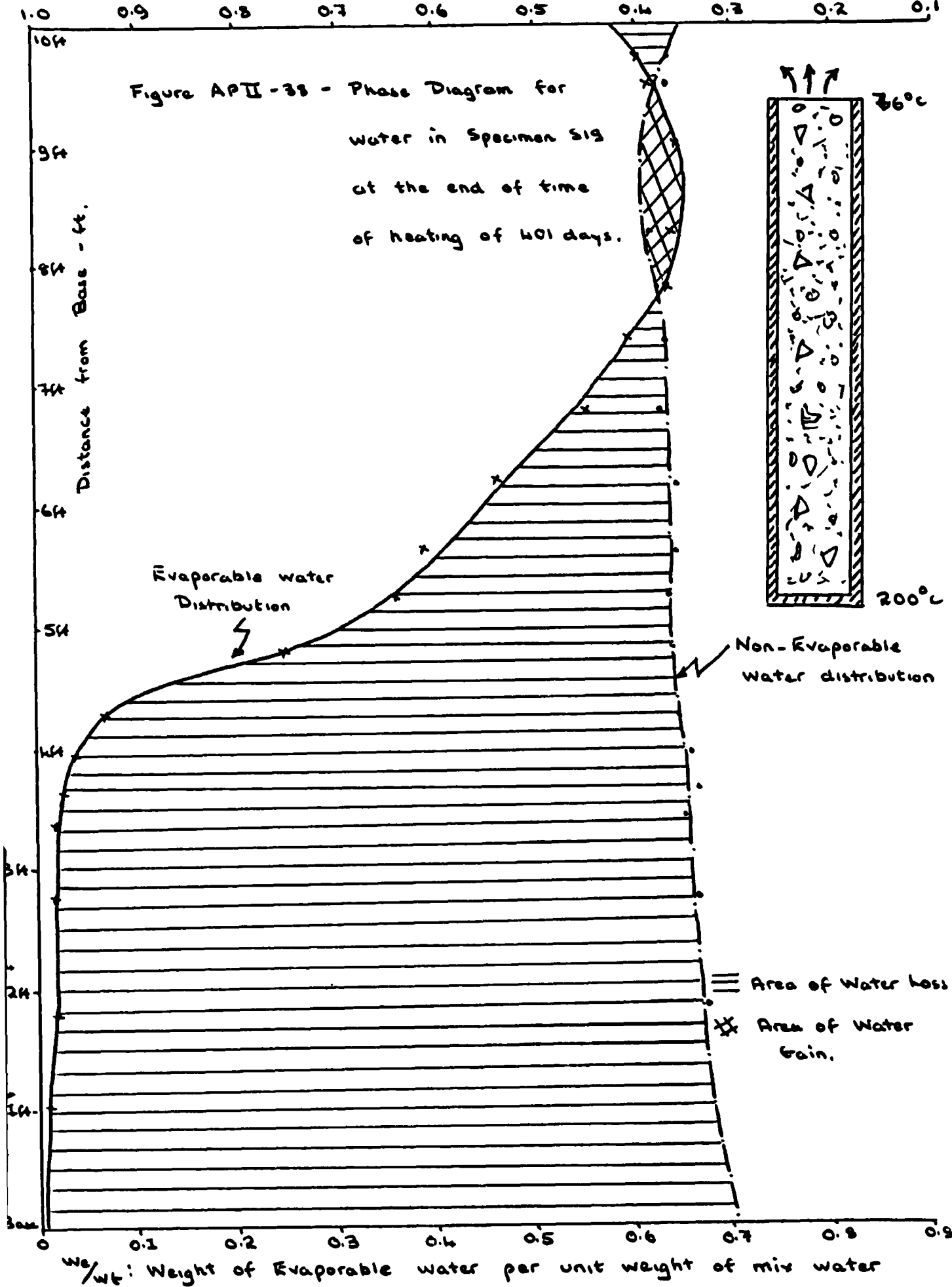


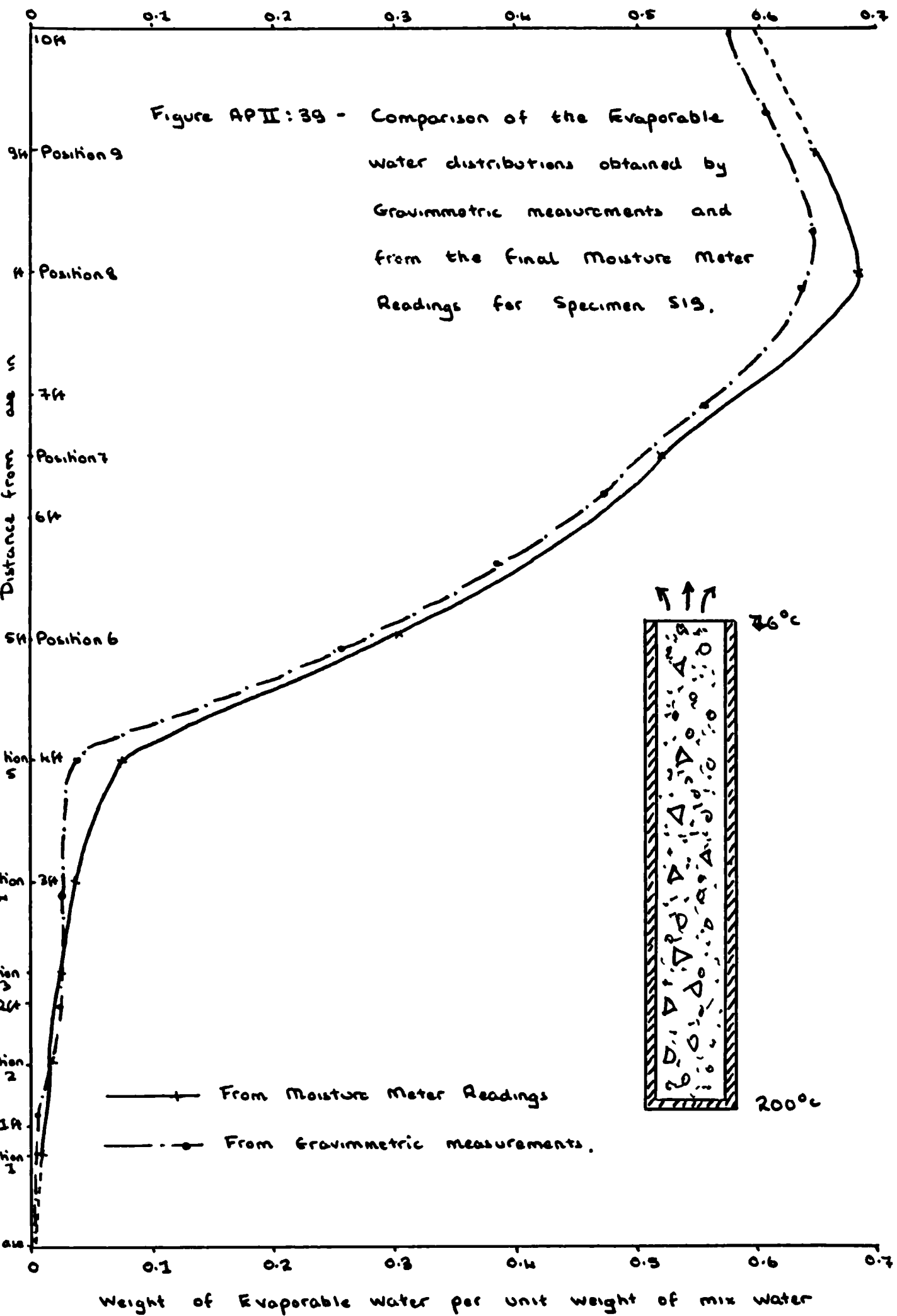




$W_n/W_t$ : Weight of Non-evaporable water per unit weight of mix water

Figure APII-33 - Phase Diagram for  
water in Specimen S19  
at the end of time  
of heating of 401 days.





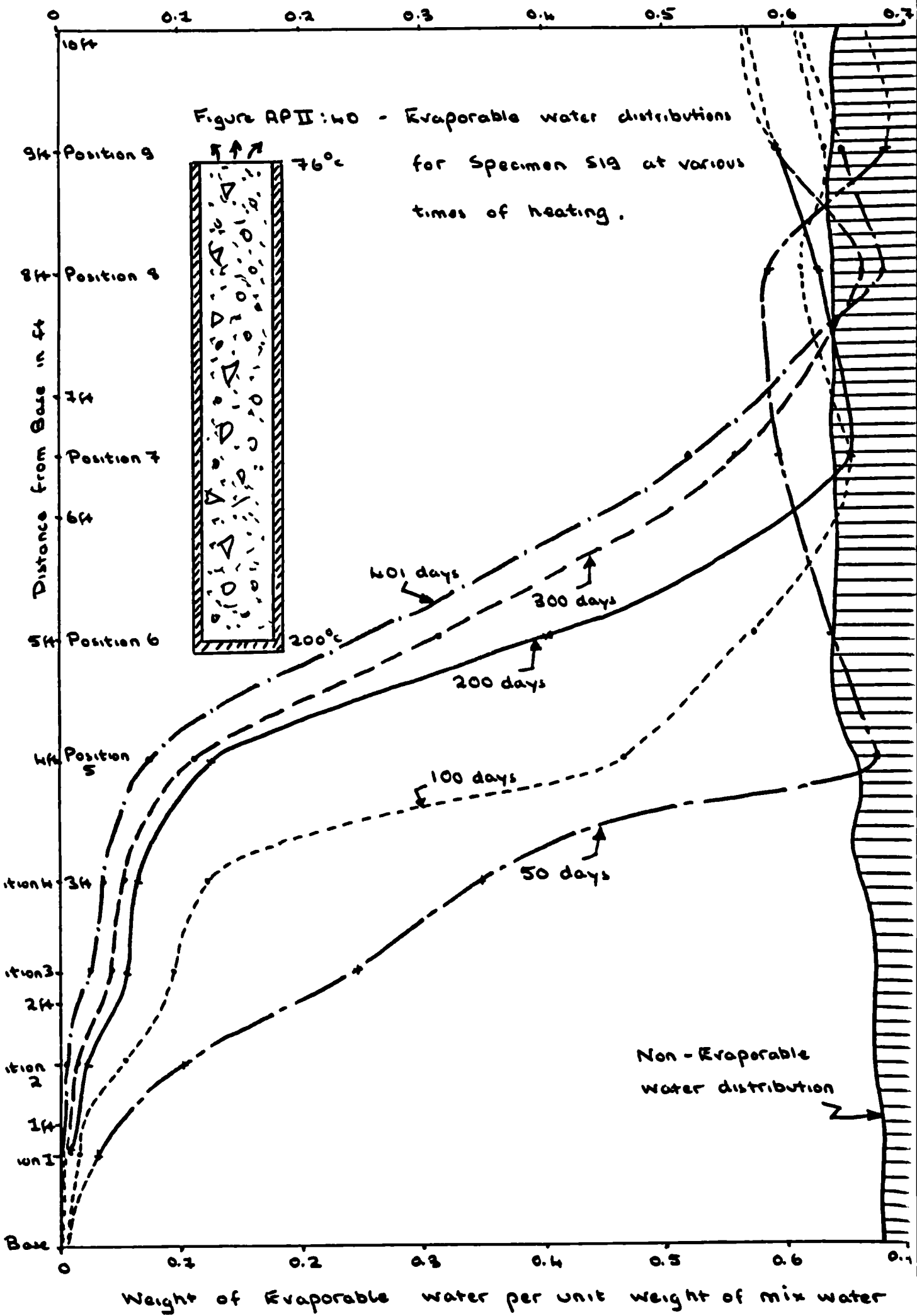


Fig APII'41 - Gauge Pore Pressures at the various instrumentation positions in Specimen S19 against time of heating.

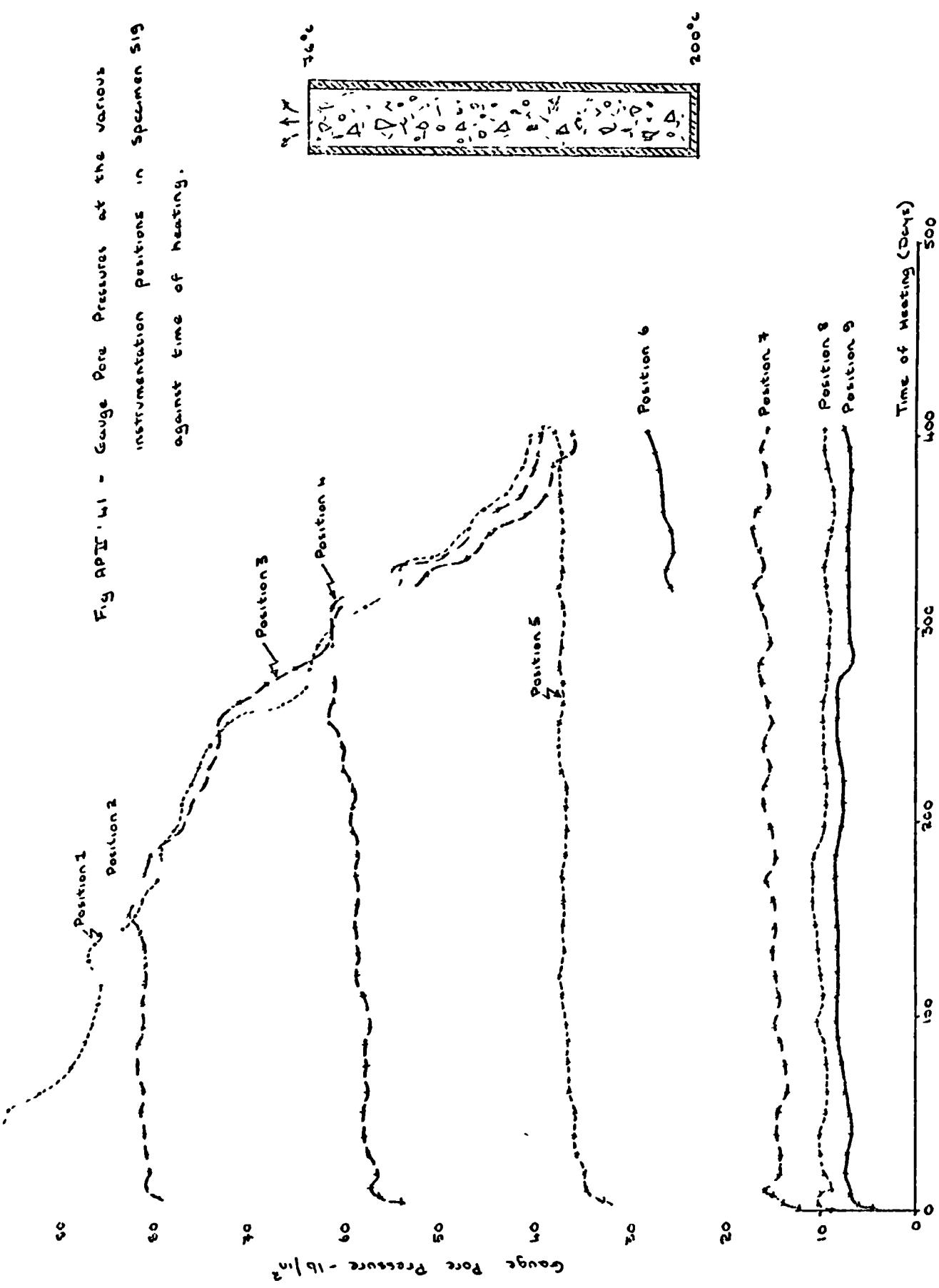
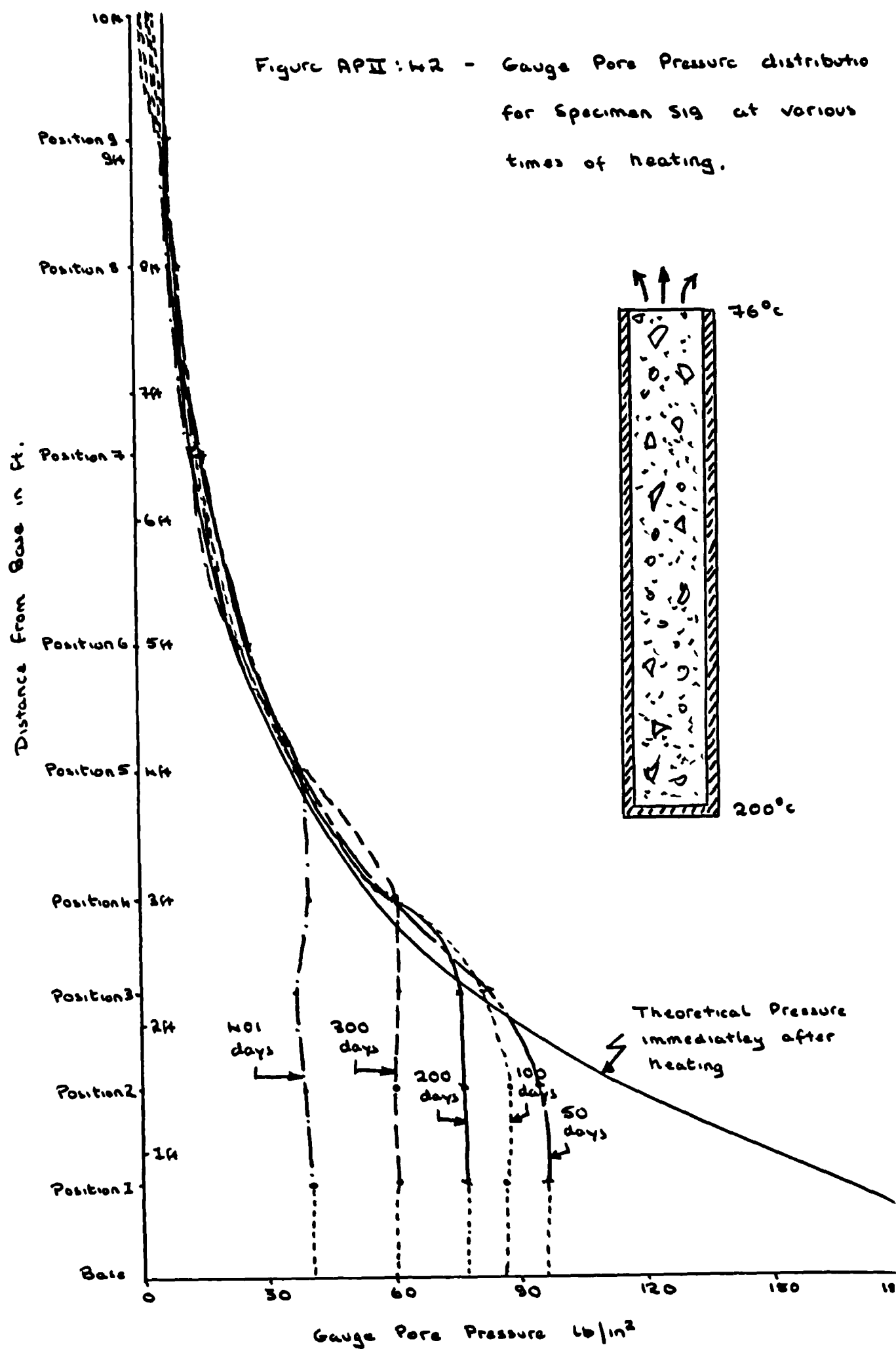
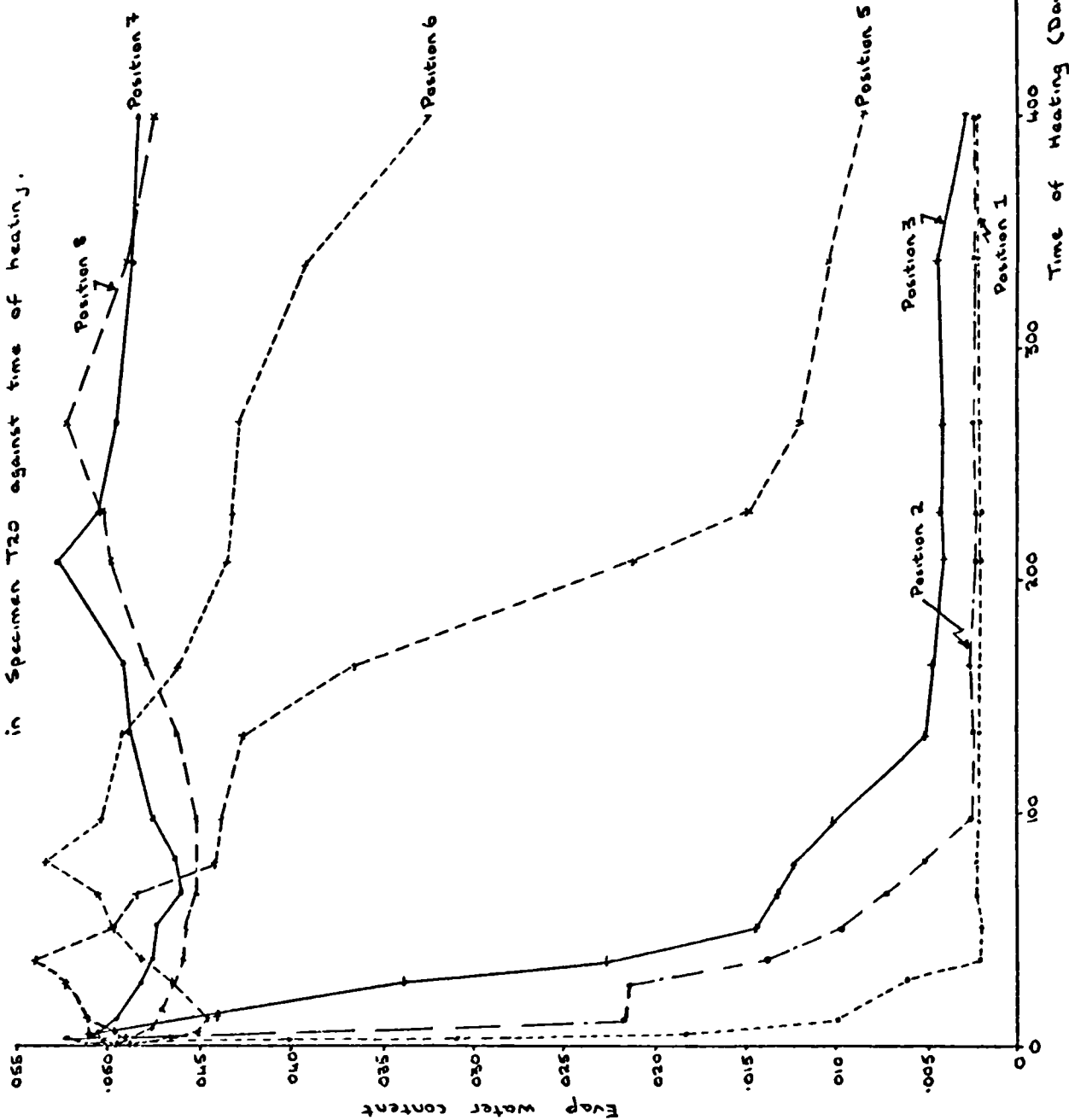


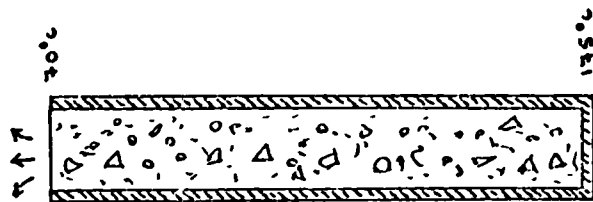
Figure APII:W2 - Gauge Pore Pressure distribution for Specimen S19 at various times of heating.



F.1 APII 43 - Evaporable water contents from the moisture meter readings at the various instrumentation positions in Specimen T20 against time of heating.



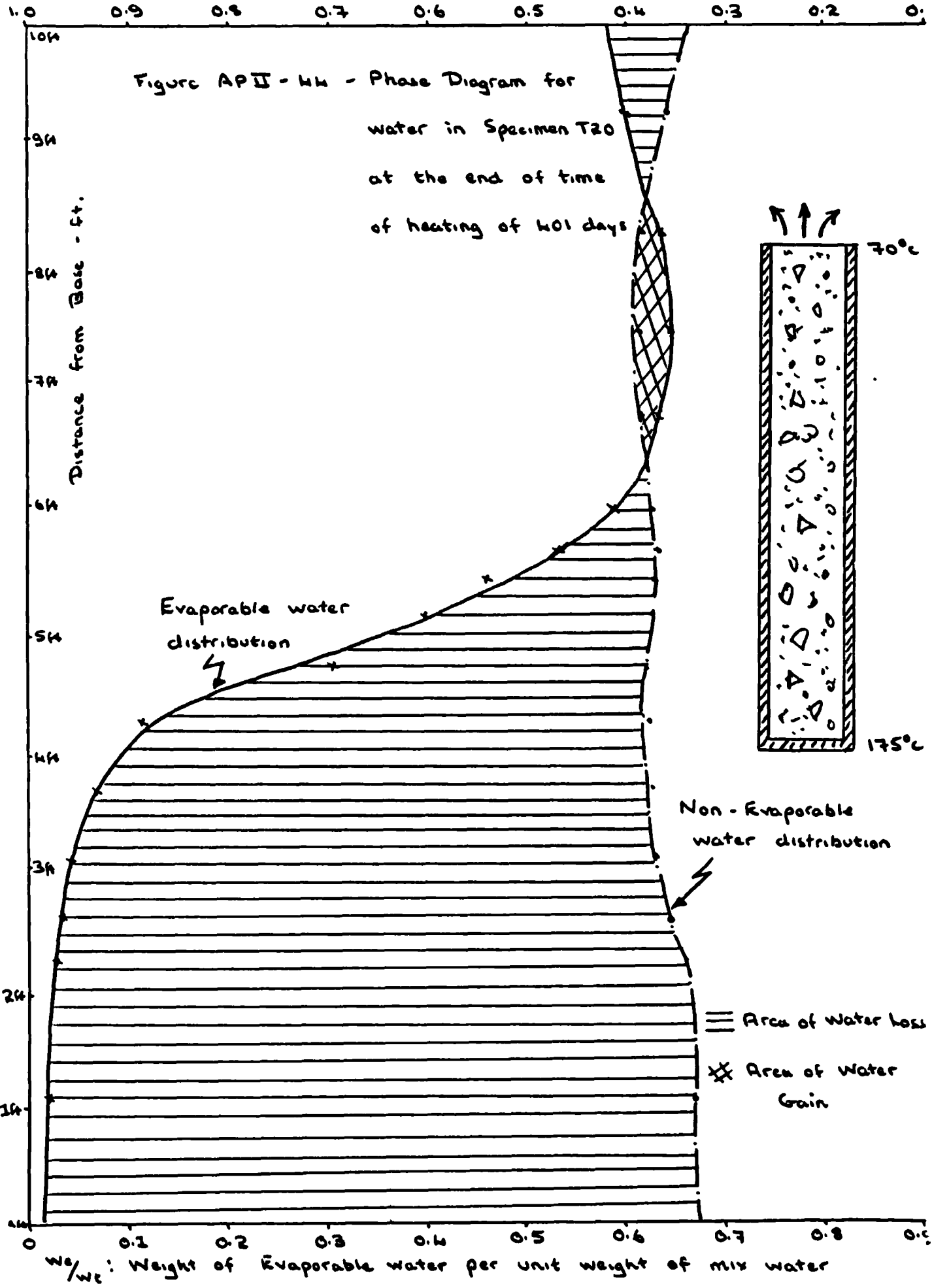
Average value of  
 $w_{\%wt} = 0.3400$



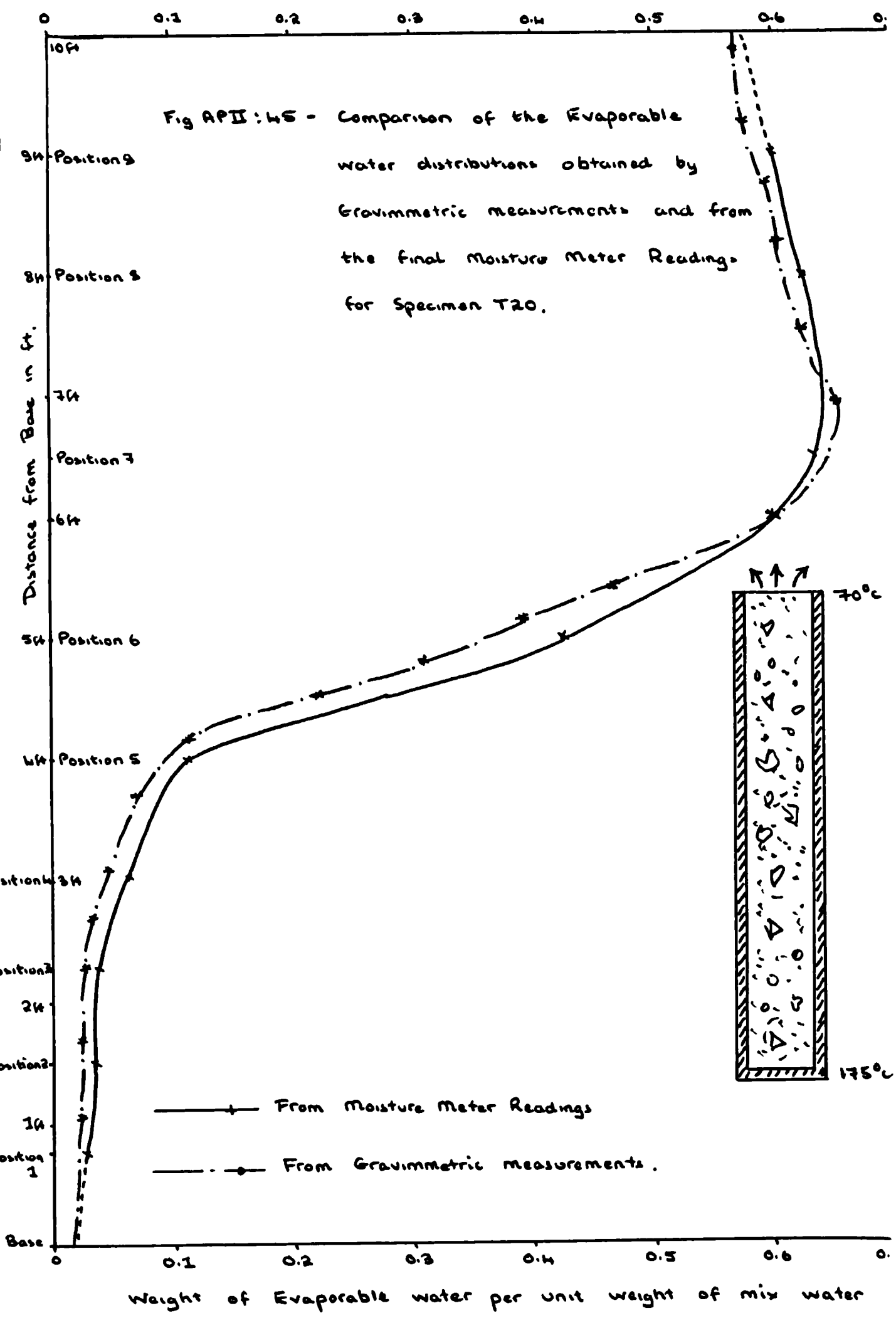
Weight of Evaporable water per unit weight of mix water

Time of Heating (Days)

$W_n/W_t$  : Weight of Non-Evaporable water per unit weight of mix water







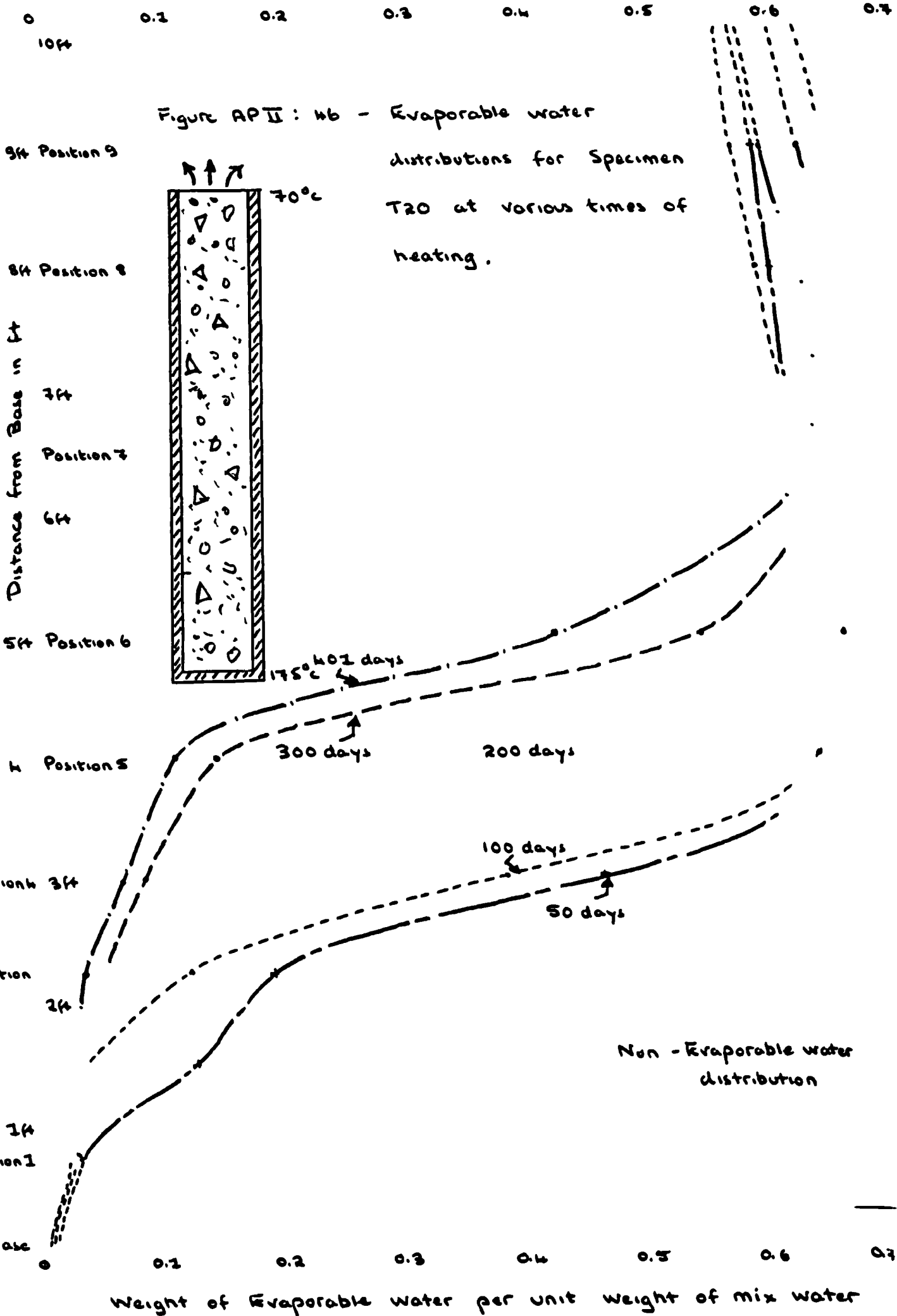


Fig. A10 II: 47 - Gauge Pore Pressures at the various instrumentation positions in Specimen T10 against time of heating.

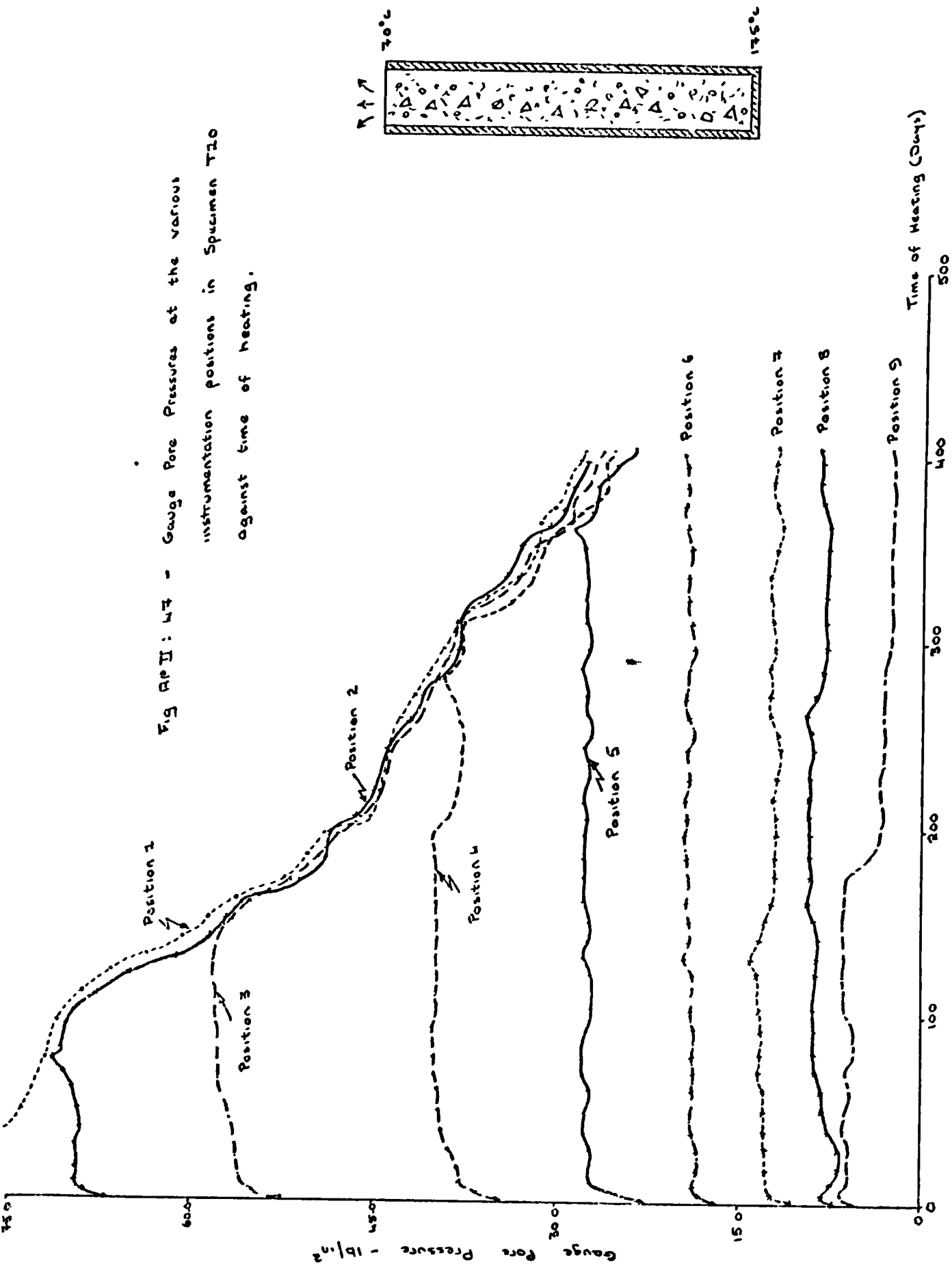


Figure AP II : 48 - Gauge Pore Pressure distributions for Specimen T20 at various times of heating.

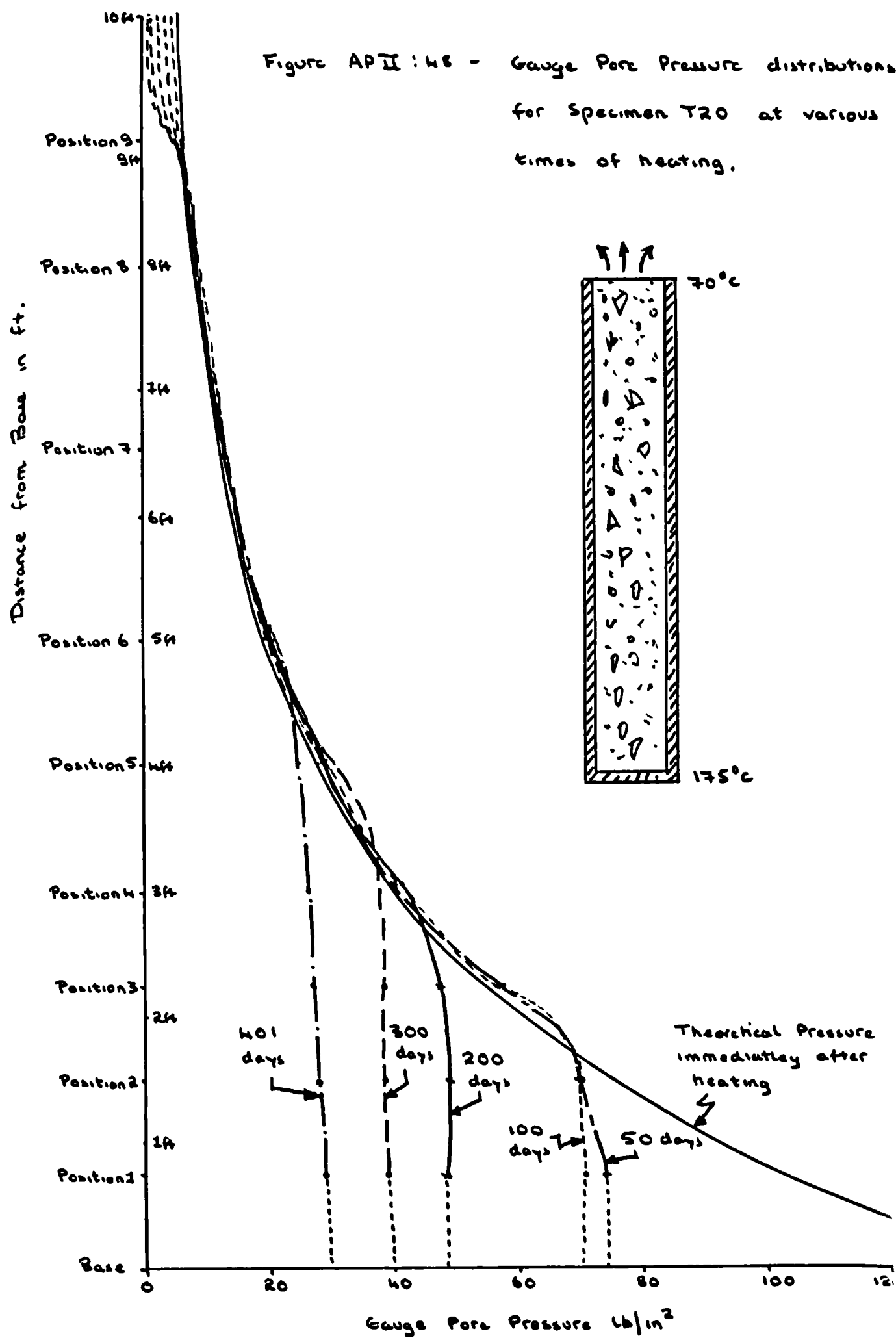
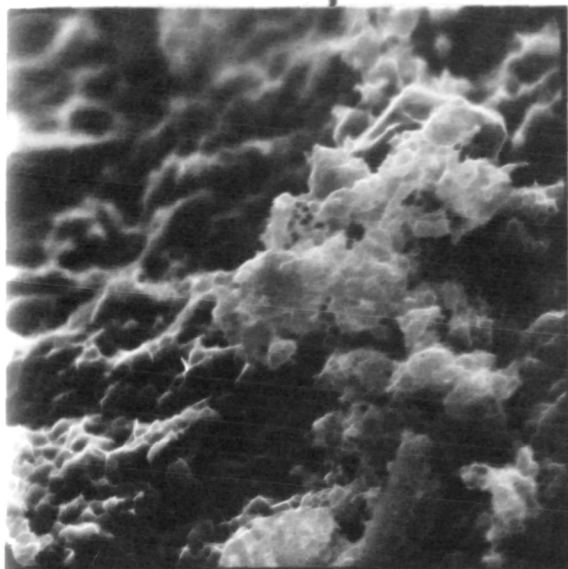
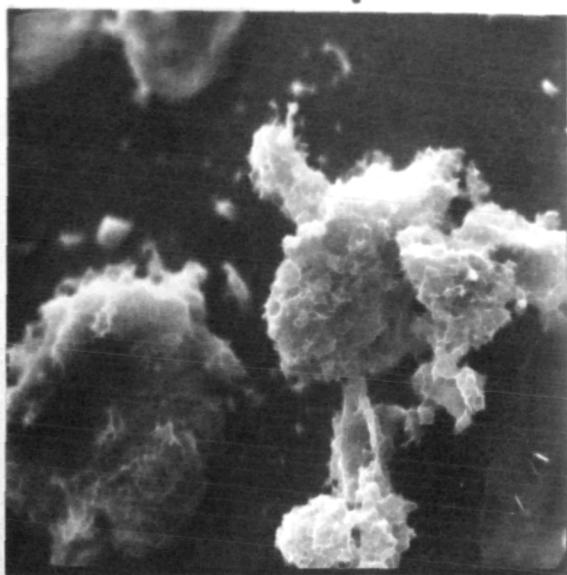


PLATE A1/1 - sections S&6



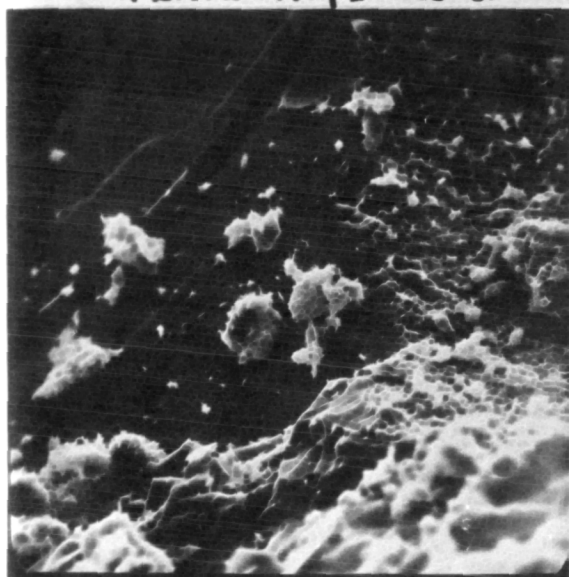
Magnification 2.08K | 5µm

PLATE A1/2 - sections S&6



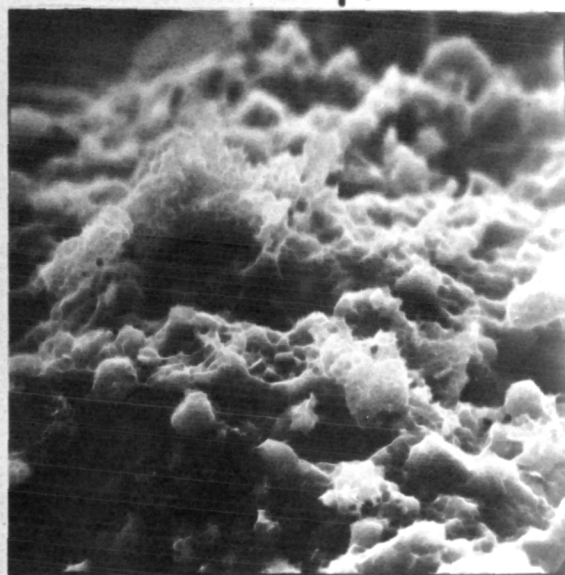
Magnification 2.08K | 5µm

PLATE A1/3 - sections S&6



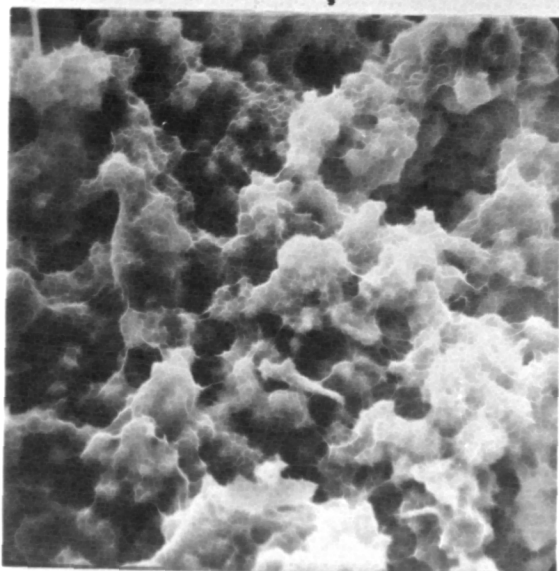
Magnification 520x | 20µm

PLATE A1/4 - sections S&6



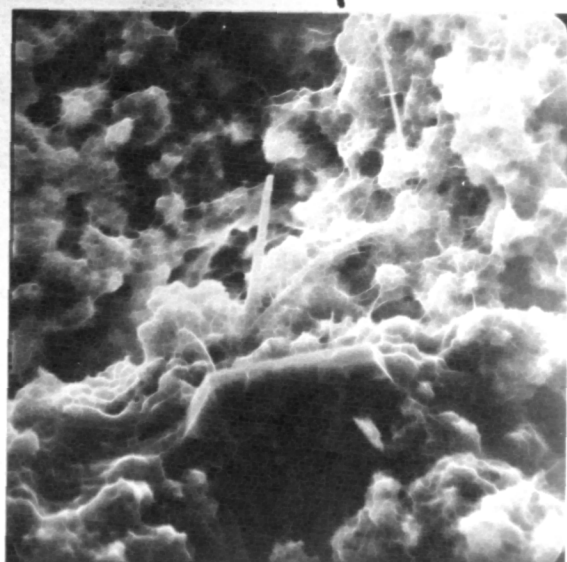
Magnification 1.96K | 5µm

PLATE A1/5 - sections 12&19



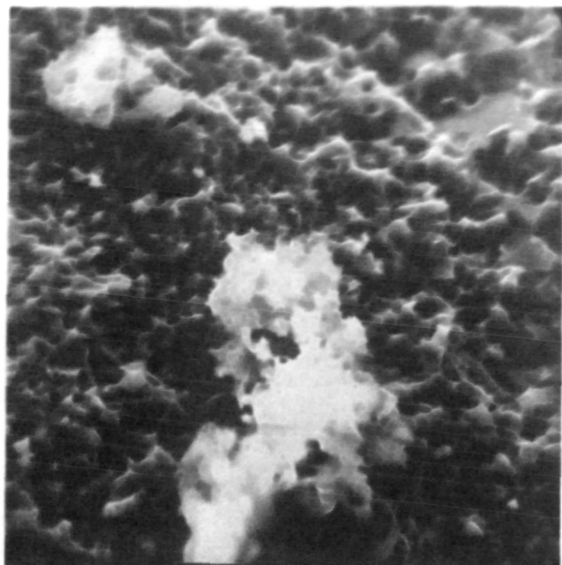
Magnification 1.05K | 10µm

PLATE A1/6 - sections 12&19



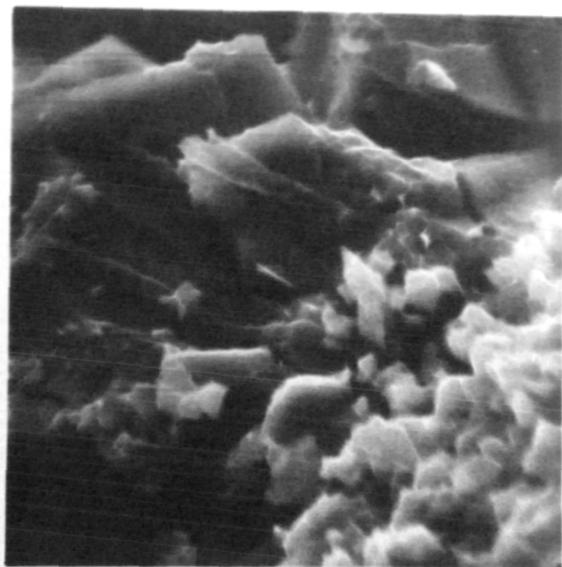
Magnification 1.06K | 10µm

PLATE A1/7 - sections 18 & 19



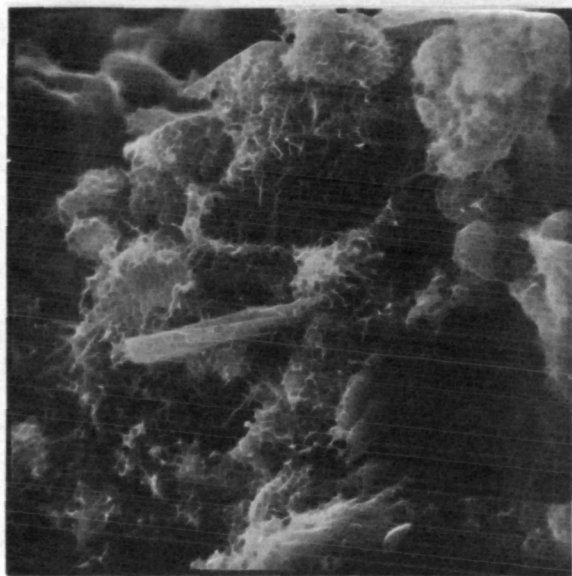
Magnification 1.18K | 10µm

PLATE A1/8 - sections 18 & 19



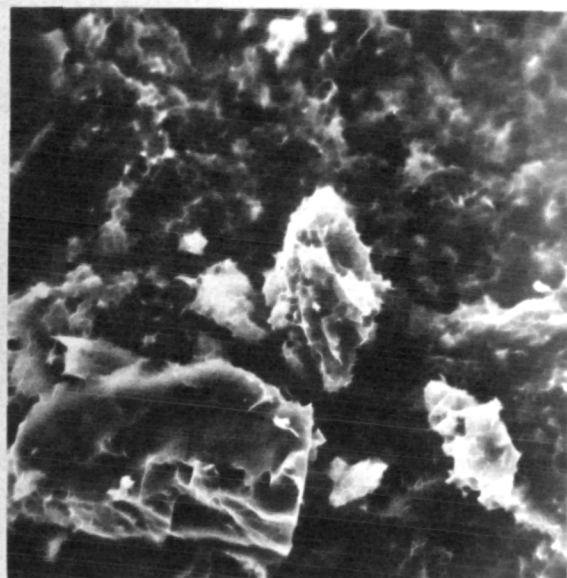
Magnification 2.30K | 5µm

PLATE A1/9 - sections 29 & 30



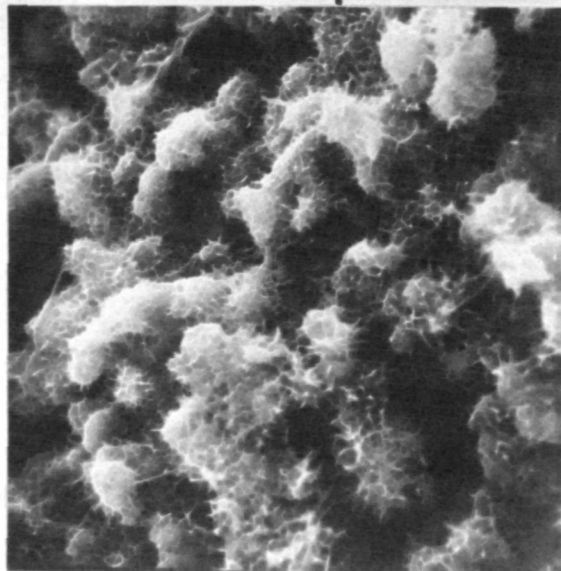
Magnification 2.08K | 5µm

PLATE A1/10 - sections 29 & 30



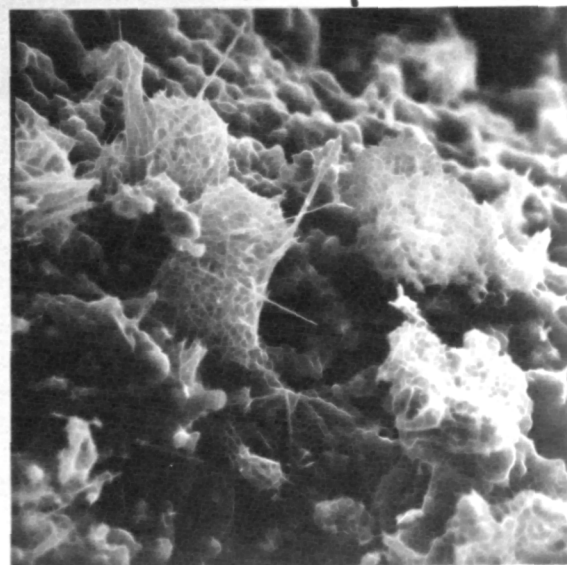
Magnification 1.02K | 10µm

PLATE A1/11 - sections 29 & 30



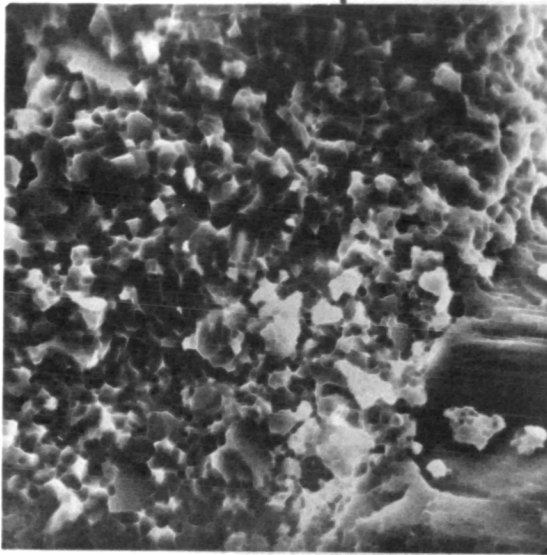
Magnification 2.06K | 5µm

PLATE A1/12 - sections 29 & 30



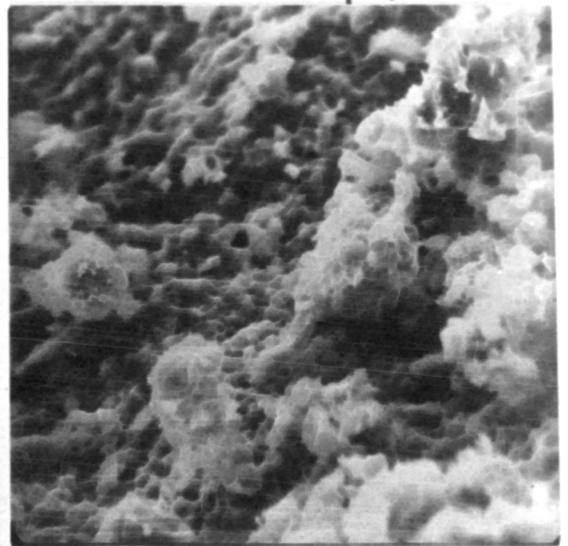
Magnification 1.05K | 10µm

PLATE A1/13-sections 37 &amp; 38



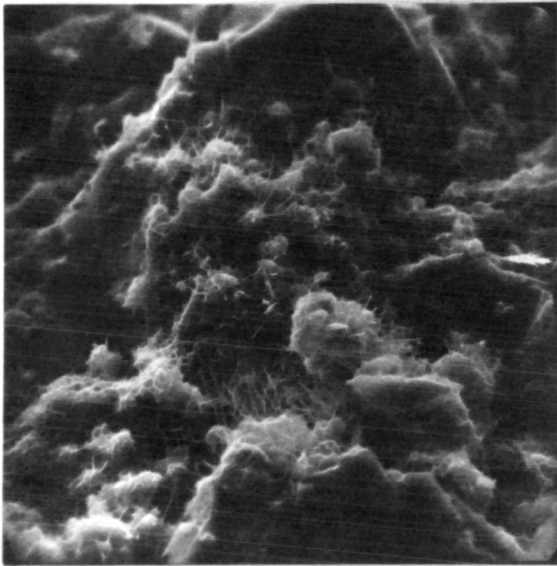
Magnification 1.04K  $\overline{10\mu\text{m}}$

PLATE A1/14-sections 43 &amp; 44



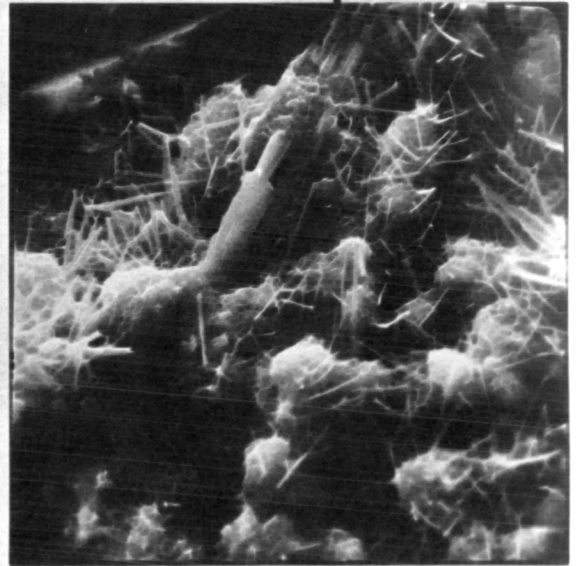
Magnification 1.05K  $\overline{10\mu\text{m}}$

PLATE A1/15-sections 53 &amp; 54



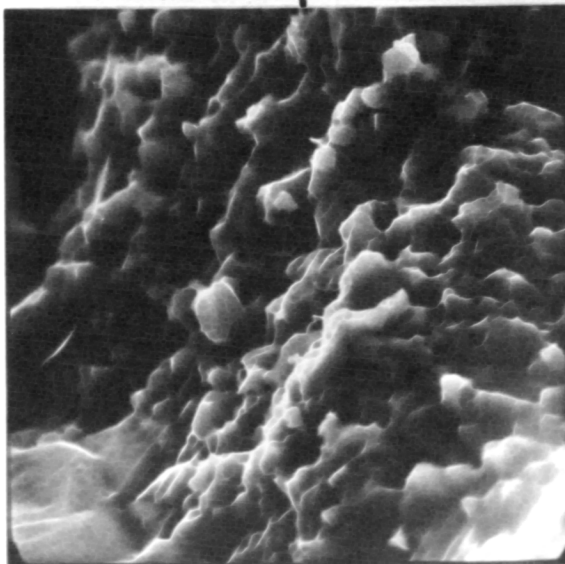
Magnification 1.05K  $\overline{10\mu\text{m}}$

PLATE A1/16-sections 53 &amp; 54



Magnification 2.24K  $\overline{5\mu\text{m}}$

PLATE A1/17-sections 53 &amp; 54



Magnification 2.37K  $\overline{5\mu\text{m}}$



PLATE B2/1 - Section 3

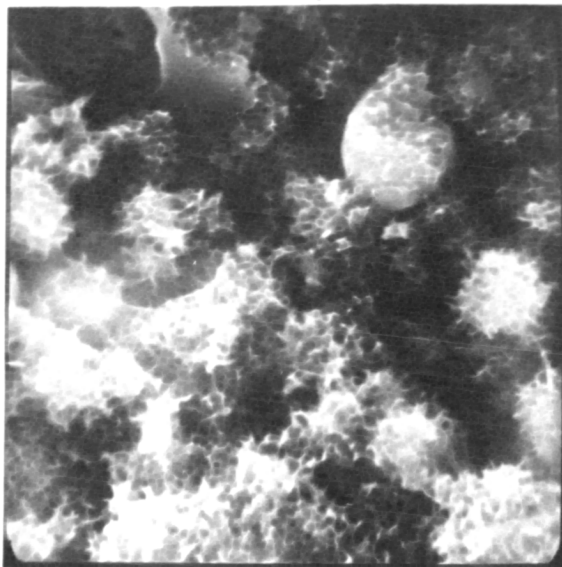
Magnification 4.71K  $\overline{\text{H}}$   
1 $\mu\text{m}$ 

PLATE B2/3 - Section 3

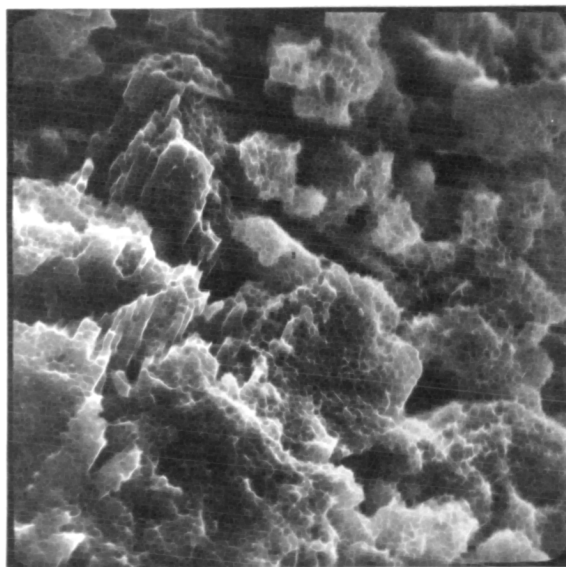
Magnification 1.85K  $\overline{\text{H}}$   
5 $\mu\text{m}$ 

PLATE B2/5 - Section 15

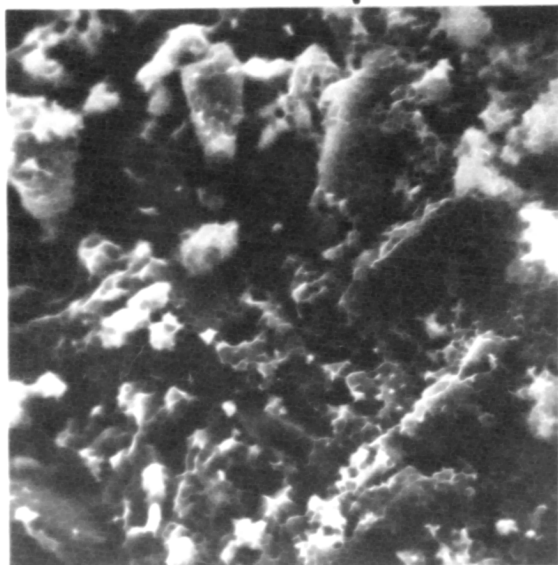
Magnification 1.93K  $\overline{\text{H}}$   
5 $\mu\text{m}$ 

PLATE B2/2 - Section 3

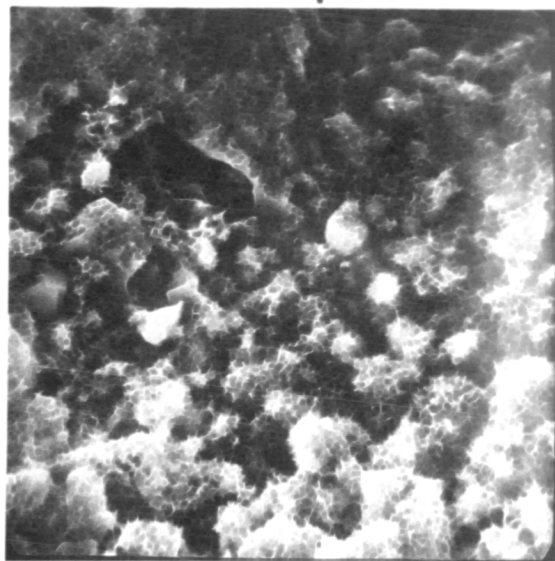
Magnification 1.89K  $\overline{\text{H}}$   
5 $\mu\text{m}$ 

PLATE B2/4 - Section 7

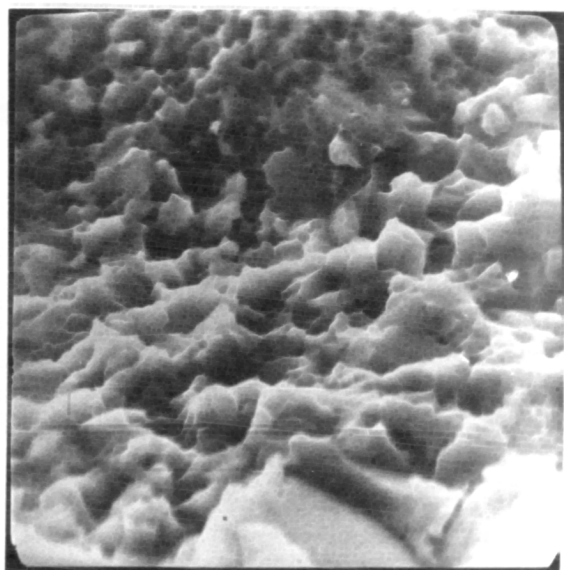
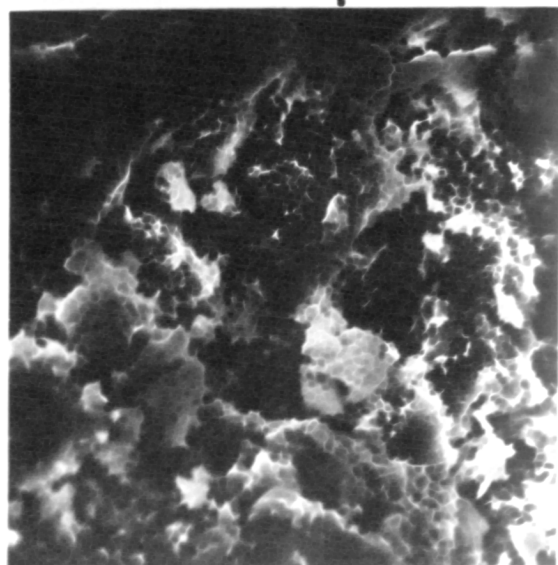
Magnification 2.18K  $\overline{\text{H}}$   
5 $\mu\text{m}$ 

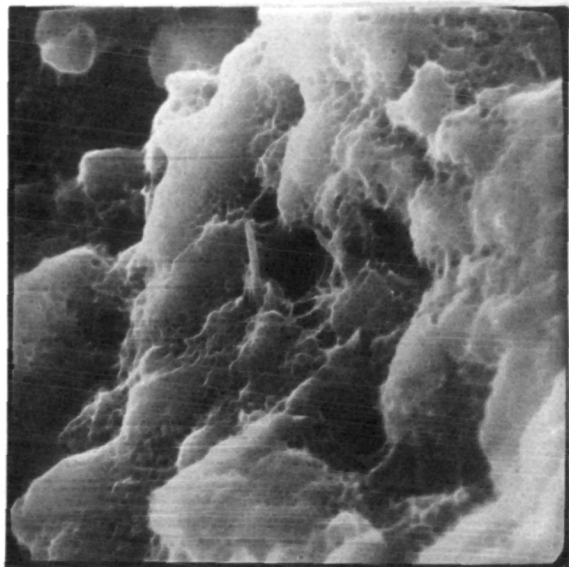
PLATE B2/6 - Section 15

Magnification 1.81K  $\overline{\text{H}}$   
5 $\mu\text{m}$



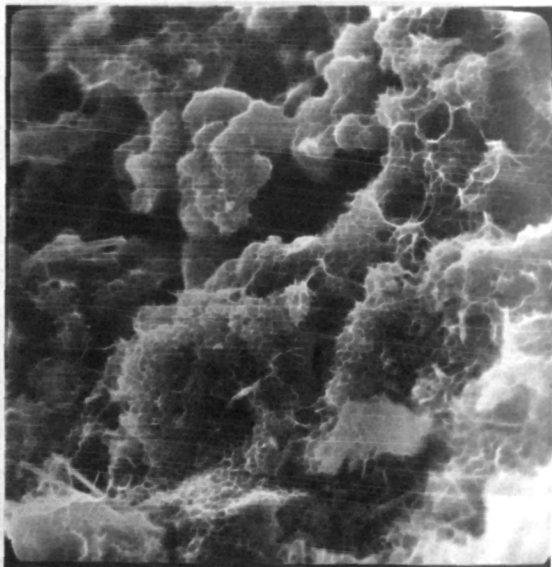
## MIGRATION SERIES

PLATE B2/7 - Section 25



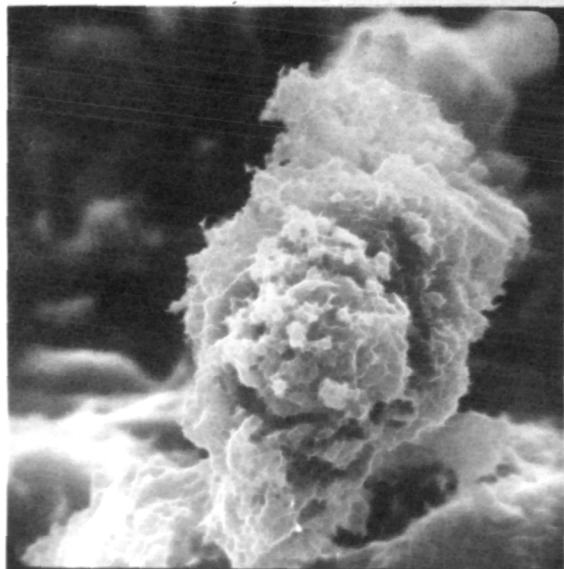
Magnification 5.57k  $\overline{\text{H}}$   
1 $\mu\text{m}$

PLATE B2/8 - Section 25



Magnification 2.18k  $\overline{\text{H}}$   
5 $\mu\text{m}$

PLATE B2/9 - sections 35&amp;36



Magnification 4.45K  $\overline{\text{H}}$   
2 $\mu\text{m}$

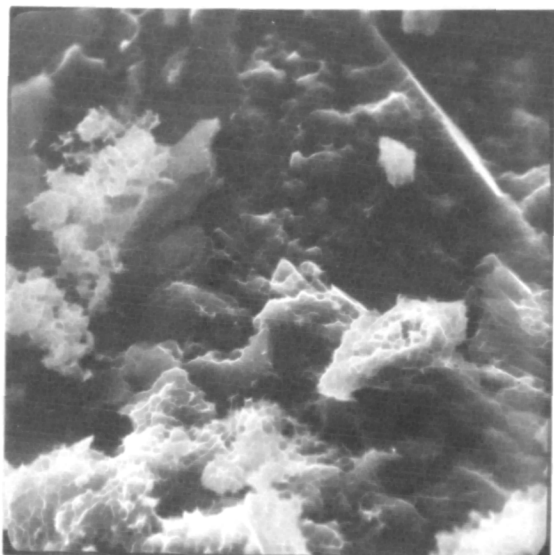
PLATE B2/10 - sections 35&amp;36



Magnification 1.78K  $\overline{\text{H}}$   
5 $\mu\text{m}$

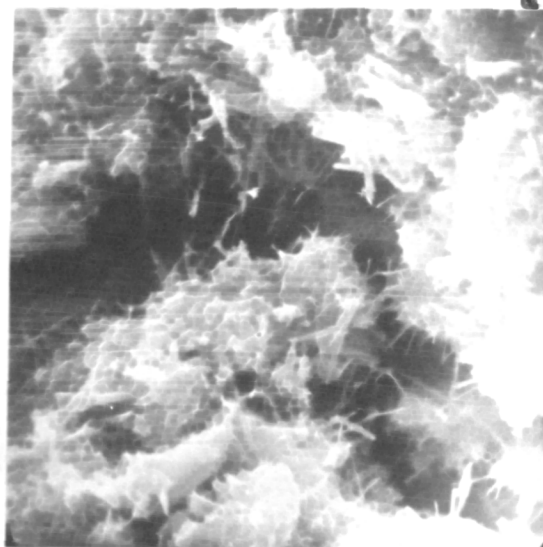
## MIGRATION SERIES

PLATE B2/11-sections 35 &amp; 36



Magnification 1.86k  $\overline{\text{5}\mu\text{m}}$

PLATE B2/12-sections 48 &amp; 49



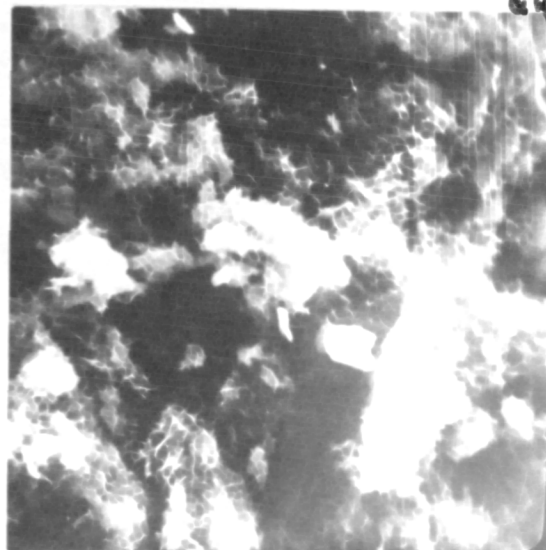
Magnification 5.12k  $\overline{\text{2}\mu\text{m}}$

PLATE B2/13-sections 48 &amp; 49



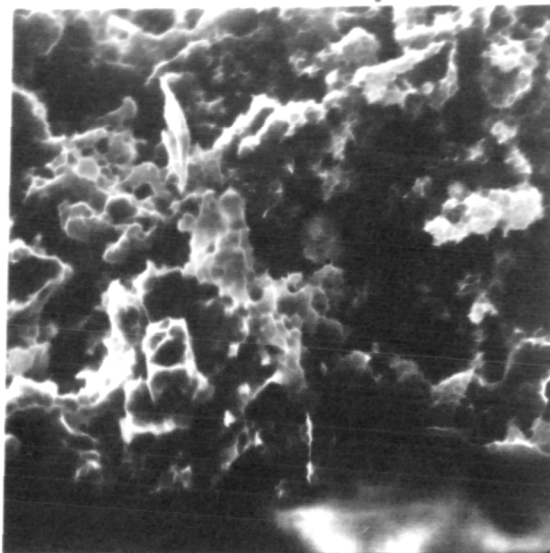
Magnification 2.08k  $\overline{\text{5}\mu\text{m}}$

PLATE B2/14-sections 48 &amp; 49



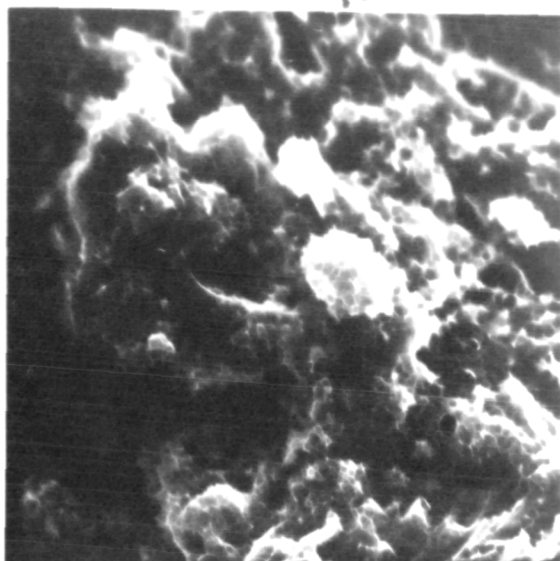
Magnification 2.22k  $\overline{\text{5}\mu\text{m}}$

PLATE C3/1 - Section 5



Magnification 1.11K  10μm

PLATE C3/2 - Section 15




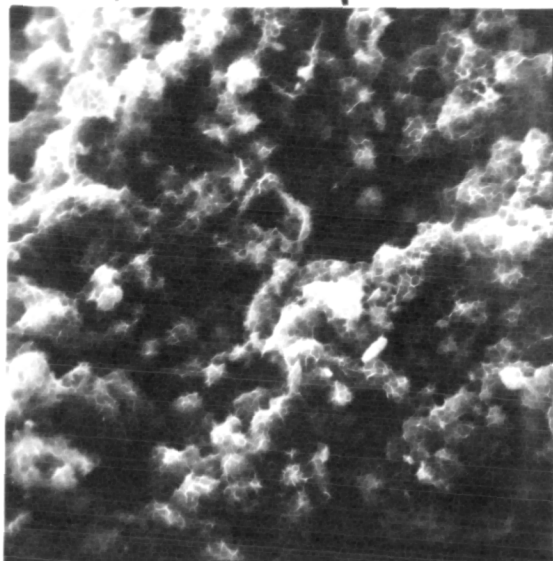
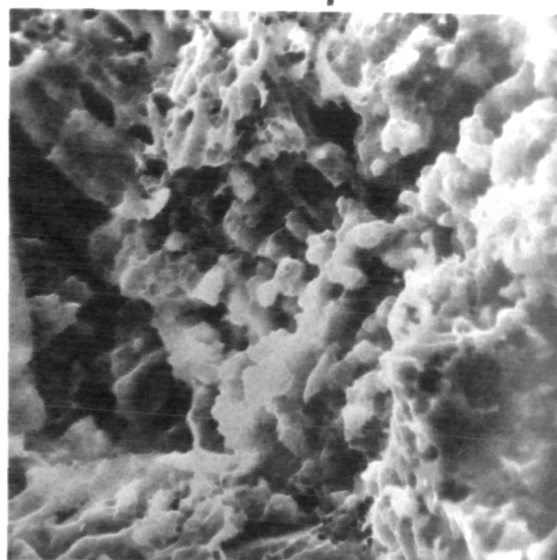
Magnification 1.16K  10μm

PLATE C3/3 - Section 15



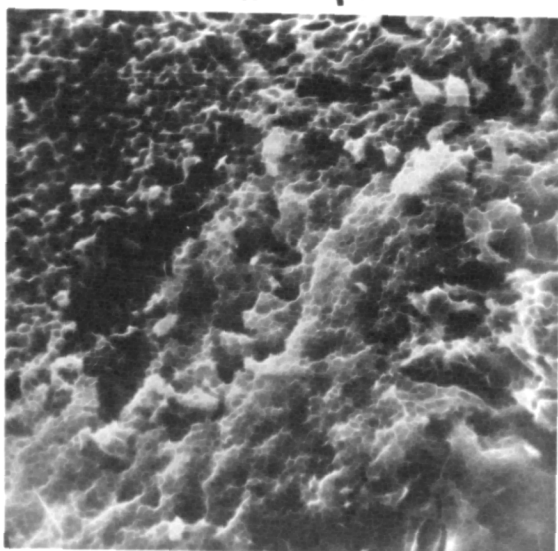
Magnification 1.12K  10μm

PLATE C3/4 - sections 21 &amp; 22



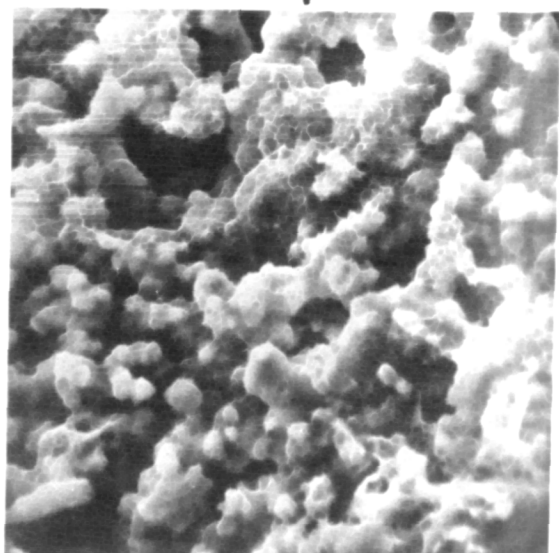
Magnification 1.12K  10μm

PLATE C3/5 - sections 21 &amp; 22



Magnification 560x  10μm

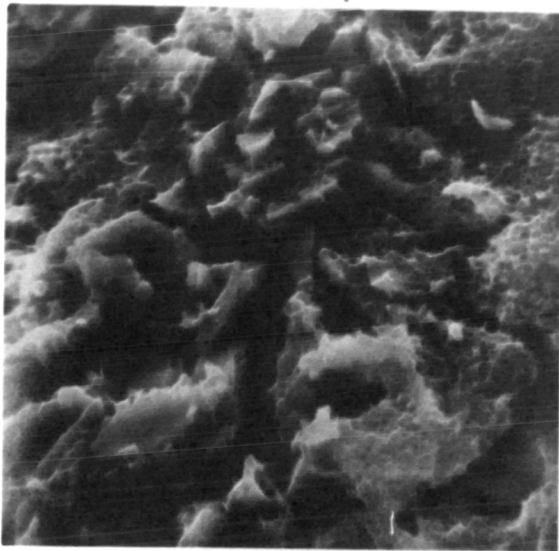
PLATE C3/6 - sections 21 &amp; 22



Magnification 2.24K  5μm

For listing of sections, see page 330, Volume I

PLATE C3/7 - Sections 21 & 22



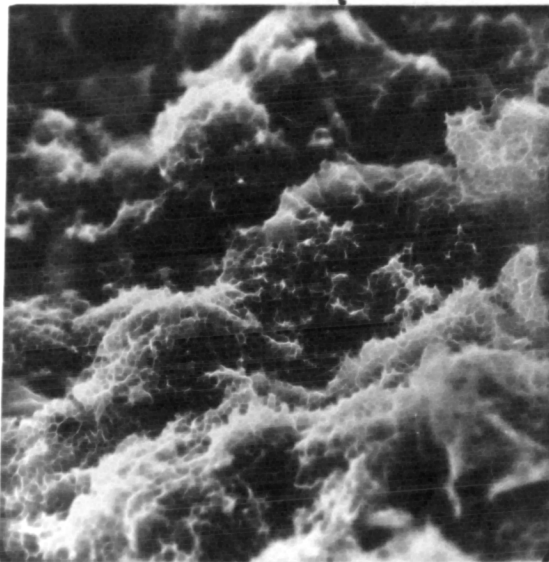
Magnification 2.27k | 5µm

PLATE C3/8 - Sections 21 & 22



Magnification 6.19k | 1µm

PLATE C3/9 - Sections 21 & 22



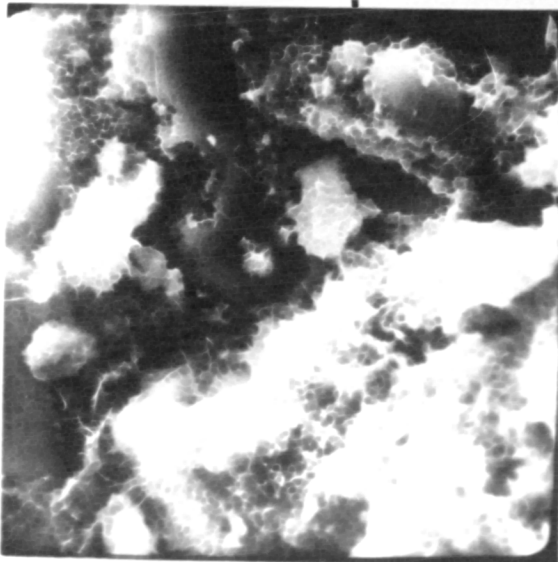
Magnification 2.41k | 5µm

PLATE C3/10 - Sections 21 & 22



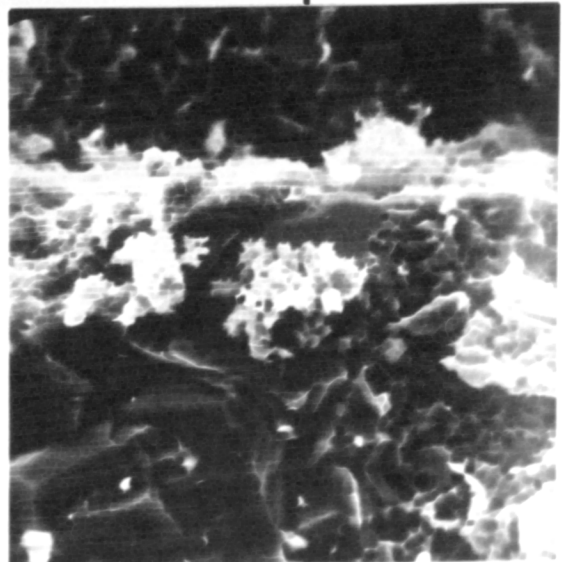
Magnification 1.24k | 10µm

PLATE C3/11 - Sections 21 & 22



Magnification 2.42k | 5µm

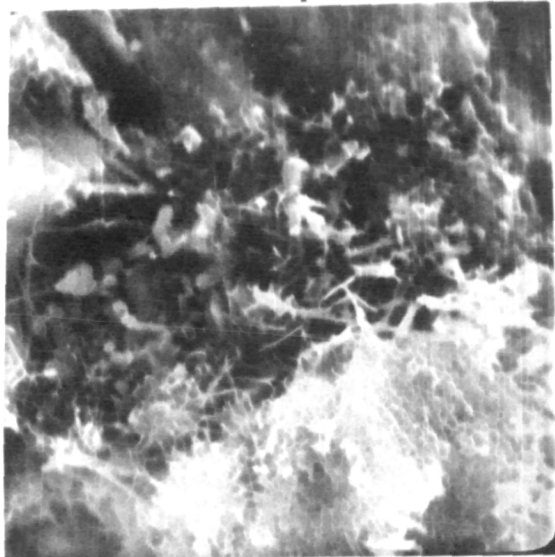
PLATE C3/12 - Section 22



Magnification 942x | 10µm

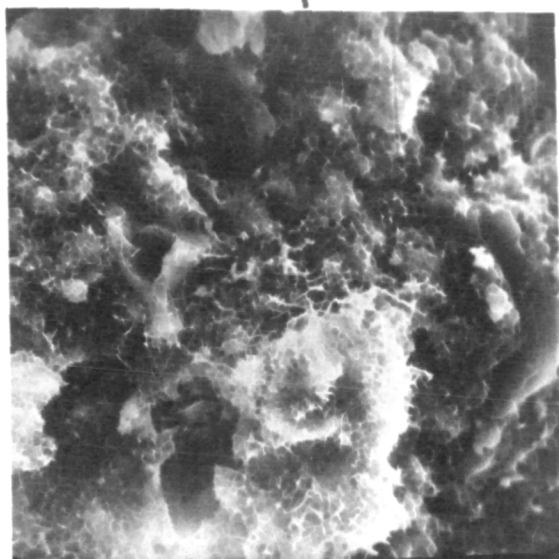


PLATE C3/13 - Section W9



Magnification 4.68K | 2μm

PLATE C3/14 - Section W9



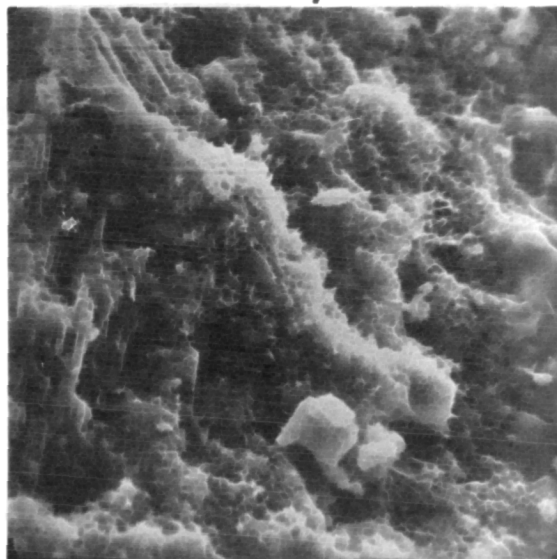
Magnification 1.86K | 5μm

PLATE C3/15 - Section W9



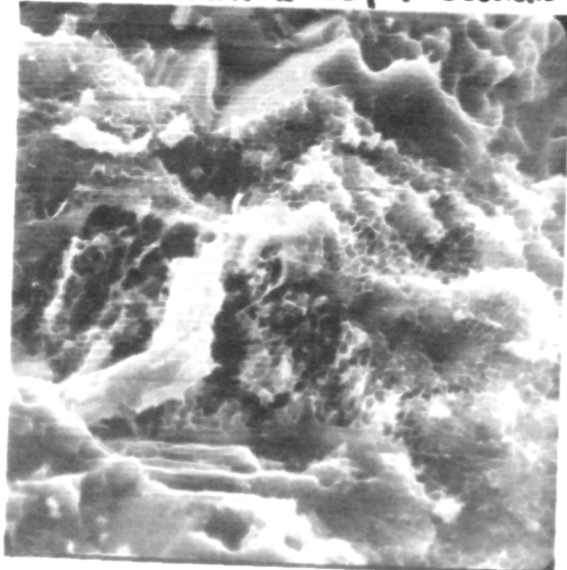
Magnification 1.85K | 5μm

PLATE C3/16 - Sections S8 &amp; S9



Magnification 1.76K | 5μm

PLATE C3/17 - Sections S8 &amp; S9



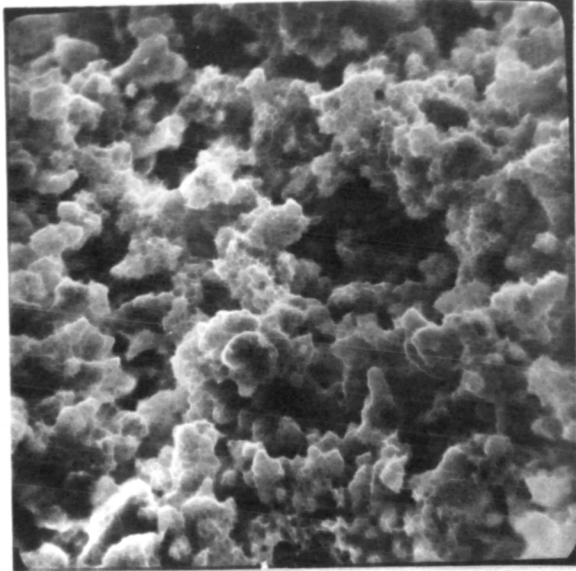
Magnification 1.78K | 5μm

PLATE C3/18 - Sections S8 &amp; S9



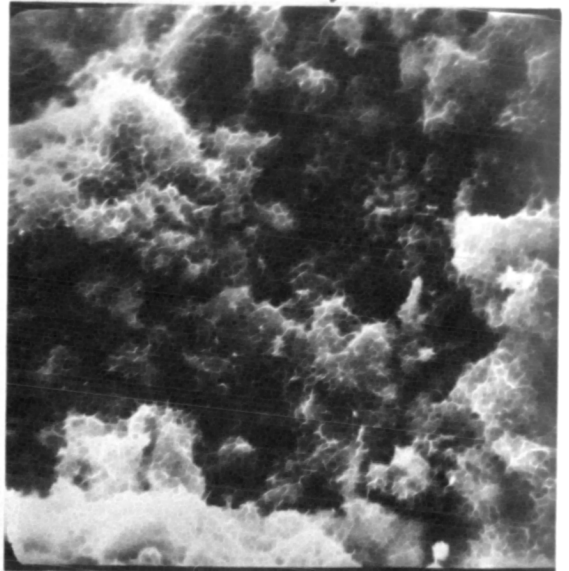
Magnification 1.05K | 10μm

PLATE DH/1-Section 13



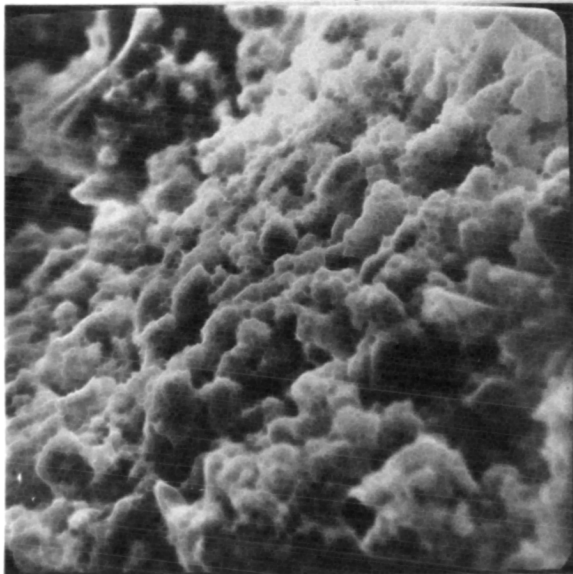
Magnification 891x | 10µm

PLATE DH/2-Section 13



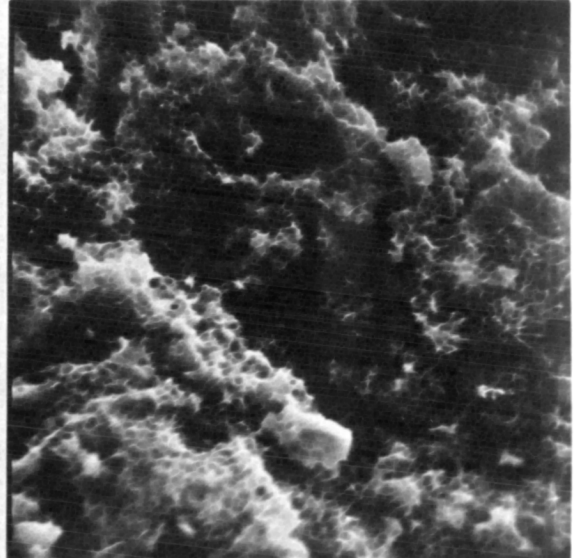
Magnification 1.81k | 5µm

PLATE DH/3-Section 13



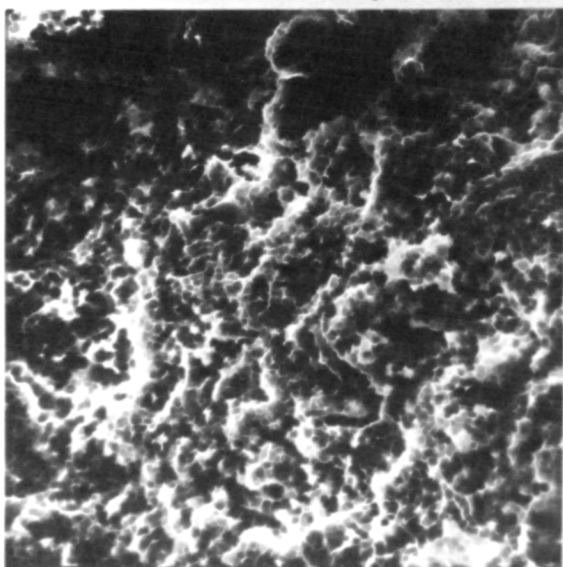
Magnification 993x | 10µm

PLATE DH/4-Section 15



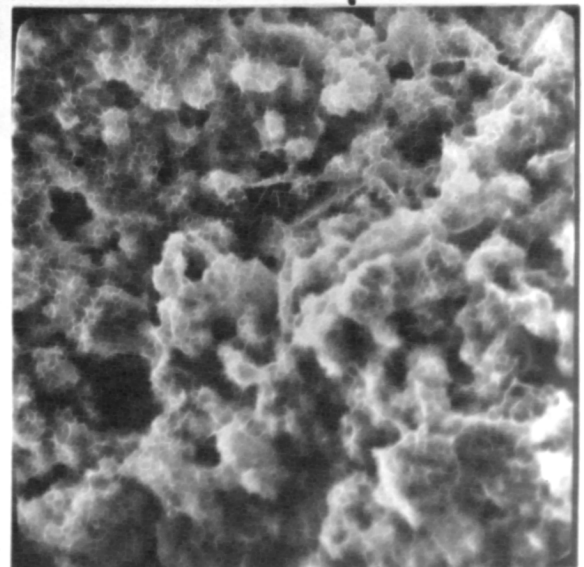
Magnification 1.93k | 5µm

PLATE DH/5-Section 15



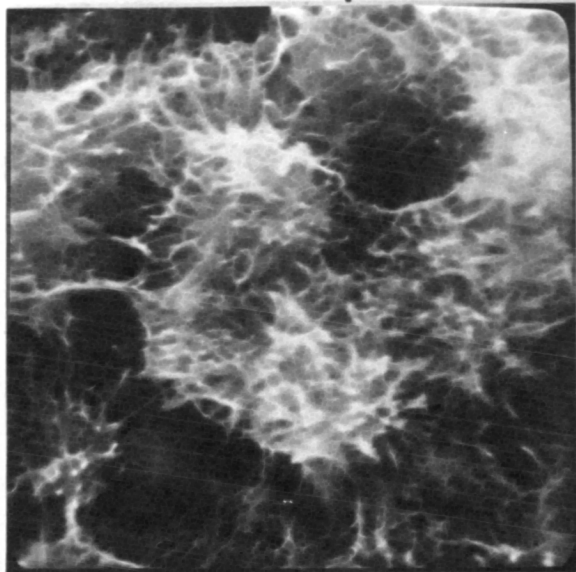
Magnification 480x | 20µm

PLATE DH/6-Section 23&amp;26



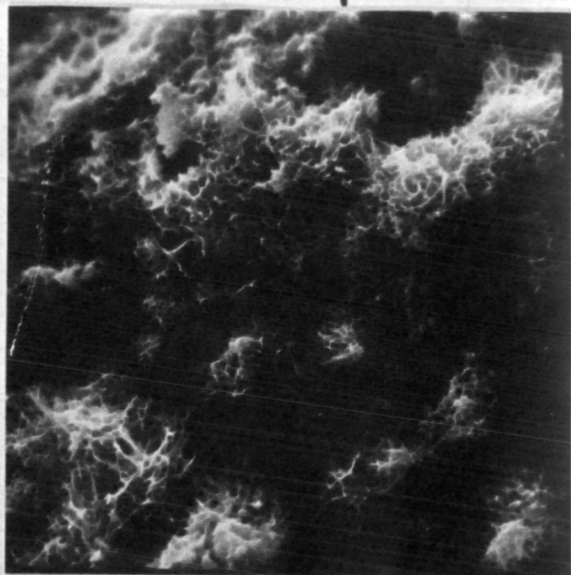
Magnification 860x | 10µm

PLATE D4/7-sections 25 &amp; 26



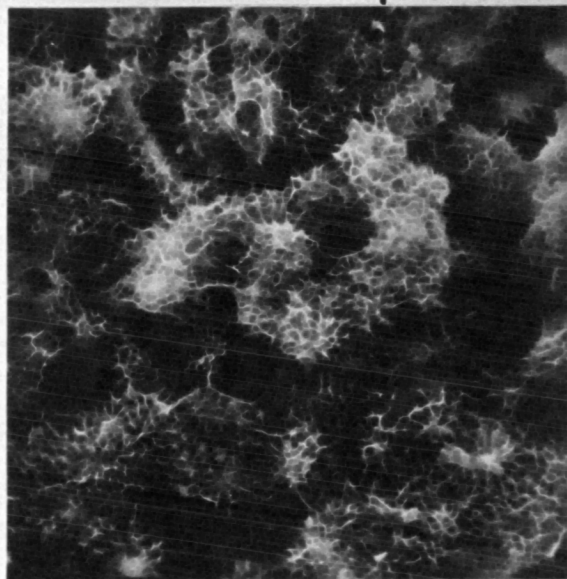
Magnification 4.68K | 2 $\mu$ m

PLATE D4/8-sections 25 &amp; 26



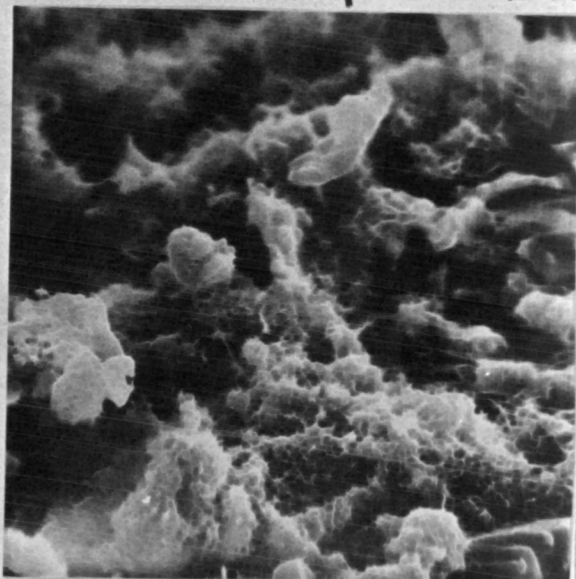
Magnification 2.30K | 5 $\mu$ m

PLATE D4/9-sections 25 &amp; 26



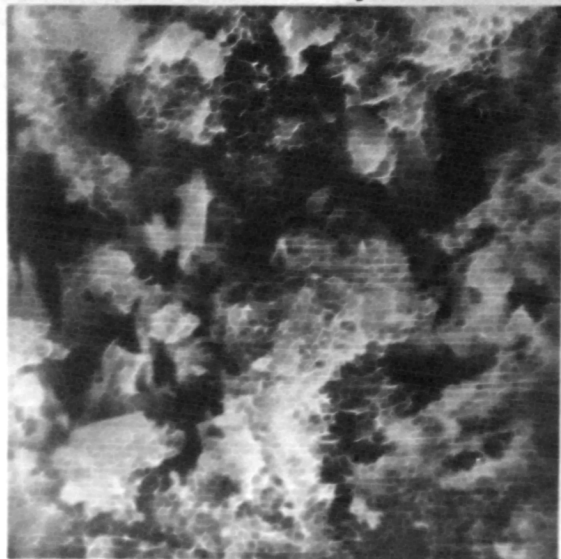
Magnification 1.86K | 5 $\mu$ m

PLATE D4/10-sections 25 &amp; 26



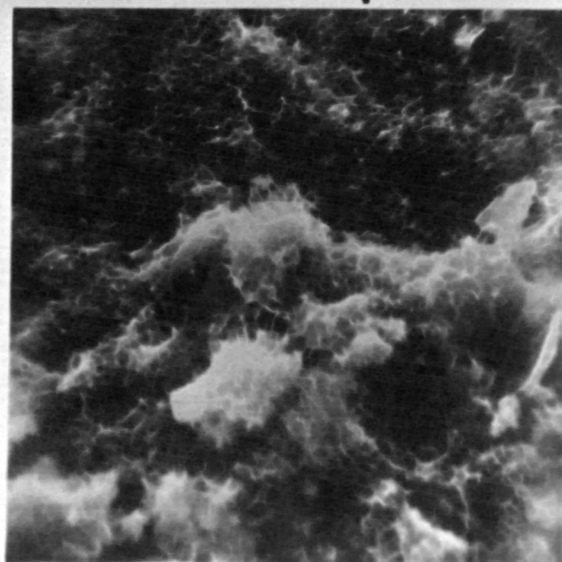
Magnification 1.93K | 5 $\mu$ m

PLATE D4/11-sections 28 &amp; 29



Magnification 2.38K | 5 $\mu$ m

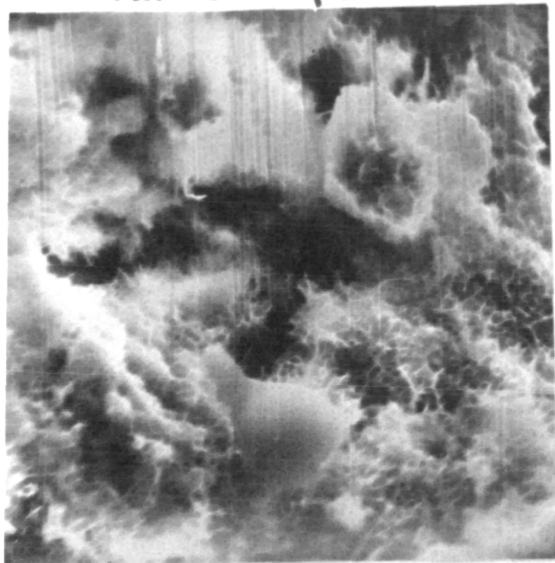
PLATE D4/12-sections 28 &amp; 29



Magnification 2.33K | 5 $\mu$ m

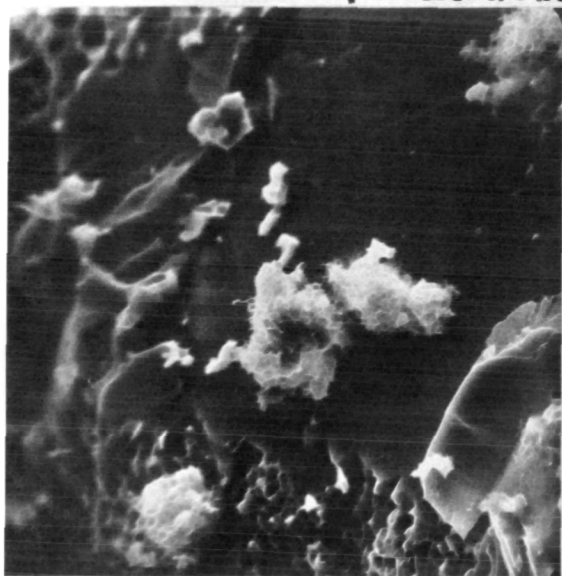


PLATE DU/13 - sections 33 & 36



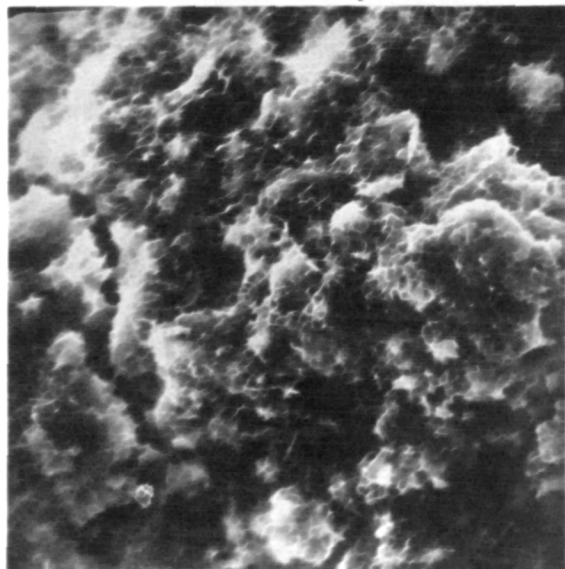
Magnification 2.39k | 5µm

PLATE DU/15 - sections 45 & 46



Magnification 968x | 10µm

PLATE DU/17 - sections 53 & 54



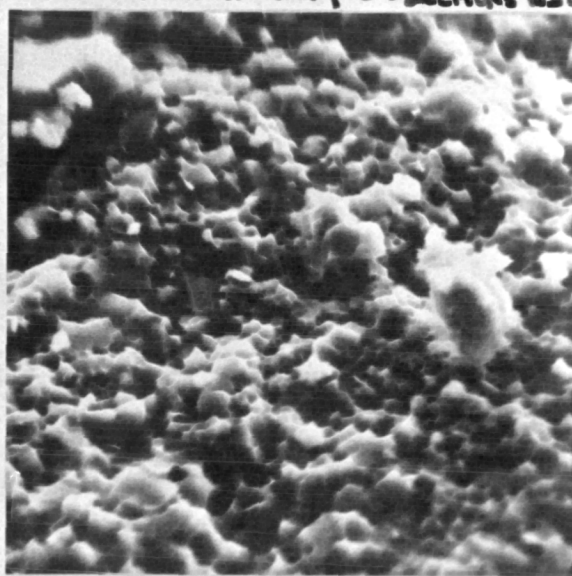
Magnification 1.23k | 10µm

PLATE DU/14 - sections 35 & 36



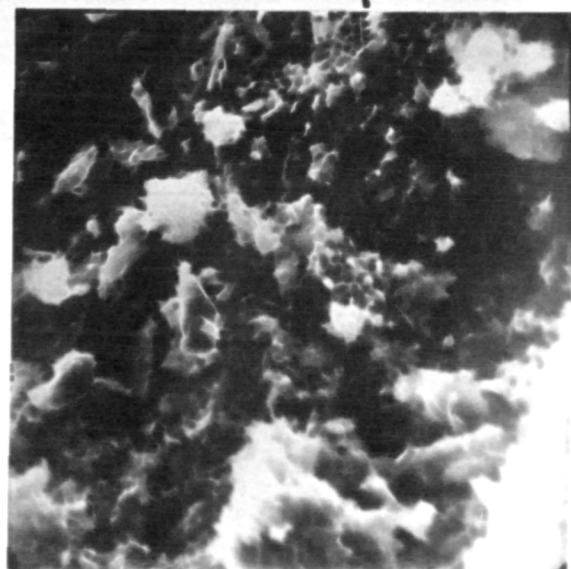
Magnification 2.53k | 5µm

PLATE DU/16 - sections 45 & 46



Magnification 1.32k | 10µm

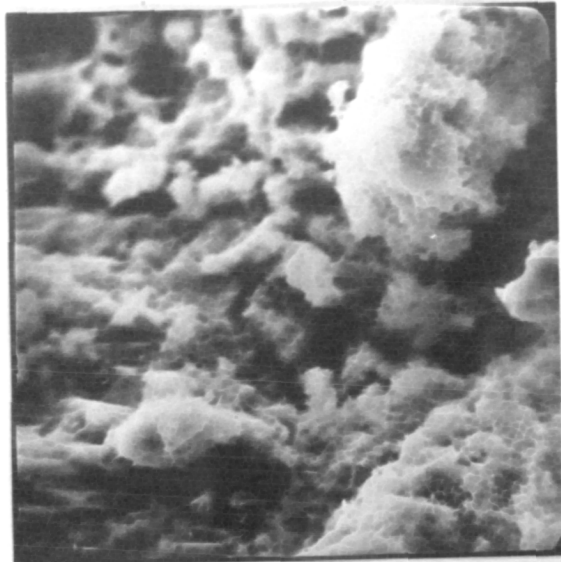
PLATE DU/18 - sections 53 & 54



Magnification 1.26k | 10µm

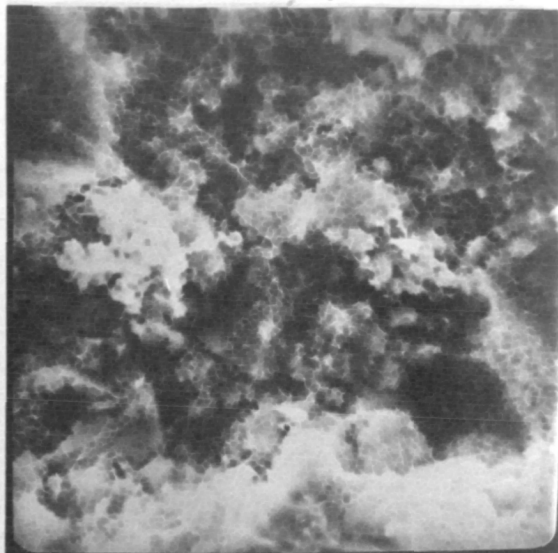


PLATE ES/1 - sections 9, 10 & 11



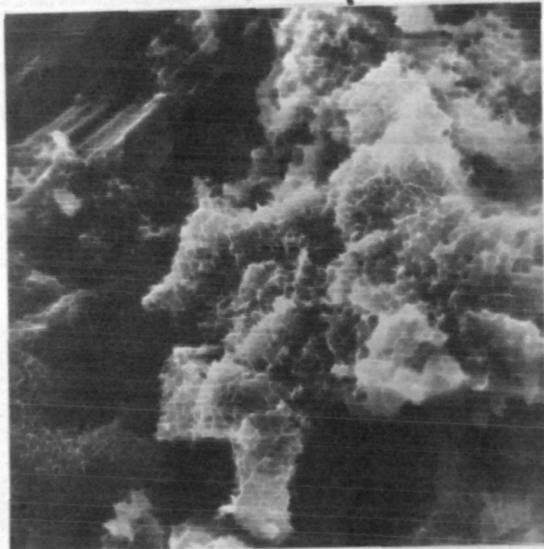
Magnification 1.24k | 10µm

PLATE ES/2 - sections 9, 10 & 11



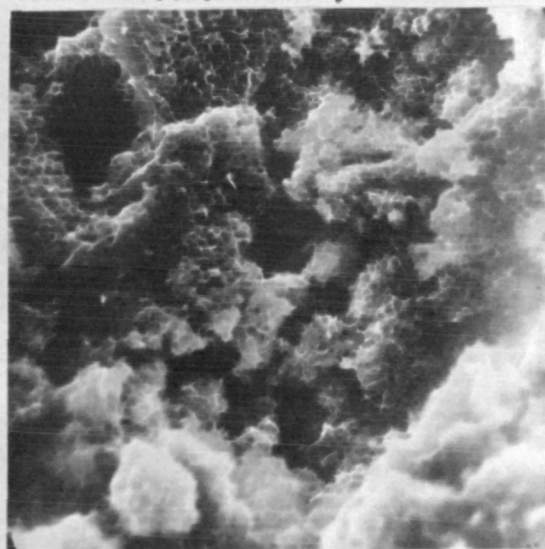
Magnification 1.29k | 10µm

PLATE ES/3 - sections 18 & 19



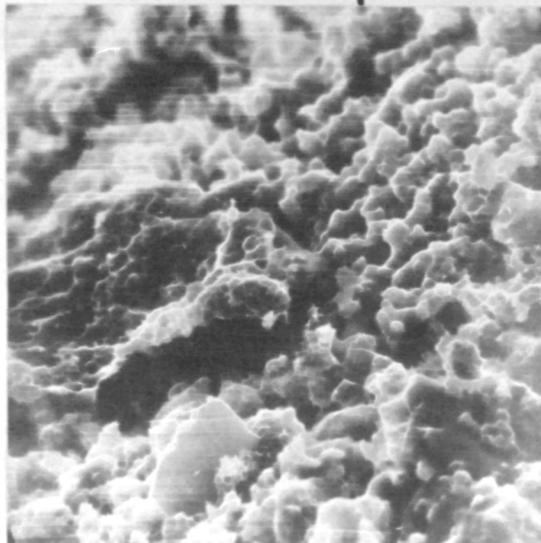
Magnification 2.06k | 5µm

PLATE ES/4 - sections 18 & 19



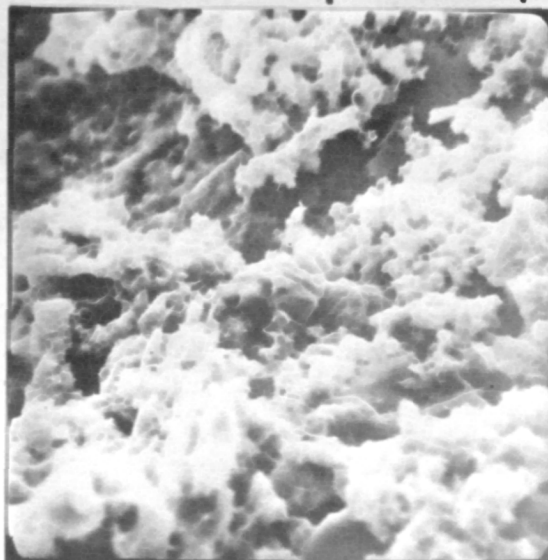
Magnification 2.10k | 5µm

PLATE ES/5 - sections 18 & 19



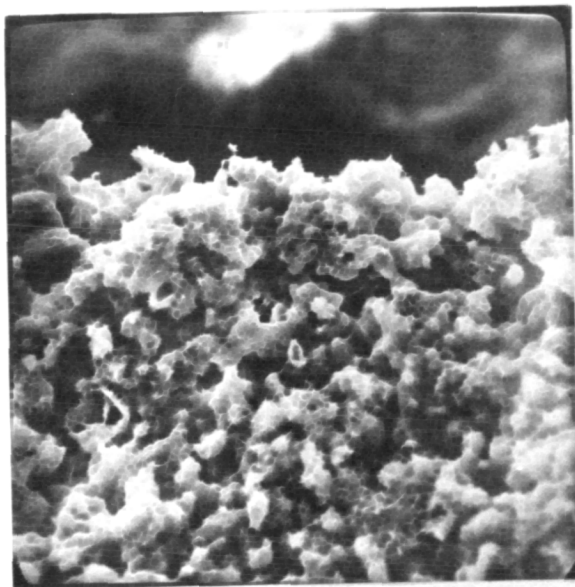
Magnification 1.07k | 10µm

PLATE ES/6 - sections 26, 27 & 28



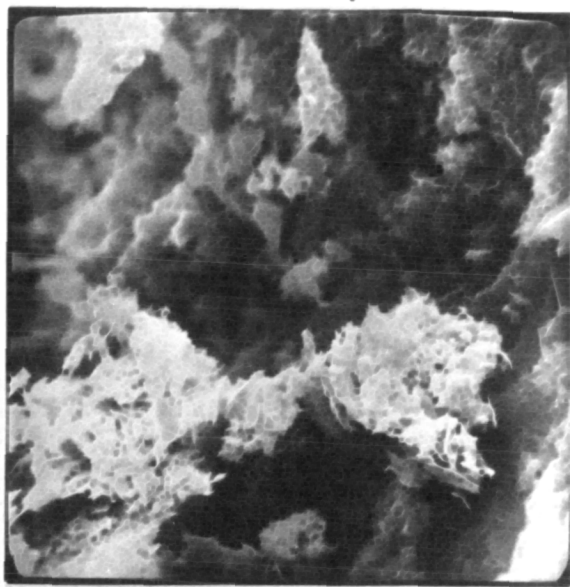
Magnification 965x | 10µm

PLATE E5/7 - sections 30 &amp; 31



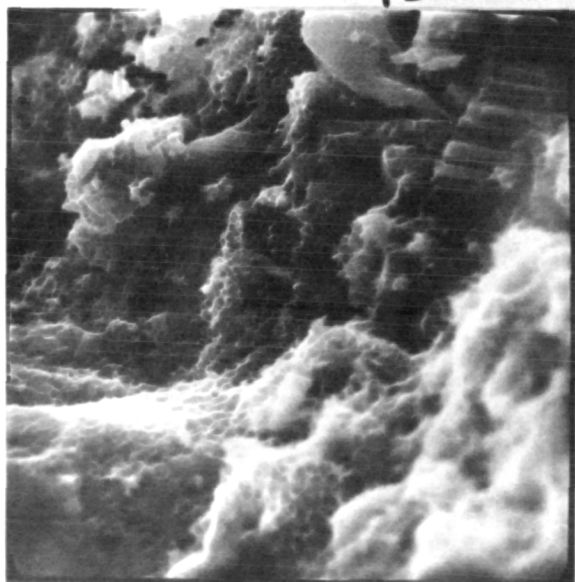
Magnification 1.02k | 10µm

PLATE E5/8 - sections 30 &amp; 31



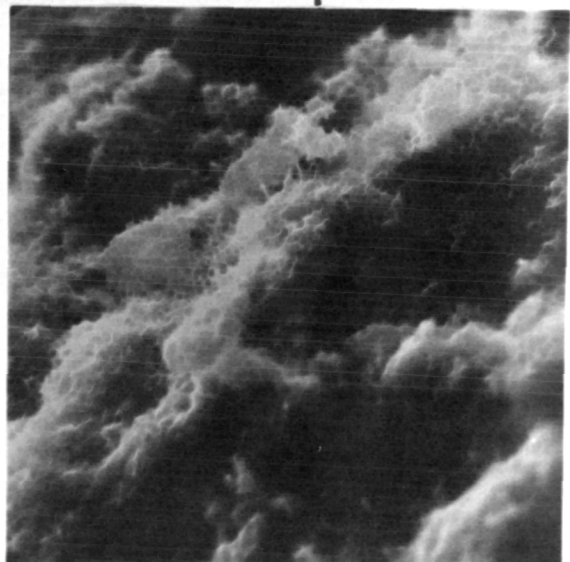
Magnification 2.10k | 5µm

PLATE E5/9 - sections 30 &amp; 31



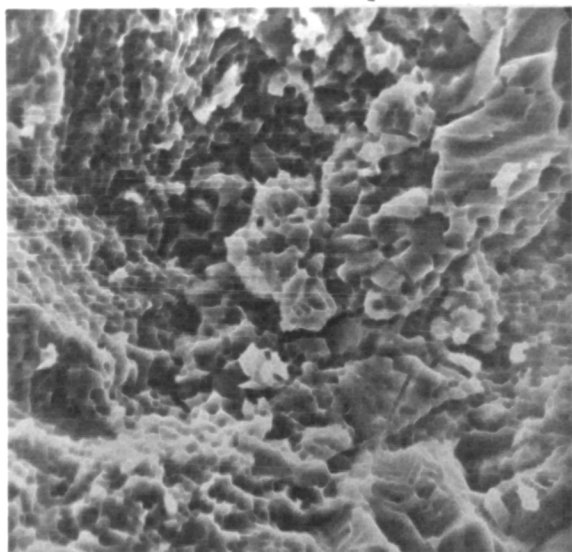
Magnification 2.21k | 5µm

PLATE E5/10 - section 40 &amp; 41



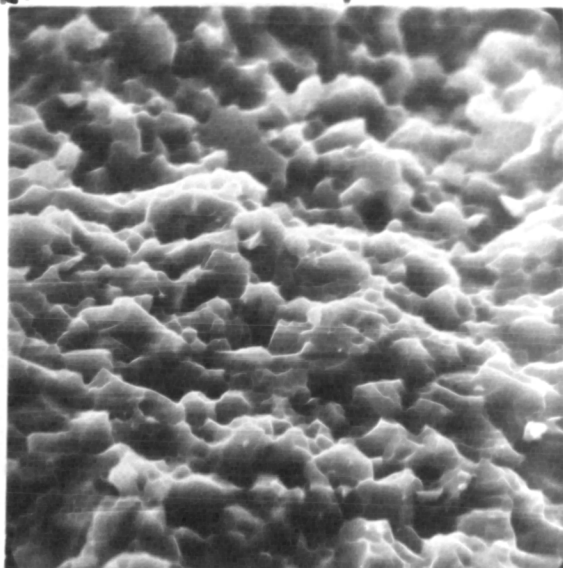
Magnification 2.40k | 5µm

PLATE ES/11 - sections W04 &amp; W1



Magnification 339x | 10µm

PLATE ES/12 - sections S8 &amp; S9



Magnification 2.21k | 5µm

PLATE ES/13 - sections S8 &amp; S9



Magnification 1.11k | 10µm

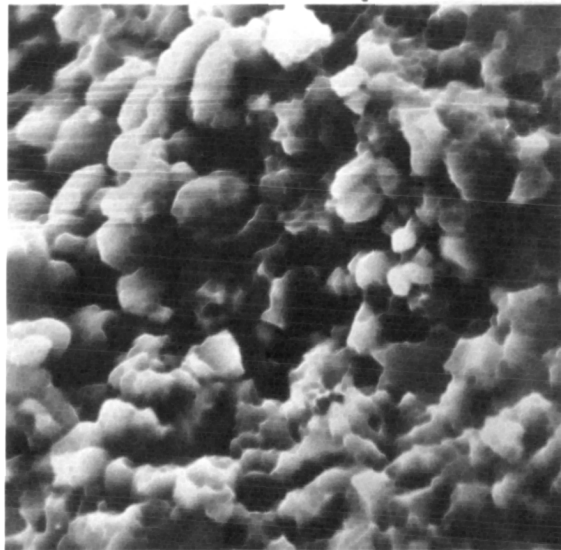
PLATE ES/14 - sections S8 &amp; S9



Magnification 1.14k | 10µm

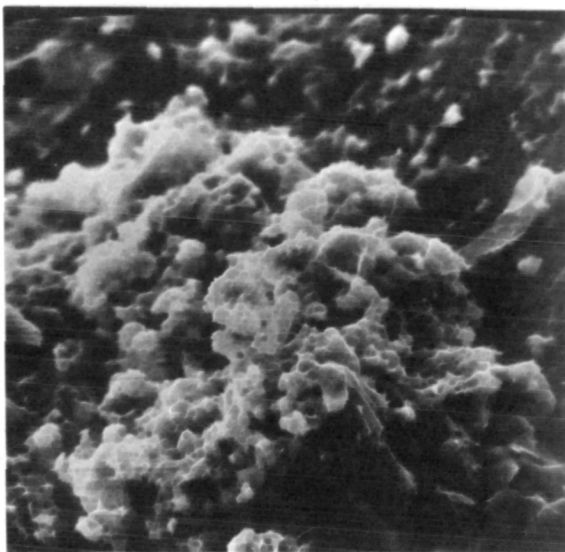
## MIGRATION SERIES

PLATE L12/1 - sections 9 &amp; 10



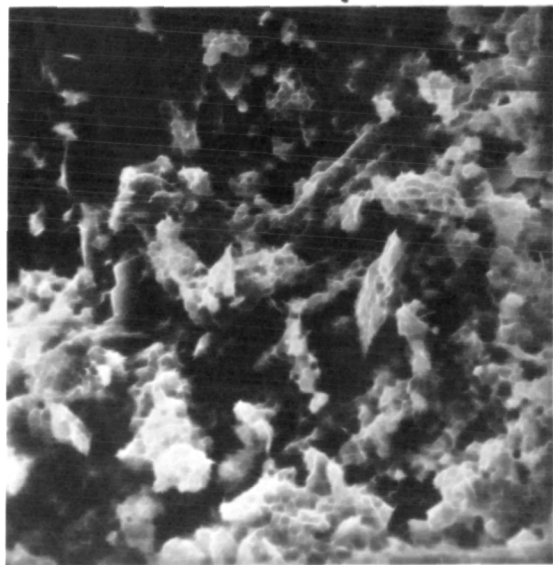
Magnification 2.36k  5µm

PLATE L12/2 - sections 32 &amp; 33



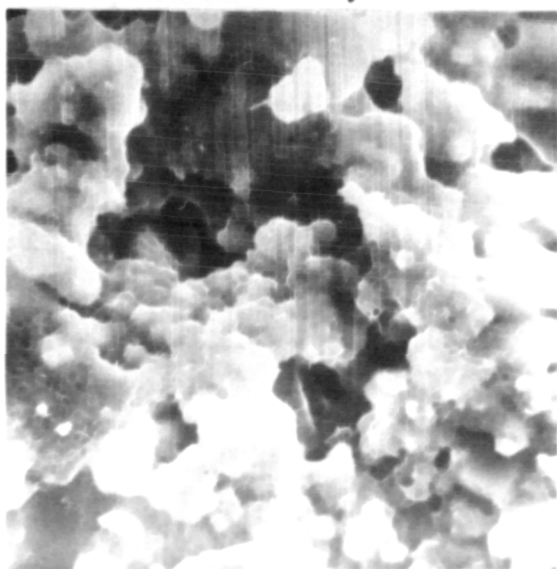
Magnification 934x  10µm

PLATE L12/3 - sections 32 &amp; 33



Magnification 1.02k  10µm

PLATE L12/4 - section 56

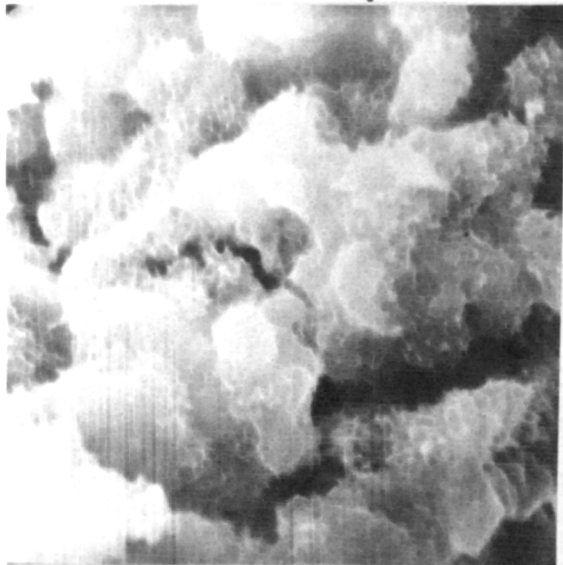


Magnification 1.81k  5µm

For listing of sections, see page 342, Volume I

## MIGRATION SERIES

PLATE L12/5-section 56



Magnification 4.60K | 2µm

PLATE L12/6-section 56



Magnification 4.57K | 2µm

PLATE M13/1-section 32



Magnification 1.76K | 5µm



CHAPTER SEVEN AND APPENDIX III - FIGURES.

FIGURES FOR CHAPTER SEVEN.

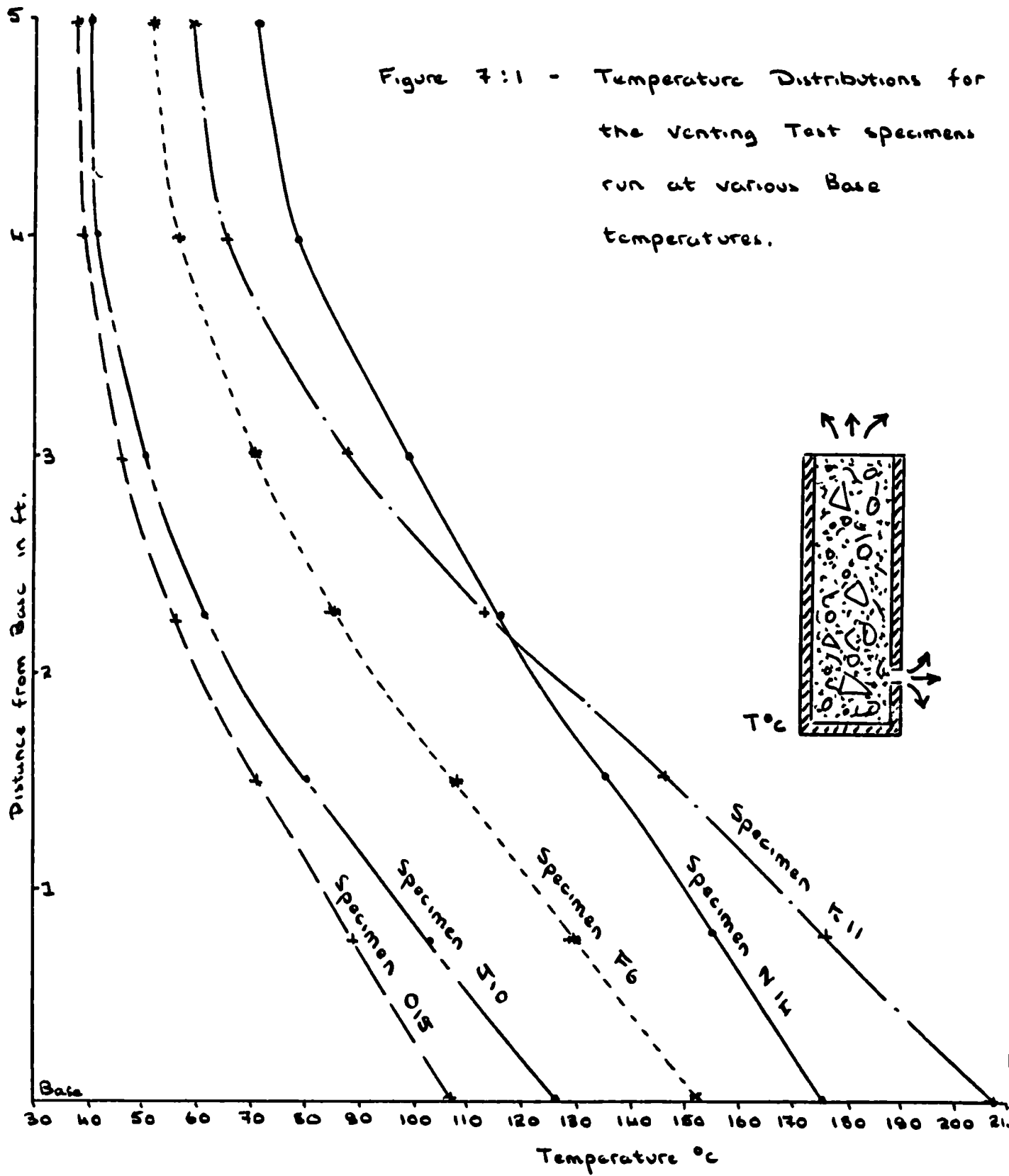
- Figure 7:1    -    Temperature Distributions for Venting  
Test Specimens run at various Base  
Temperatures.
  
- Figure 7:2    -    Temperature Distributions for Specimens  
F6, G7 and H8, run at a nominal base  
temperature of 150°C.
  
- Figure 7.3    -    Lvaporable water contents from Moisture  
Meter readings at various instrumentation  
positions against time of heating for  
Specimen J10.
  
- Figure 7:4    -    Phase Diagram for water in Specimen J10  
at the end of time of heating of 296  
days.
  
- Figure 7:5    -    Comparison of Lvaporable water distribu-  
tions obtained by the Gravimetric  
method and from the final moisture  
meter readings for Specimen J10.
  
- Figure 7 6    -    Lvaporable water Distributions at  
various ages of heating for Specimen J10.
  
- Figure 7.7    -    Total water content distributions  
for Specimens vented at the start of  
heating after 25 days' heating.
  
- Figure 7:8    -    Total water content distributions for  
specimens vented at the start of  
heating after 50 days' heating.
  
- Figure 7:9    -    Total water content distributions  
for Specimens F6, J10 and O15 after  
100 days' heating.
  
- Figure 7:10   -    Total water content distributions for  
Specimens F6, J10, and O15 after 150  
days' heating.
  
- Figure 7 11   -    Final water distributions for specimens  
vented at start of heating, determined  
by Gravimetric measurement at the  
end of heating.
  
- Figure 7:12   -    Graph of Weight Loss against time of  
heating for Specimens tested at various  
base temperatures and vented at the  
start of heating.

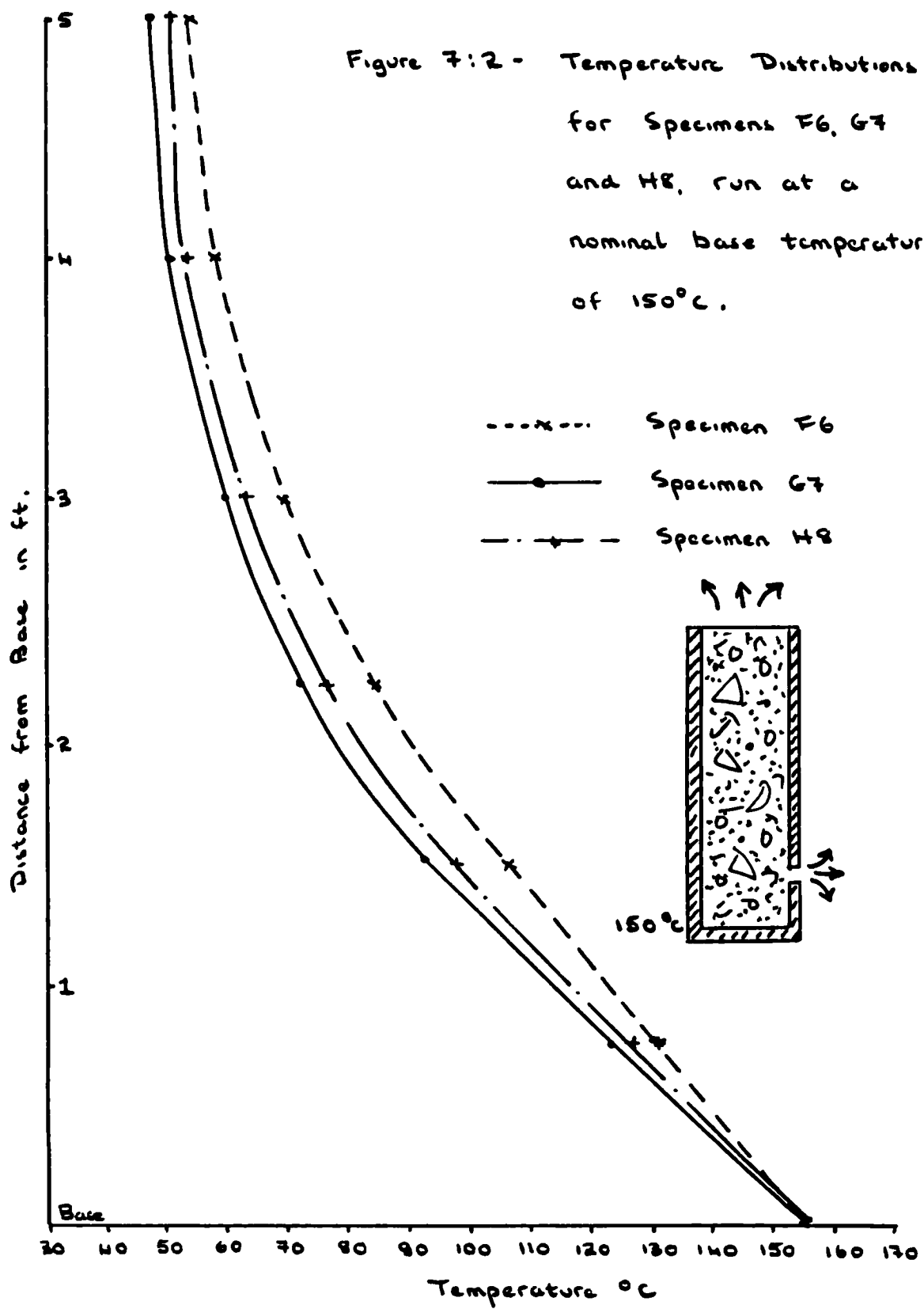
- Figure 7:13 - Gauge Pore Pressures at various instrumentation positions against time of heating for specimen J10.
- Figure 7:14 - Gauge Pore Pressure Distributions at various times of heating for Specimen J10.
- Figure 7:15 - Gauge Pore Pressure distributions for specimens vented at the start of heating, after 25 days of heating.
- Figure 7 16 - Gauge Pore Pressure Distributions for specimens vented at the start of heating after 50 days of heating.
- Figure 7.17 - Gauge Pore Pressure Distributions for specimens vented at the start of heating after 100 days of heating.
- Figure 7:18 - Gauge Pore Pressure Distributions for specimens vented at the start of heating after 150 days of heating.
- Figure 7 19 - Gauge Pore Pressure distributions for specimens vented at the start of heating at the end of their heating period.
- Figure 7.20 - Total water content distributions for Specimens F6, G7, and H8 after 50 days of heating.
- Figure 7:22 - Total water content distributions for specimens F6, G7 and H8 after 100 days of heating.
- Figure 7:23 - Total water content distributions for Specimens F6, G7 and H8 after 163 days of heating, determined by Gravimetric measurements.
- Figure 7:24 - Graph of Weight loss against time of heating for venting specimens tested at the same base temperature and vented at different times of heating.
- Figure 7:25 - Gauge pore pressure distributions for Specimens F6, G7 and H8, vented at various times of heating, after 25 days of heating.
- Figure 7:26 - Gauge Pore Pressure distributions for Specimens F6, G7 and H8 after 50 days of heating.

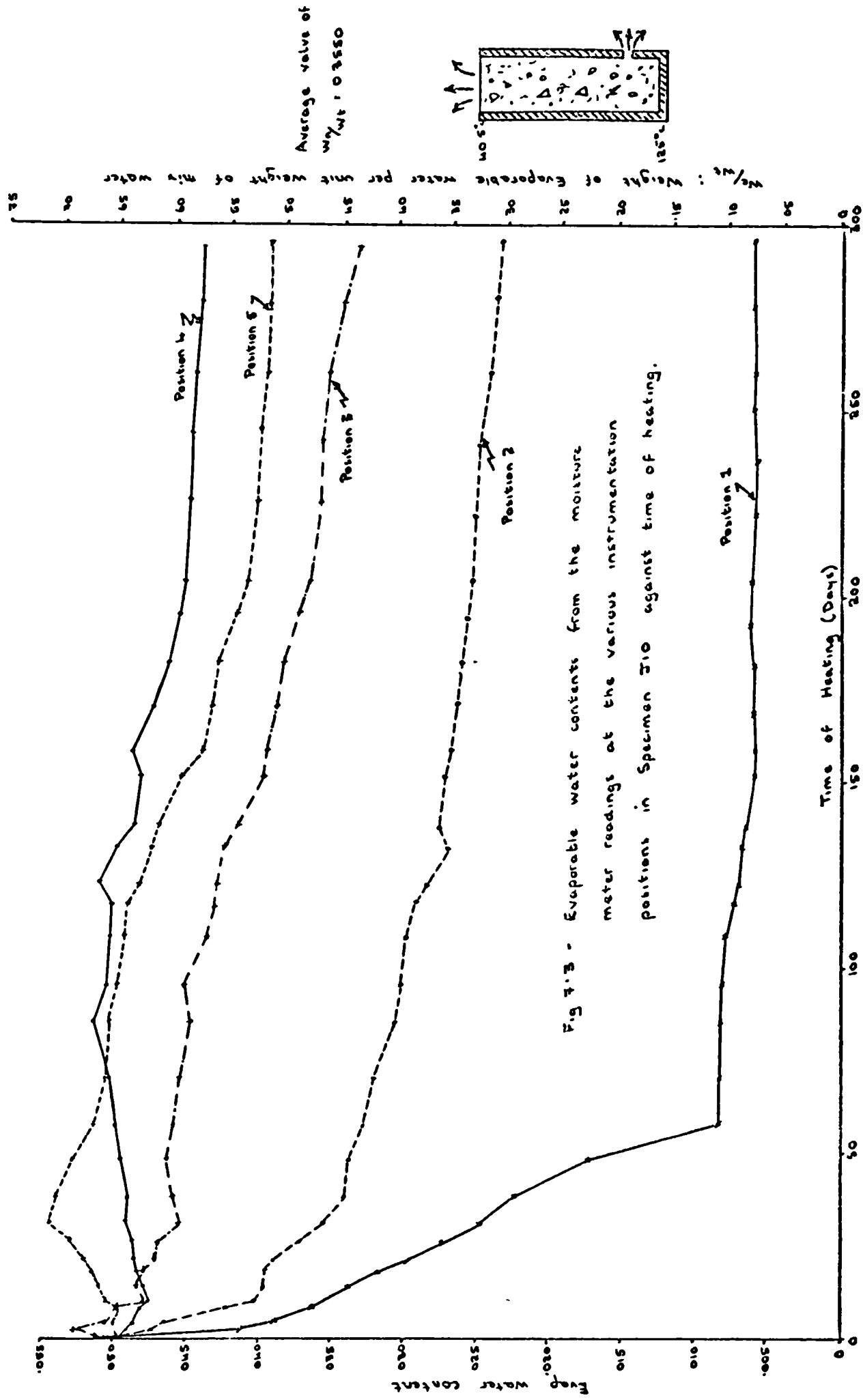


- Figure 7:27 - Gauge Pore Pressure Distributions for specimens F6, G7 and H8 after 100 days of heating.
- Figure 7:28 - Gauge Pore Pressure distributions for specimens F6, G7 and H8 after 163 days of heating.
- Figure 7.29 - Comparison of the temperature gradients applied to Specimens A1 and O15, both with a nominal base temperature of  $105^{\circ}\text{C}$ .
- Figure 7:30 - Comparison of the total water content distributions of Specimens A1 and O15 at various times of heating, both with a nominal base temperature of  $105^{\circ}\text{C}$ .
- Figure 7.31 - Comparison of the Gauge Pore Pressure distributions in Specimens A1 and O15, at various times of heating, both with a nominal base temperature of  $105^{\circ}\text{C}$ .
- Figure 7.32 - Comparison of the temperature gradients applied to Specimens B2 and J10, both with a nominal base temperature of  $125^{\circ}\text{C}$ .
- Figure 7.33 - Comparison of the total water content distributions of specimens B2 and J10 at various times of heating, both with a nominal base temperature of  $125^{\circ}\text{C}$ .
- Figure 7:34 - Comparison of the Gauge Pore Pressure Distributions in Specimens B2 and J10 at various times of heating, both with a nominal base temperature of  $125^{\circ}\text{C}$ .
- Figure 7:35 - Comparison of the Temperature Gradients applied to specimens C3 and F6, both with a nominal base temperature of  $150^{\circ}\text{C}$ .
- Figure 7.36 - Comparison of the total water content distributions of specimens C3 and F6 at various times of heating, both with a nominal base temperature of  $150^{\circ}\text{C}$ .
- Figure 7.37 - Comparison of the Gauge Pore Pressure Distributions in Specimens C3 and F6 at various times of heating, both with a nominal base temperature of  $150^{\circ}\text{C}$ .
- Figure 7:38 - Comparison of the Temperature Gradients applied to Specimens D4 and N14, both with a nominal base temperature of  $175^{\circ}\text{C}$ .

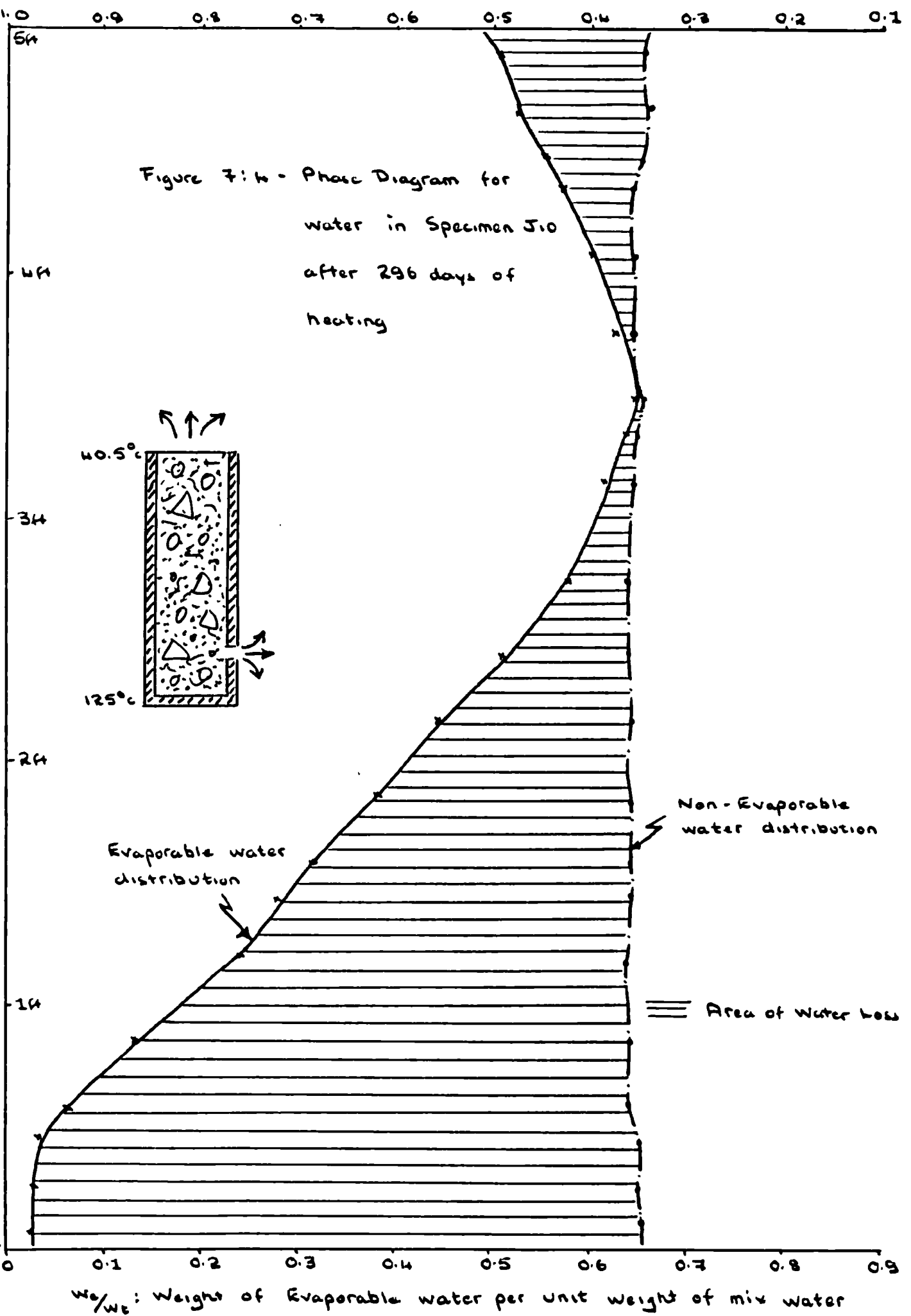
- Figure 7:39 - Comparison of the total water content distributions of specimens D4 and N14 at various times of heating, both with a nominal base temperature of  $175^{\circ}\text{C}$ .
- Figure 7:40 - Comparison of the Gauge Pore Pressure Distributions in Specimens D4 and N14 at various times of heating, both with a nominal base temperature of  $175^{\circ}\text{C}$ .
- Figure 7:41 - Comparison of the Temperature Gradients applied to Specimens E5 and K11, both with a nominal base temperature of  $200^{\circ}\text{C}$ .
- Figure 7:42 - Comparison of the total water content distributions of specimens E5 and K11 at various times of heating, both with a nominal base temperature of  $200^{\circ}\text{C}$ .
- Figure 7:43 - Comparison of the Gauge Pore Pressure distributions in specimens E5 and K11 at various times of heating, both with a nominal base temperature of  $200^{\circ}\text{C}$ .







$w_n/w_t$  : Weight of non-evaporable water per unit weight of mix water



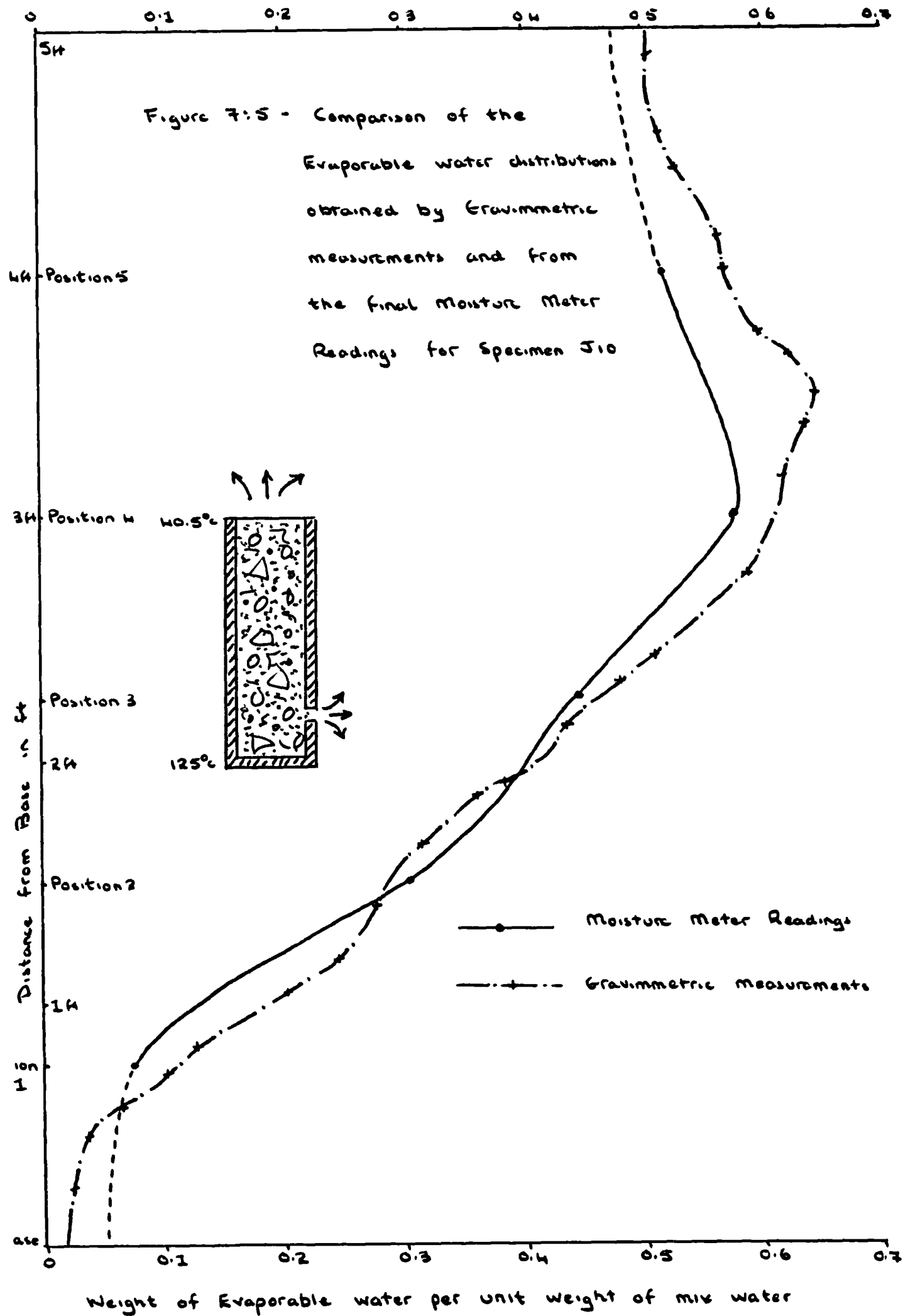
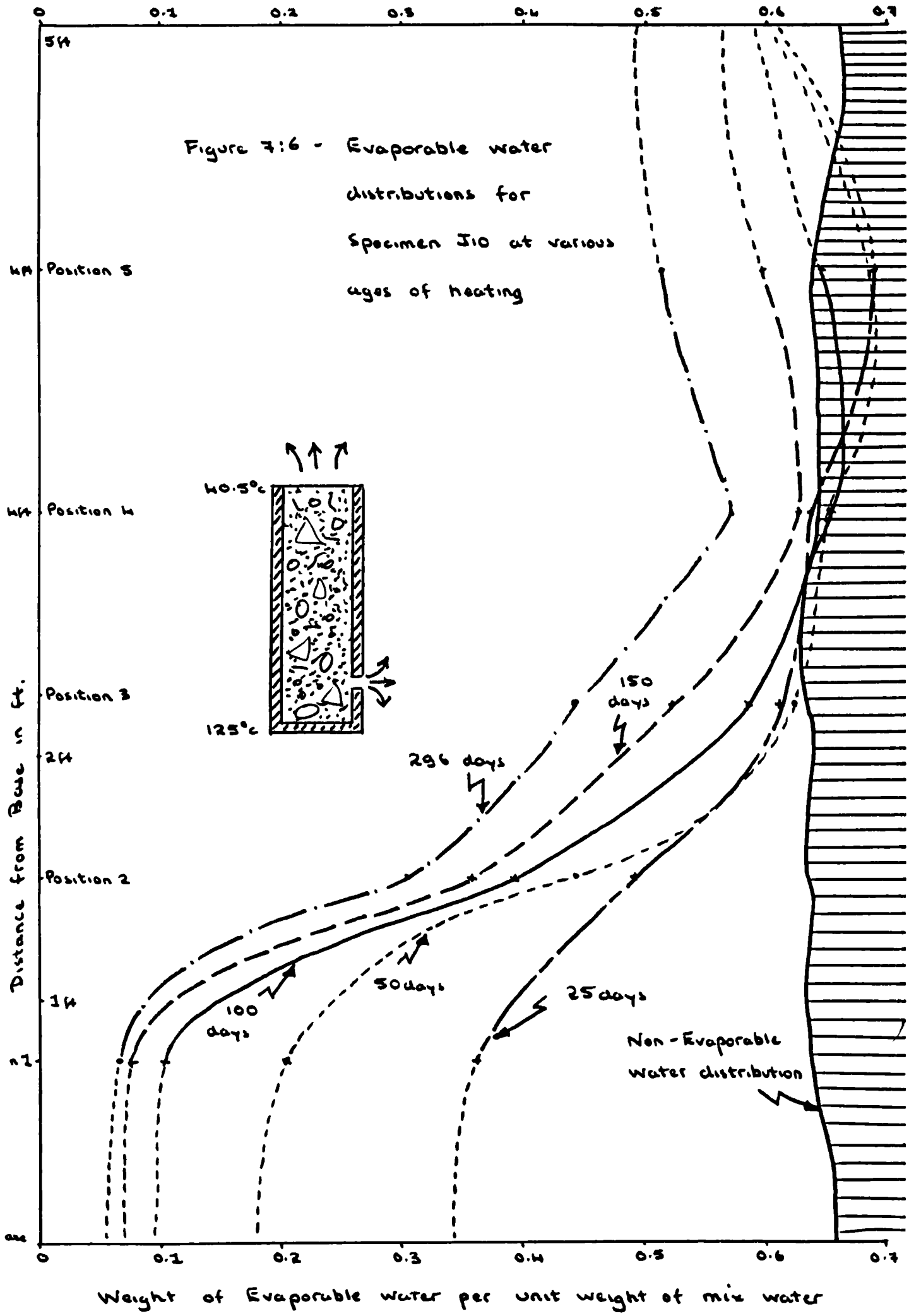
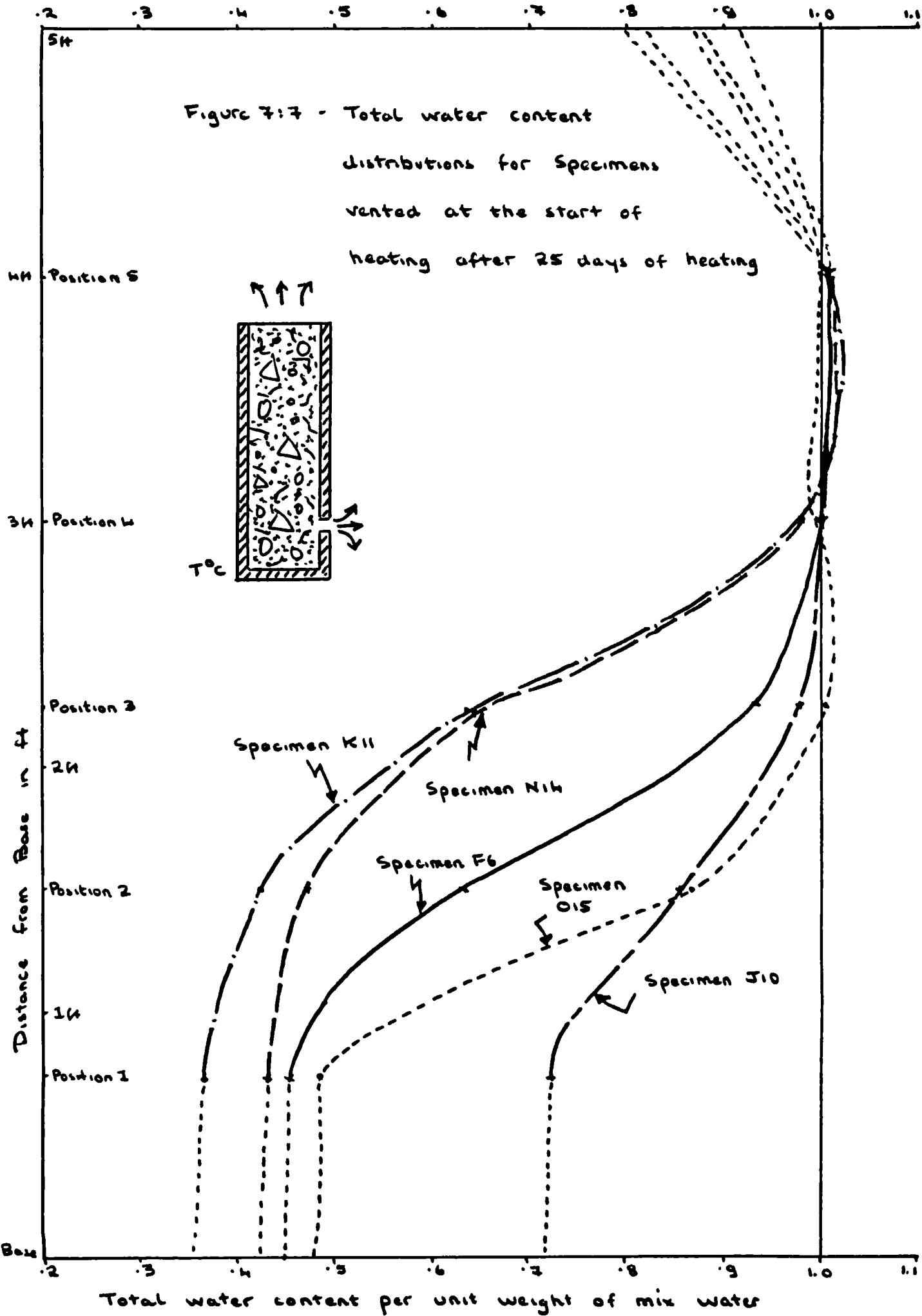


Figure 7:6 - Evaporable water distributions for Specimen J10 at various ages of heating







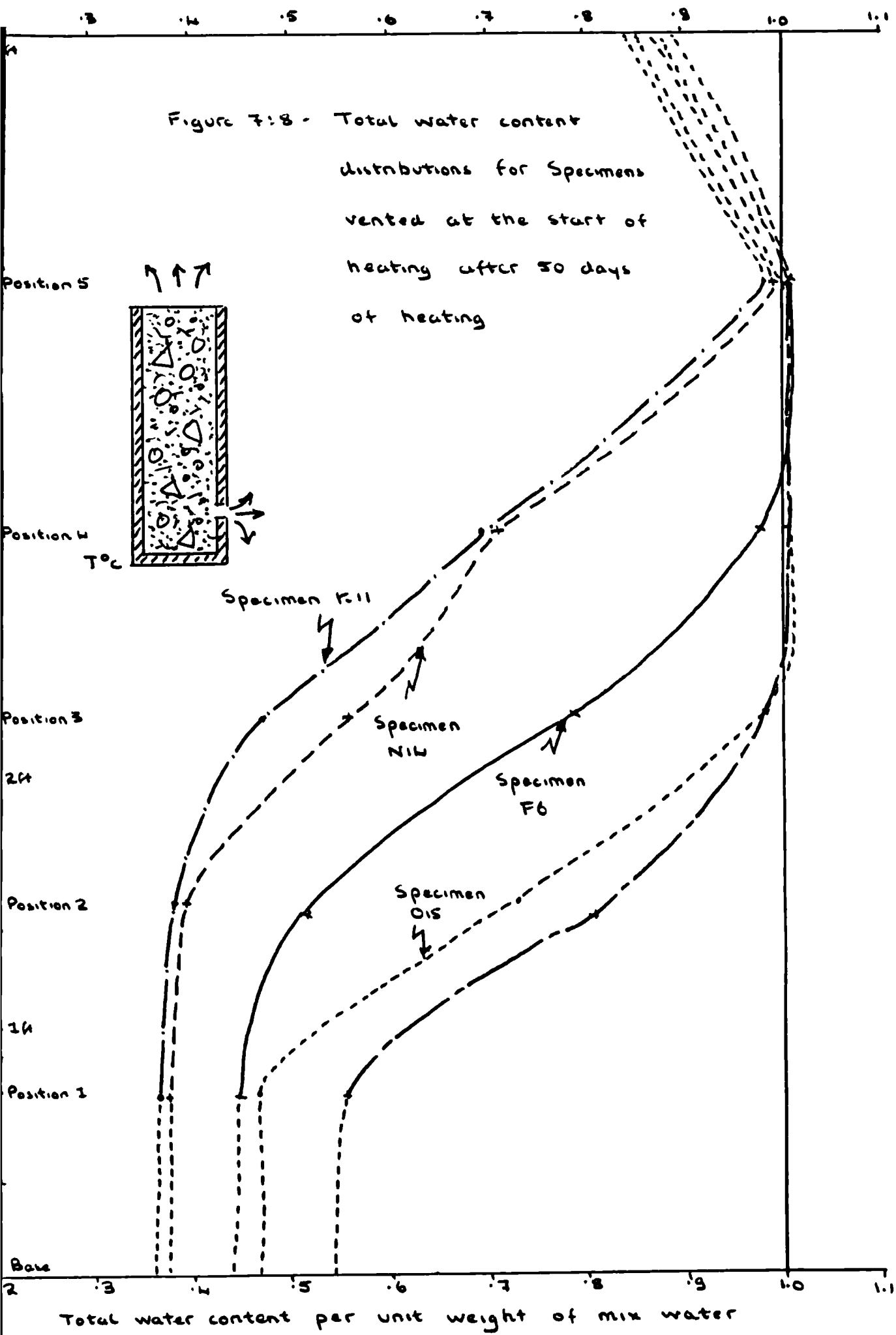


Figure 7:9 - Total Water Content  
Distributions for Specimens  
F6, J10 and O15 after  
100 days of heating

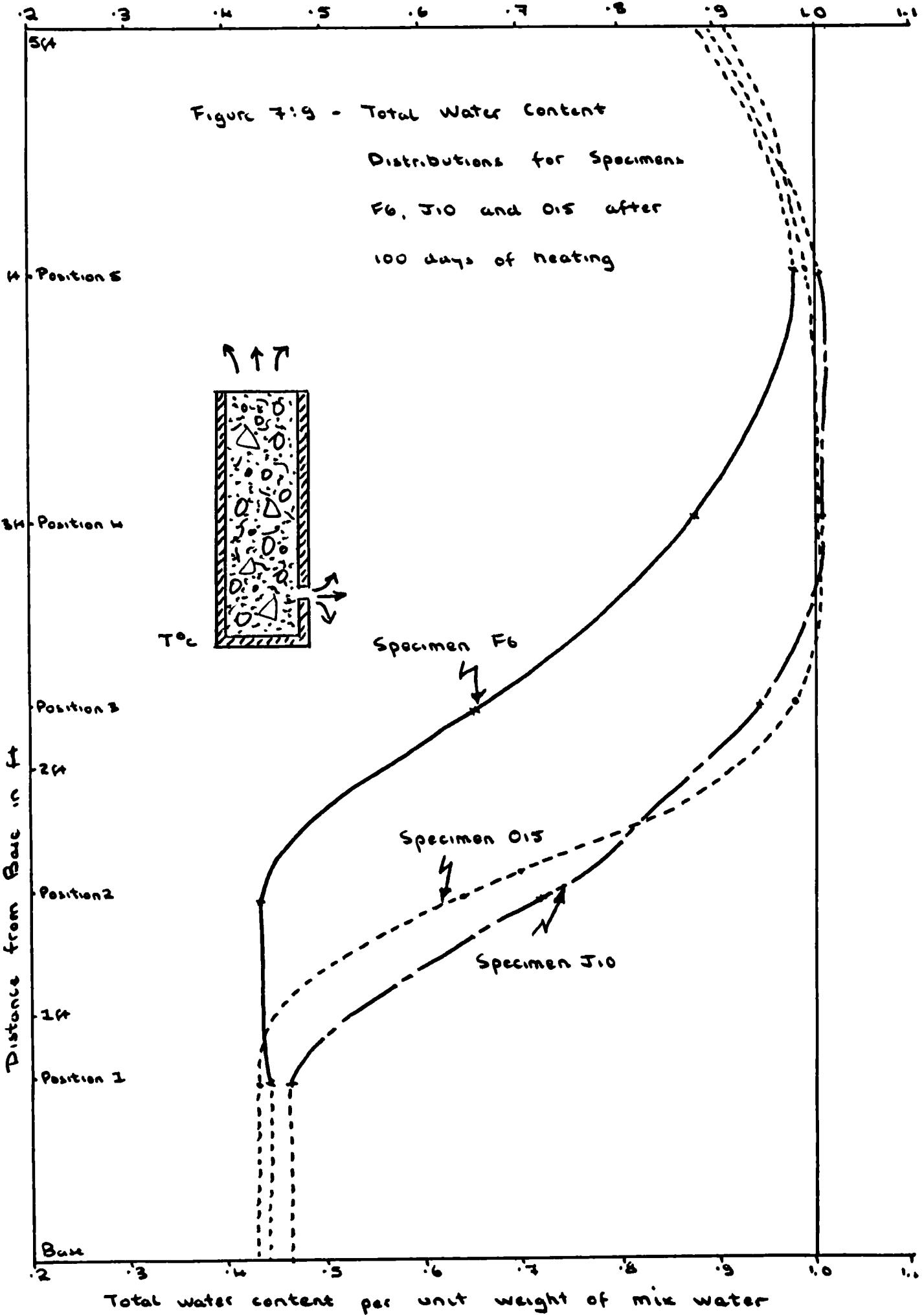
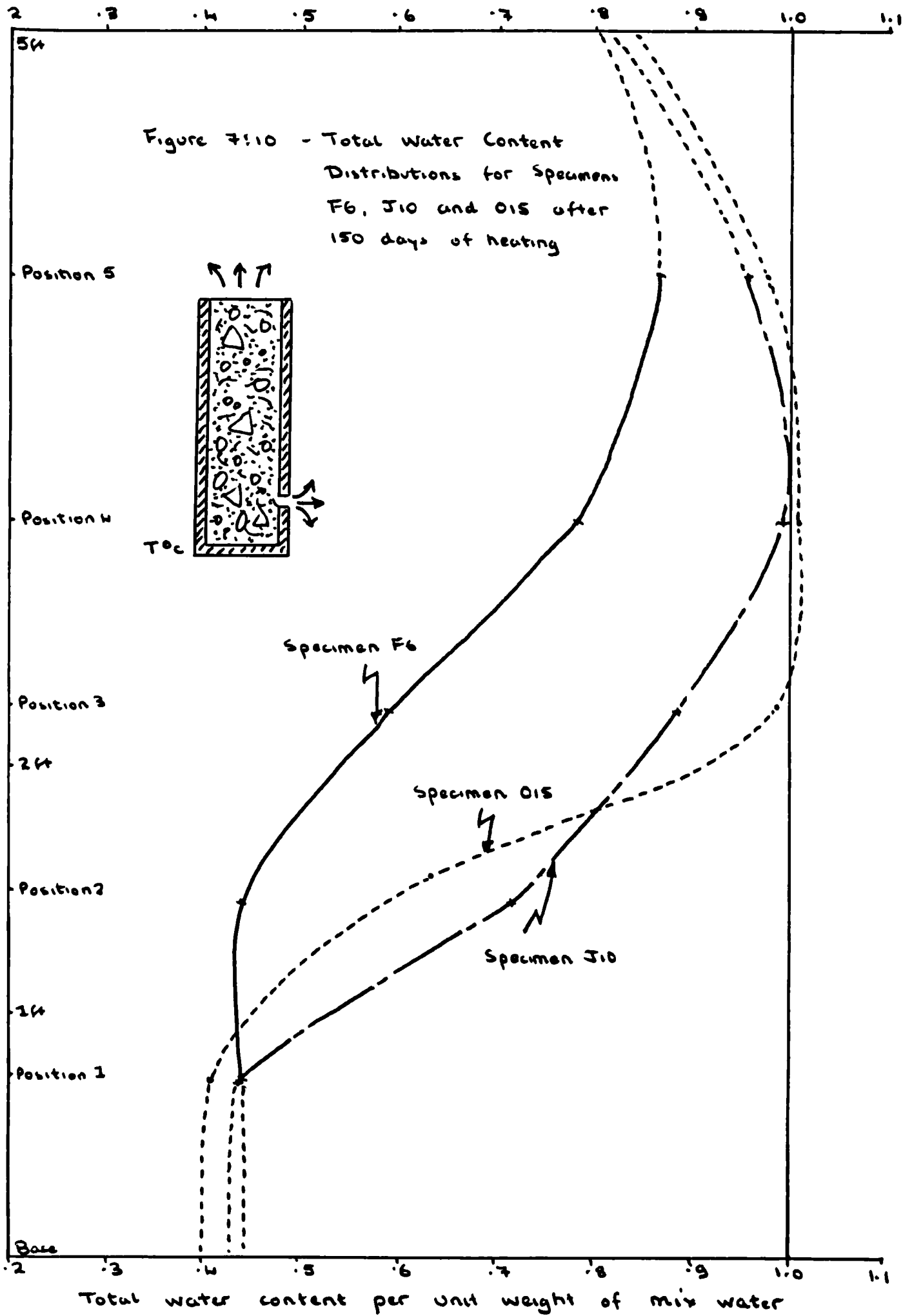
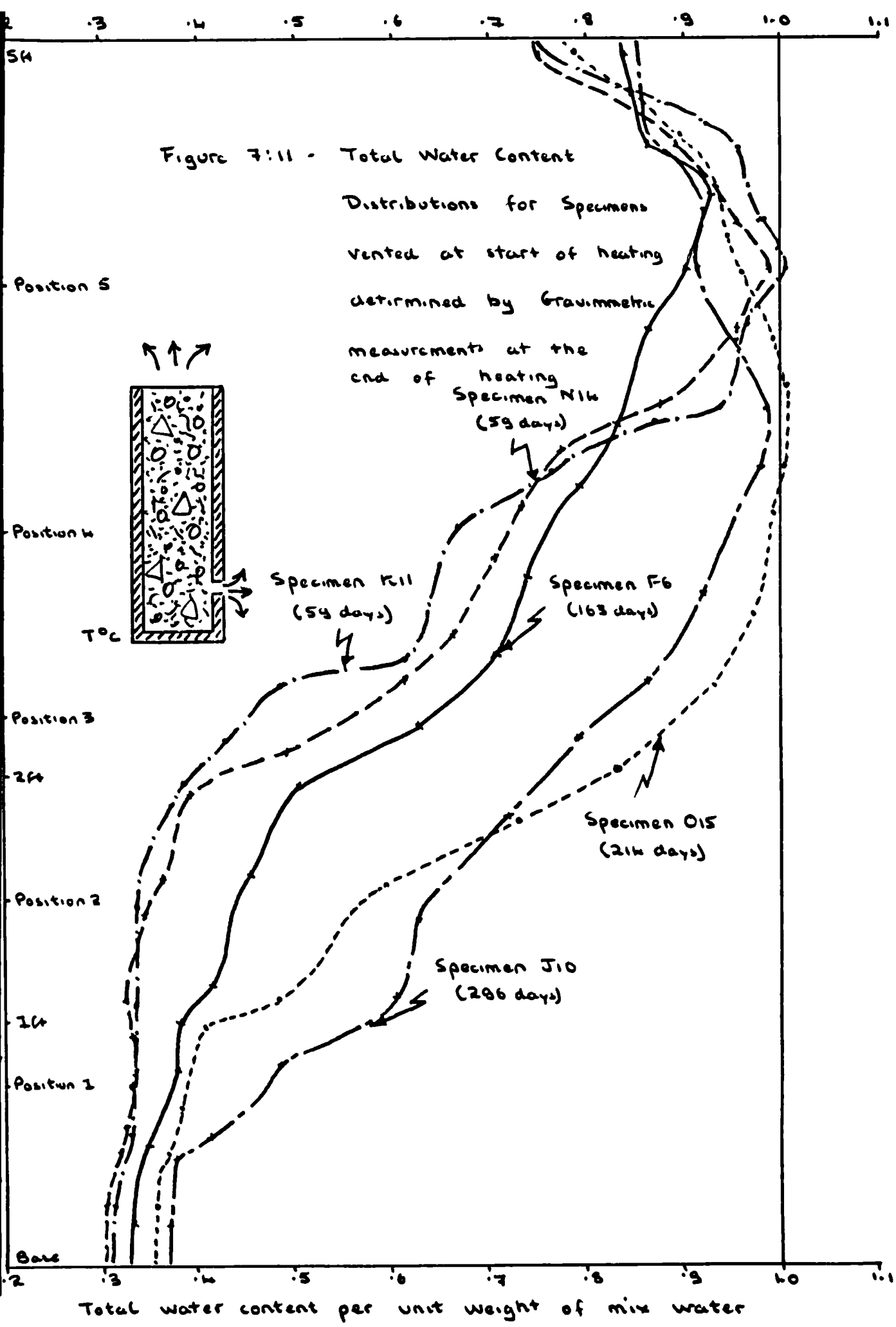


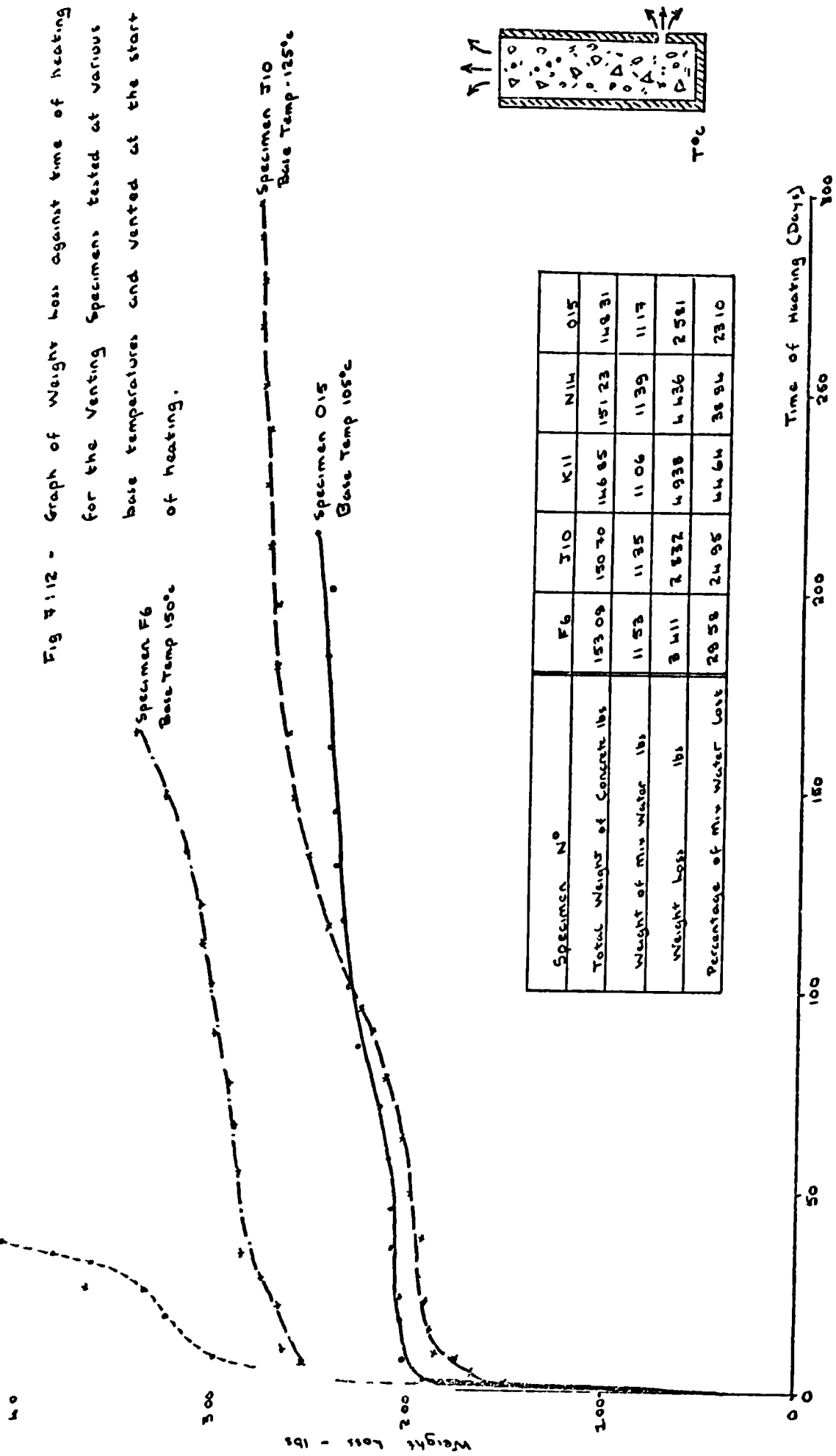
Figure 7:10 - Total Water Content  
Distributions for Specimens  
F6, J10 and O15 after  
150 days of heating





Base Temp - 200°C

Specimen N14  
Base Temp - 175°C



Specimen No	F6	F10	N14	O15
Total Weight of Concrete lbs	153.09	150.70	146.85	151.23
Weight of mix water lbs	11.53	11.35	11.06	11.39
Weight loss lbs	8.41	2.83	4.93	4.43
Percentage of mix water lost	29.58	24.95	44.64	38.94

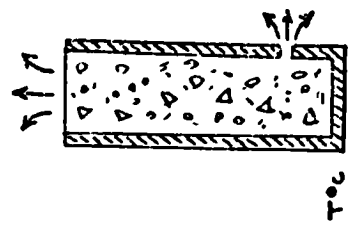


Fig 7:12 - Graph of Weight loss against time of heating for the Venting Specimens tested at various base temperatures and vented at the start of heating.

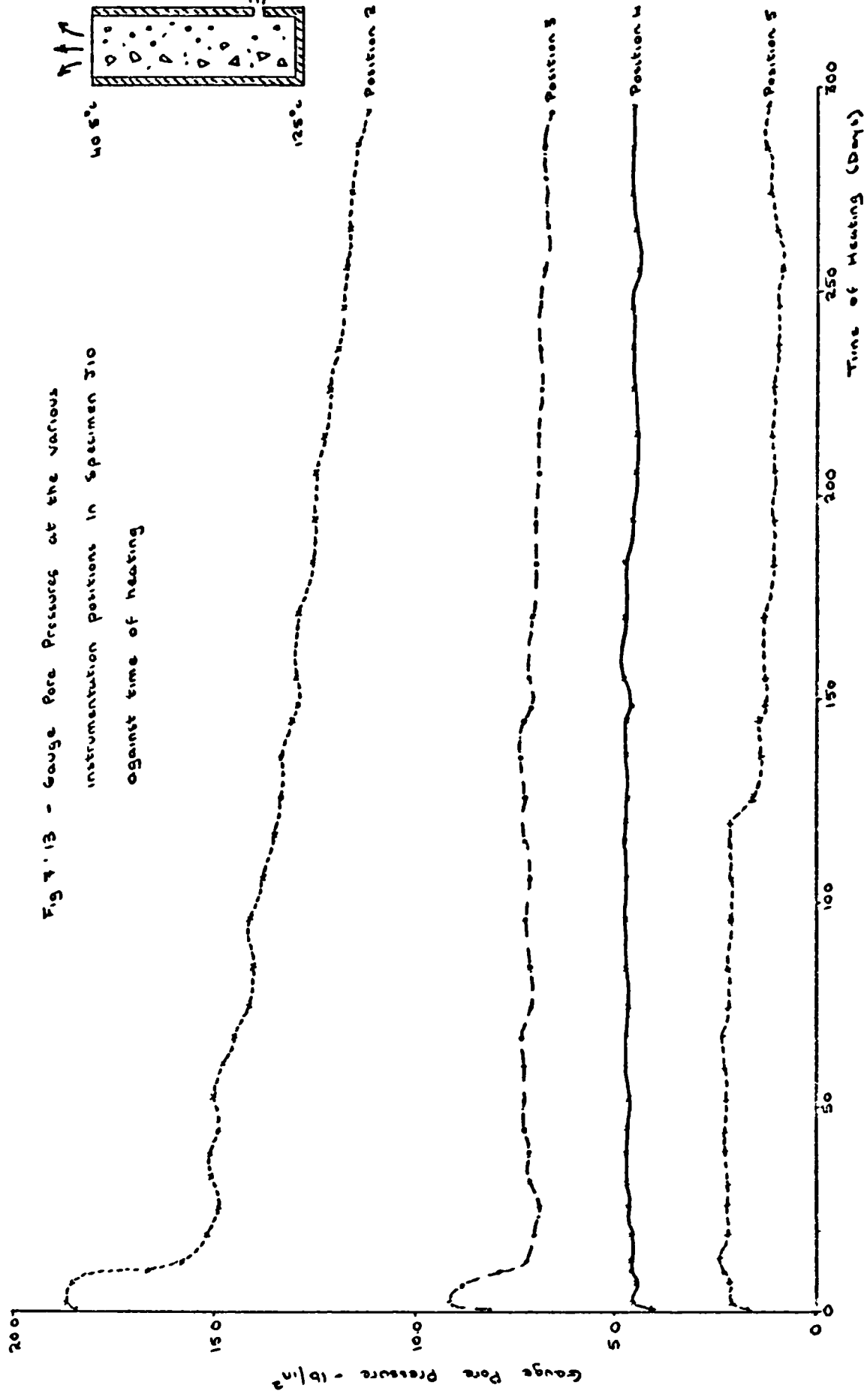
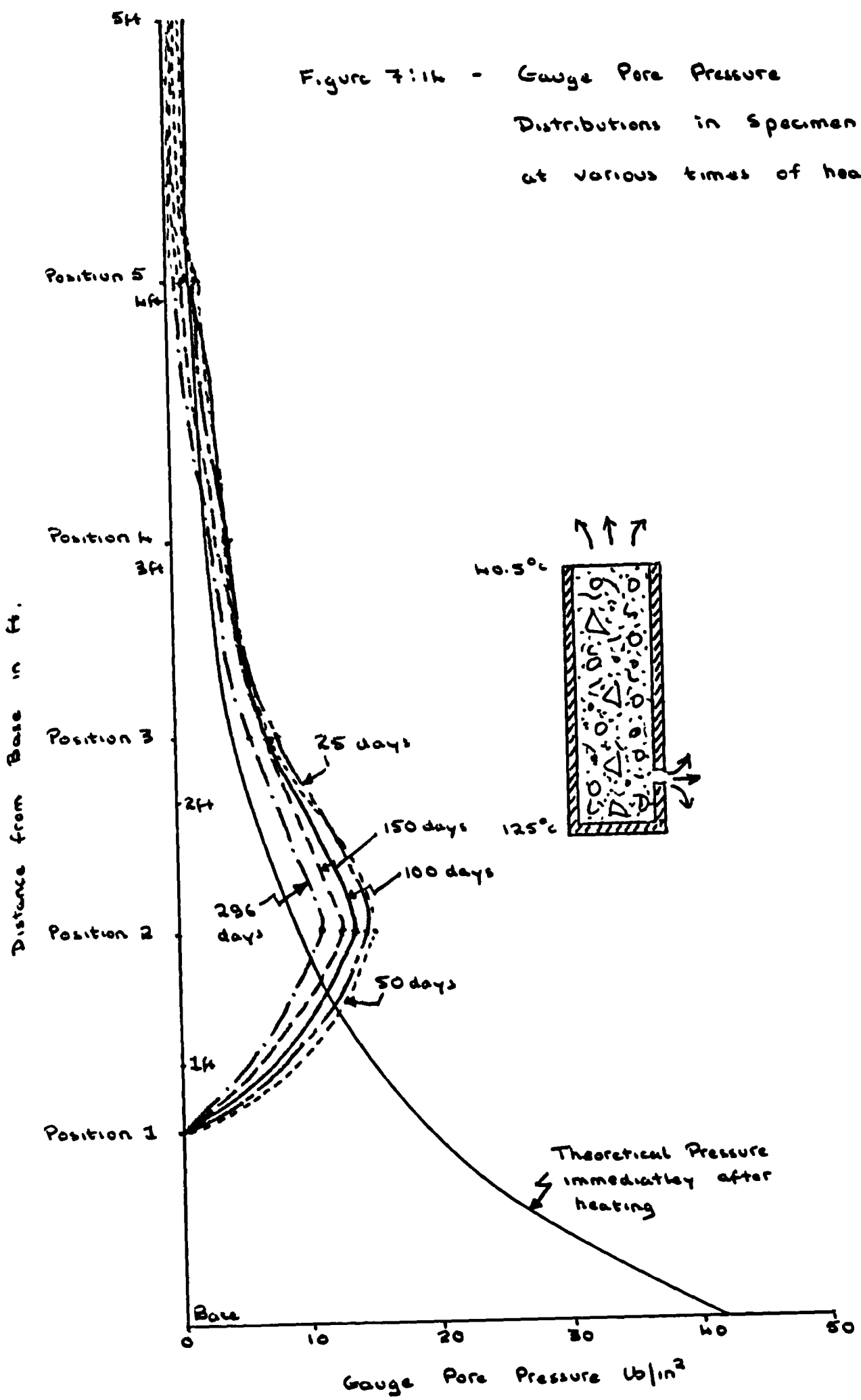
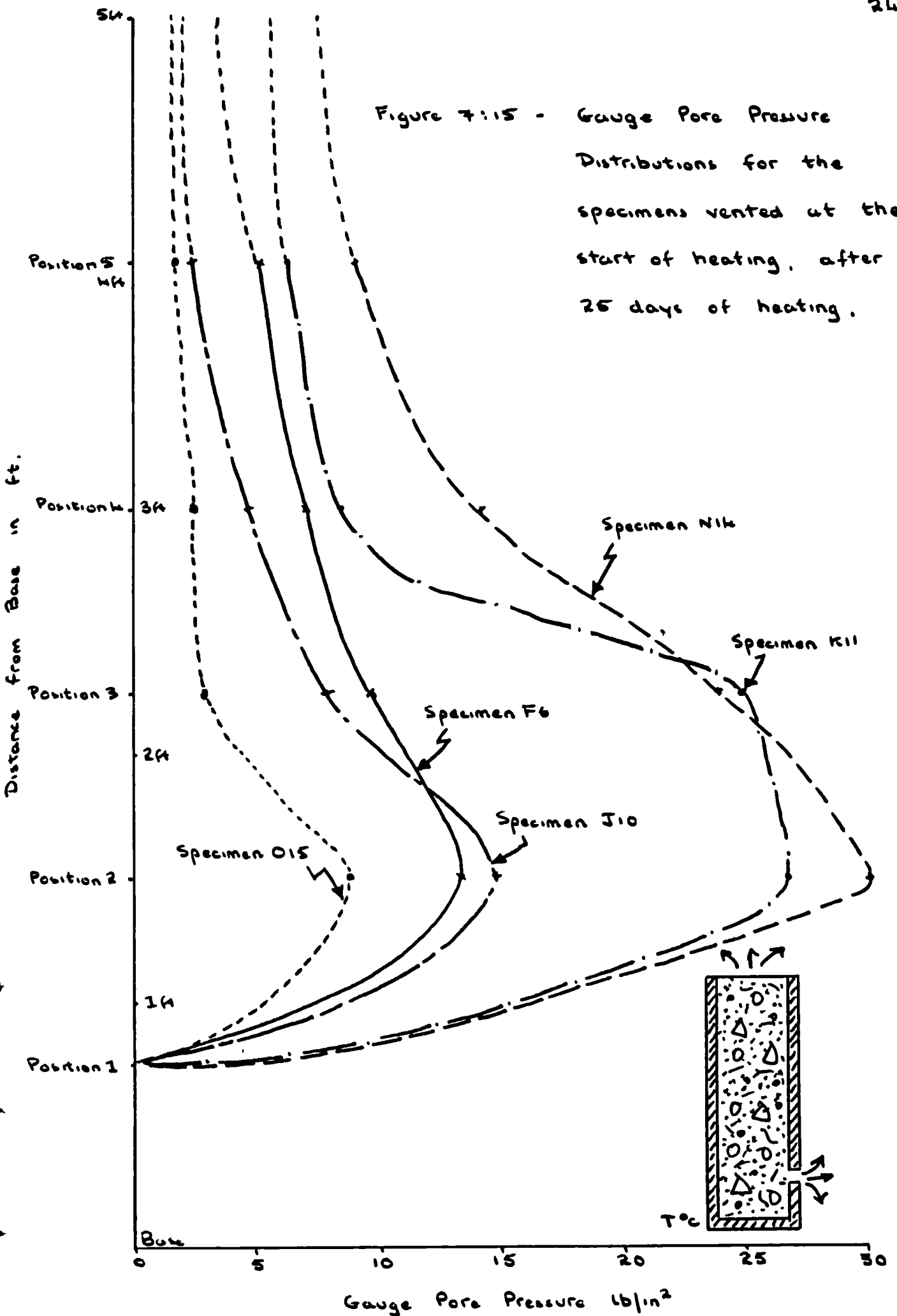


Figure 7:16 - Gauge Pore Pressure  
Distributions in Specimen J10  
at various times of heating.







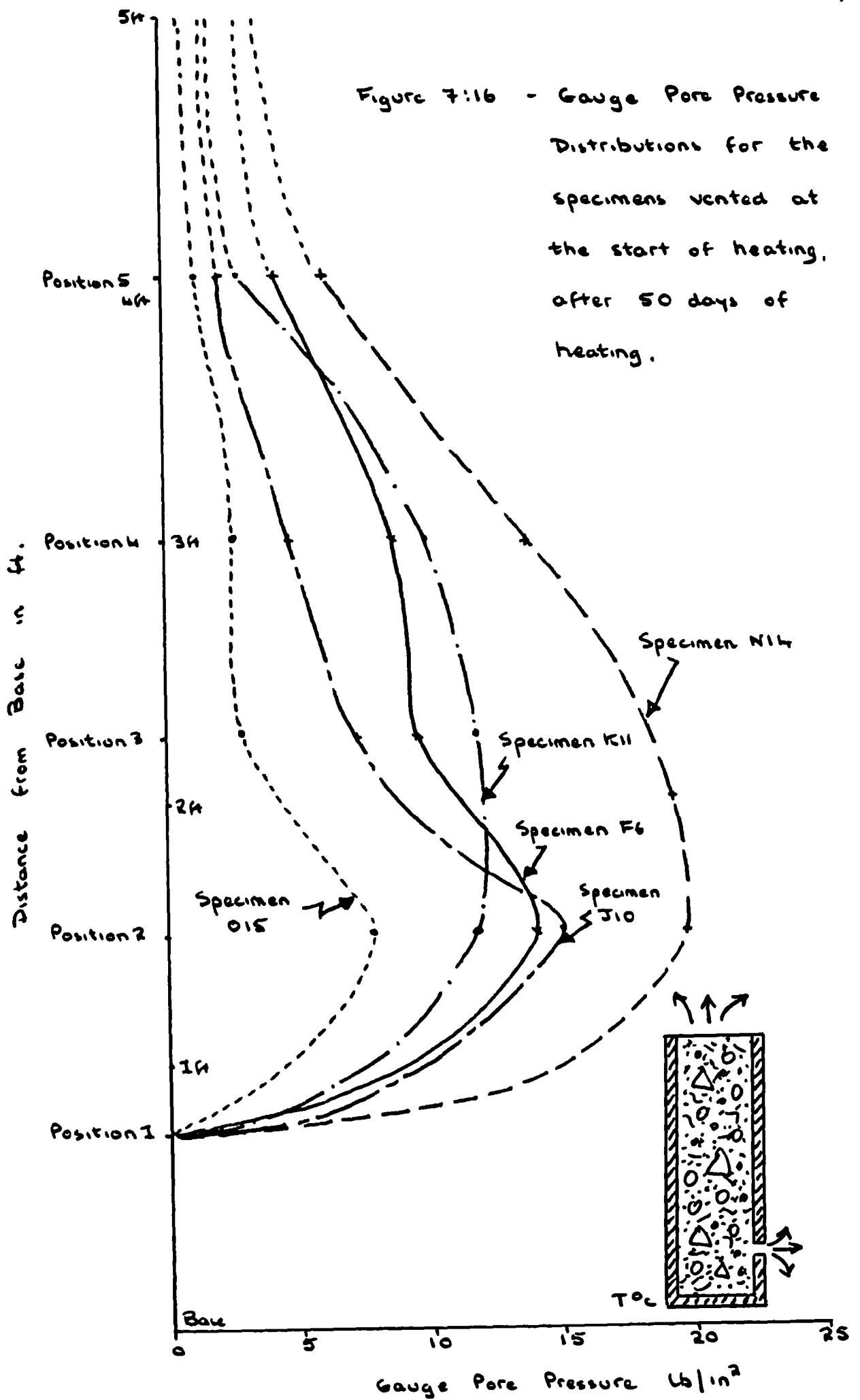
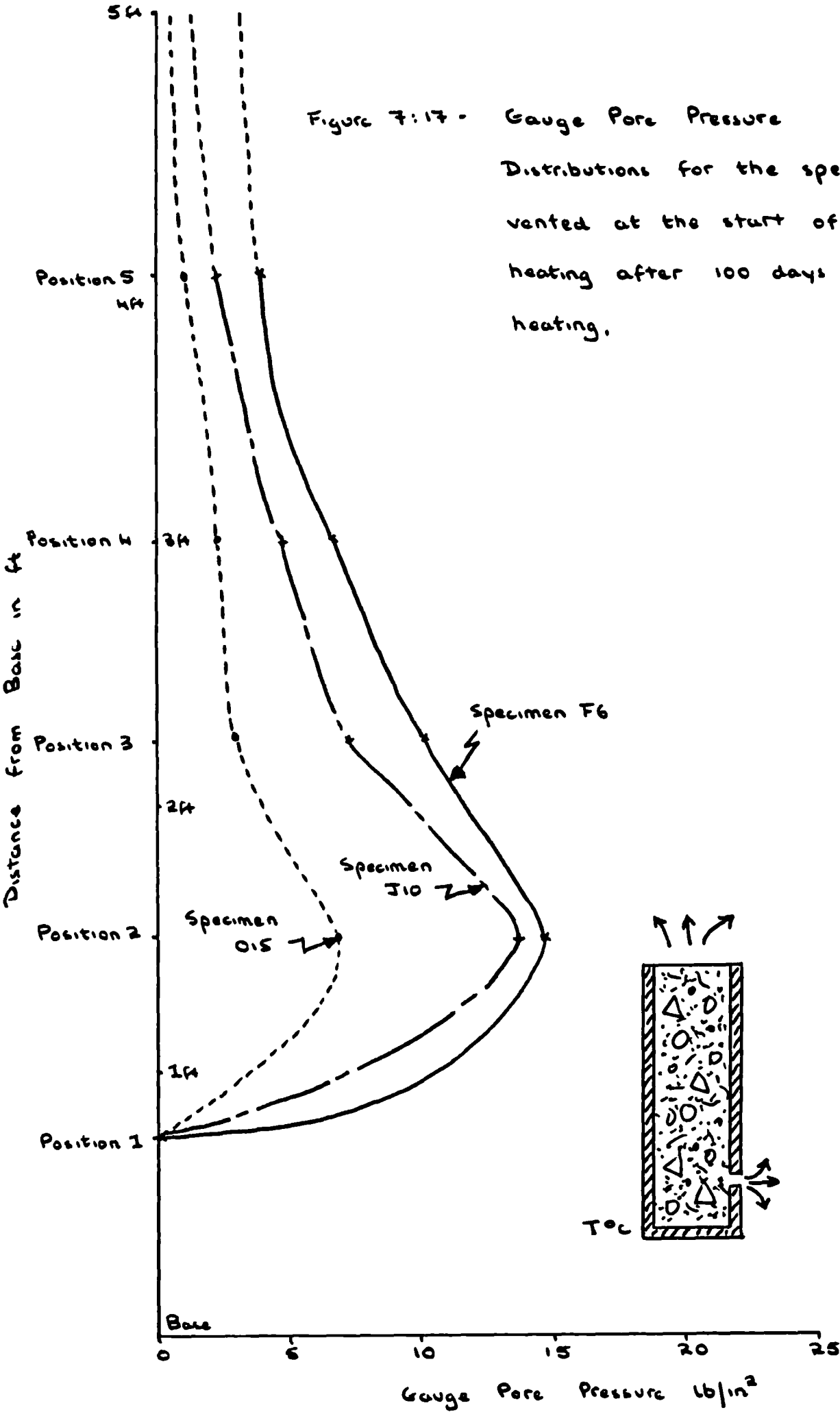


Figure 7:17 - Gauge Pore Pressure  
Distributions for the specimens  
vented at the start of  
heating after 100 days of  
heating.



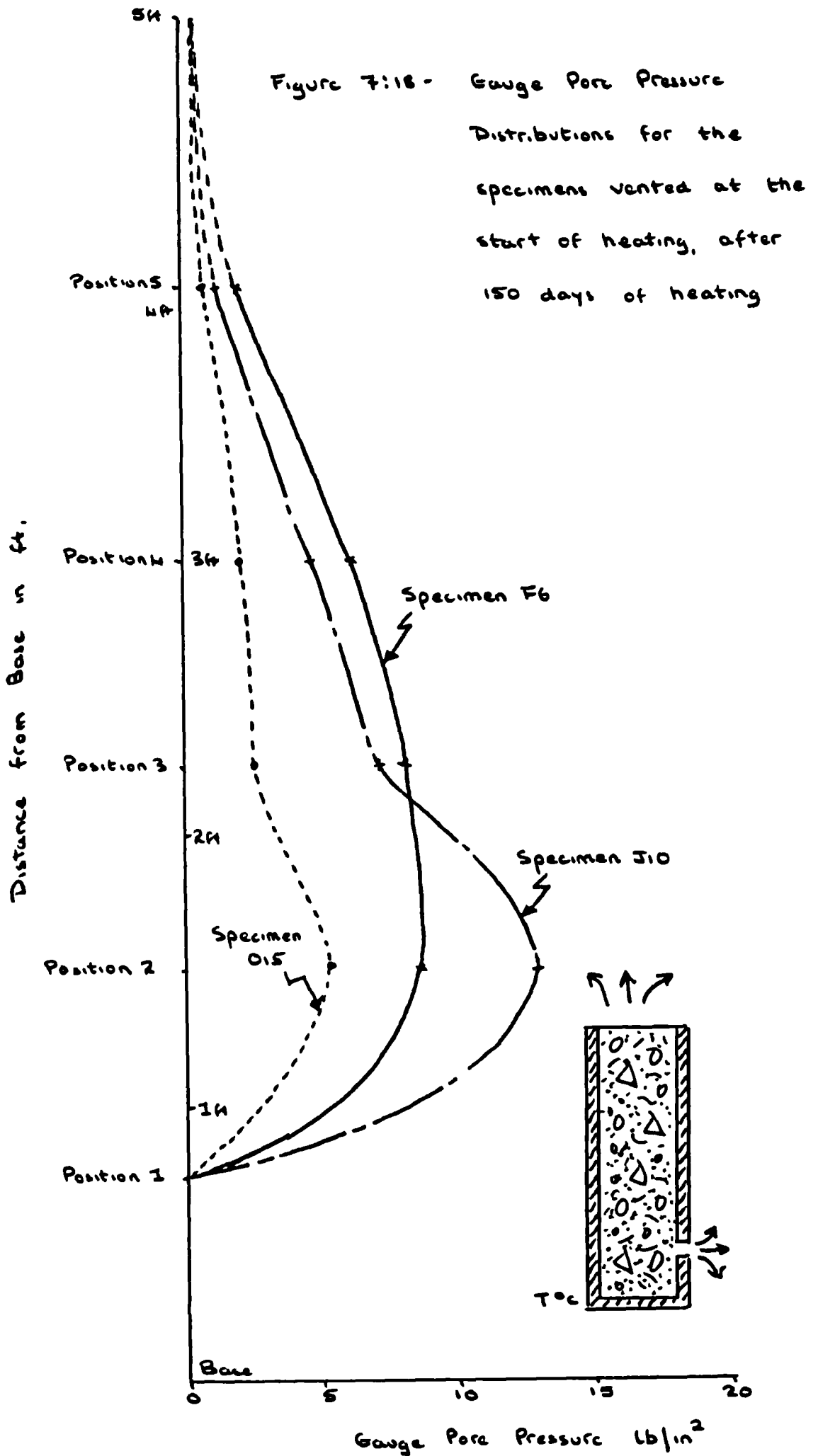
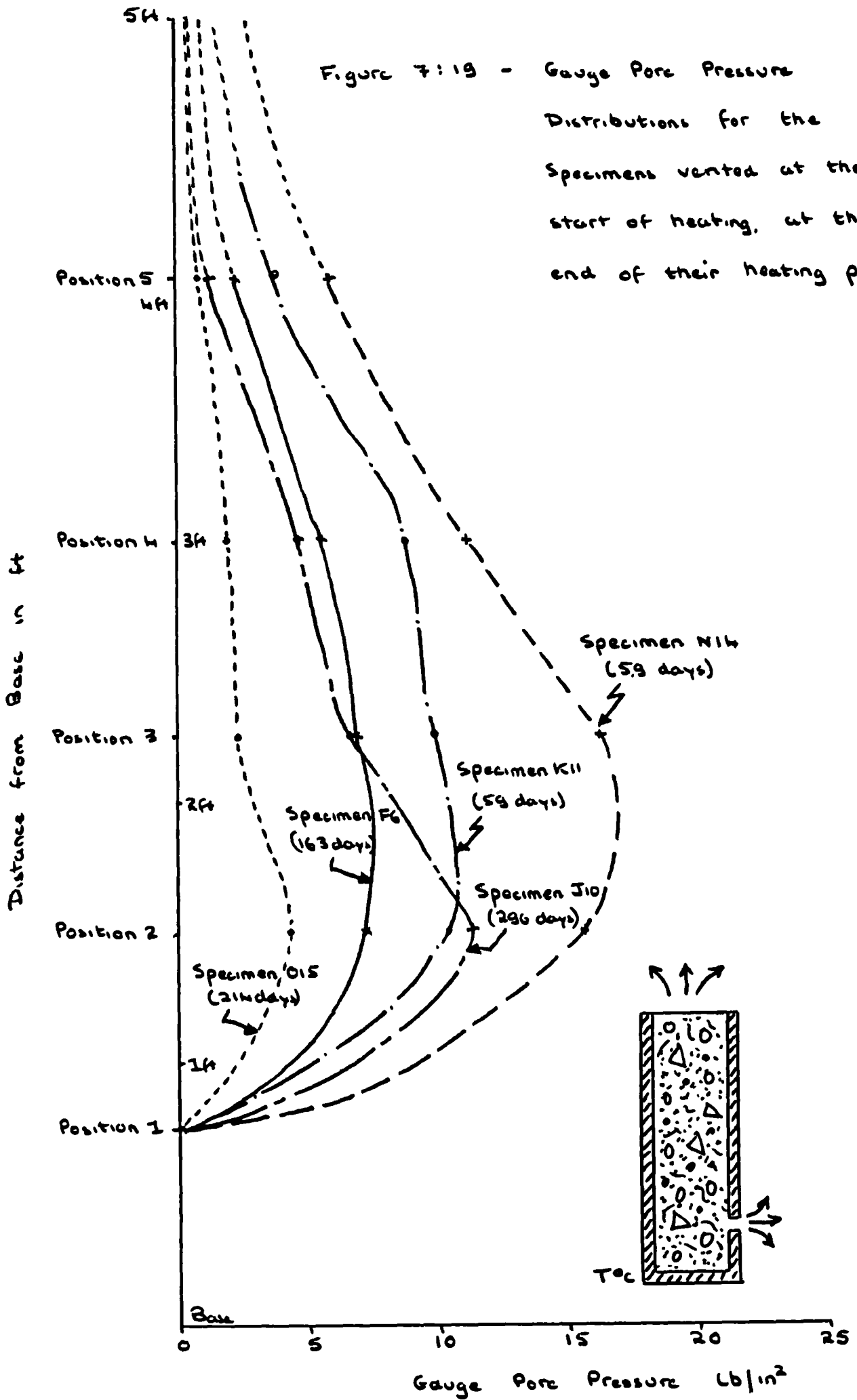
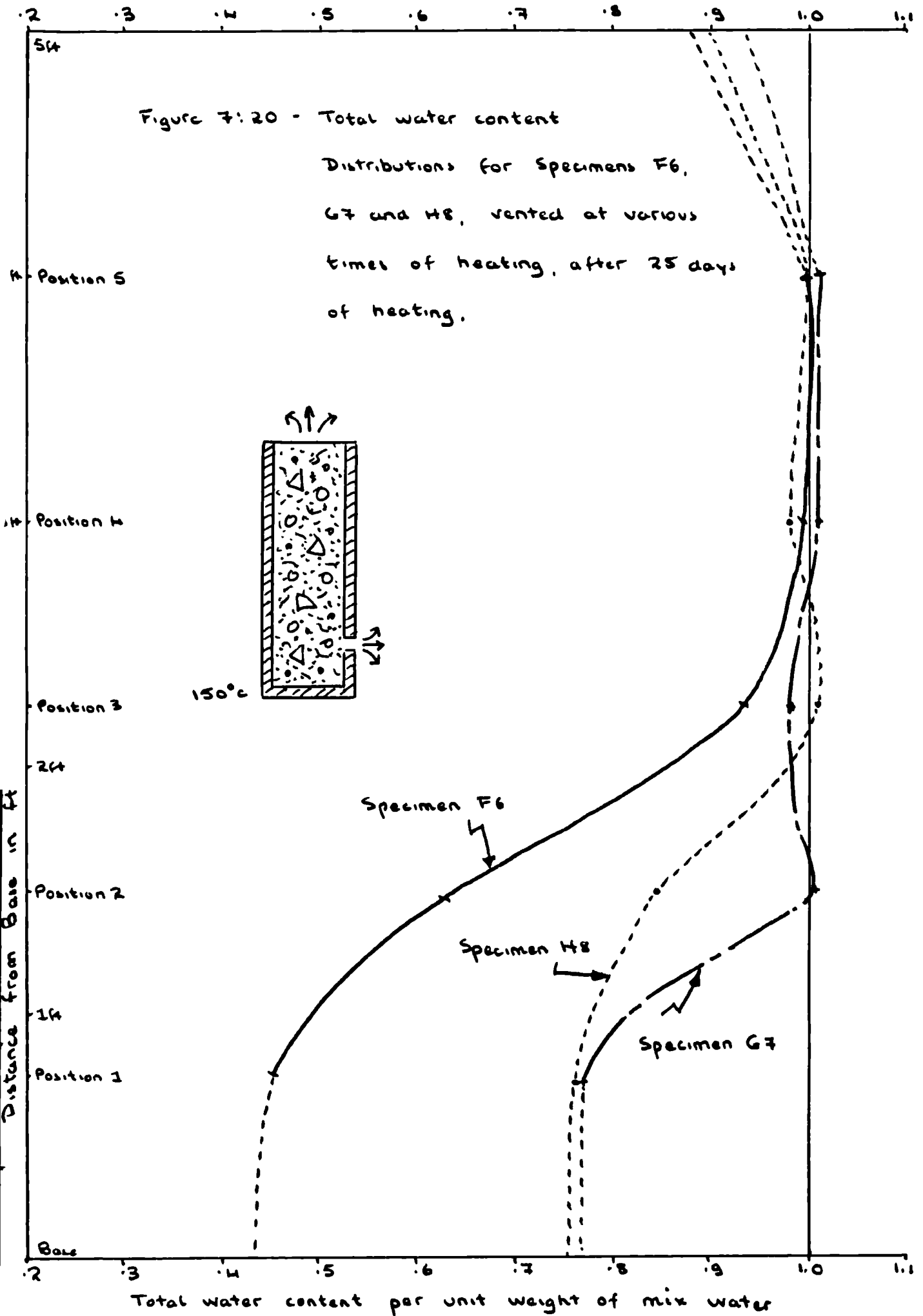
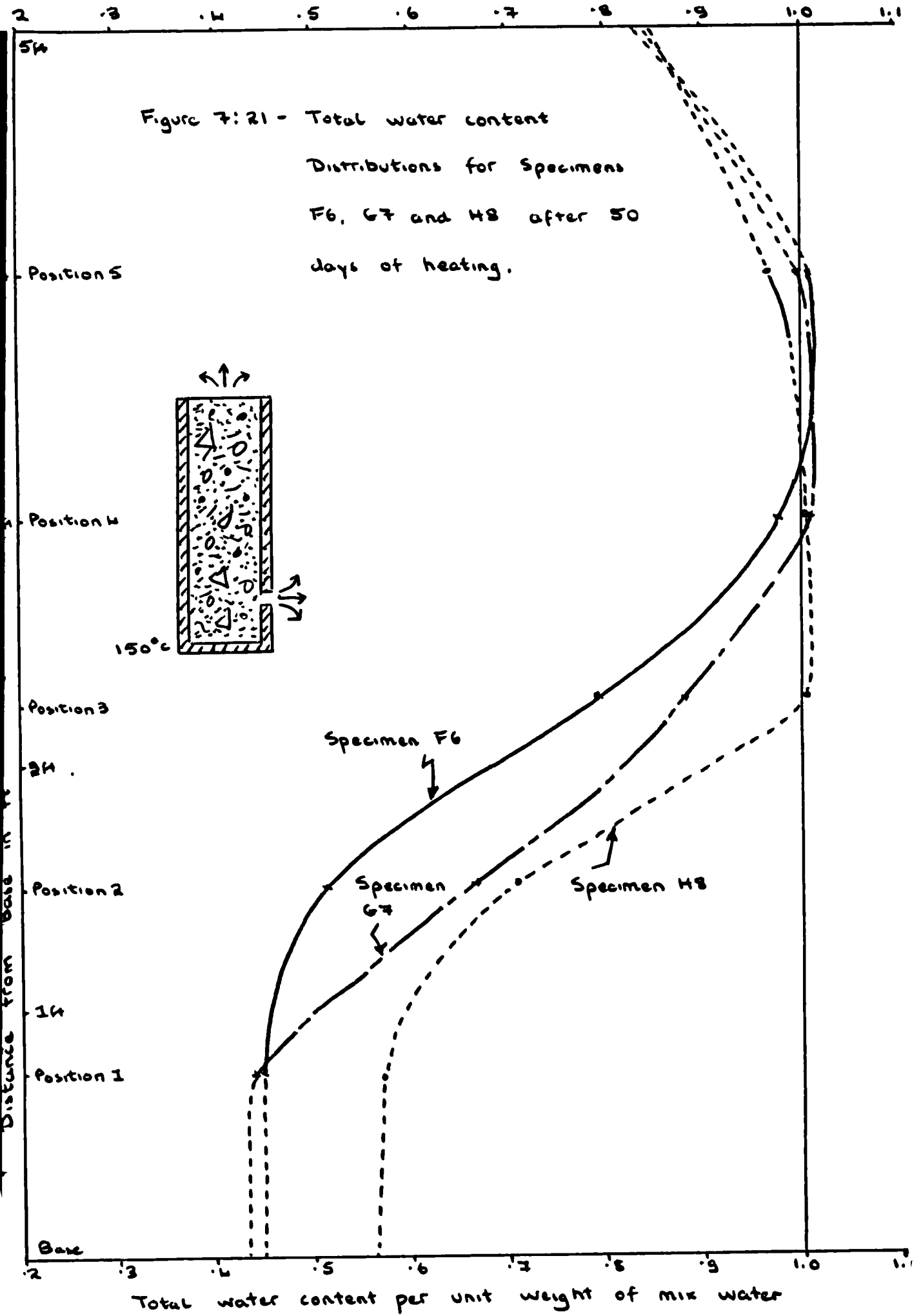
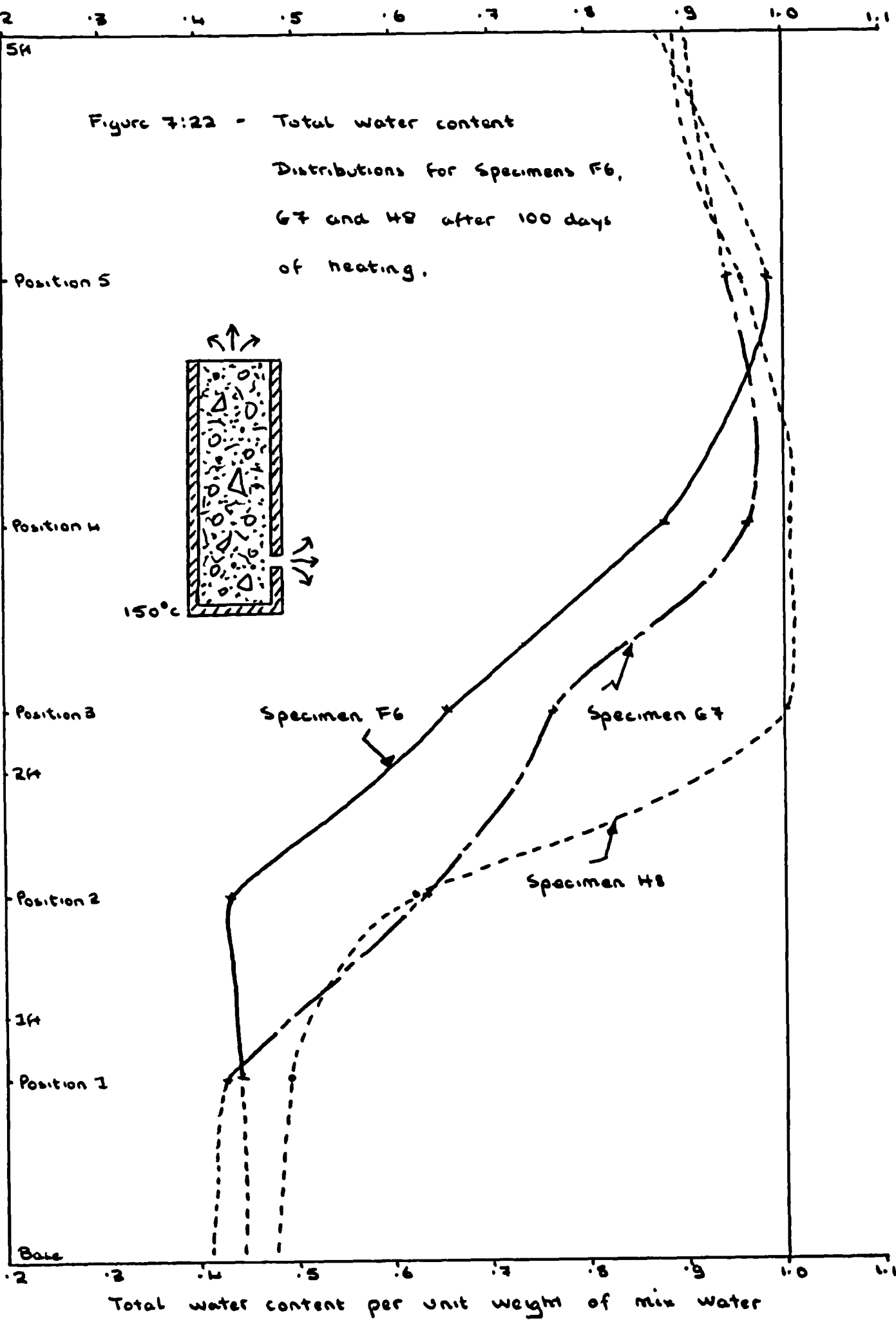


Figure 7:19 - Gauge Pore Pressure  
Distributions for the  
Specimens vented at the  
start of heating, at the  
end of their heating period.

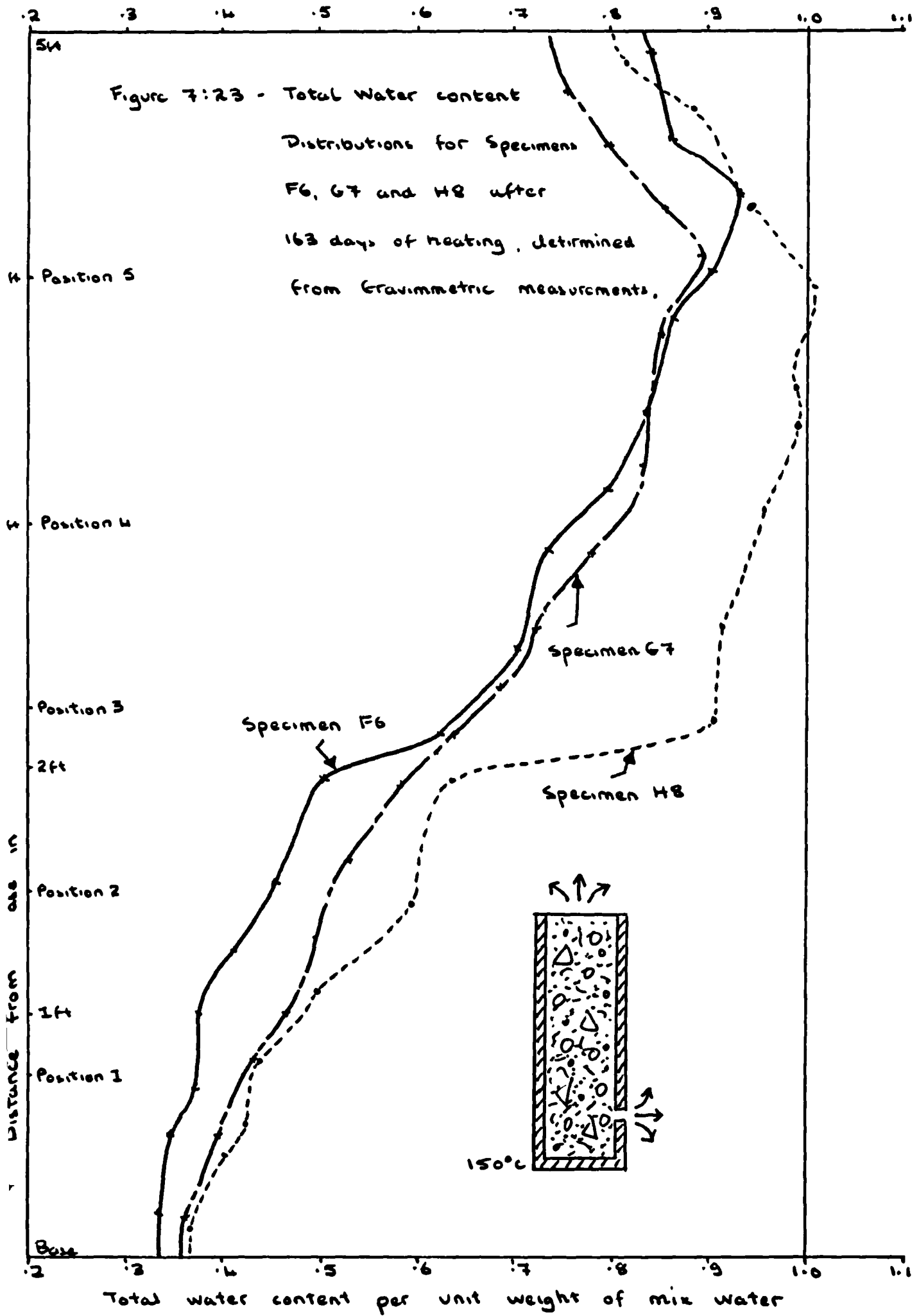












Specimen No.	Pg	G4	H6
Total Weight of Concrete lbs	153.09	148.84	151.63
Weight of mix water lbs	11.530	11.210	11.420
Weight loss lbs	3.411	3.173	2.225
Percentage of mix water lost	29.58	28.30	19.48

Fig 2.24 - Graph of Weight loss against time of heating for the Venting Specimens tested at the same base temperature and vented at different times of heating

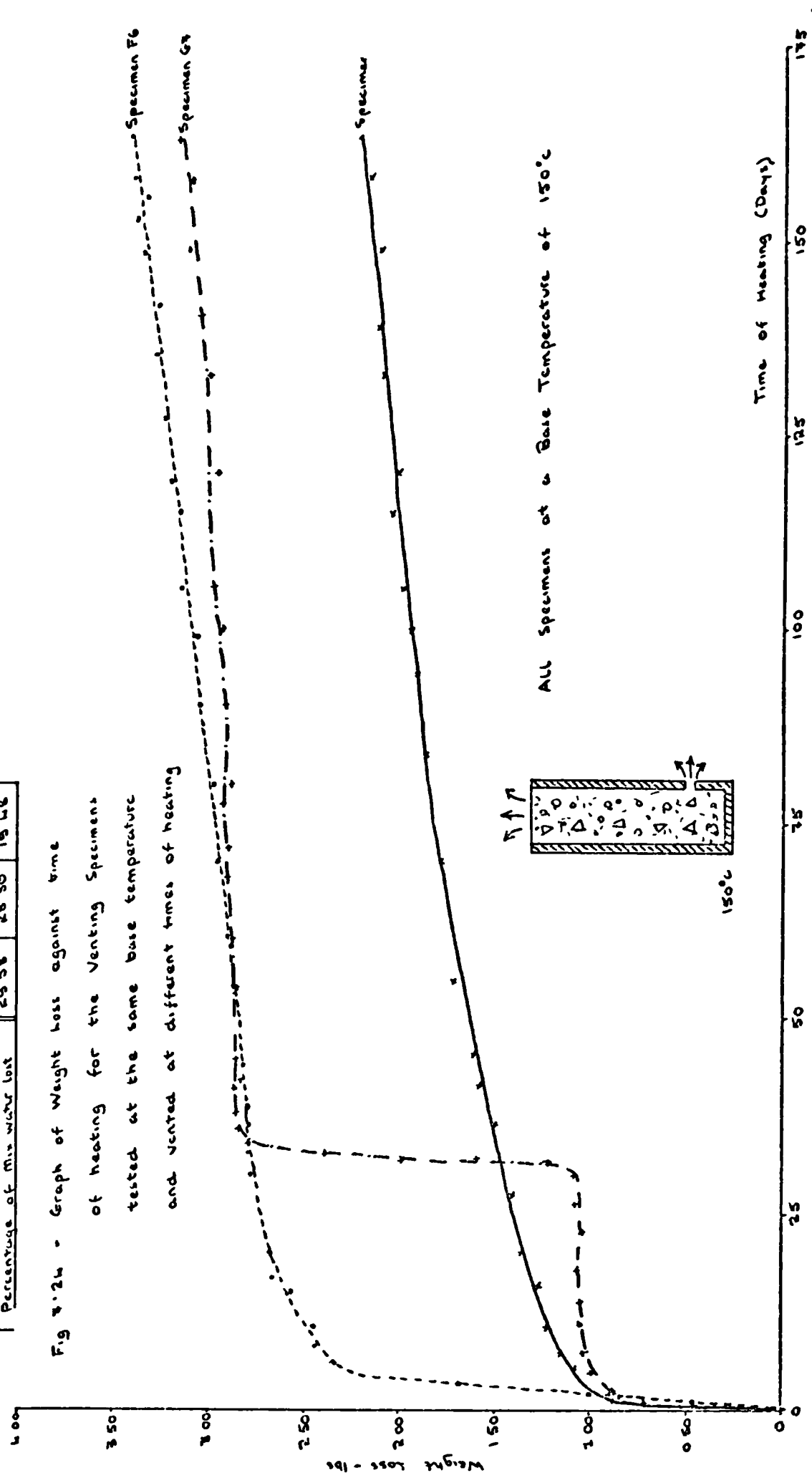


Figure 7:25 - Gauge Pore Pressure Distributions for Specimens F6, G7 and H8, vented at various times of heating, after 25 days of heating.

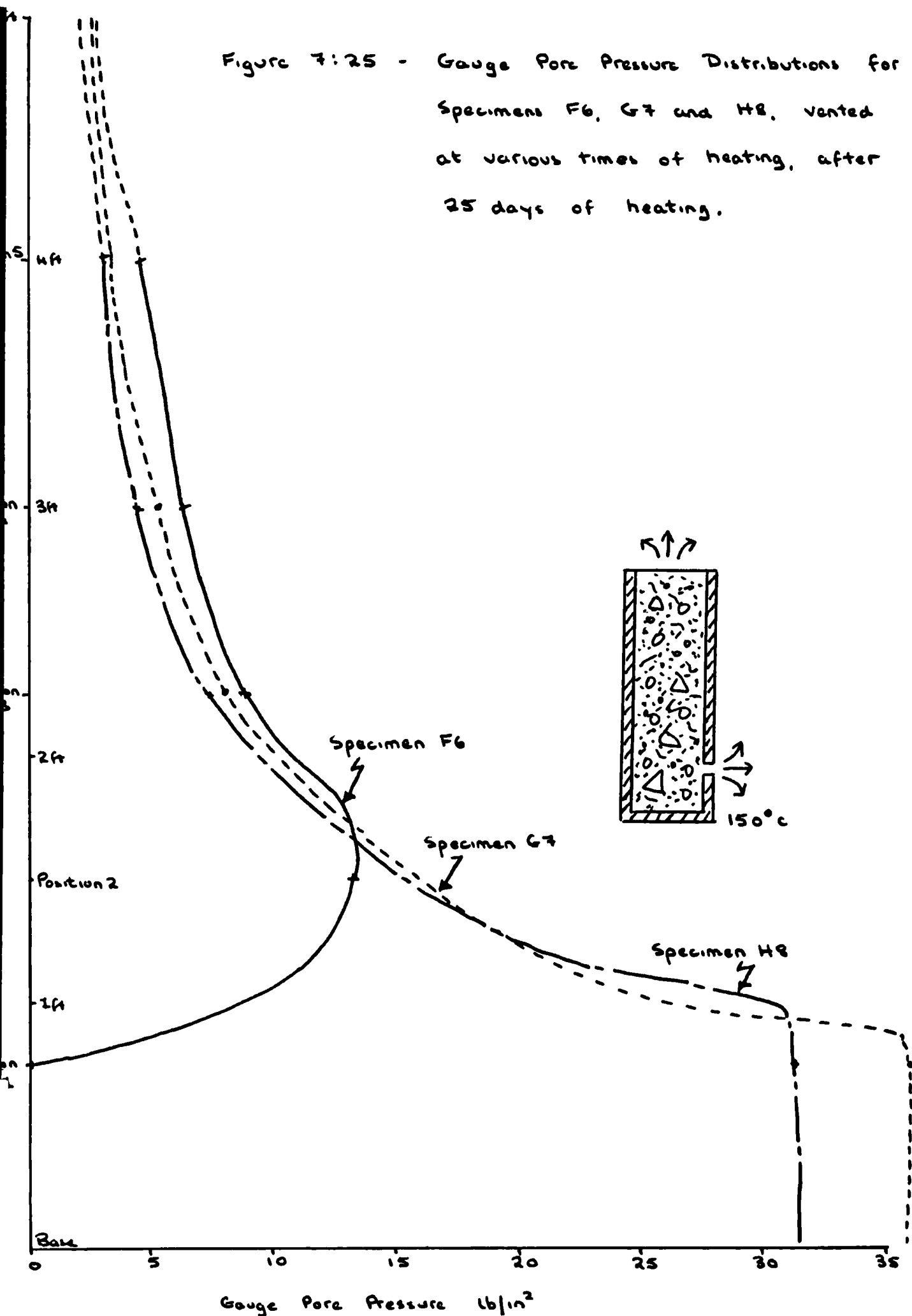


Figure 7:26 - Gauge Pore Pressure Distributions for Specimens F6, G7 and H8 after 50 days of heating.

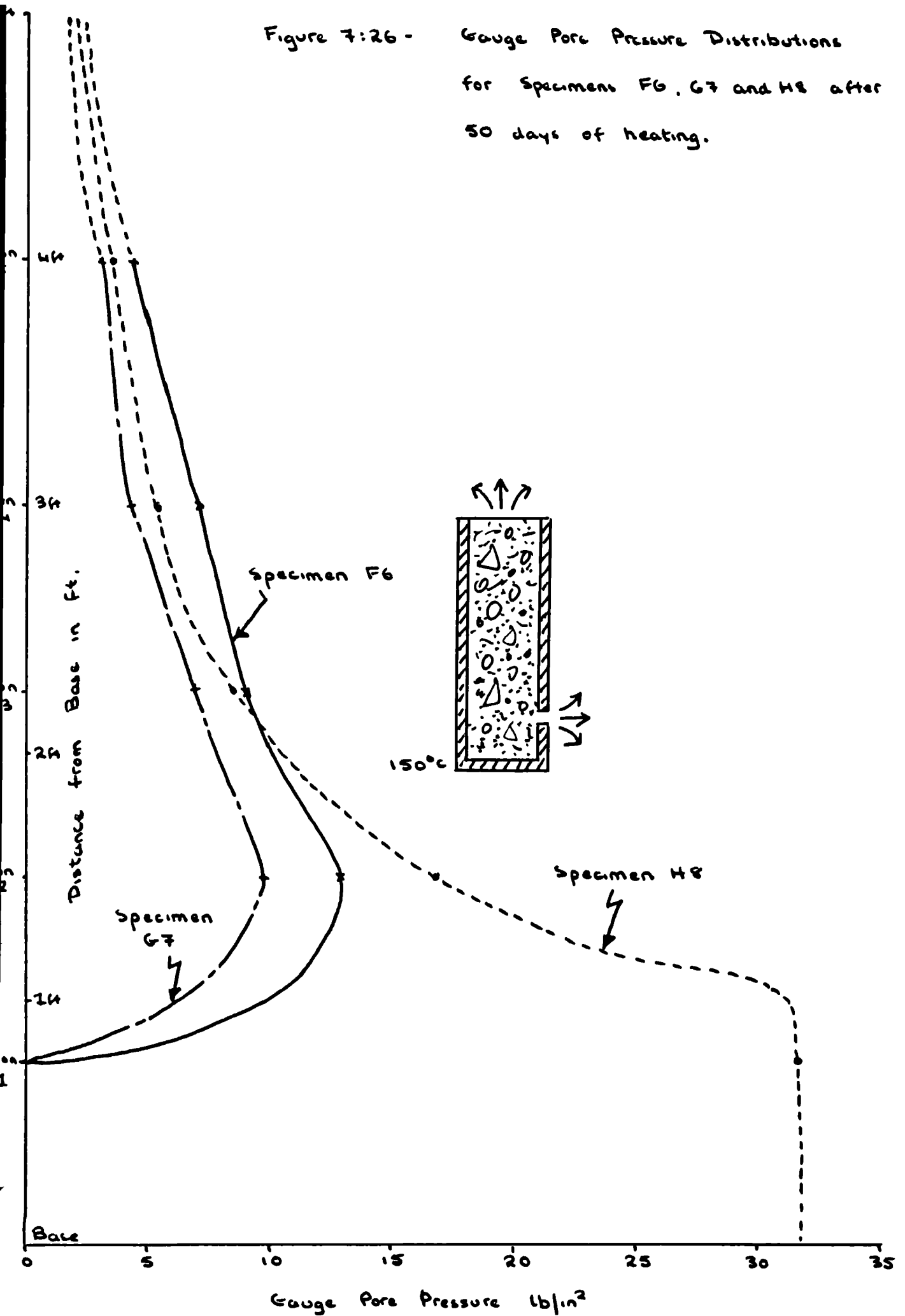


Figure 7:27 - Gauge Pore Pressure  
Distributions for Specimens  
F6, G7 and H8 after  
100 days of heating.

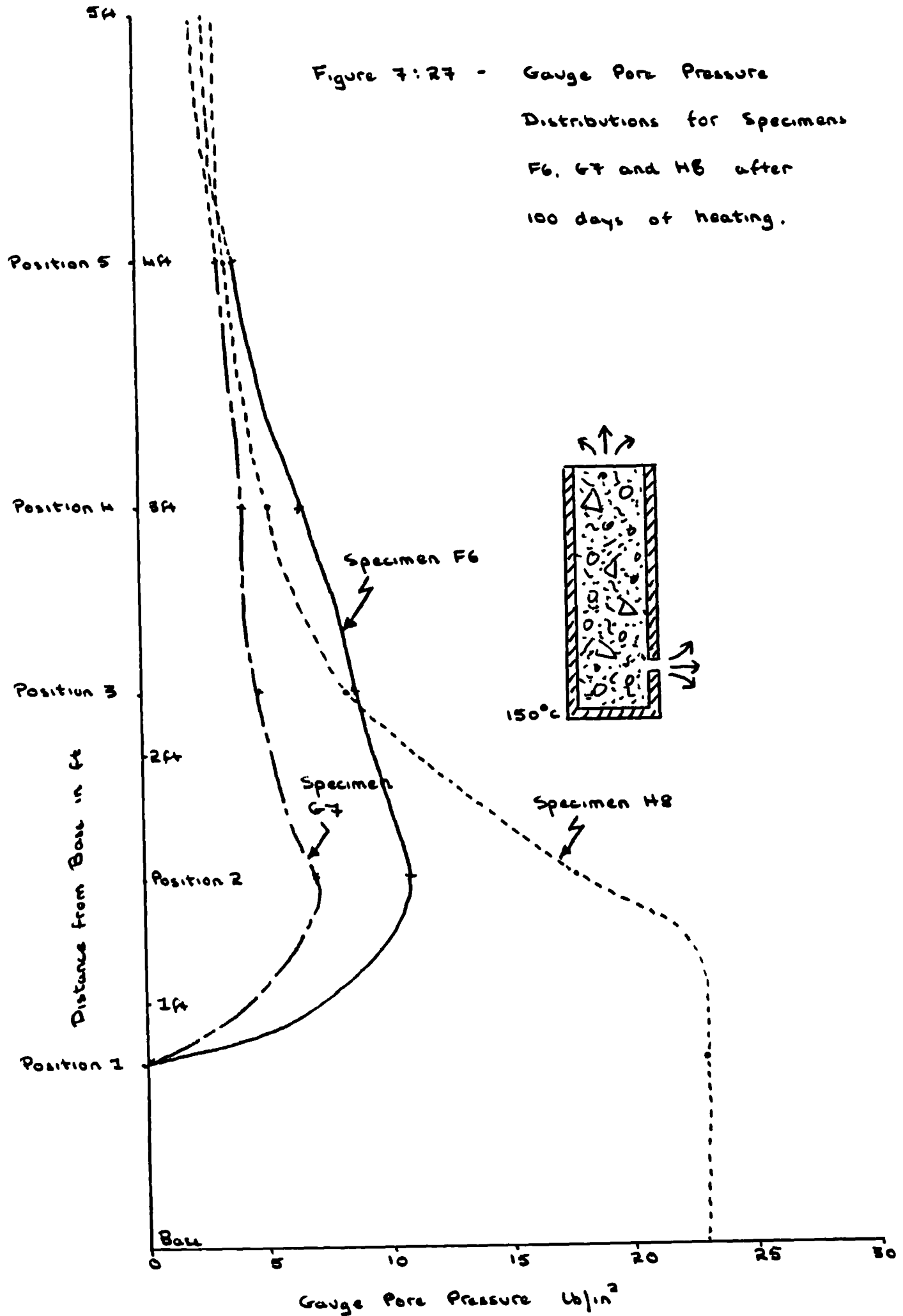


Figure 7:28 - Gauge Pore Pressure  
Distributions for Specimens  
F6, G7 and H8 after  
163 days of heating.

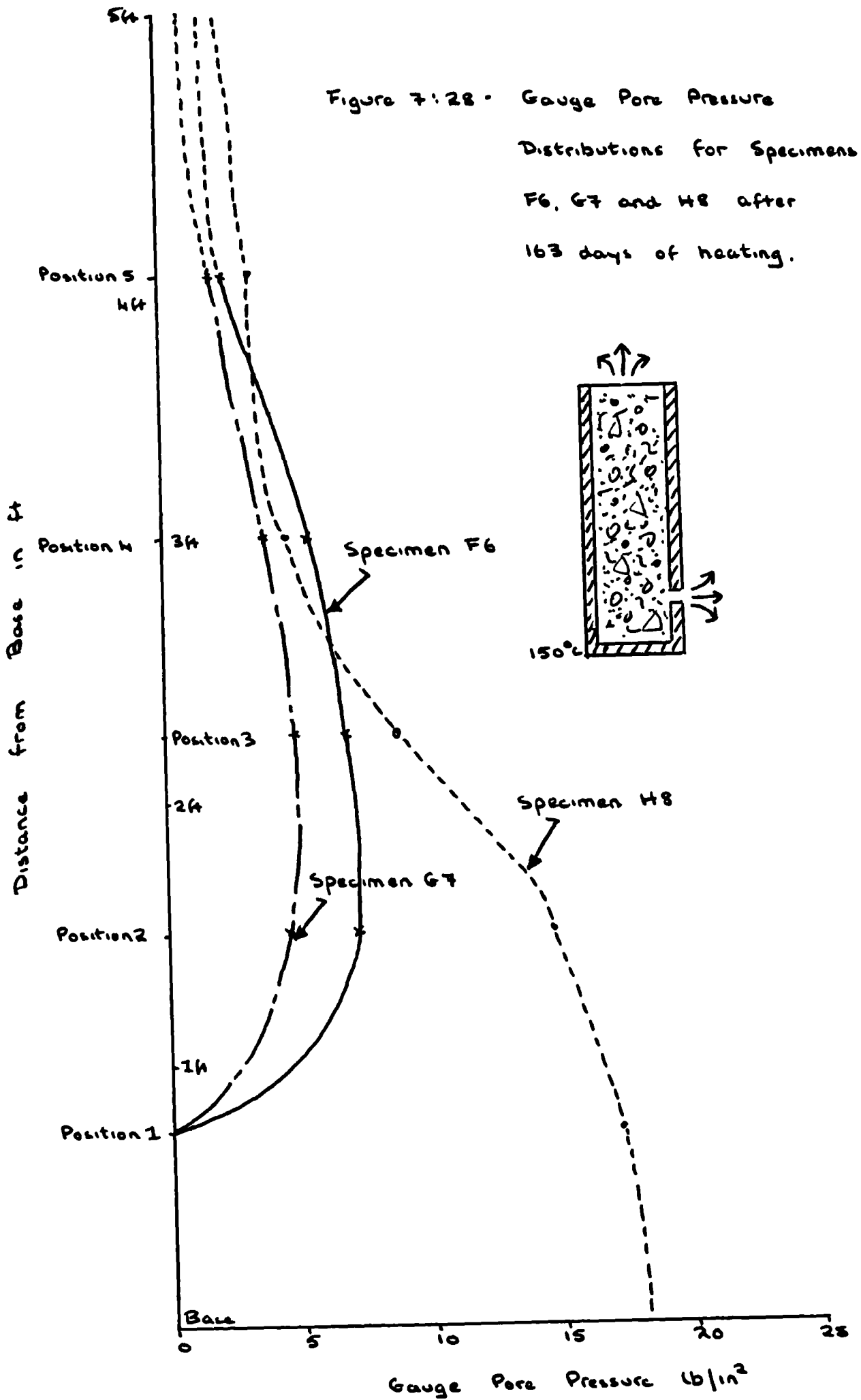


Figure 7:29 - Comparison of the

Temperature Gradients applied  
to Specimens A1 and O15,  
both with a nominal base  
temperature of  $105^{\circ}\text{C}$ .

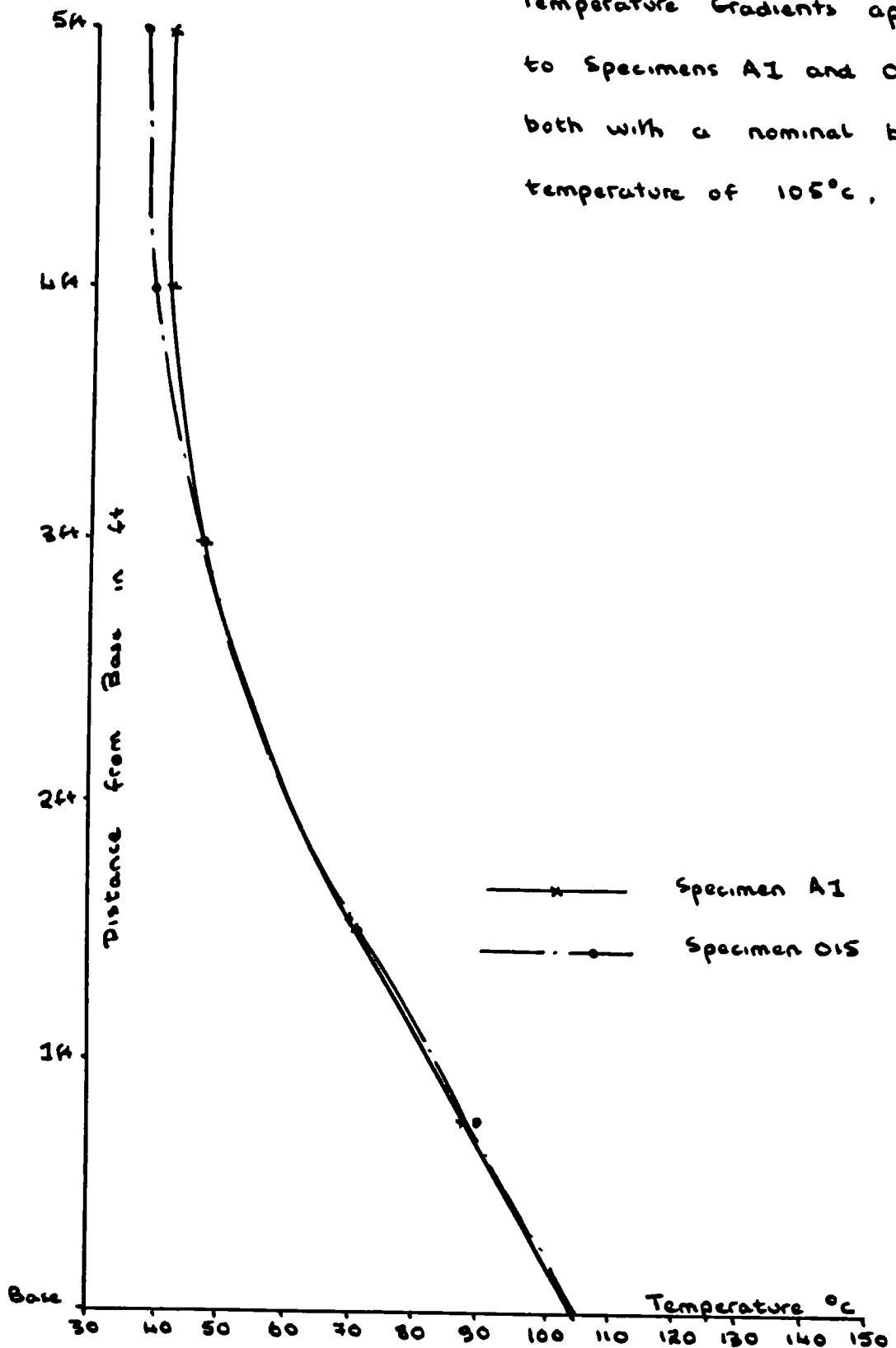
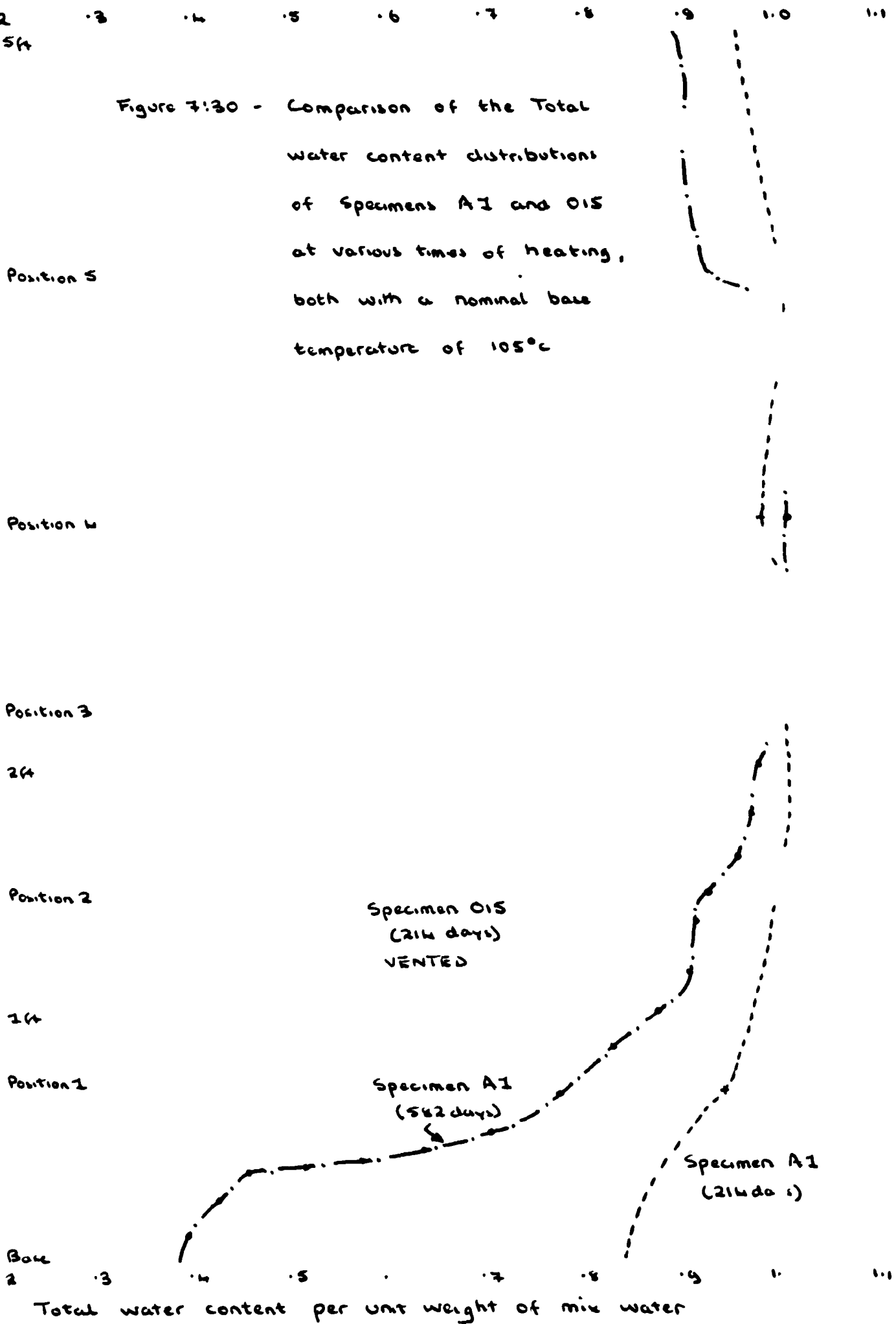
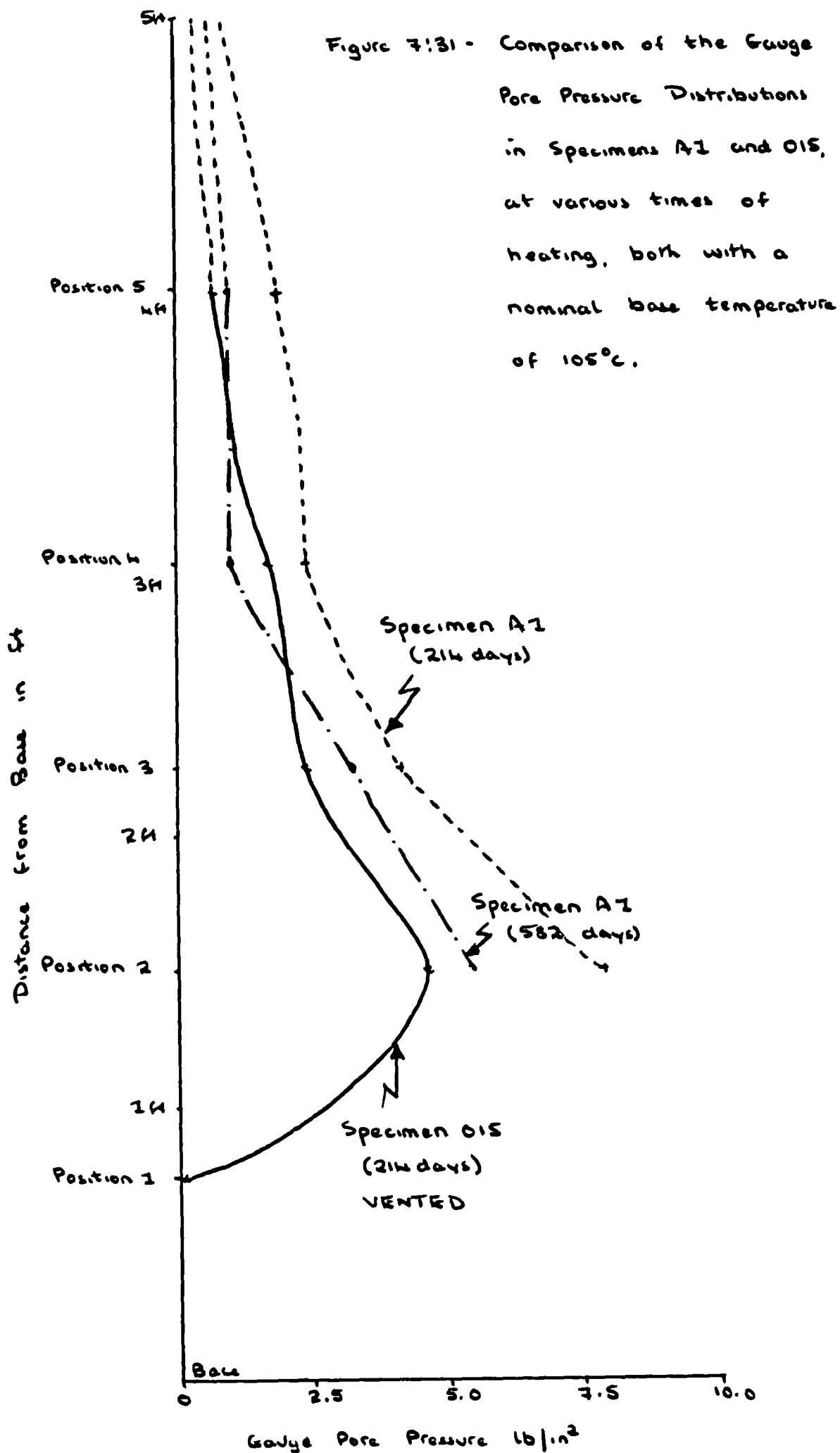
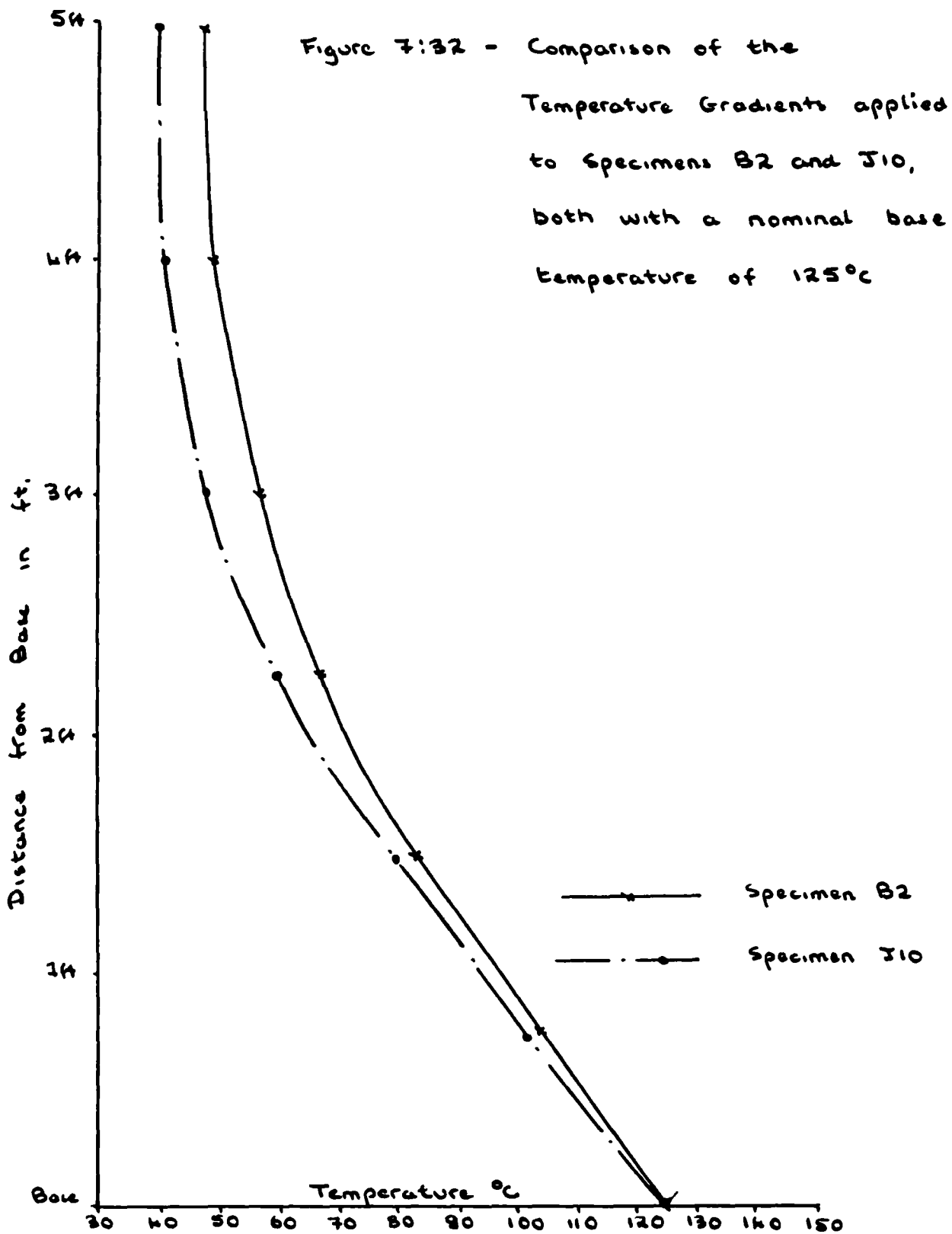


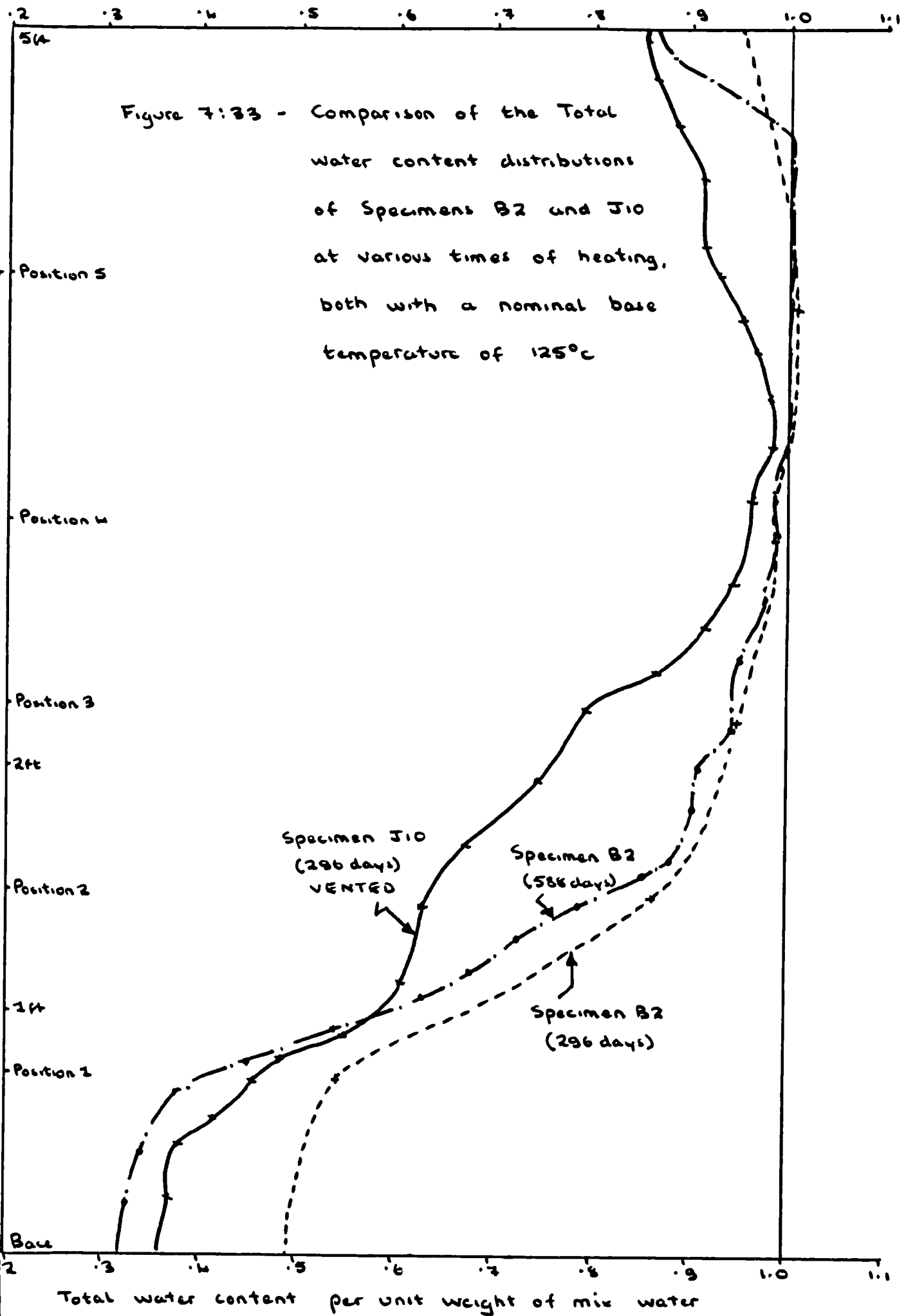
Figure 7:30 - Comparison of the Total water content distributions of Specimens A1 and O15 at various times of heating, both with a nominal base temperature of 105°C











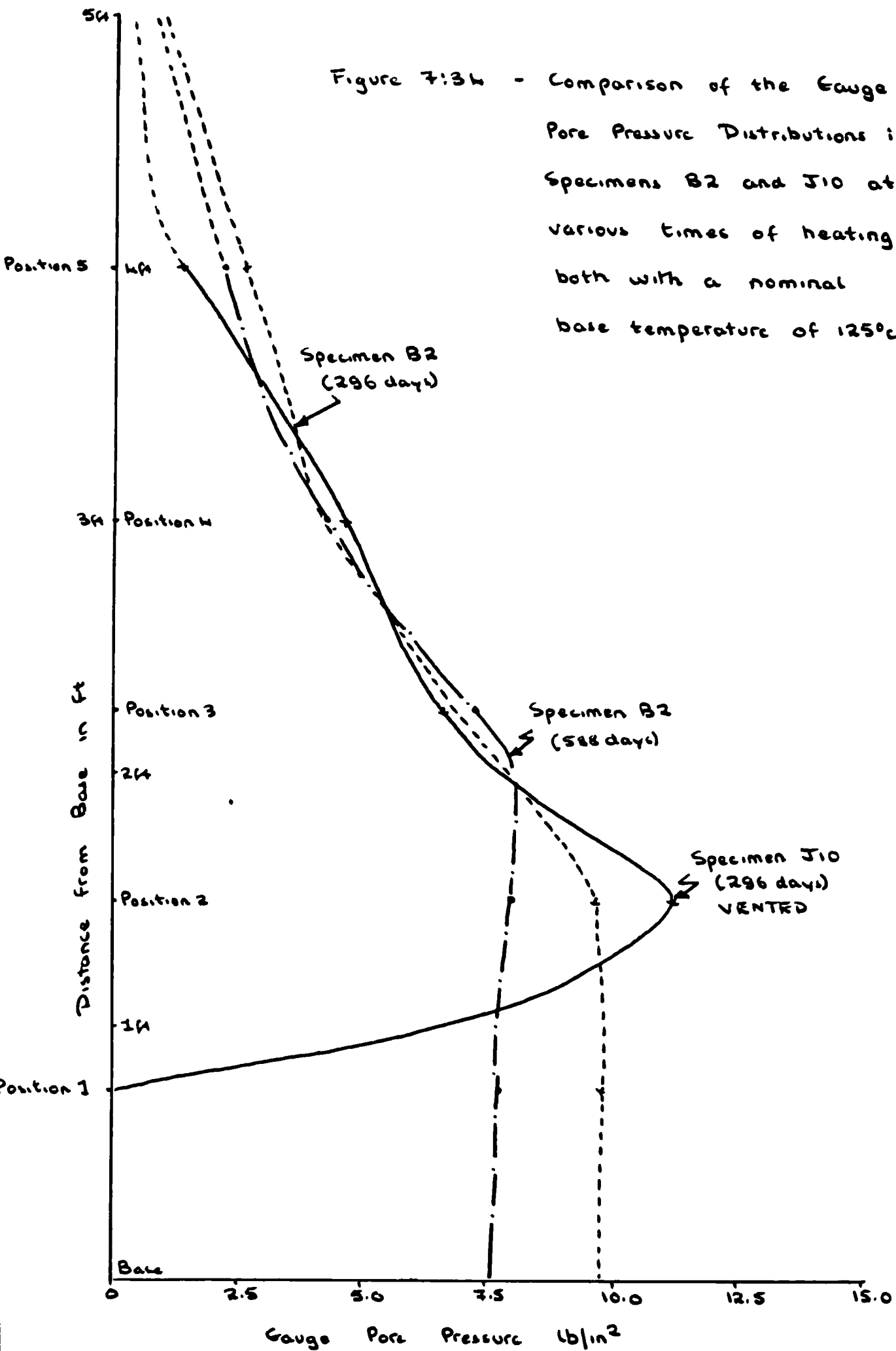
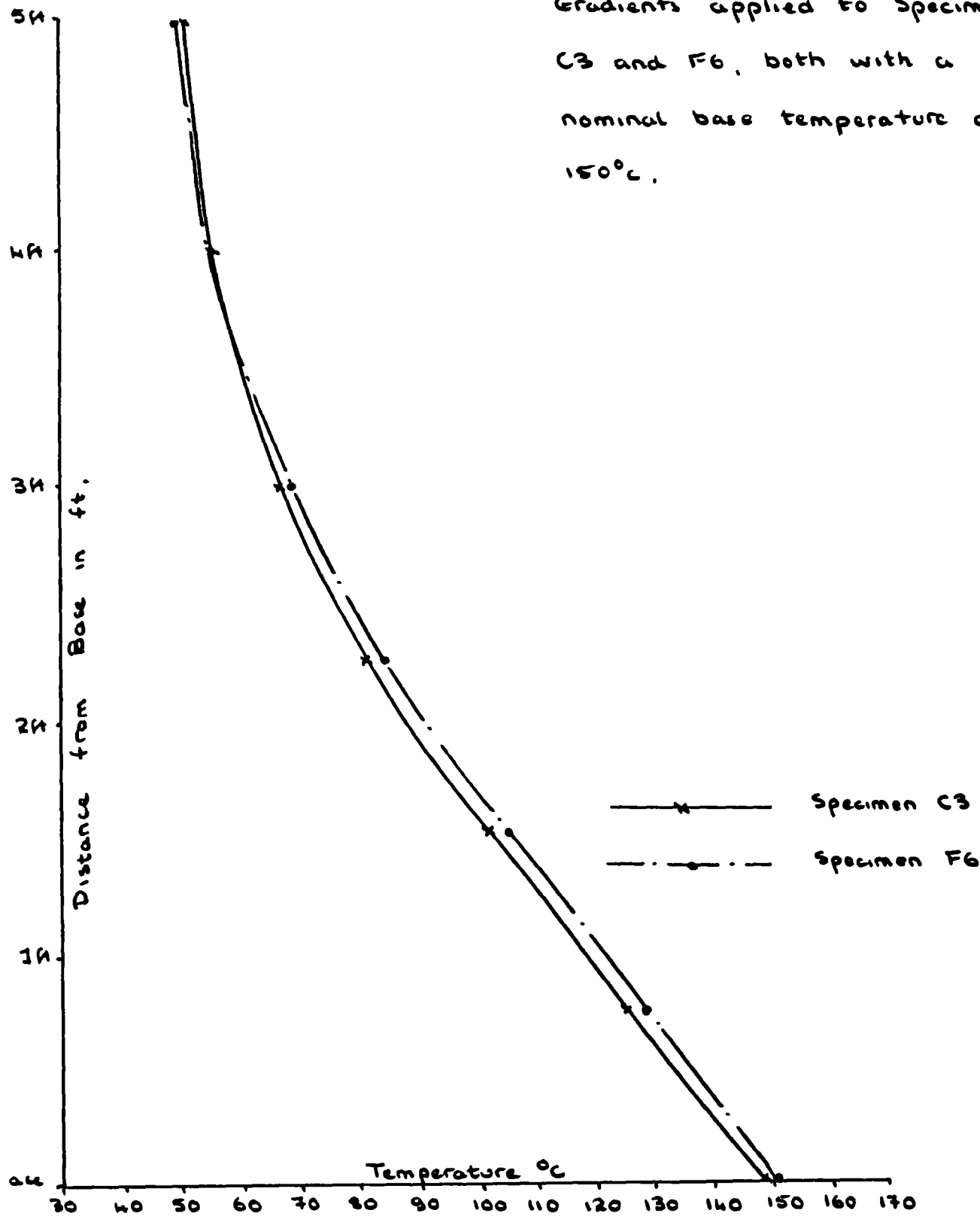
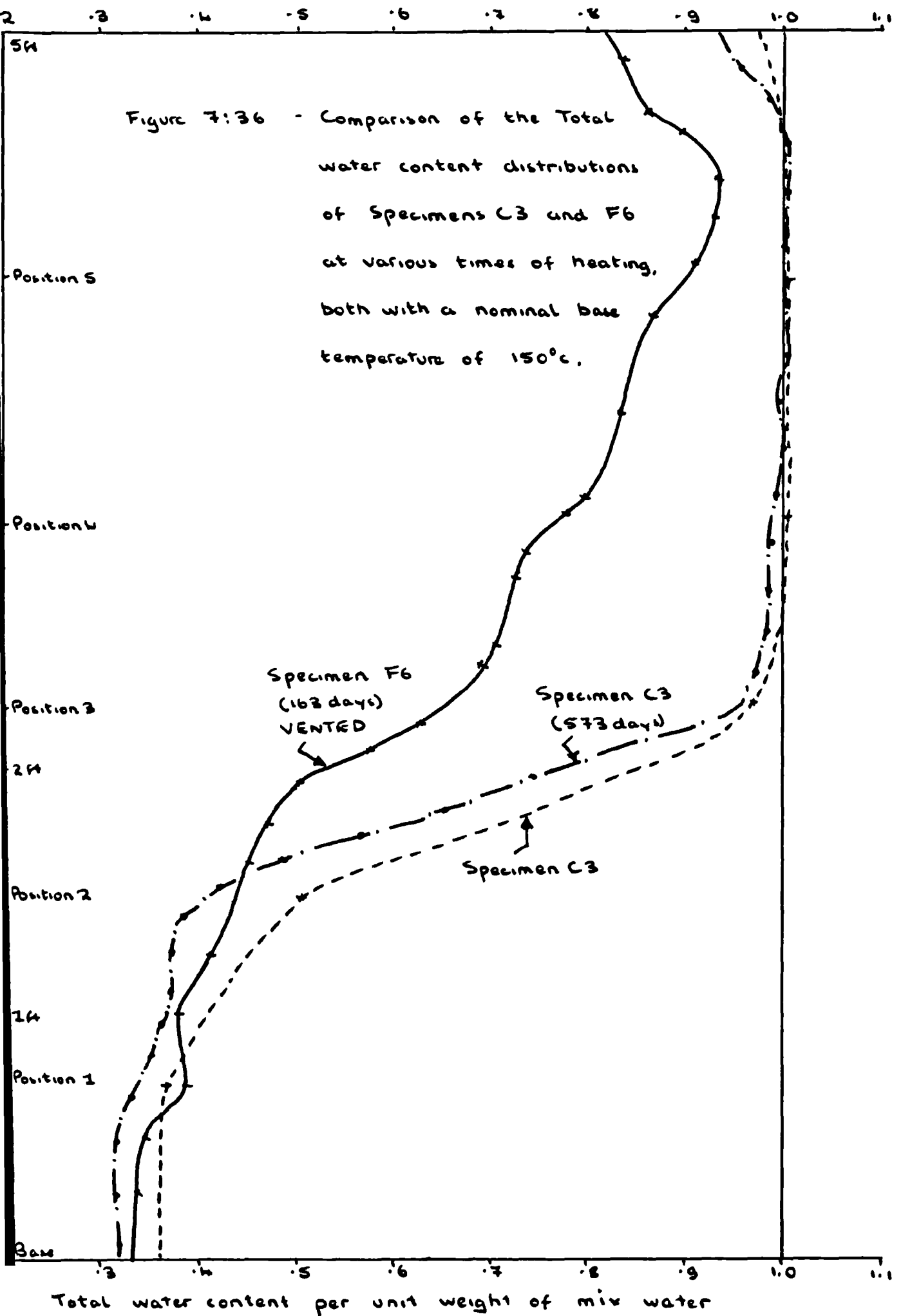


Figure 7:35 - Comparison of the Temperature Gradients applied to Specimens C3 and F6, both with a nominal base temperature of 150°C.





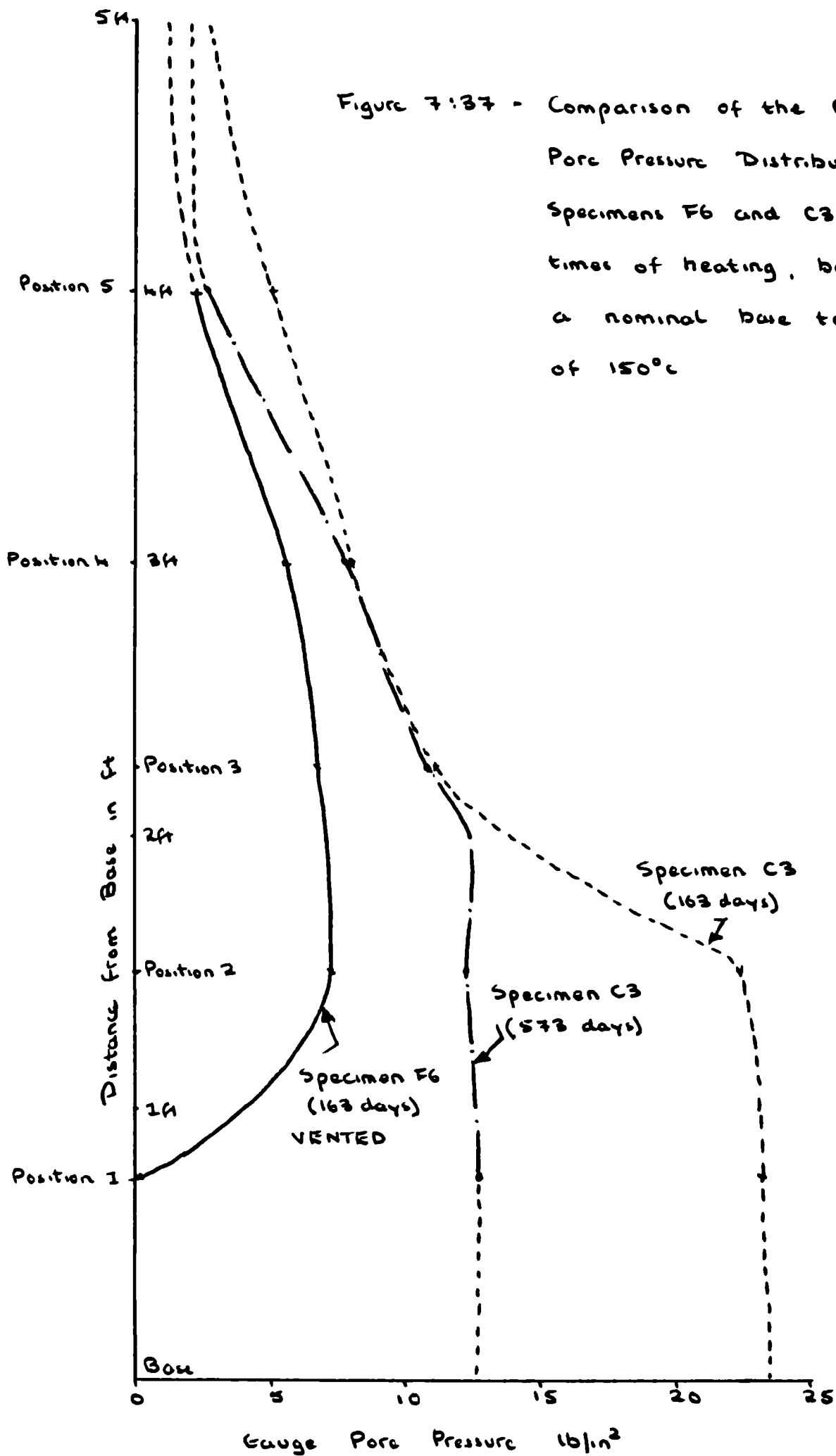
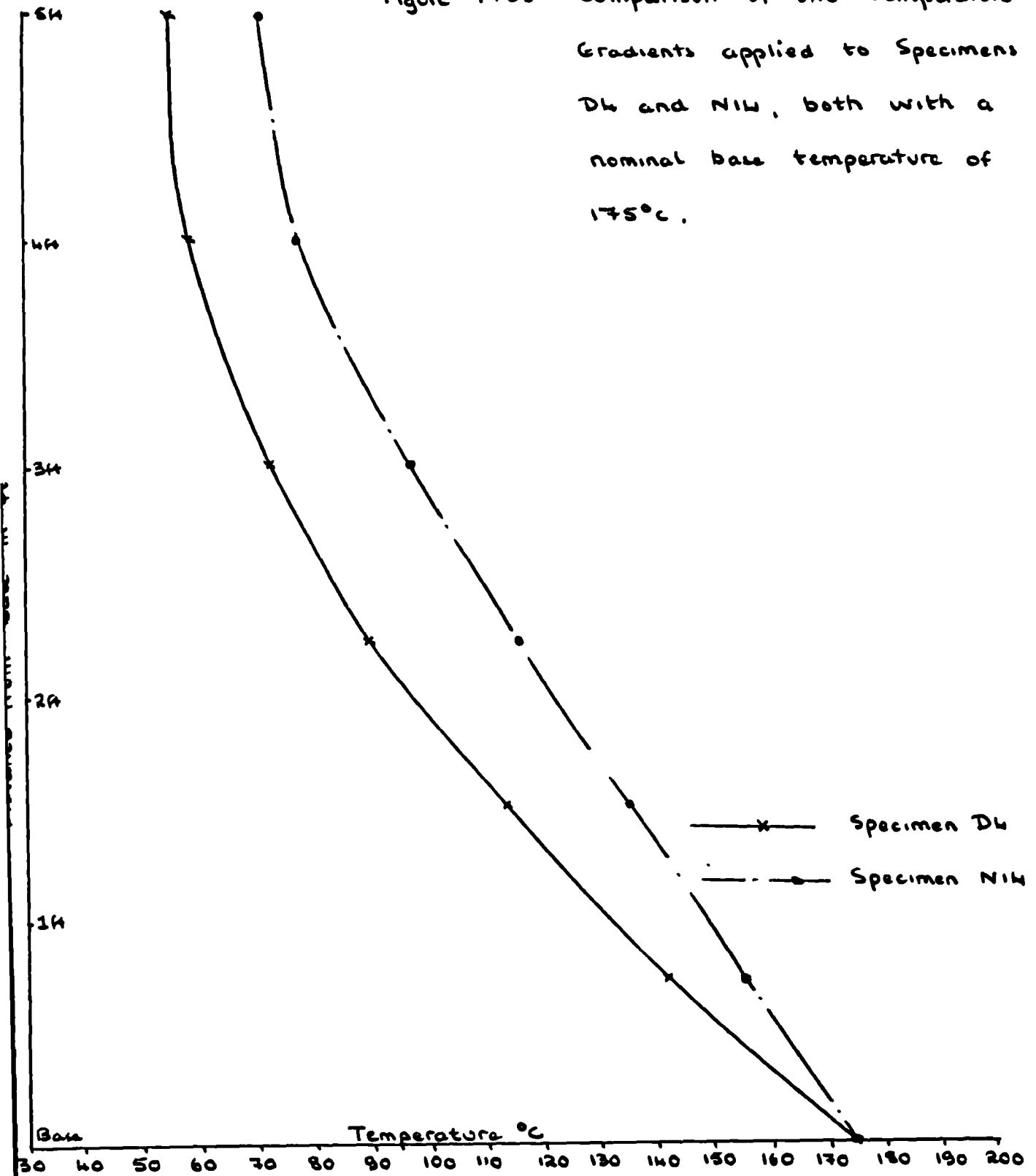


Figure 7:38- Comparison of the Temperature Gradients applied to Specimens D4 and N14, both with a nominal base temperature of 175°C.





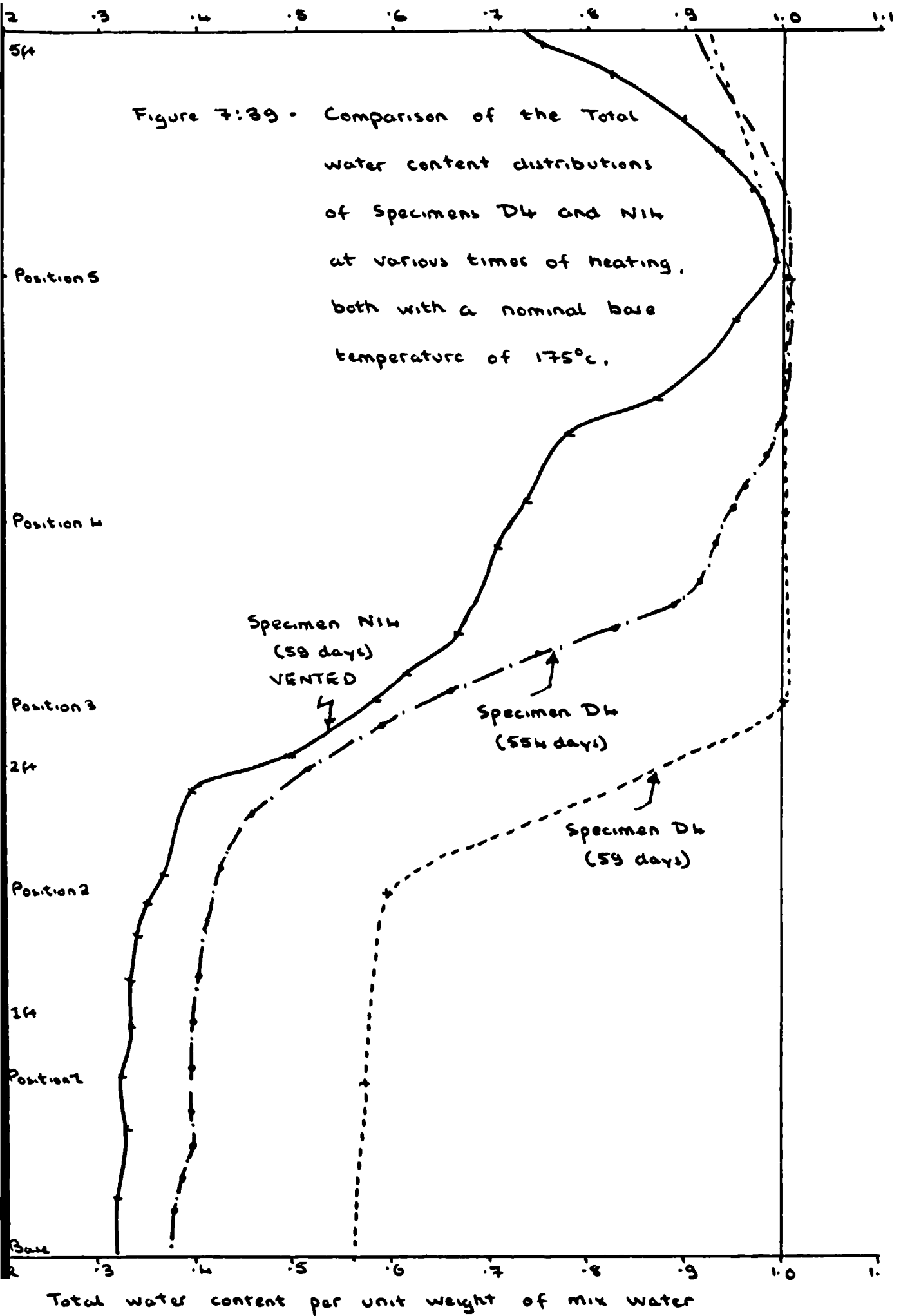


Figure 7:40 - Comparison of the Gauge Pore Pressure Distributions in Specimens D4 and N14 at various times of heating, both with a nominal base temperature of  $175^{\circ}\text{C}$ .

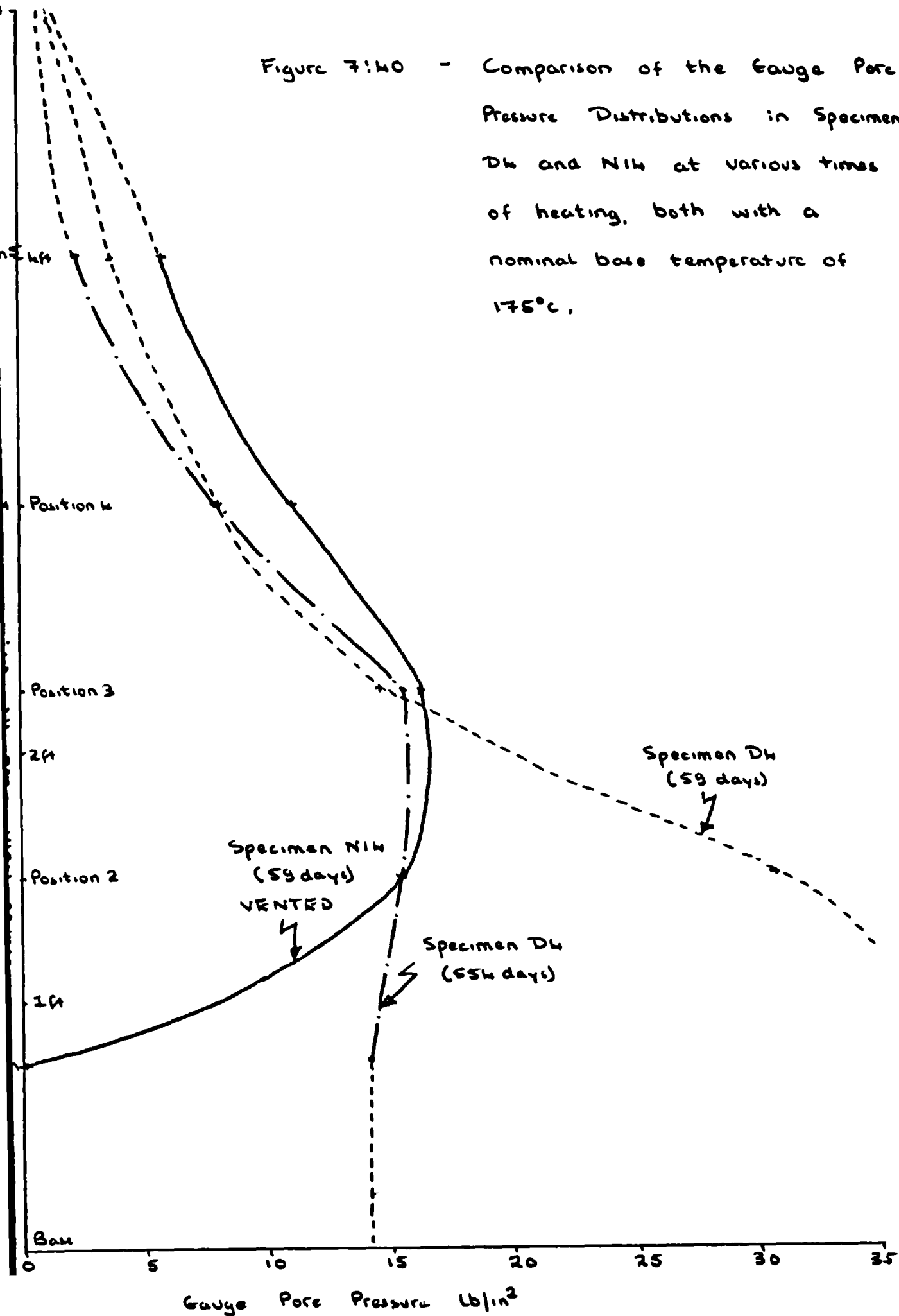


Figure 7:41 - Comparison of the Temperature Gradients applied to Specimens ES and K11, both with a nominal base temperature of  $200^{\circ}\text{C}$ .

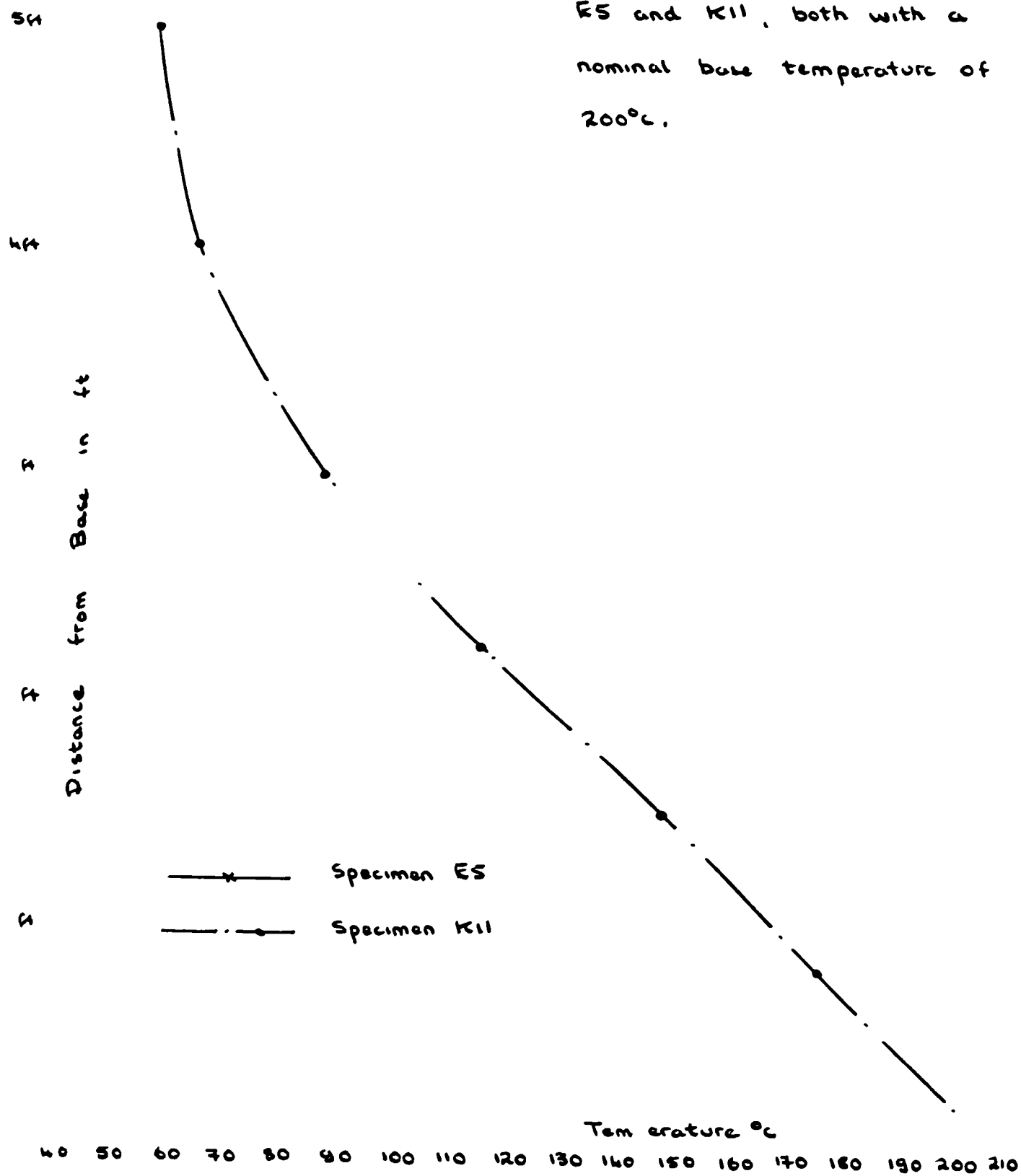
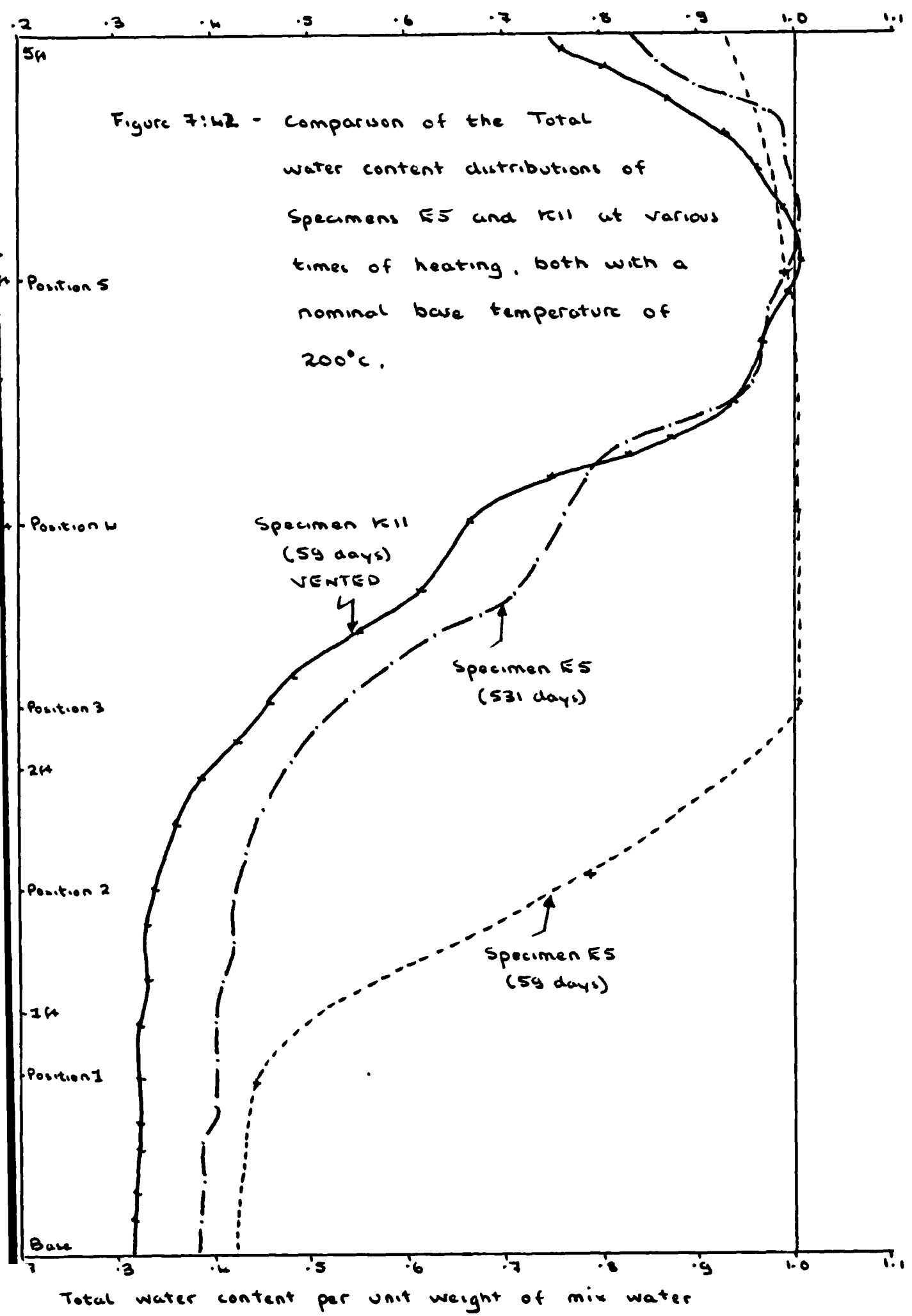
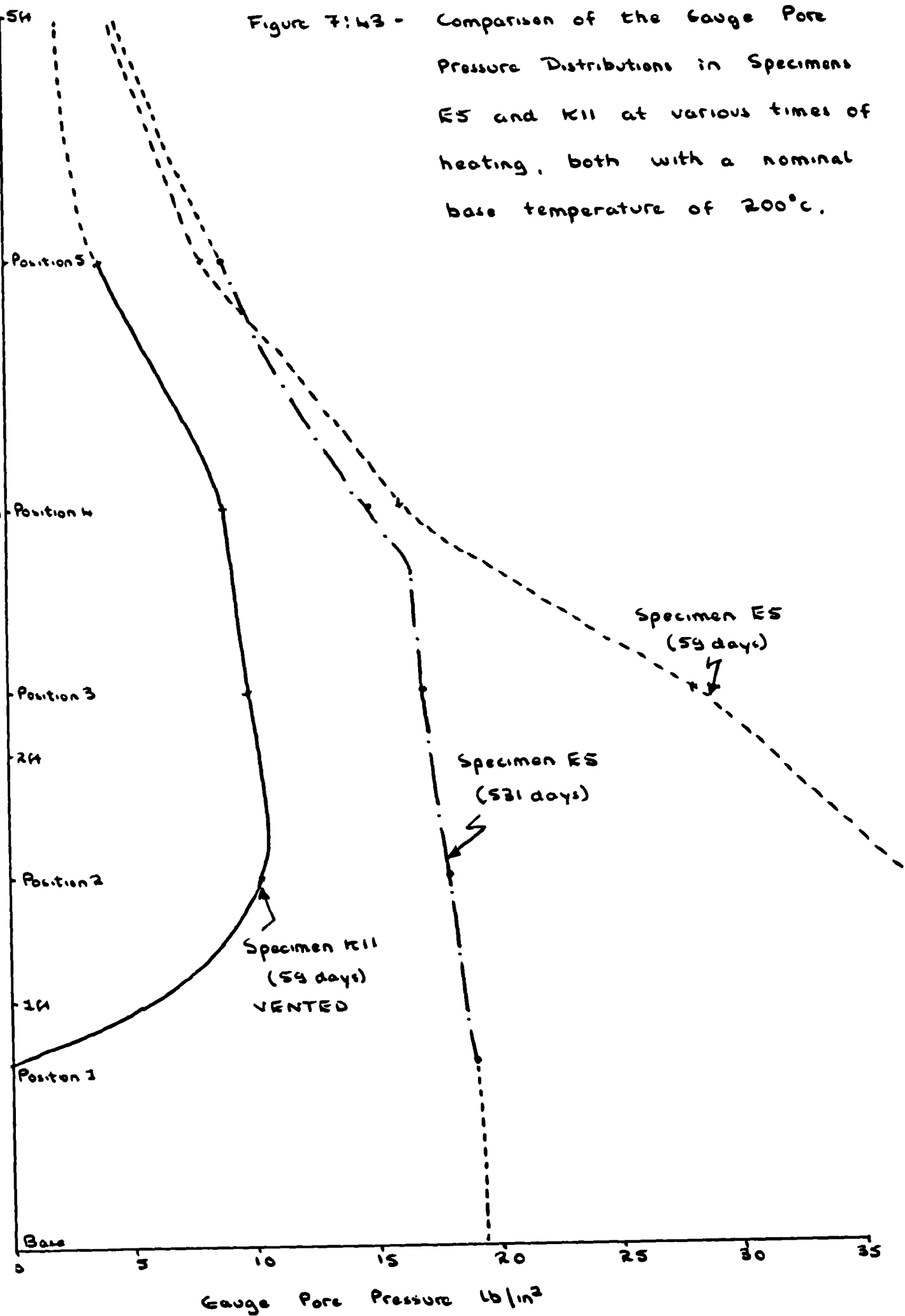


Figure 7:42 - Comparison of the Total water content distributions of Specimens E5 and K11 at various times of heating, both with a nominal base temperature of 200°C.





APPENDIX III - RESULTS OF VENTING SERIES TEST SPECIMENS.

FIGURES FOR APPENDIX III.

- Figure APIII.1 - Evaporable water contents from the moisture meter readings at the various instrumentation positions in Specimen F6 against time of heating.
- Figure APIII.2 - Phase Diagram for water in specimen F6 at the end of time of heating of 163 days.
- Figure APIII.3 - Comparison of the Evaporable water distributions obtained by Gravimetric measurements and from the final Moisture Meter readings for Specimen F6.
- Figure APIII.4 - Evaporable water distributions for Specimen F6 at various ages of heating.
- Figure APIII.5 - Gauge Pore Pressures at the various instrumentation positions in Specimen F6 against time of heating.
- Figure APIII.6 - Gauge Pore Pressure for Specimen F6 at various times of heating.
- Figure APIII.7 - Evaporable water contents from the Moisture Meter Readings at the various instrumentation positions in Specimen G7 against time of heating.
- Figure APIII.8 - Phase Diagram for water in Specimen G7 at the end of 163 days of heating.
- Figure APIII.9 - Comparison of the Evaporable water distributions obtained by Gravimetric measurements and from the final Moisture Meter readings for Specimen G7.
- Figure APIII.10 - Evaporable water distributions for specimen G7 at various times of heating.
- Figure APIII.11 - Gauge Pore Pressures at the various instrumentation positions in Specimen G7 against time of heating.
- Figure APIII.12 - Gauge Pore Pressure distributions for Specimen G7 at various times of heating.

- Figure APIII:13 - Evaporable water contents from the Moisture Meter readings at the various instrumentation positions in Specimen H8 against time of heating.
- Figure APIII:14 - Phase Diagram for water in Specimen H8 at the end of 163 days of heating.
- Figure APIII:15 - Comparison of the Evaporable water distributions obtained by Gravimetric measurements and from the final Moisture Meter readings for Specimen H8.
- Figure APIII:16 - Evaporable water distributions for Specimen H8 at various times of heating.
- Figure APIII:17 - Gauge Pore Pressures at the various instrumentation positions in Specimen H8 against time of heating.
- Figure APIII:18 - Gauge Pore Pressure distributions for Specimen H8 at various times of heating.
- Figure APIII:19 - Evaporable water contents from the Moisture Meter Readings at the various instrumentation positions in Specimen K11 against time of heating.
- Figure APIII 20 - Phase Diagram for water in Specimen K11 at the end of 59 days of heating.
- Figure APIII:21 - Comparison of the Evaporable water distributions obtained by Gravimetric measurements and from the final moisture Meter readings for Specimen K11.
- Figure APIII 22 - Evaporable water distributions for specimen K11 at various times of heating
- Figure APIII:23 - Gauge Pore Pressures at the various instrumentation positions in Specimen K11 against time of heating.
- Figure APIII:24 - Gauge Pore Pressure distributions for Specimen K11 at various times of heating.
- Figure APIII:25 - Evaporable water contents from the moisture meter readings at the various instrumentation positions in Specimen N14 against time of heating.
- Figure APIII 26 - Phase Diagram for Water in specimen N14 at the end of 59 days of heating.



- Figure APIII.27 - Comparison of the evaporable water distributions obtained by Gravimmetric measurements and from the final Moisture Meter readings for specimen N14.
- Figure APIII.28 - Evaporable water distributions for Specimen N14 at various times of heating.
- Figure APIII.29 - Gauge Pore Pressures at the various instrumentation positions in Specimen N14 against time of heating.
- Figure APIII.30 - Gauge Pore Pressure Distributions for specimen N14 at various times of heating.
- Figure APIII.31 - Evaporable water contents from the Moisture Meter readings at the various instrumentation positions in Specimen O15 against time of heating.
- Figure APIII.32 - Phase Diagram for water in Specimen O15 at the end of 214 days of heating.
- Figure APIII.33 - Comparison of the Evaporable water distributions obtained by Gravimmetric measurements and from the final Moisture Meter readings for specimen O15.
- Figure APIII.34 - Evaporable water distributions for Specimen O15 at various times of heating.
- Figure APIII.35 - Gauge Pore Pressures at the various instrumentation positions in Specimen O15 against time of heating.
- Figure APIII.35 - Gauge Pore Pressure Distributions for specimen O15 at various ages of heating.

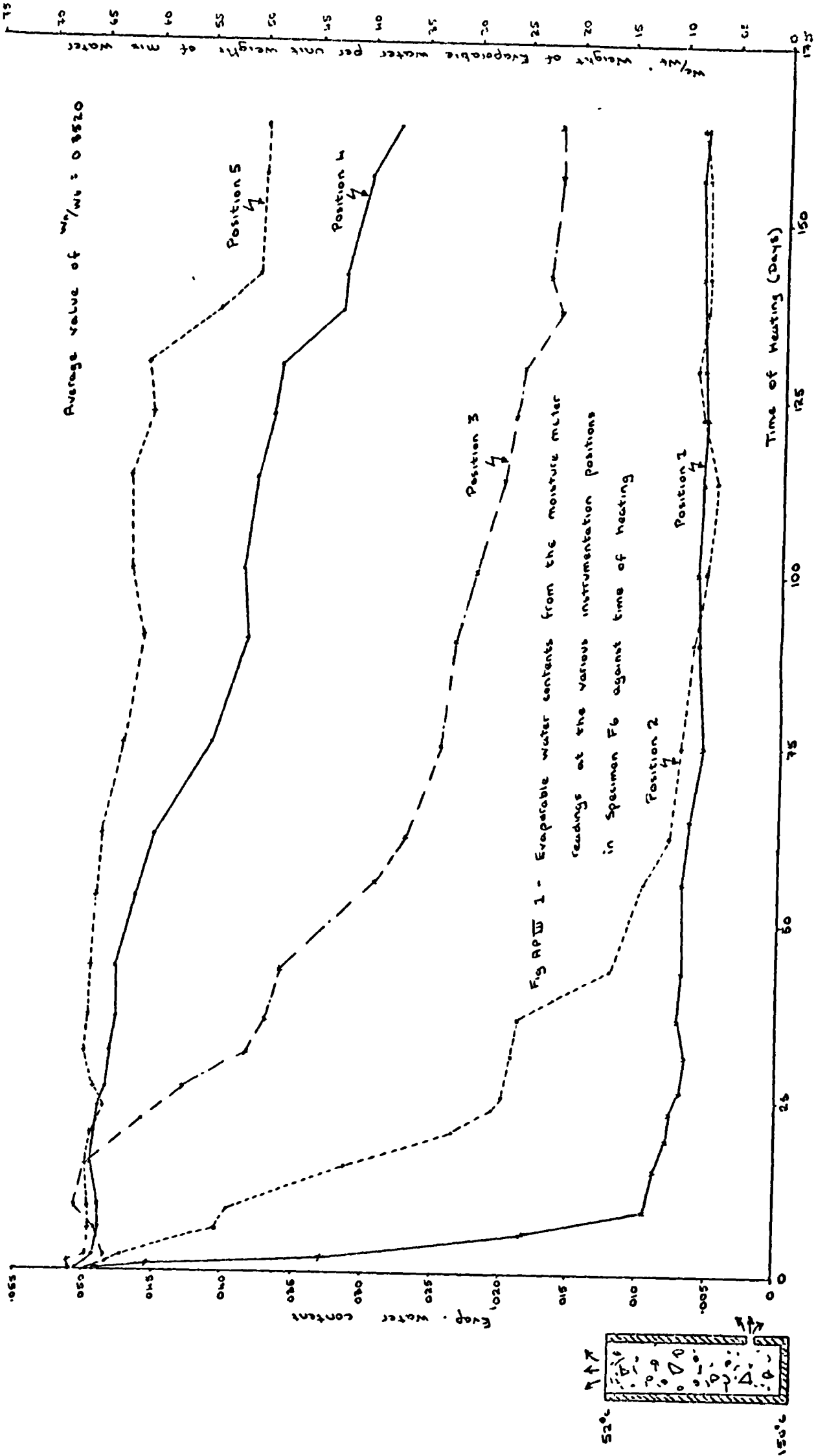


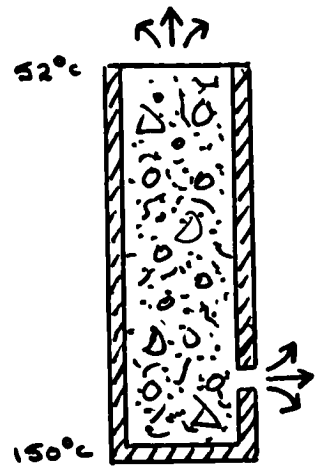
Fig AP IV 1 - Evaporable water contents from the moisture meter readings at the various instrumentation positions in Specimen F6 against time of heating

$w_n/w_t$  : Weight of non-evaporable water per unit weight of mix water

0 0.9 0.8 0.7 0.6 0.5 0.4 0.3 0.2 0.1

Figure AP III:2 - Phase Diagram for  
Water in Specimen F6  
at the end of time  
of heating of 163 days.

Evaporable water  
distribution



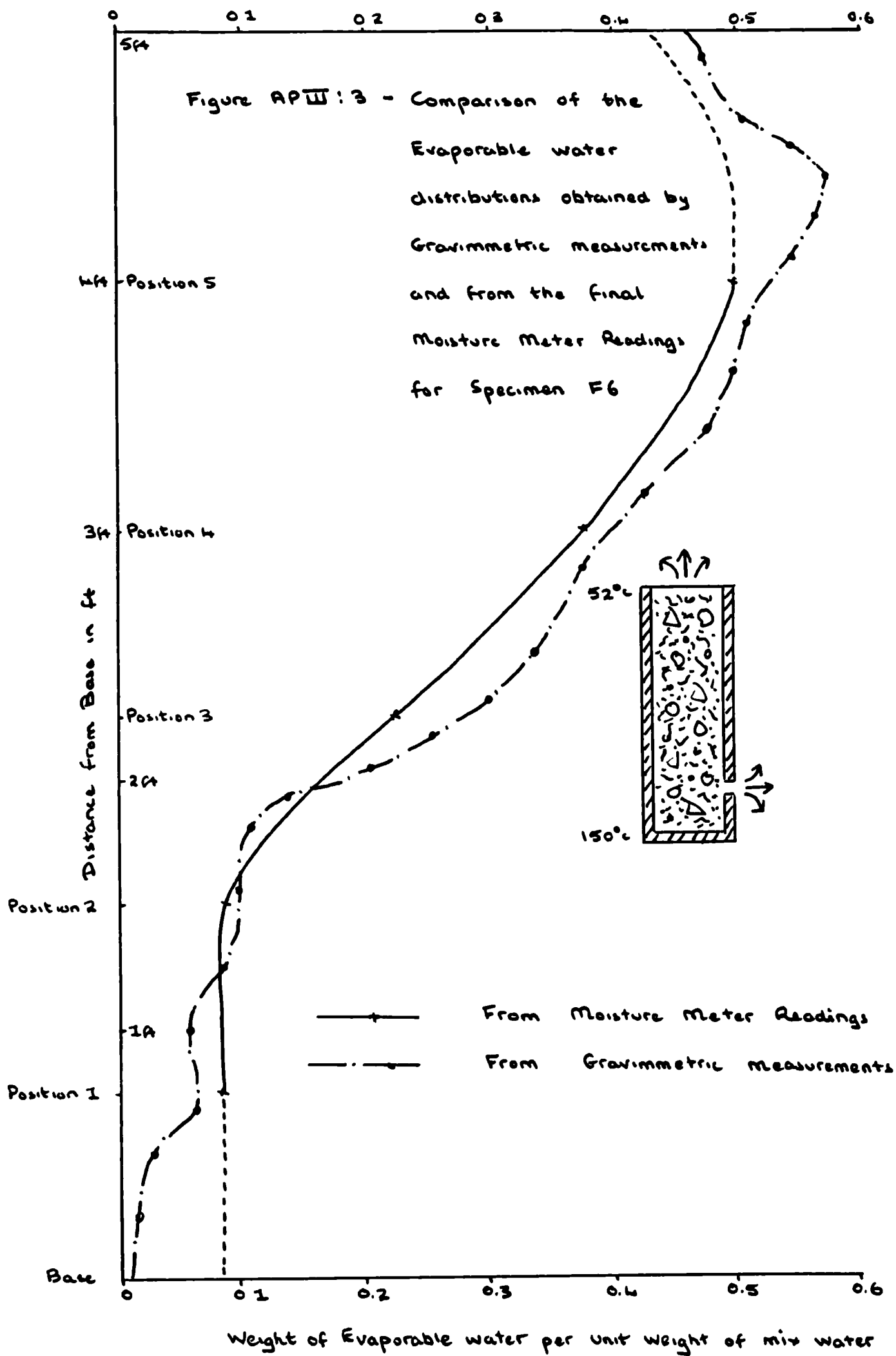
Non - Evaporable  
water distribution

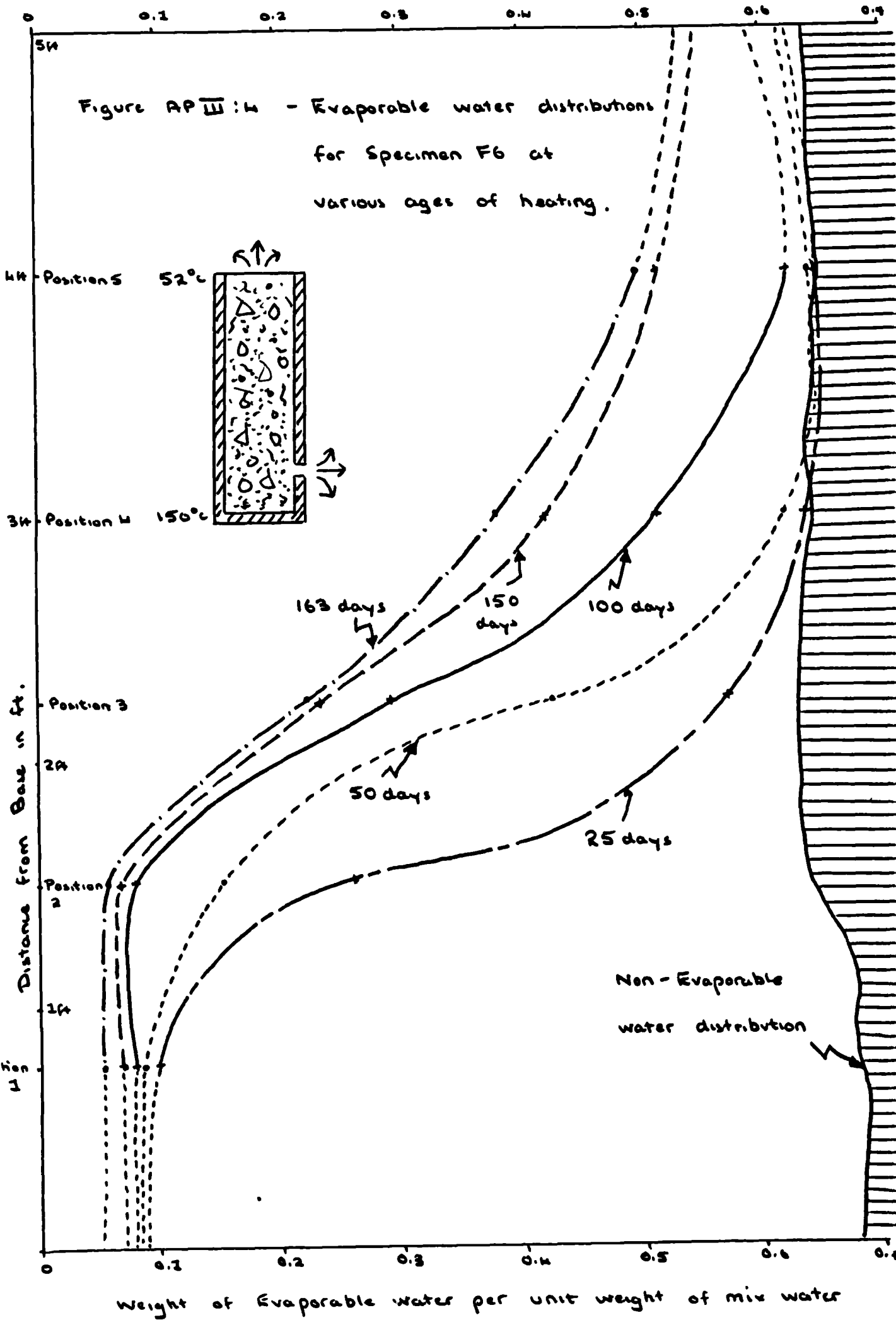
≡ Area of Water  
loss.

0.1 0.2 0.3 0.4 0.5 0.6 0.7 0.8 0.9

$w_e/w_t$  : Weight of Evaporable water per unit weight of mix water

Figure AP III: 3 - Comparison of the  
Evaporable water  
distributions obtained by  
Gravimetric measurements  
and from the final  
Moisture Meter Readings  
for Specimen F6





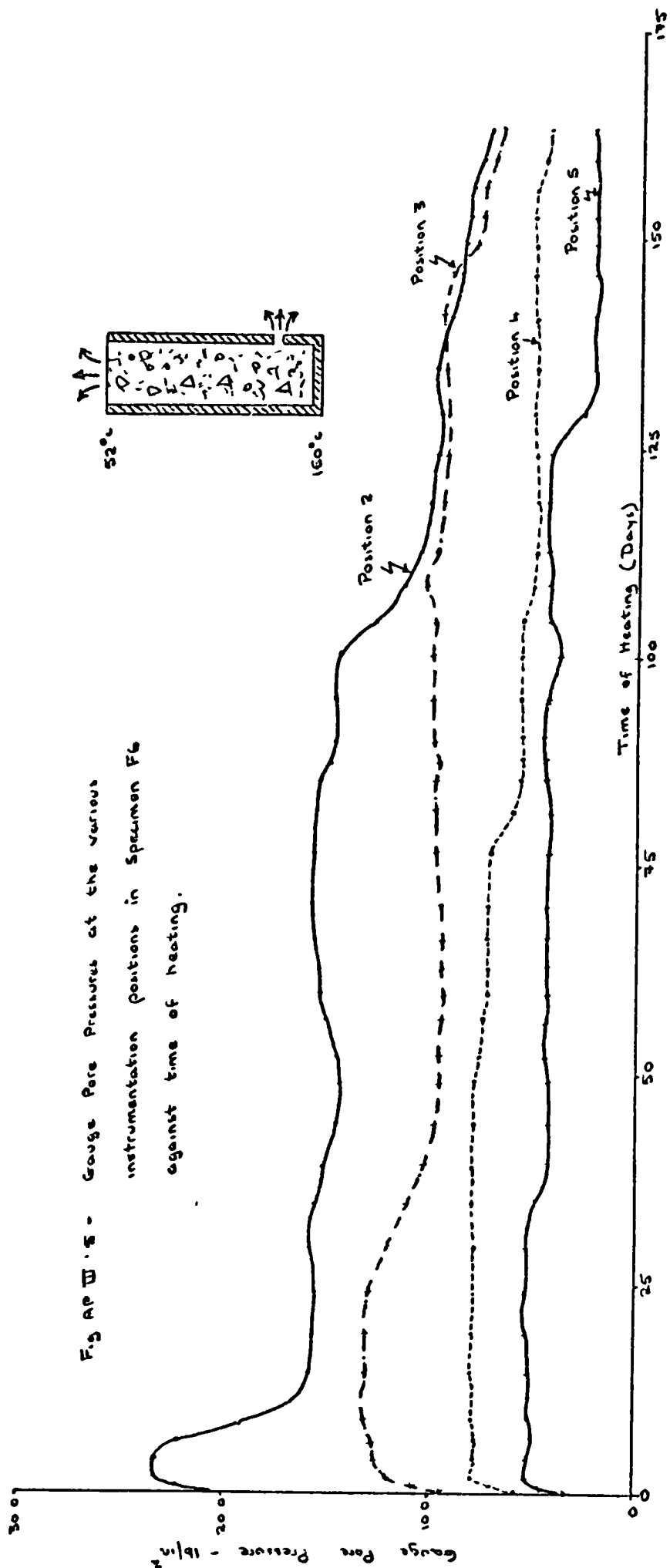
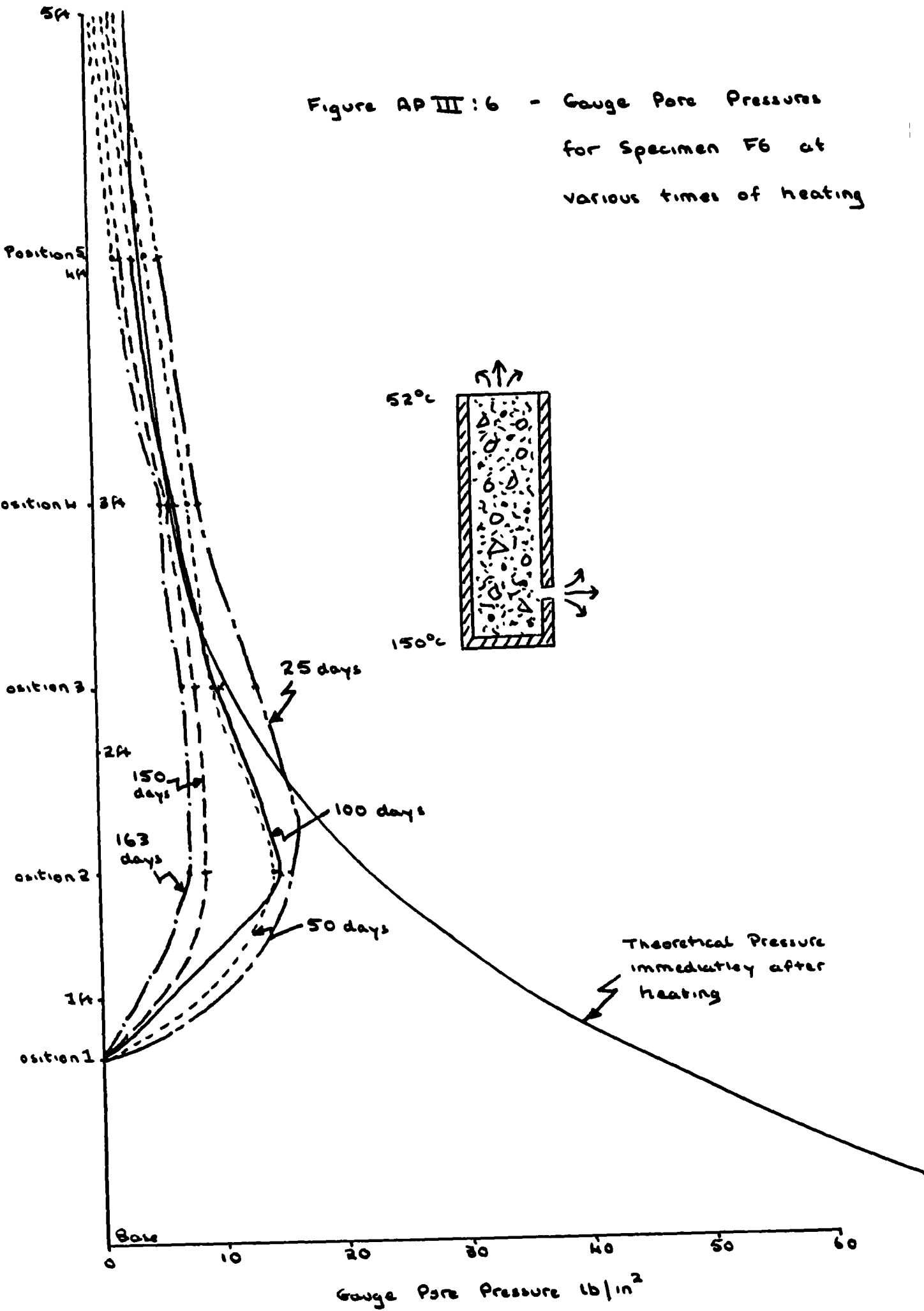
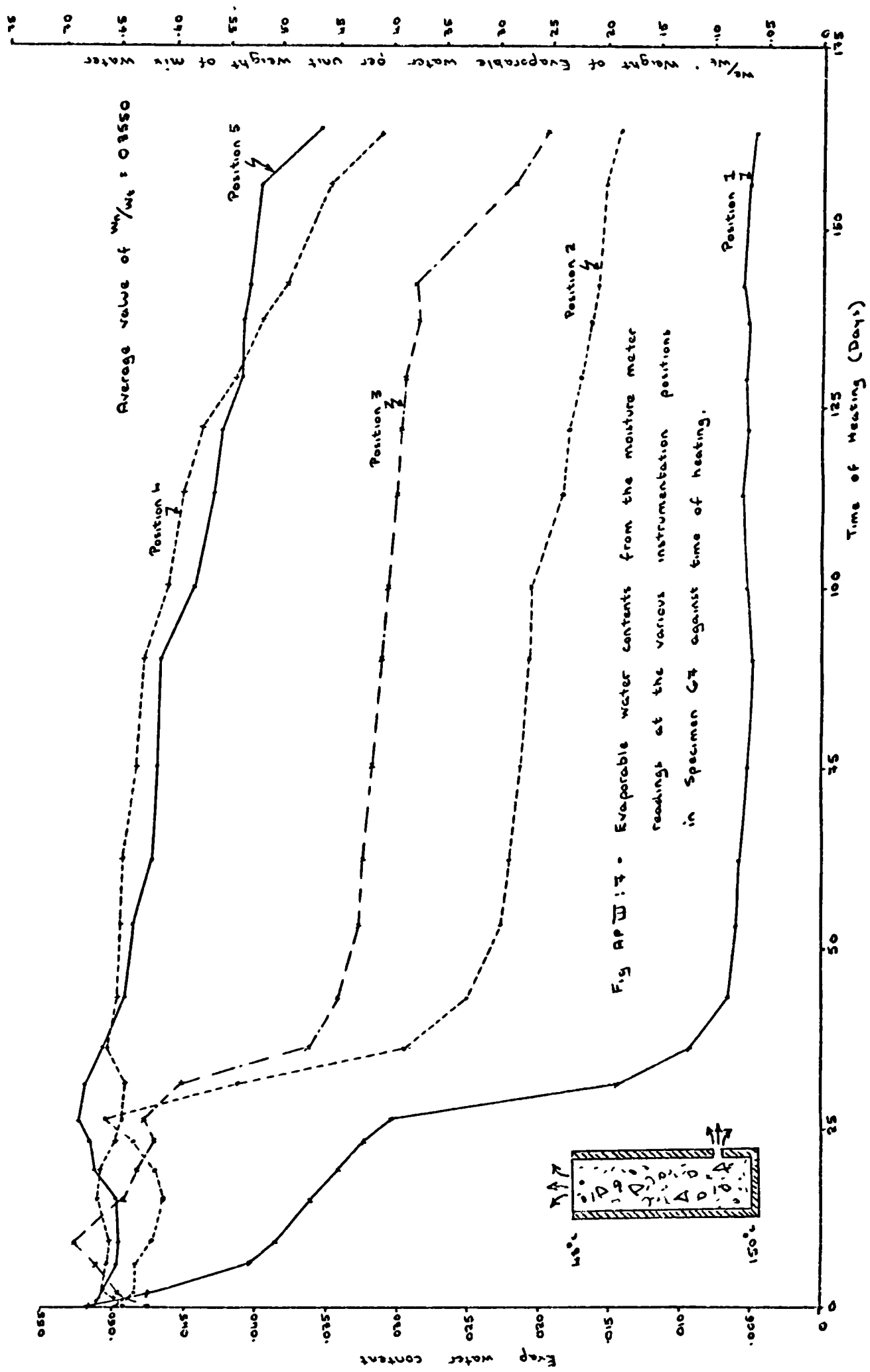


Fig AP III - 5 - Gauge Pore Pressures at the various instrumentation positions in Specimen F6 against time of heating.

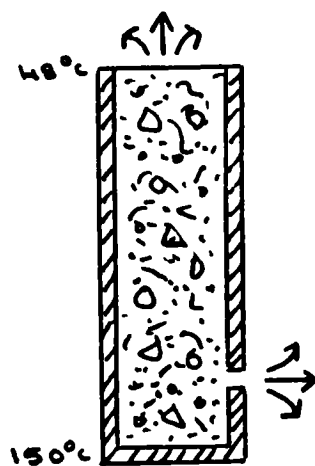
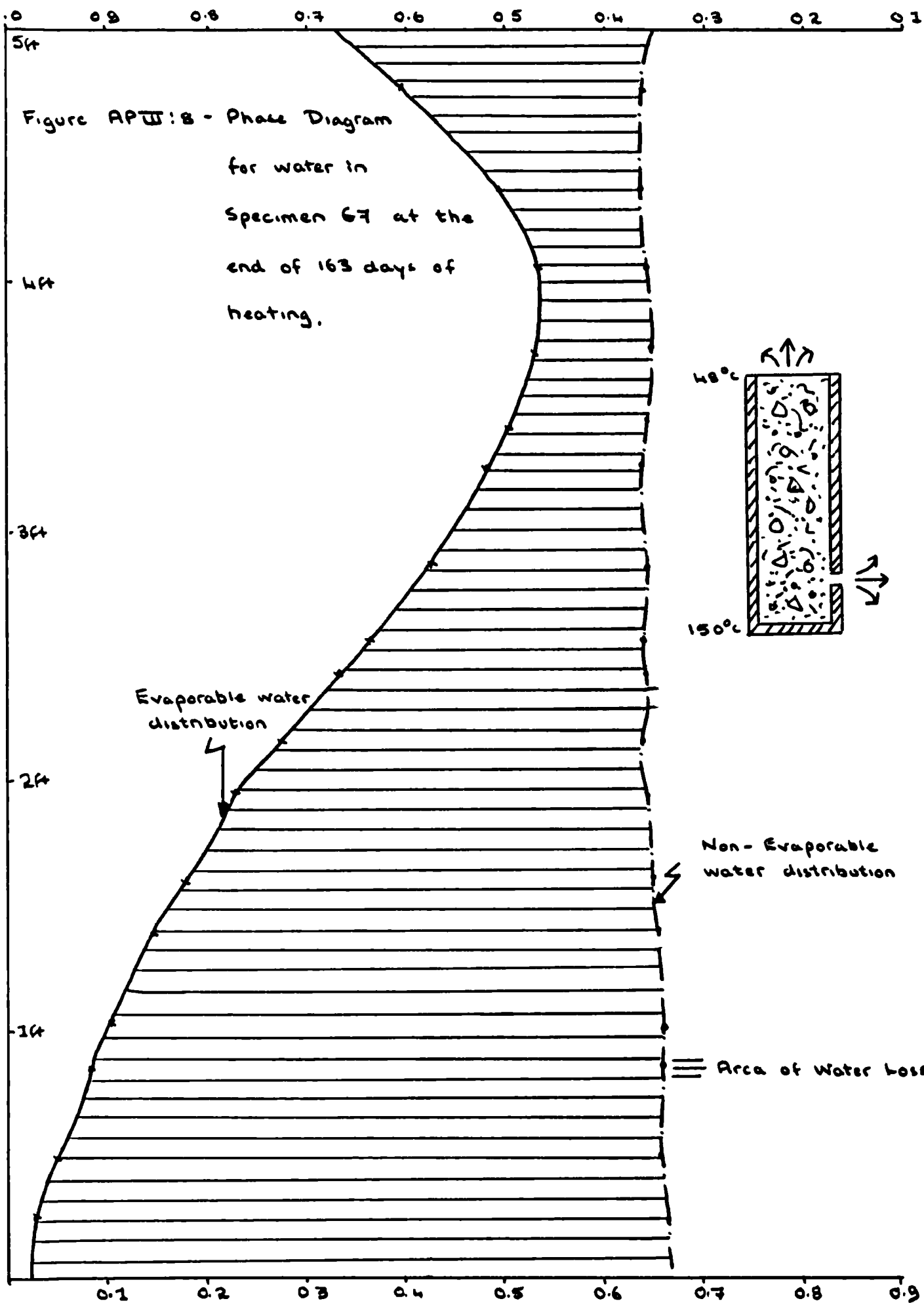
Figure AP III:6 - Gauge Pore Pressures  
for Specimen F6 at  
various times of heating

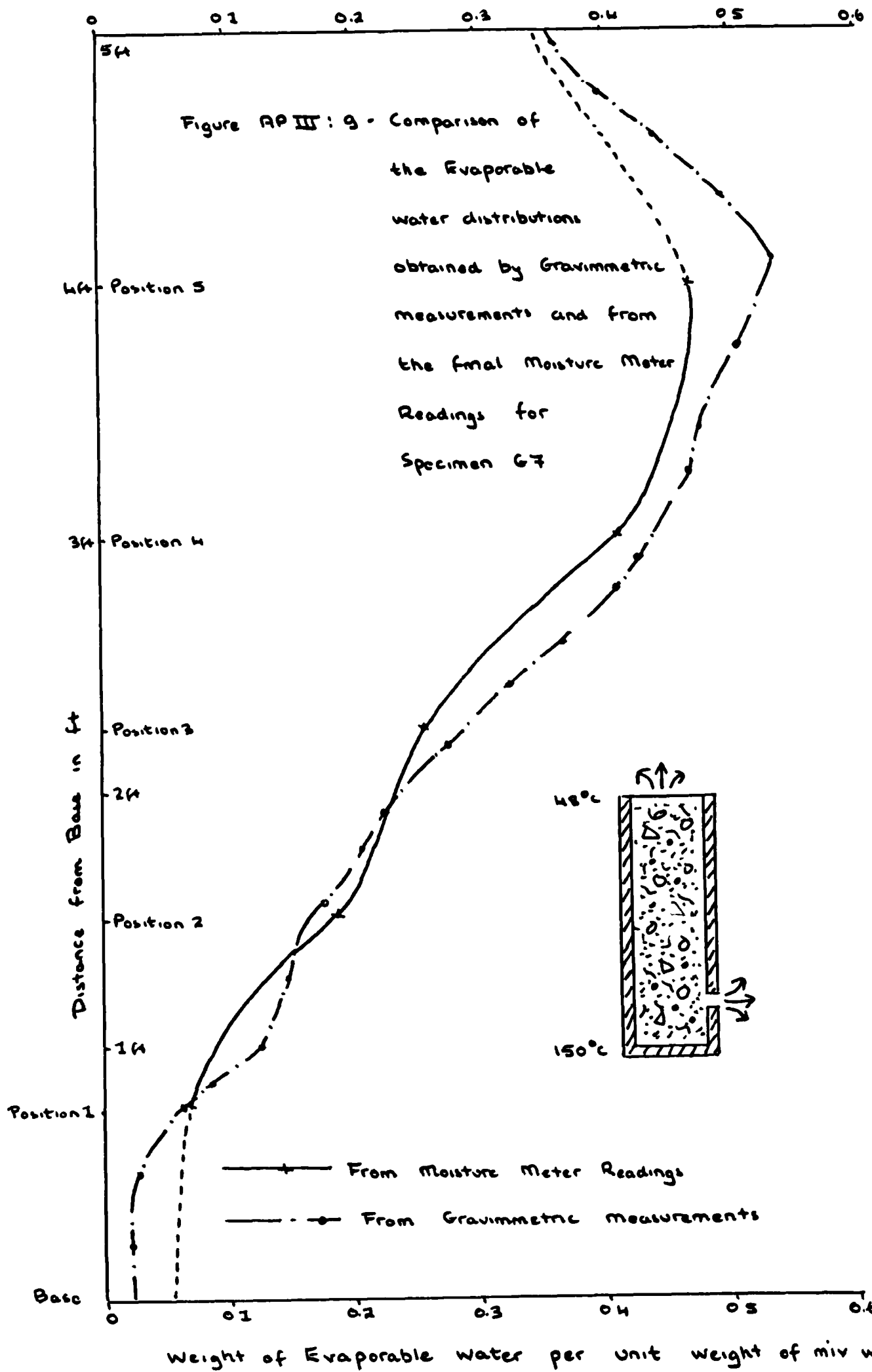


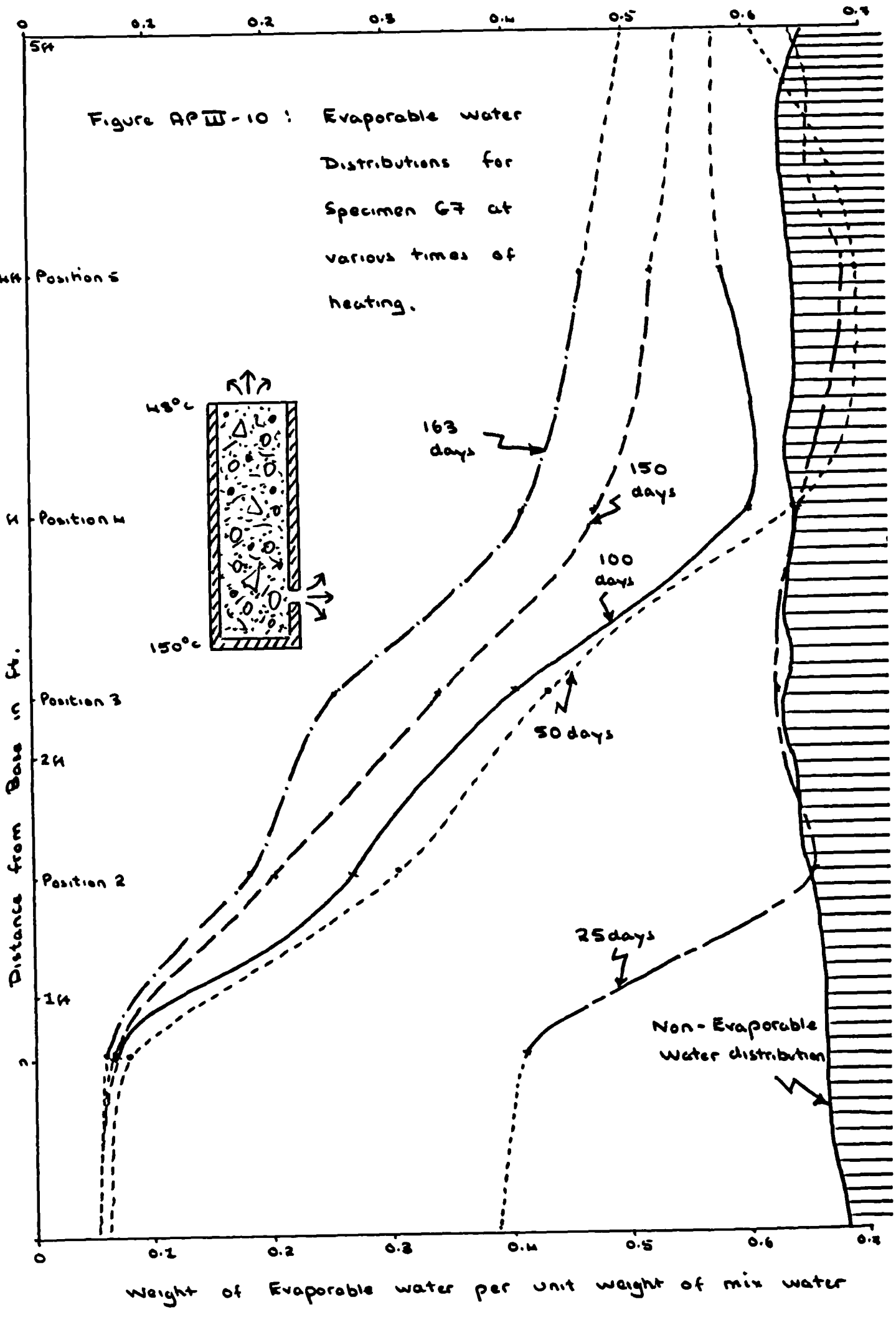




$w_n/w_t$ : Weight of non-evaporable water per unit weight of mix water







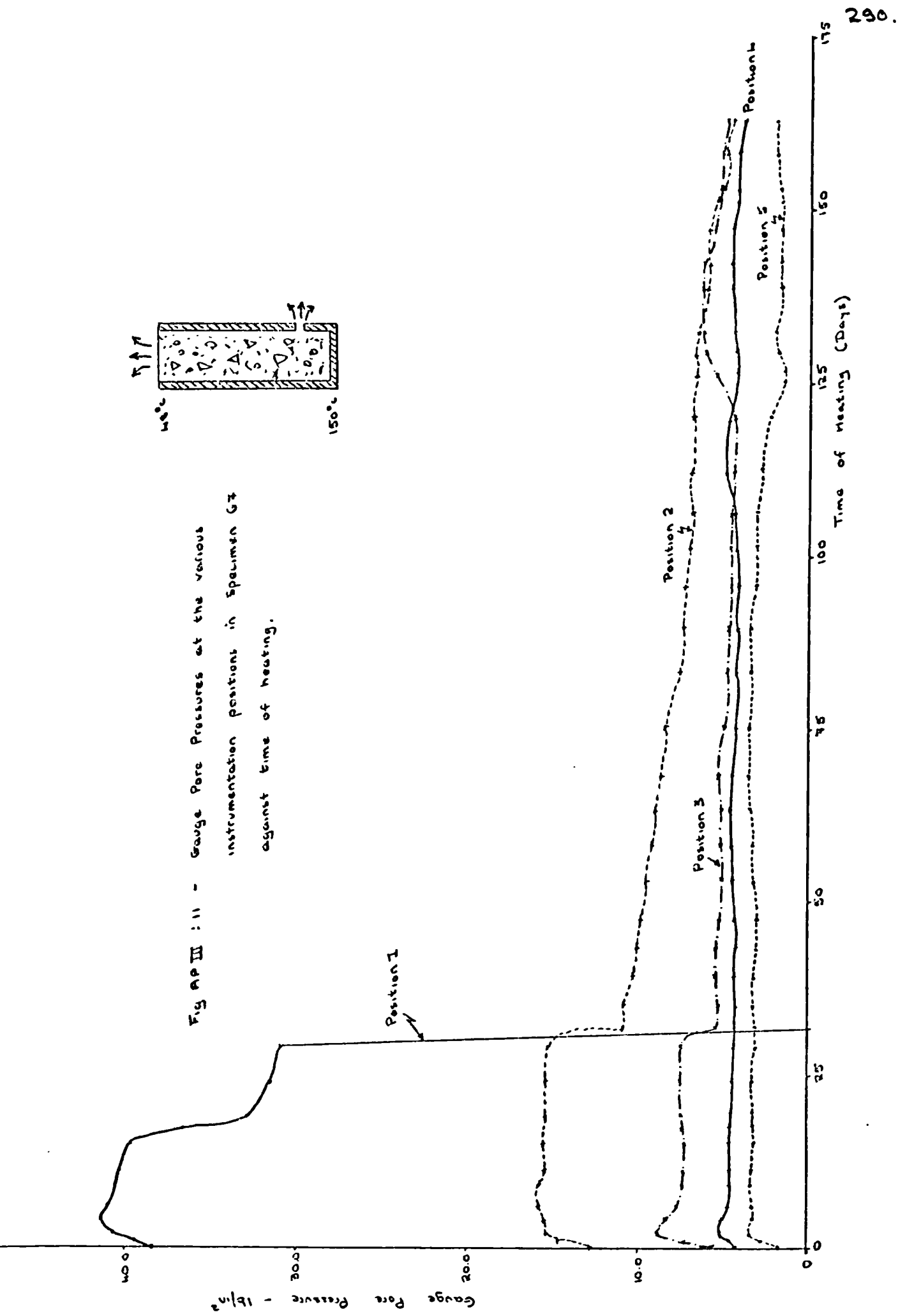
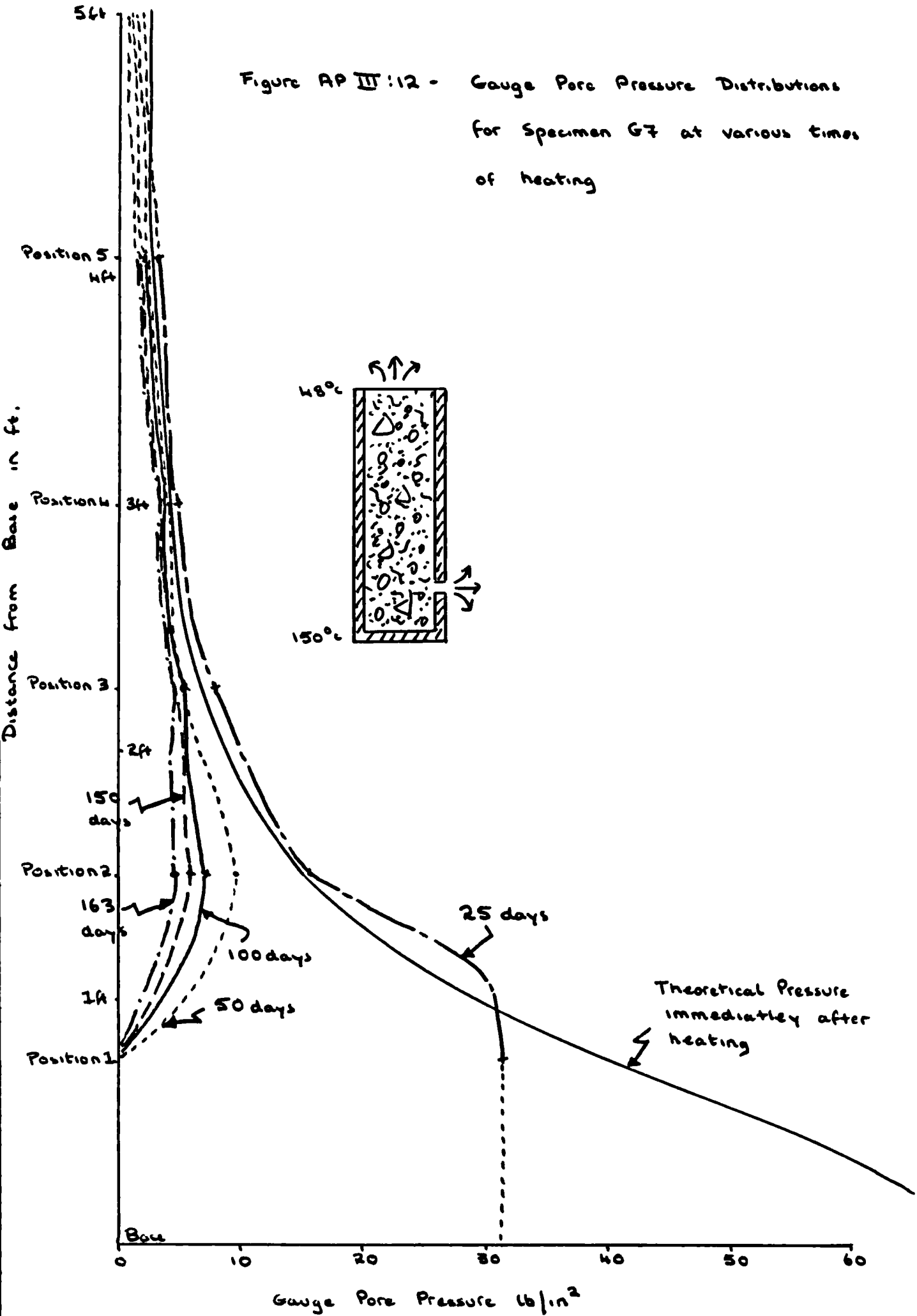
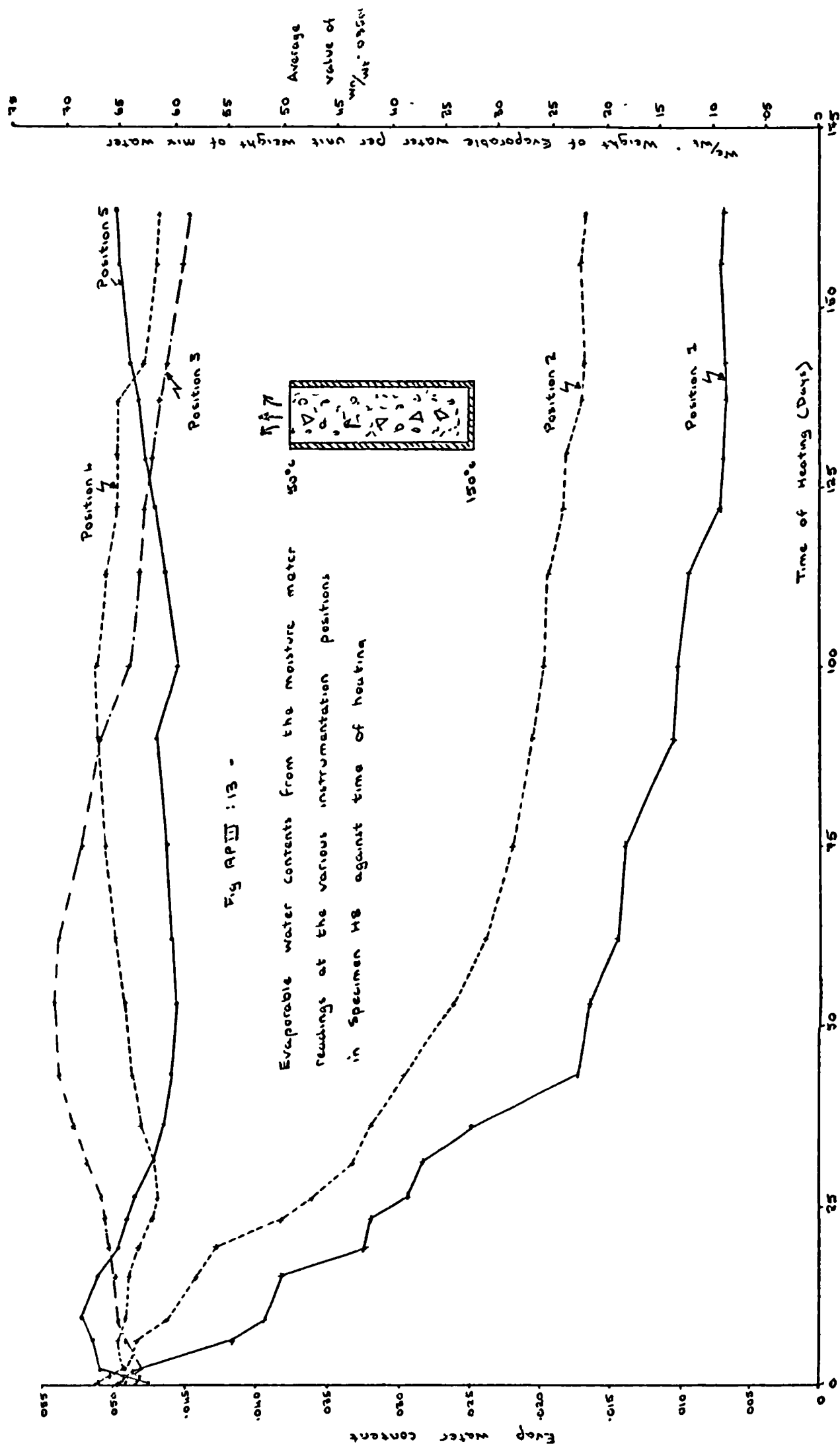
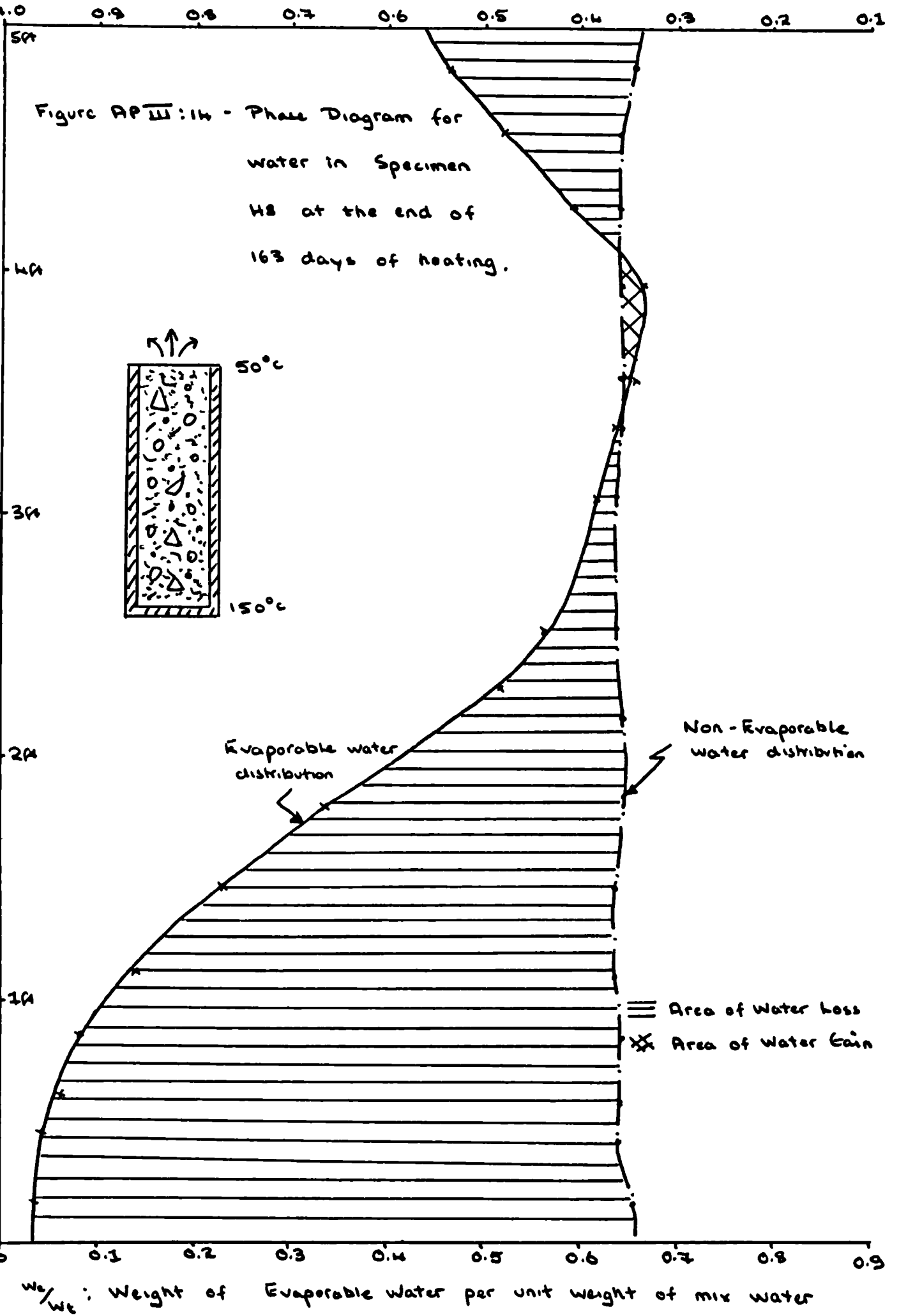


Figure AP III:12 - Gauge Pore Pressure Distributions  
for Specimen G7 at various times  
of heating





$w_n/w_t$ : Weight of non-evaporable water per unit weight of mix water



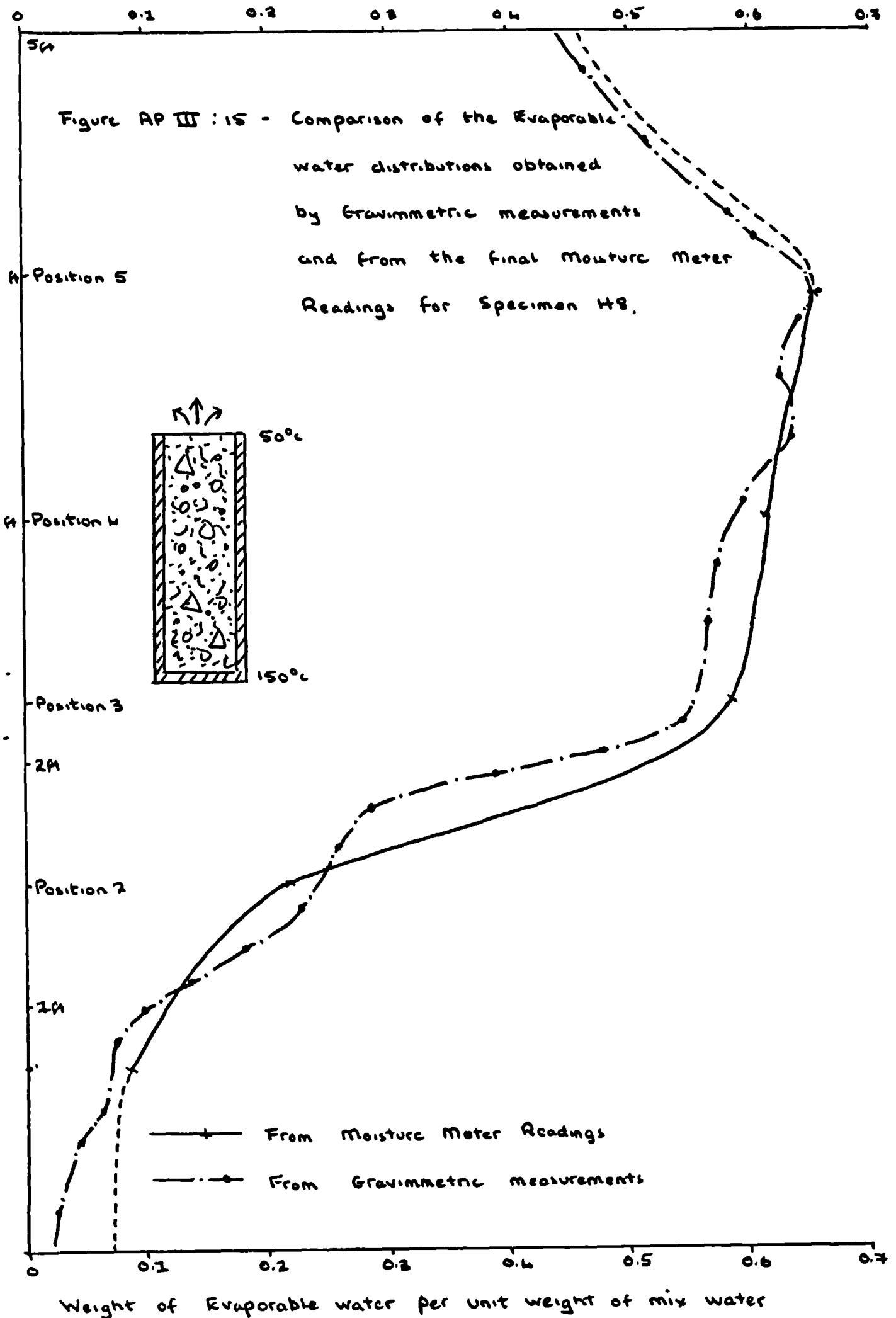




Figure AP III: 16 - Evaporable water distributions for Specimen H8 at various times of heating.

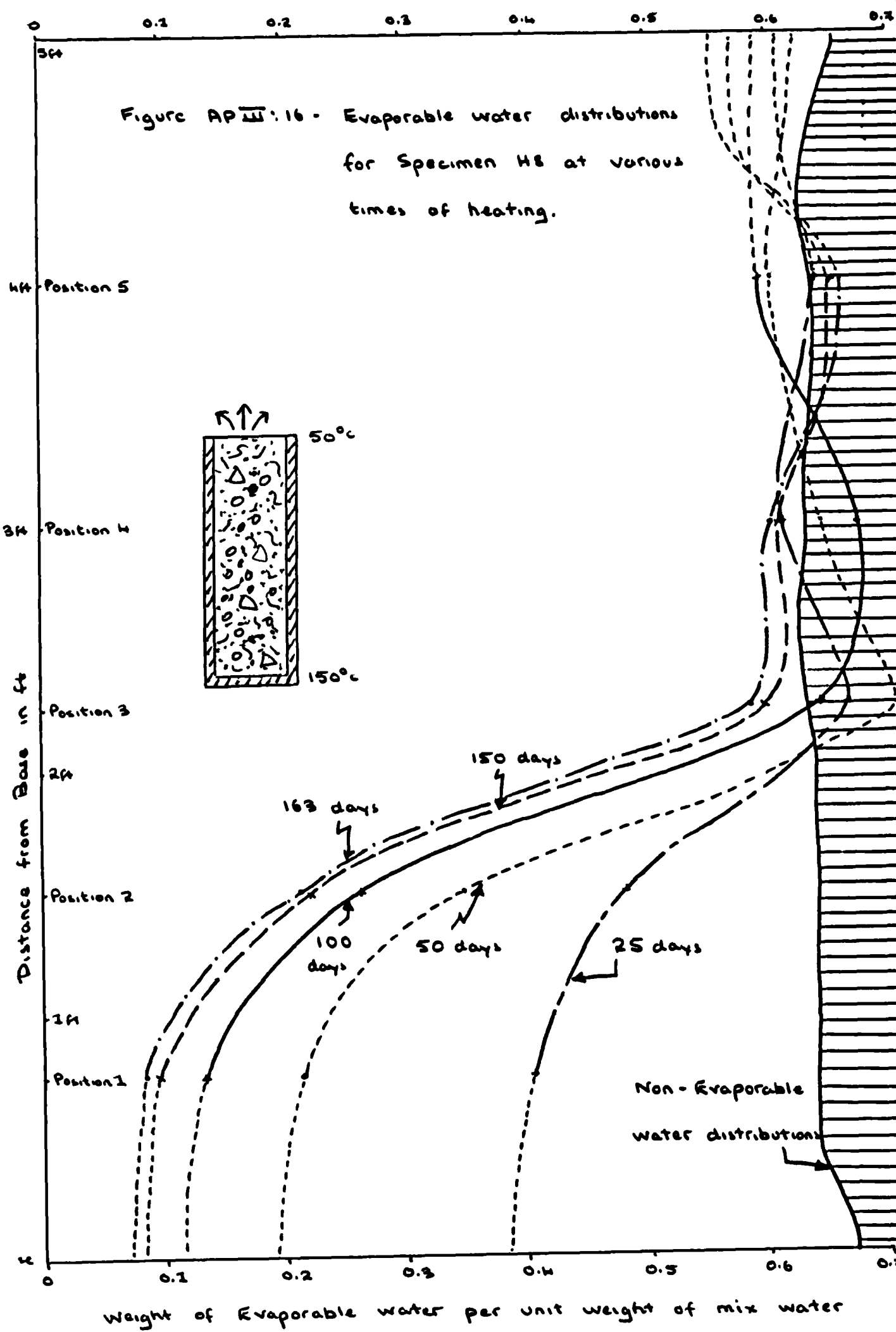


Fig AP III - 13 - Gauge Pore Pressures at the various instrumentation positions in Specimen H3 against time of heating.

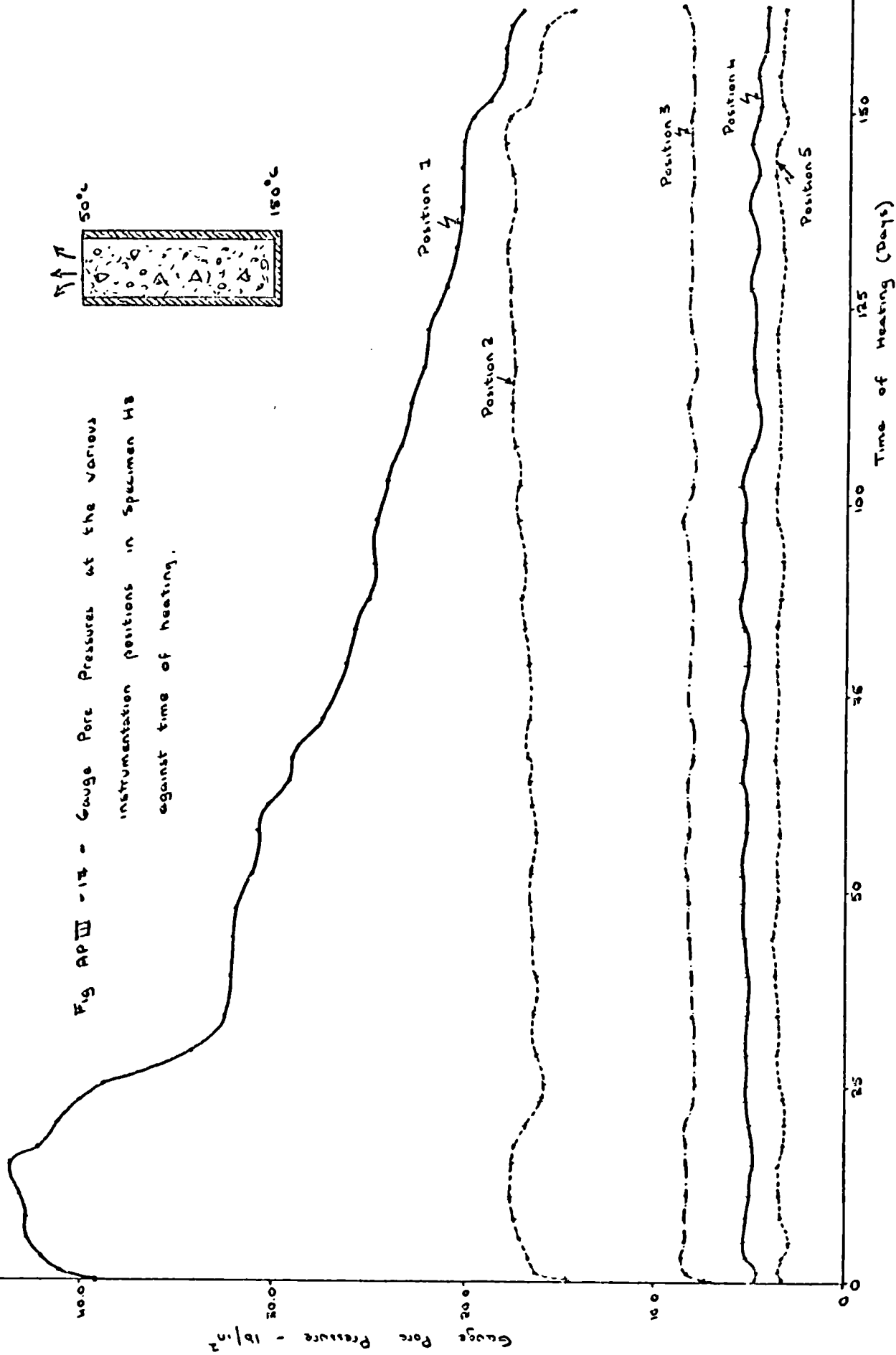
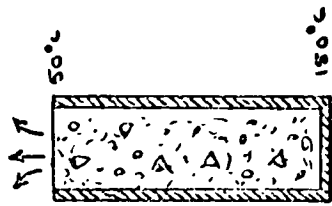


Figure AP III : 18 - Gauge Pore Pressure Distributions for Specimen H8 at various times of heating

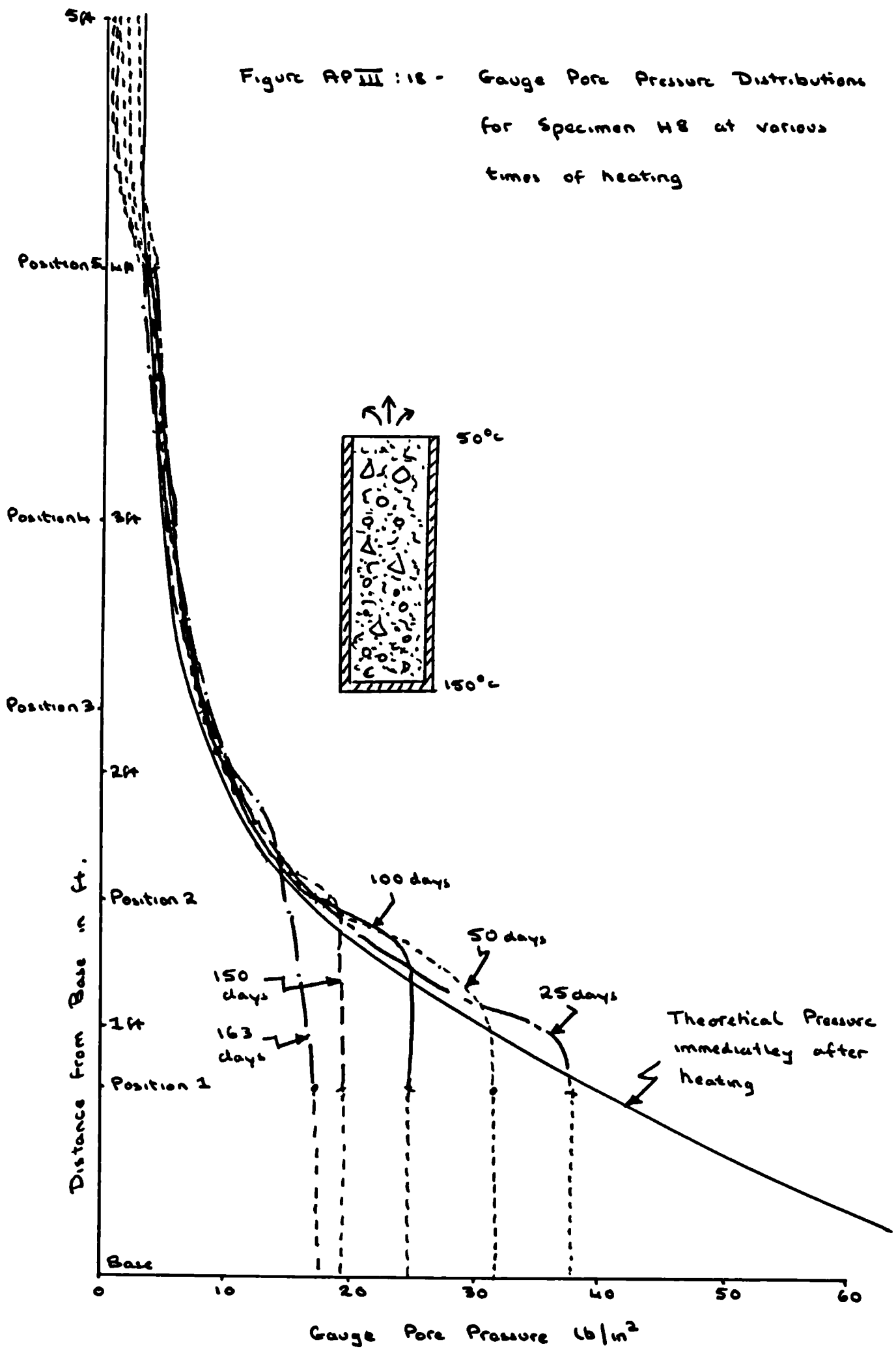
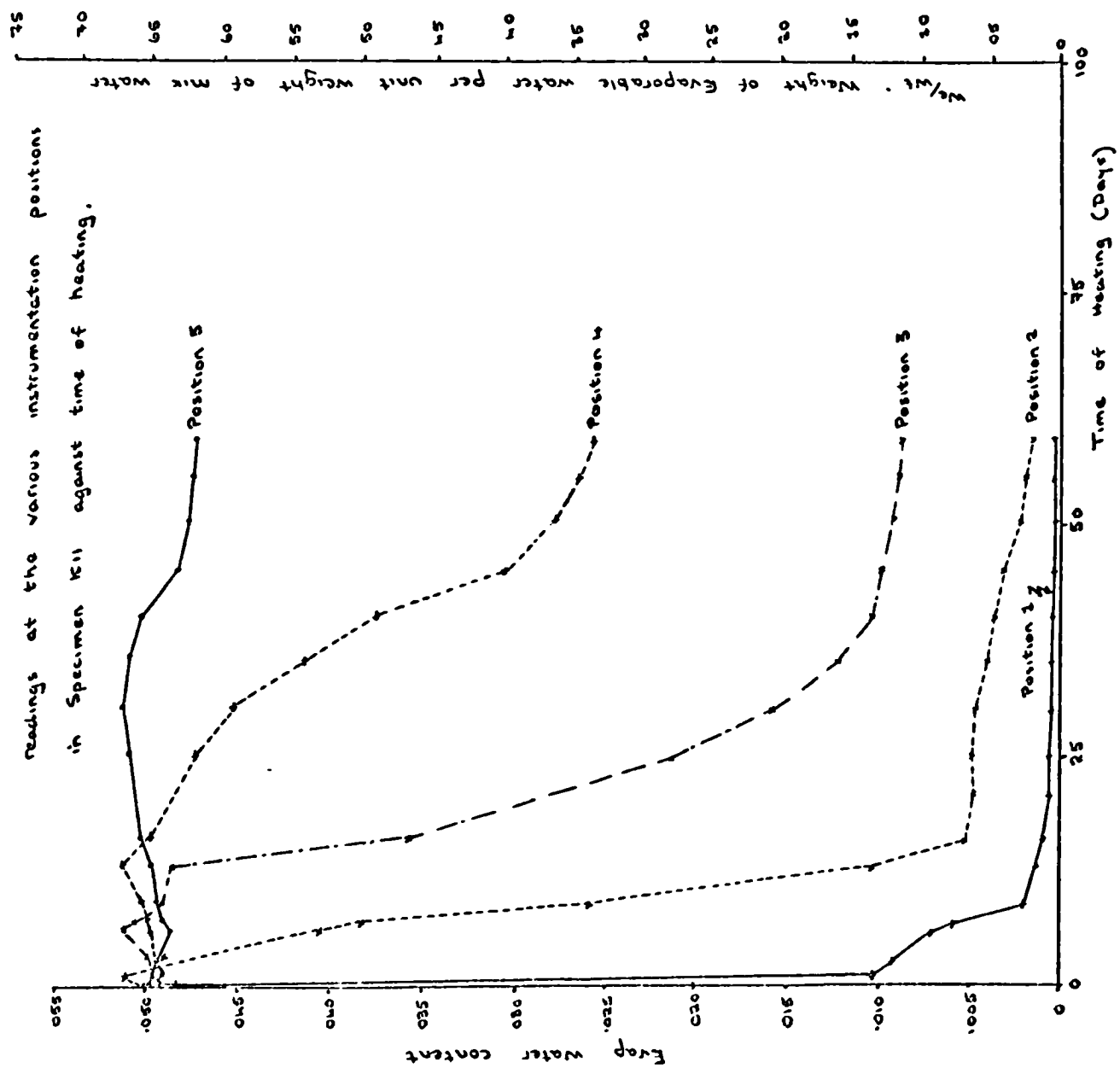
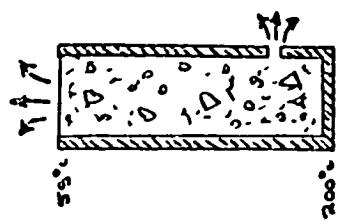


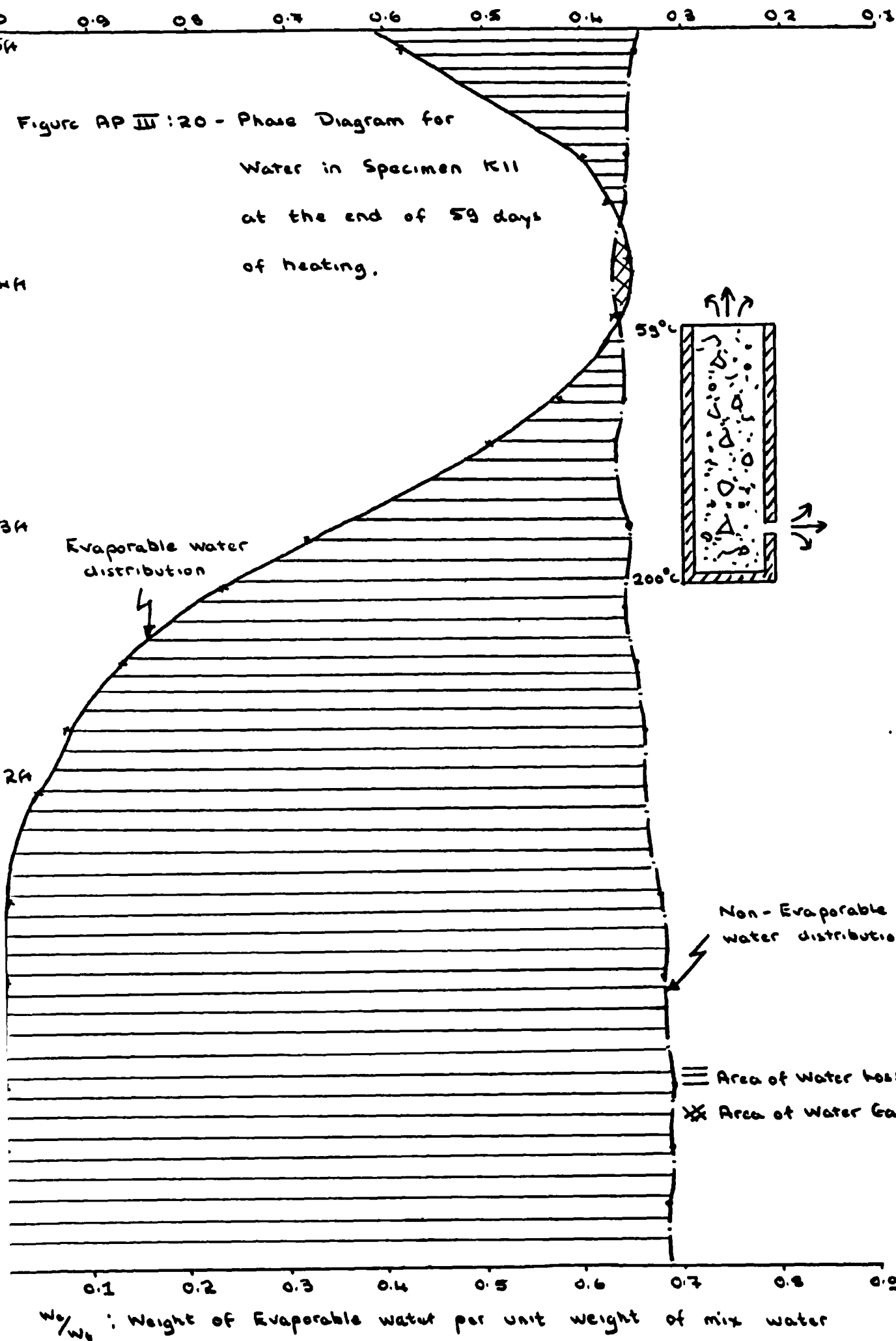
Fig AP III . 13 - Evaporable water contents from the moisture meter readings at the various instrumentation positions in Specimen K11 against time of heating.

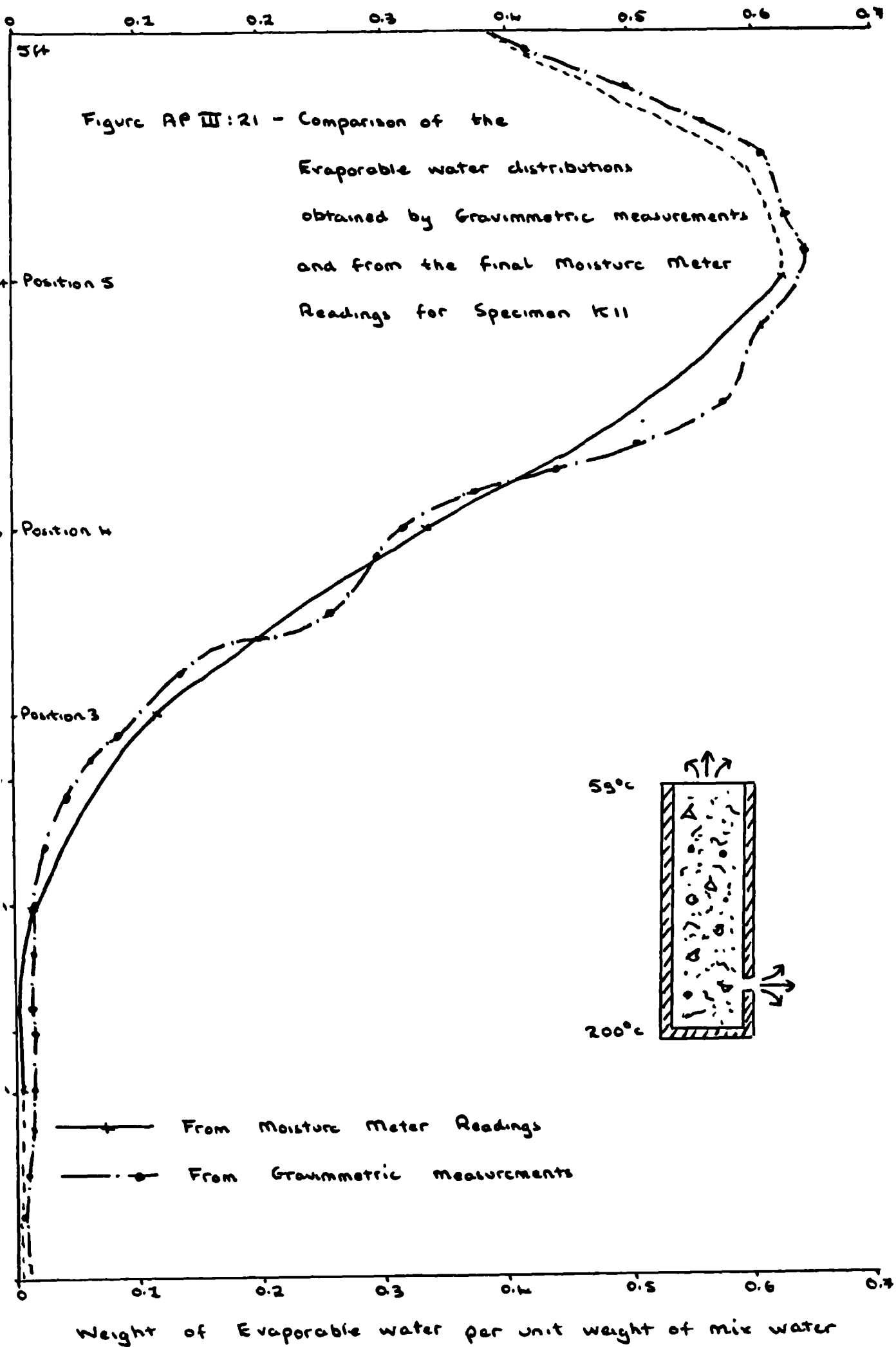


Average value of  $w_{100} = 0.3400$



$w_n/w_t$ : Weight of non-evaporable water per unit weight of mix water





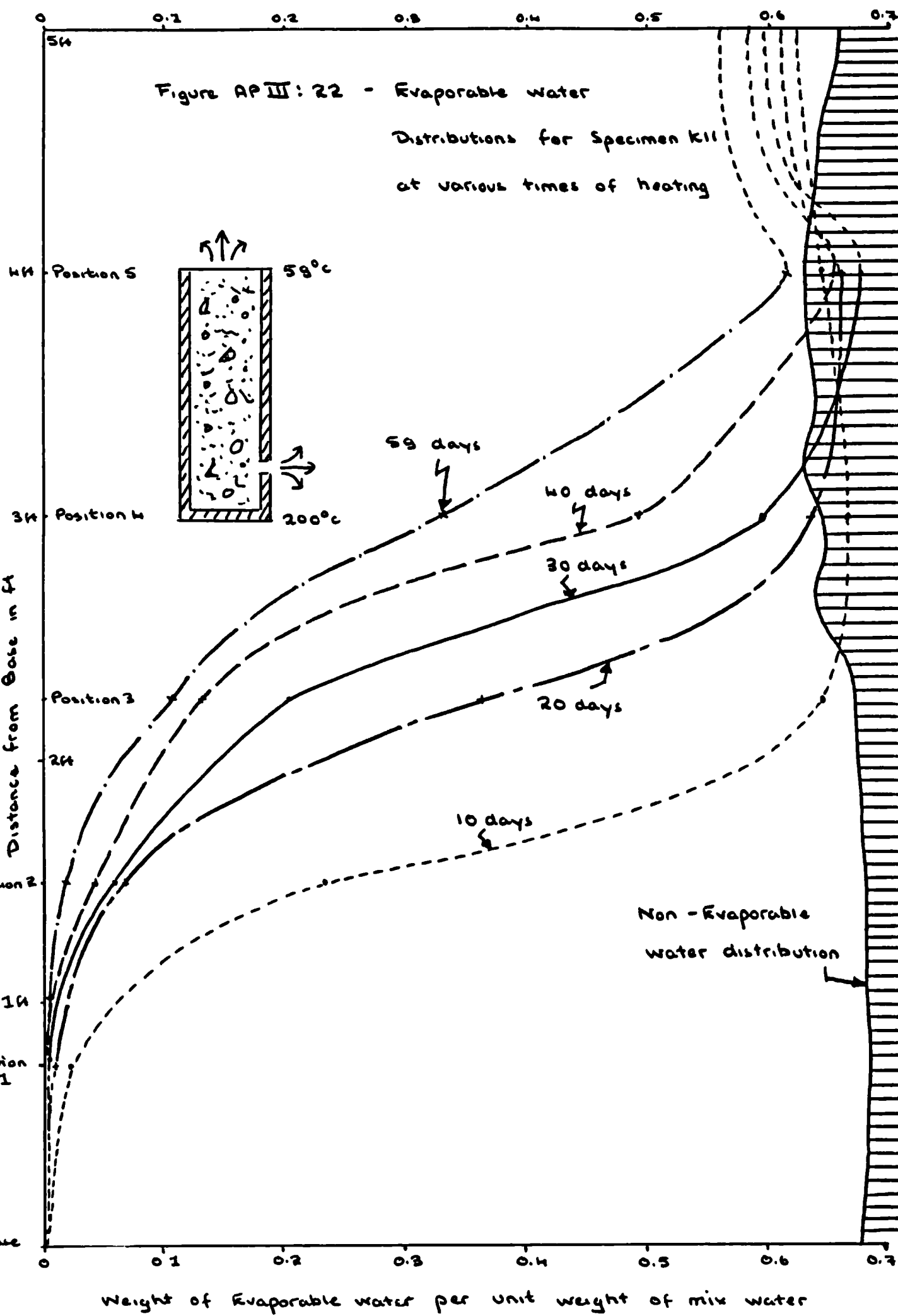


Fig AP III. 23 - Gauge Pore Pressures at the various instrumentation positions in Specimen K11 against time of heating.

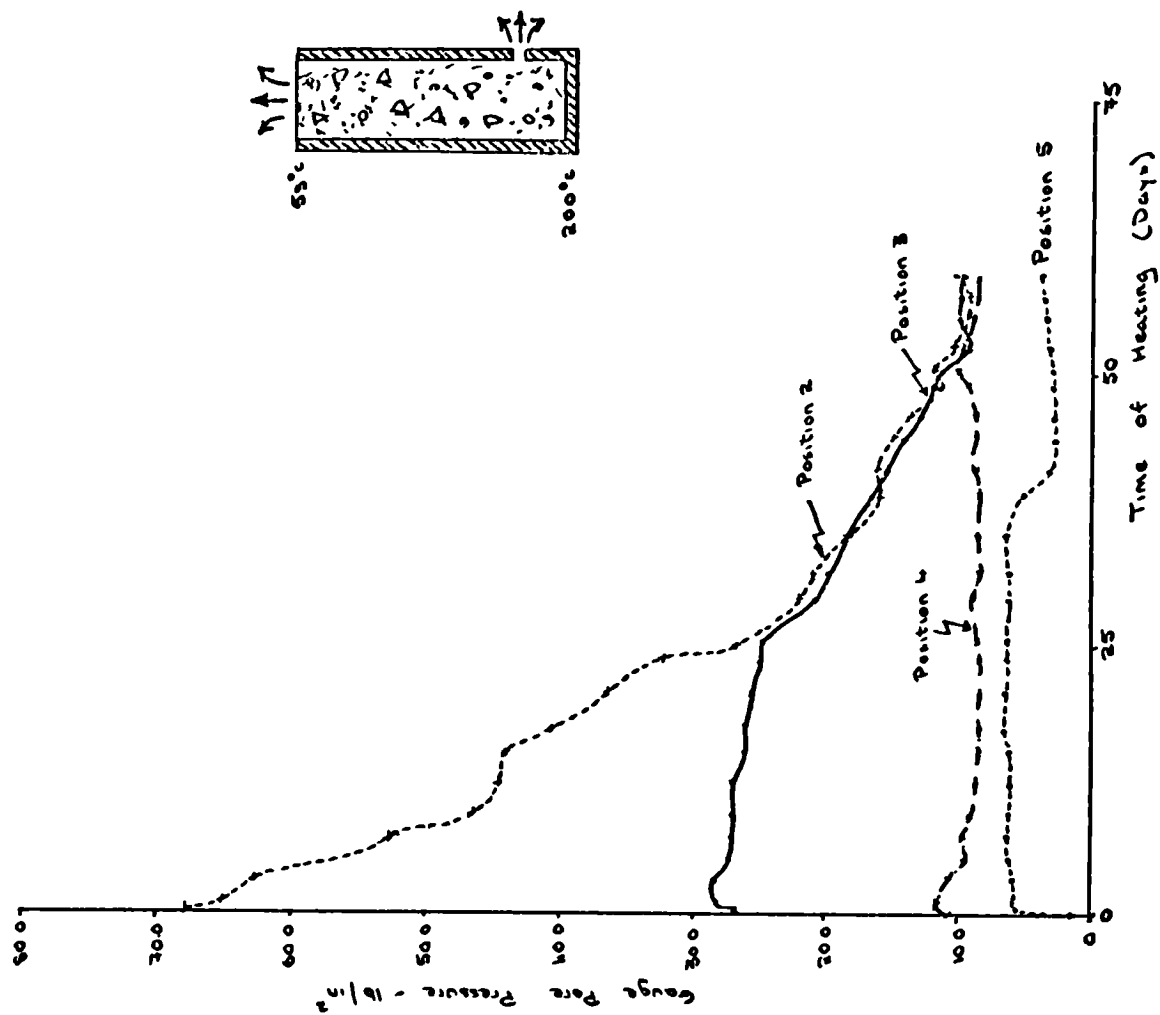




Figure AP III:24 - Gauge Pore Pressure Distributions  
for Specimen K11 at various  
times of heating.

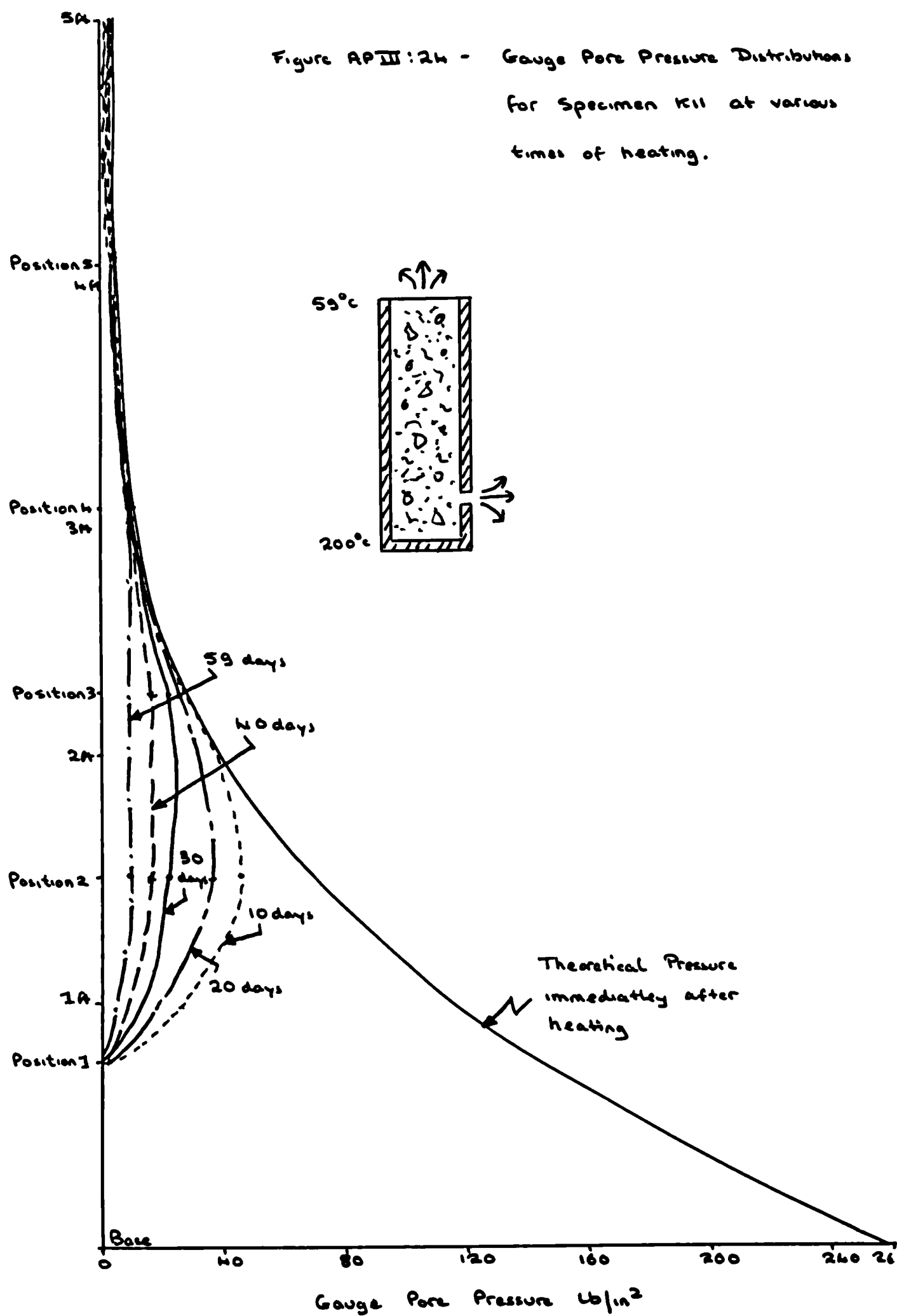
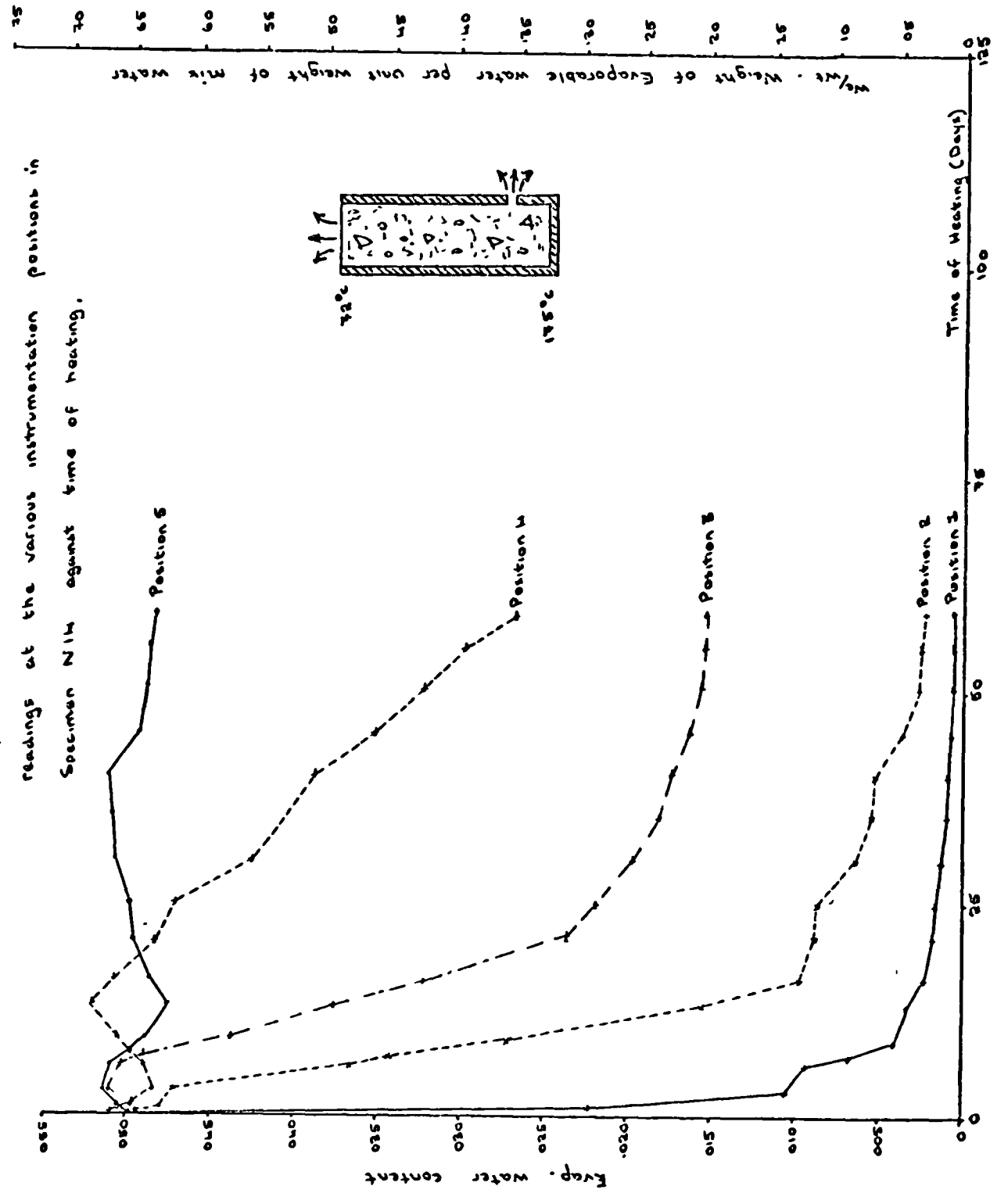
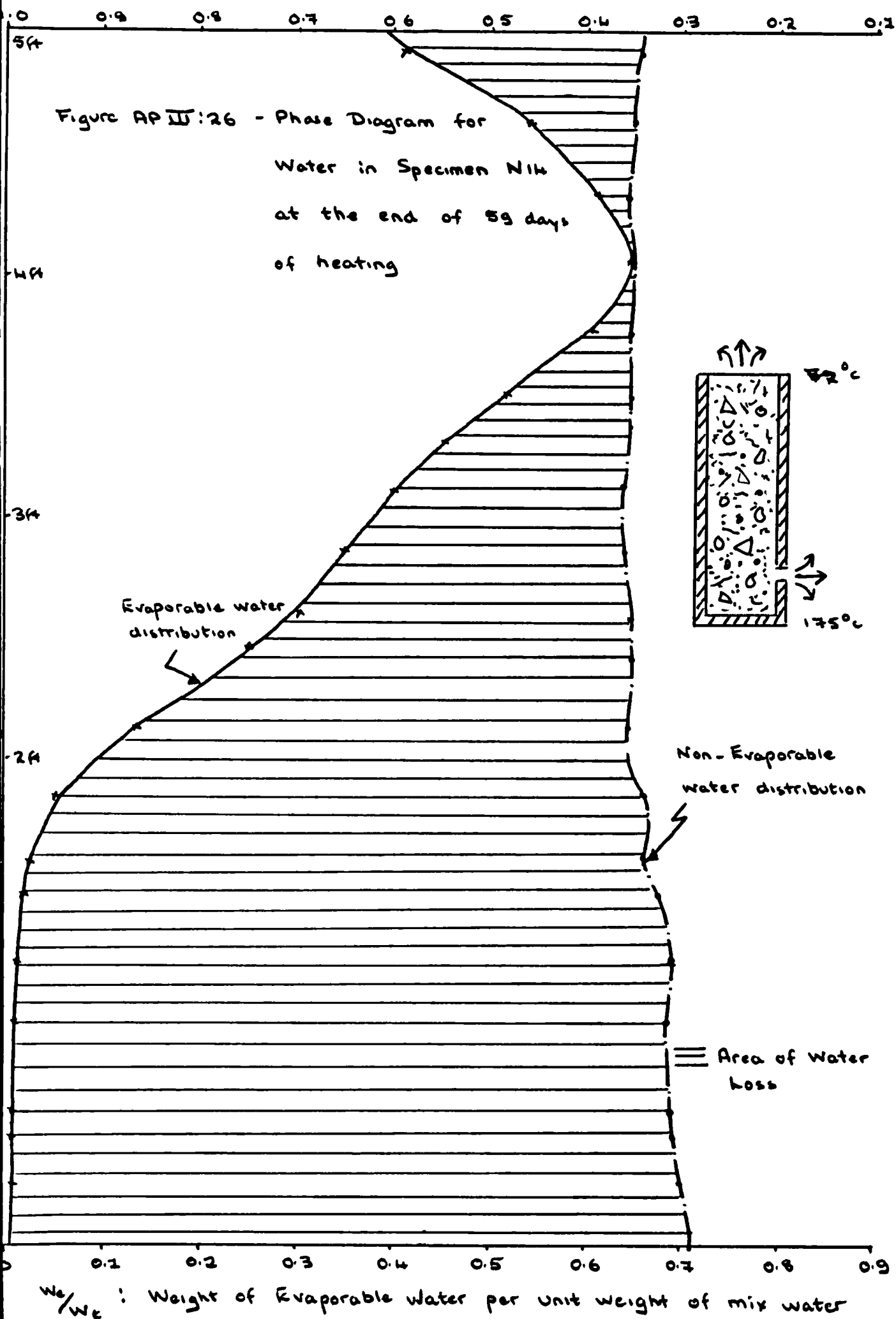


Fig. AP IV : 25 - Evaporable water contents from the moisture meter readings at the various instrumentation positions in Specimen N14 against time of heating.



Average value of  $w_e/w_t = 0.2450$

$w_n/w_t$  : Weight of non - evaporable water per unit weight of mix water



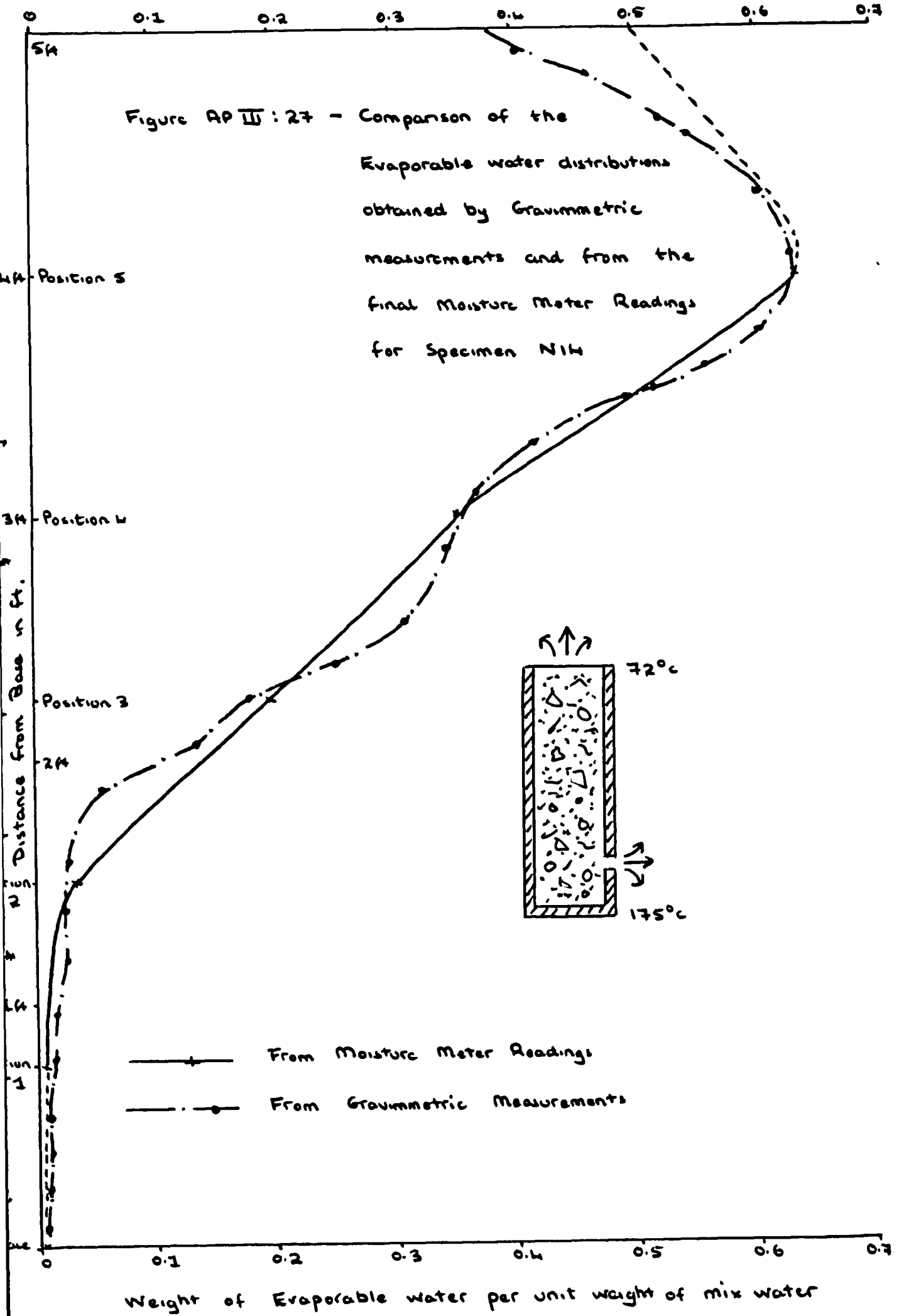
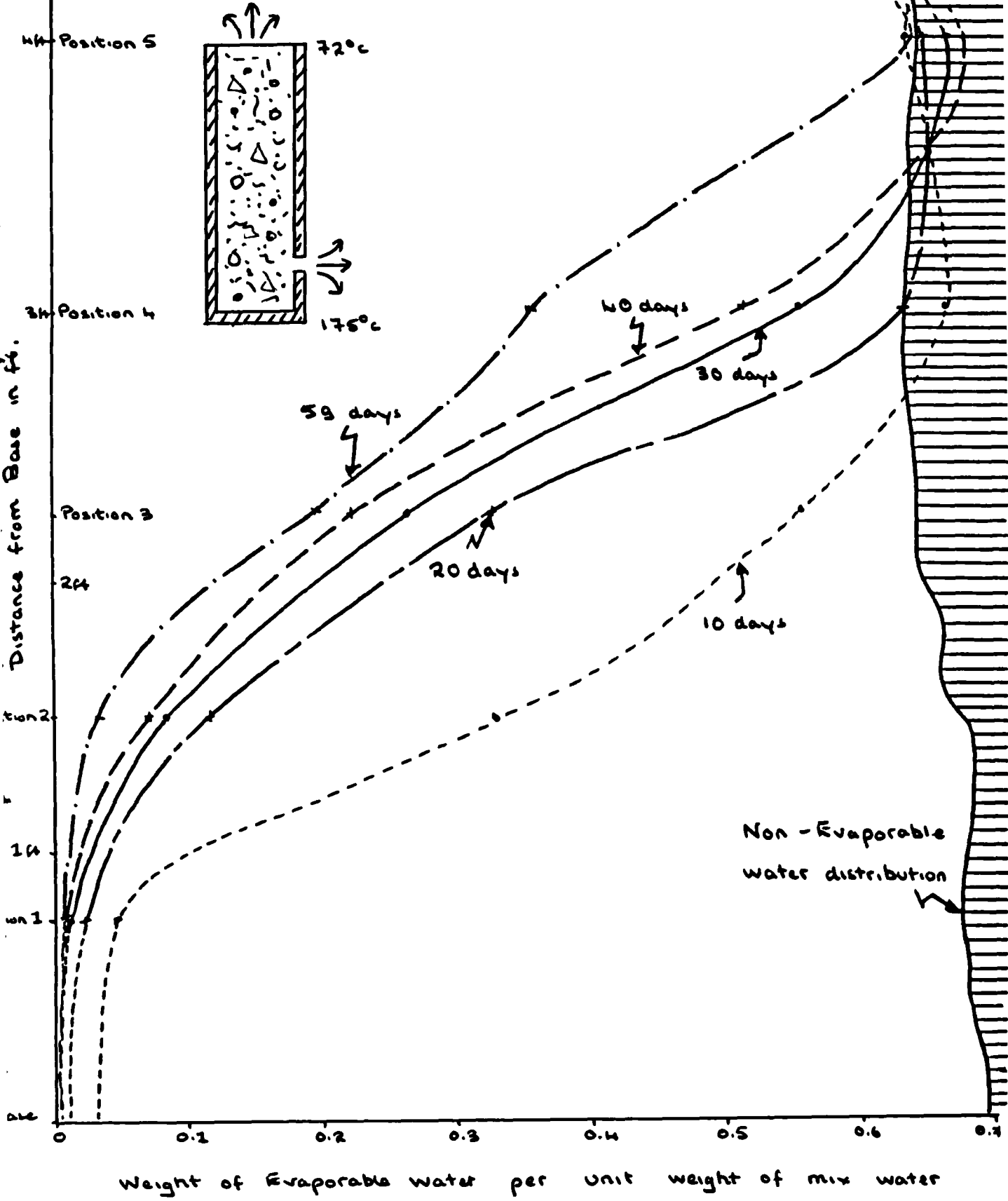


Figure AP III:28 - Evaporable water Distributions  
for Specimen N14 at various  
times of heating.



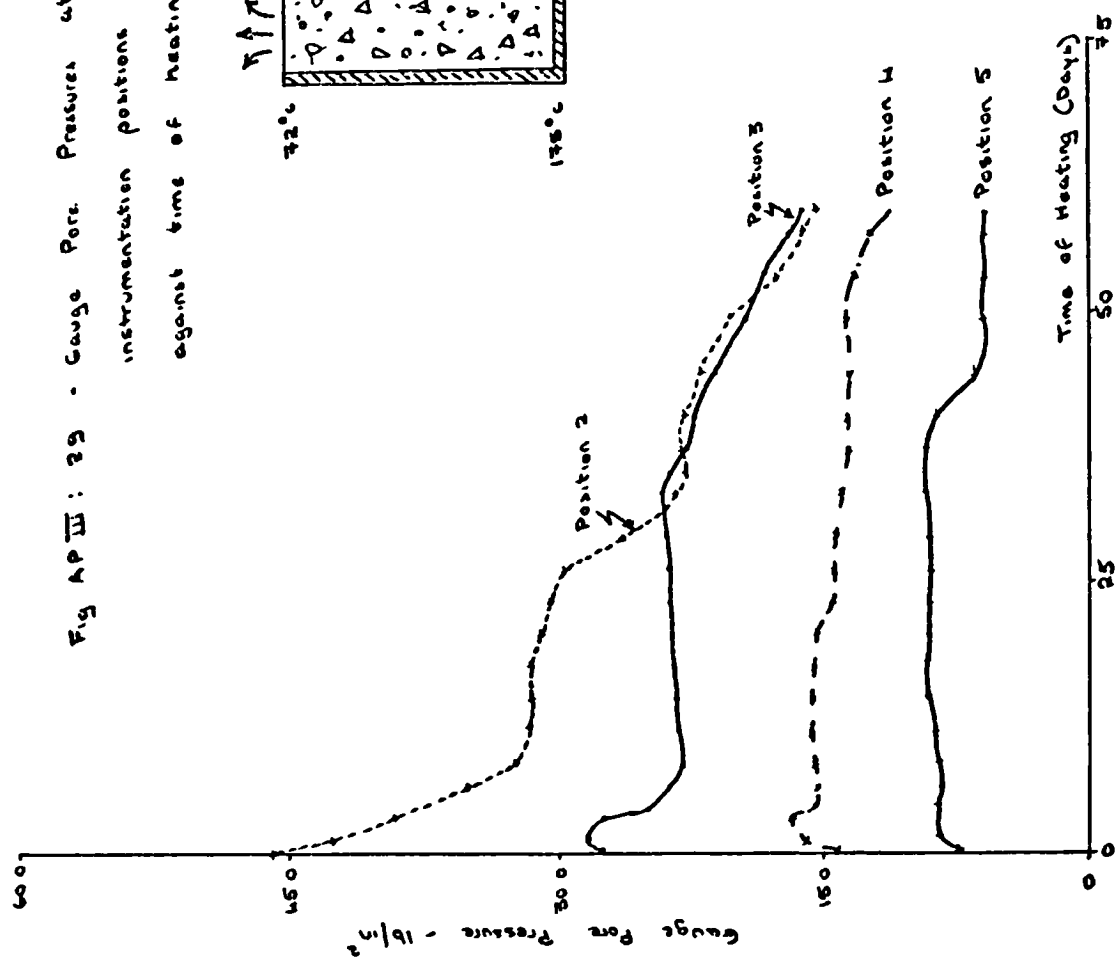


Fig AP III: 29 - Gauge Pore Pressure at the various instrumentation positions in Specimen N14 against time of heating.

Figure AP III : 30 - Gauge Pore Pressure Distributions  
for Specimen N14 at various  
times of heating

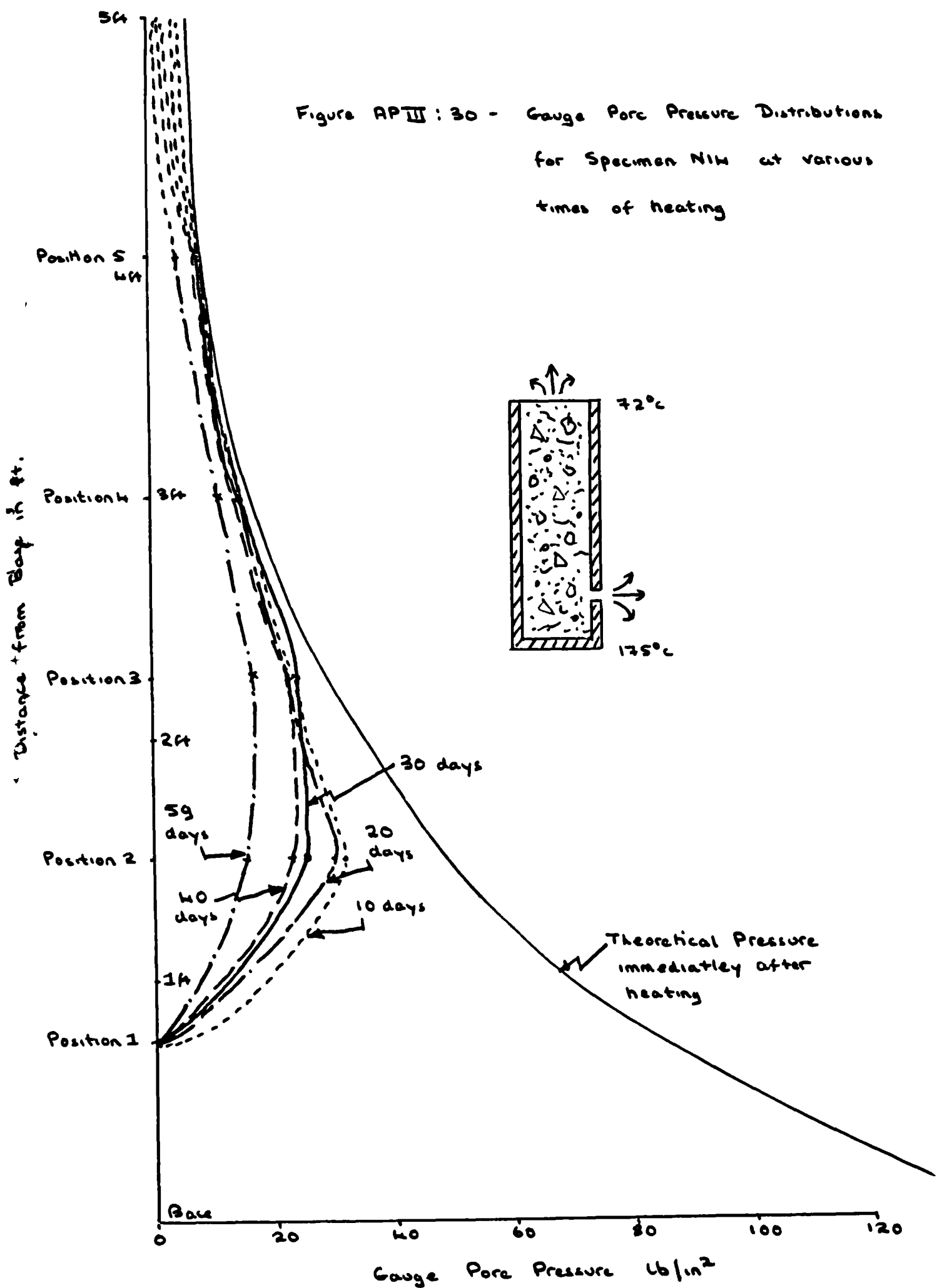
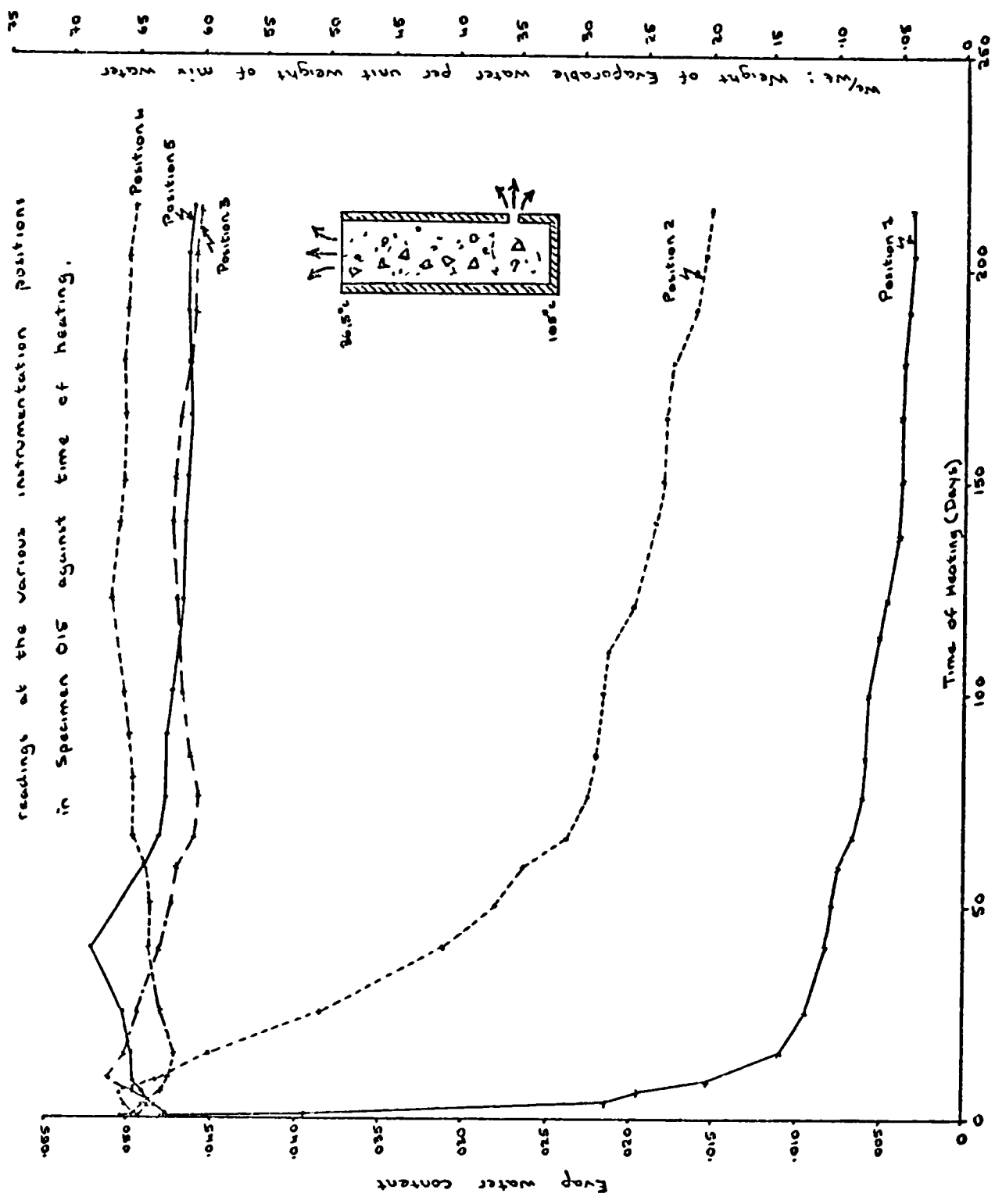


Fig A P III : 31 - Evaporable water contents from the moisture meter readings at the various instrumentation positions in Specimen 015 against time of heating.



Average value of  $w_p/w_t = 0.3500$



$w_n/w_e$  : Weight of non-evaporable water per unit weight of mix water

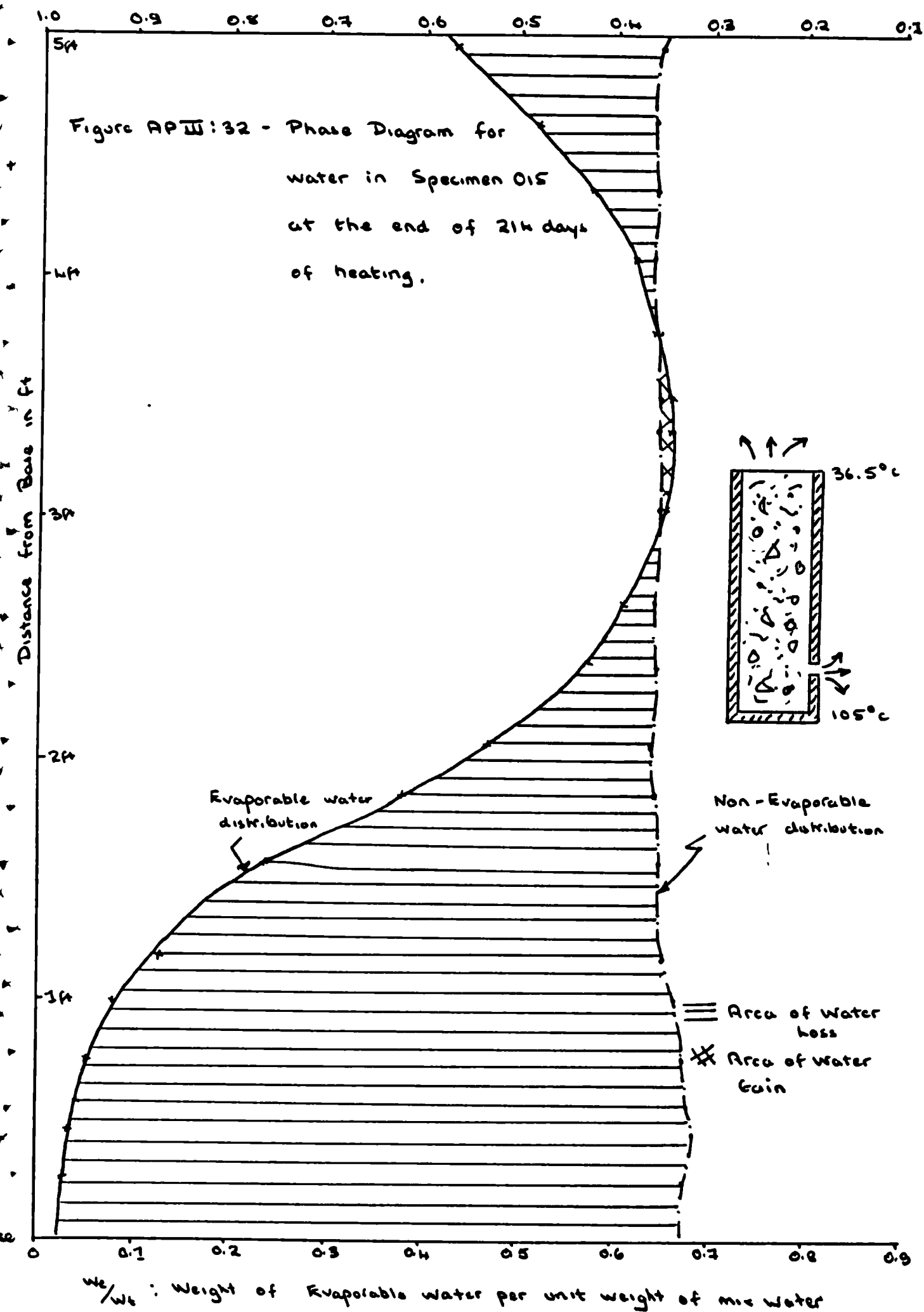


Figure AP III: 33 - Comparison of the  
Evaporable water distributions  
obtained by Gravimetric  
measurements and from the  
final Moisture Meter Readings  
for Specimen 015

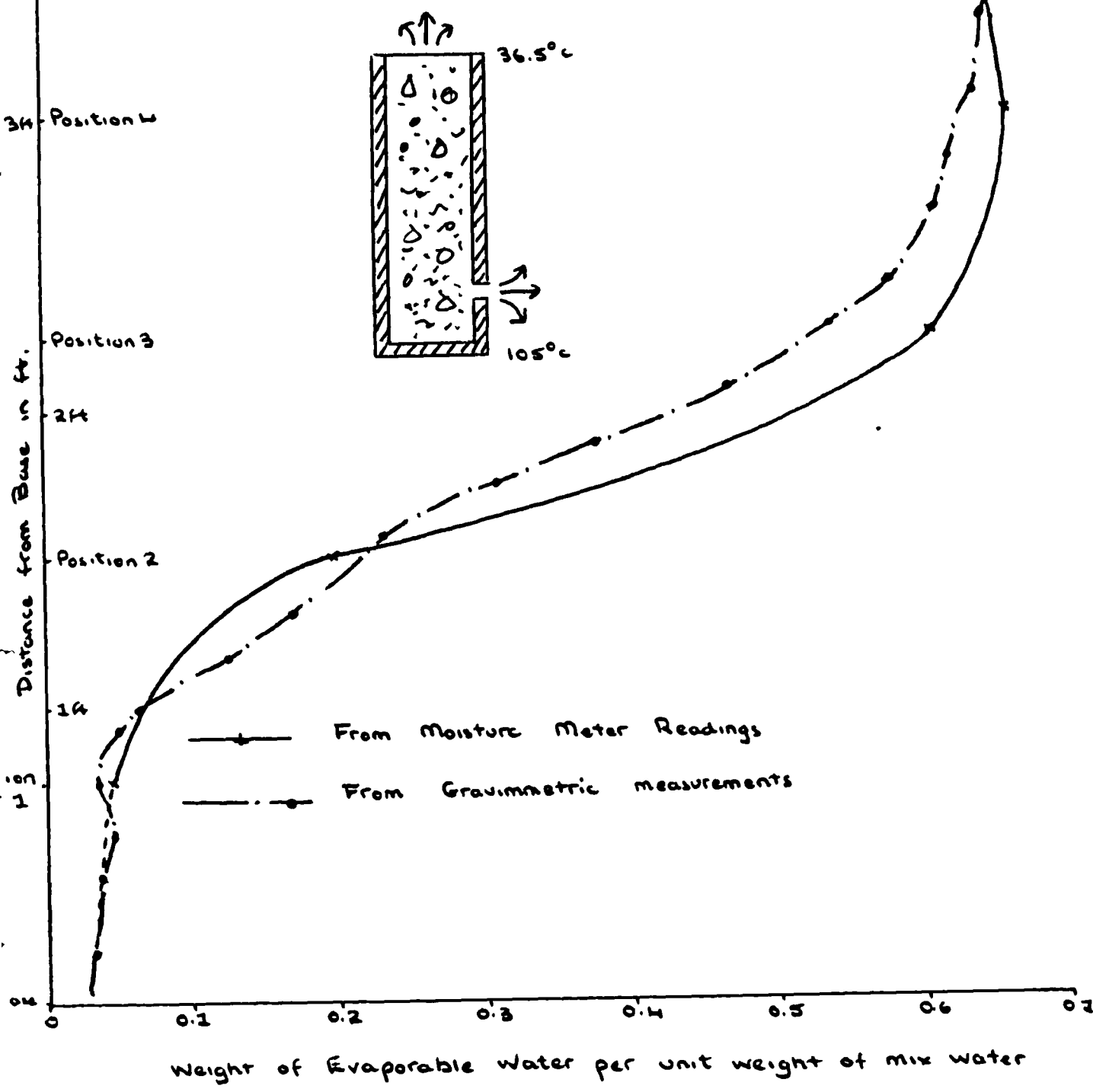


Figure AP III:34 - Evaporable water distributions  
for Specimen O15 at various  
times of heating

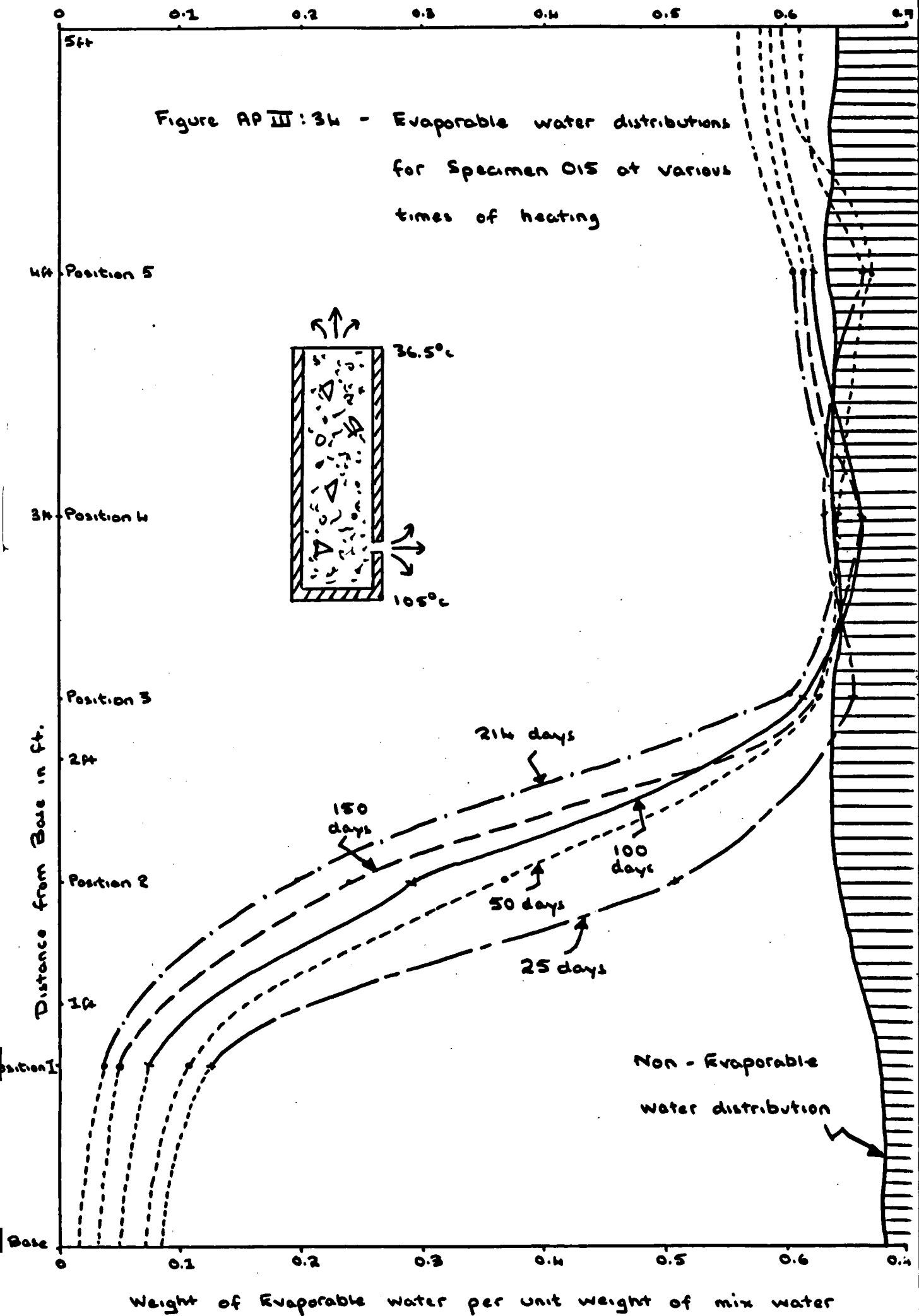


Fig AP W:35 - Gauge Pore Pressures at the various instrumentation positions in Specimen O13 against time of heating.

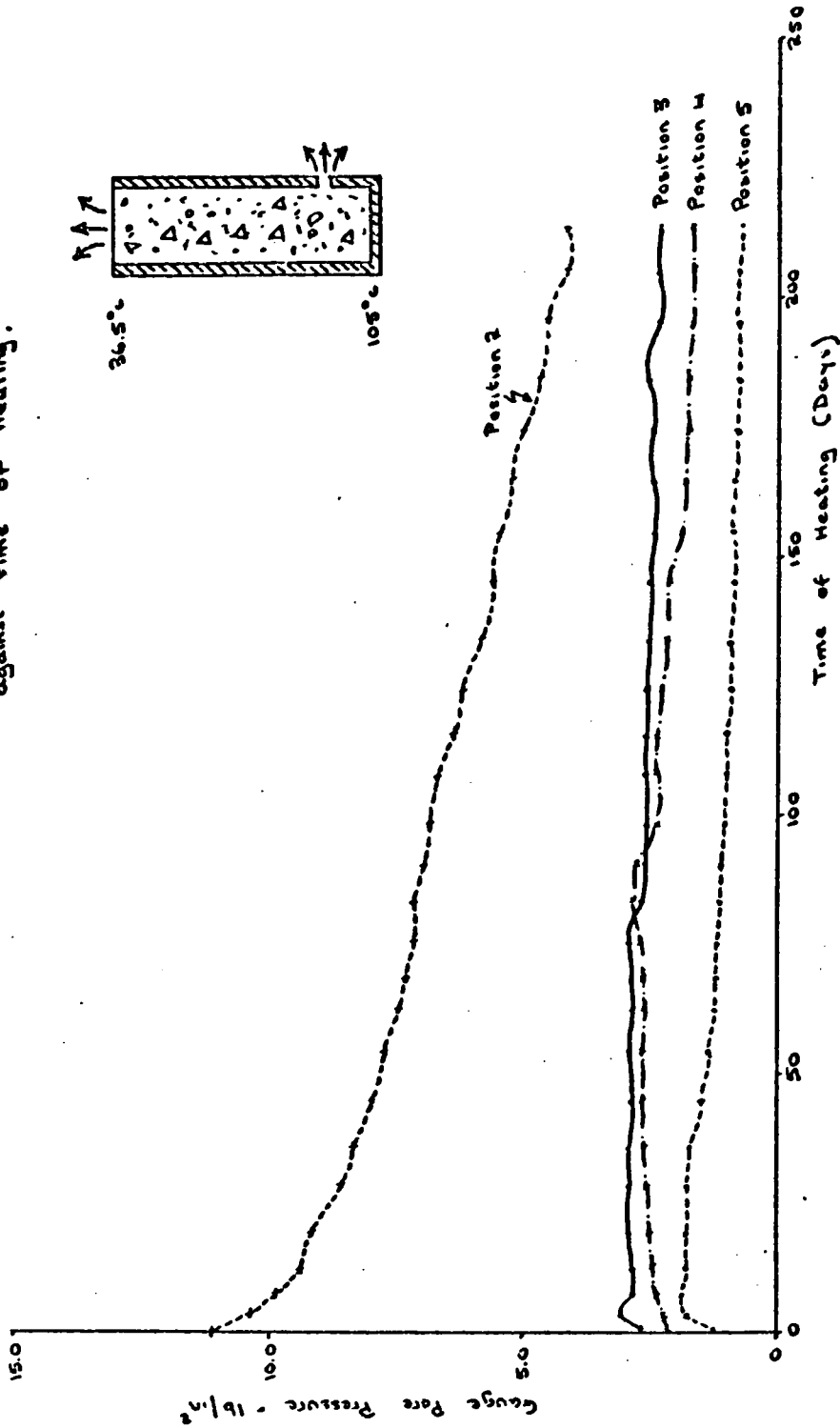
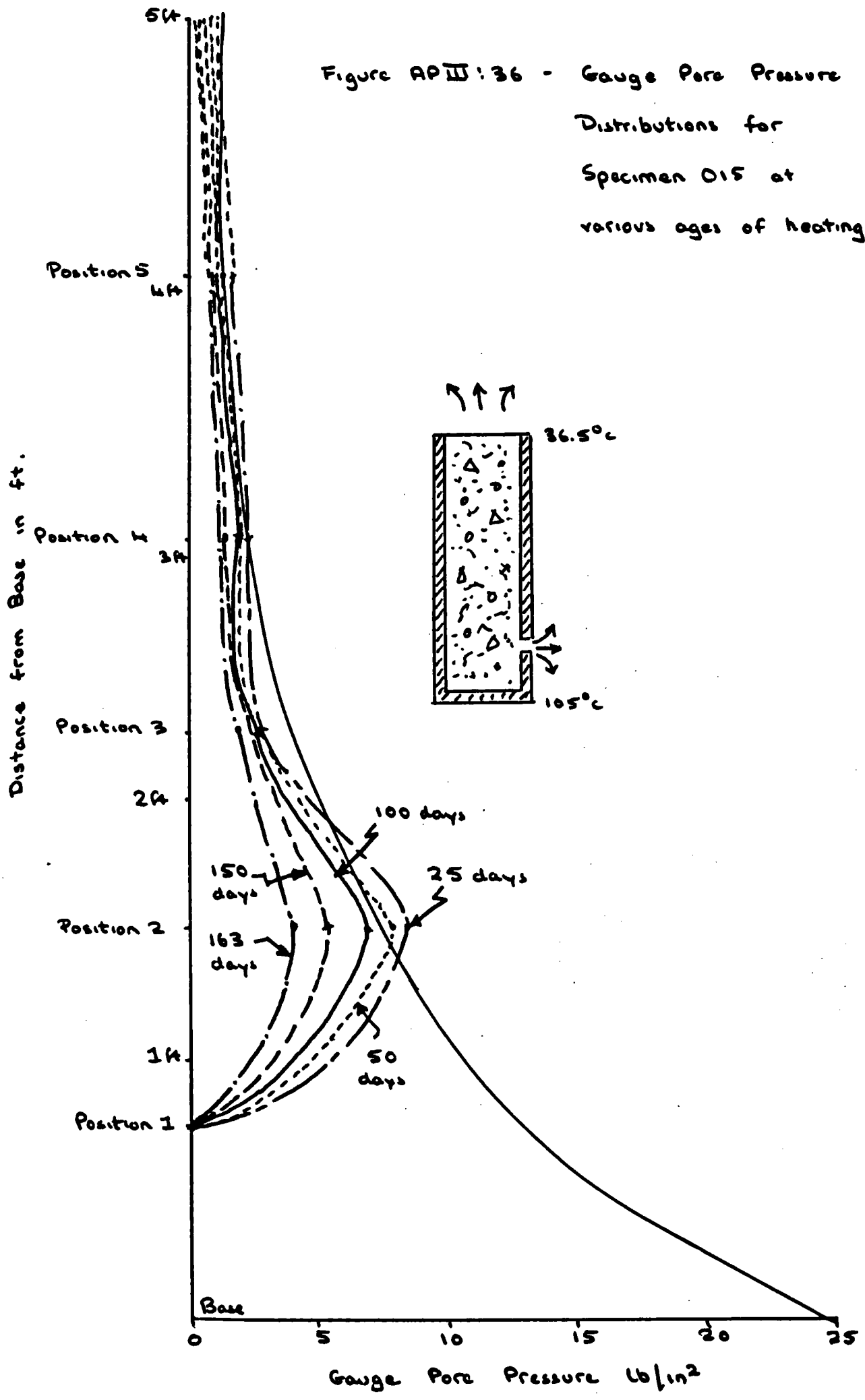


Figure AP III: 36 - Gauge Pore Pressure Distributions for Specimen 015 at various ages of heating.



CHAPTER EIGHT - PHOTOGRAPHS.

PHOTOGRAPHS FOR CHAPTER EIGHT.

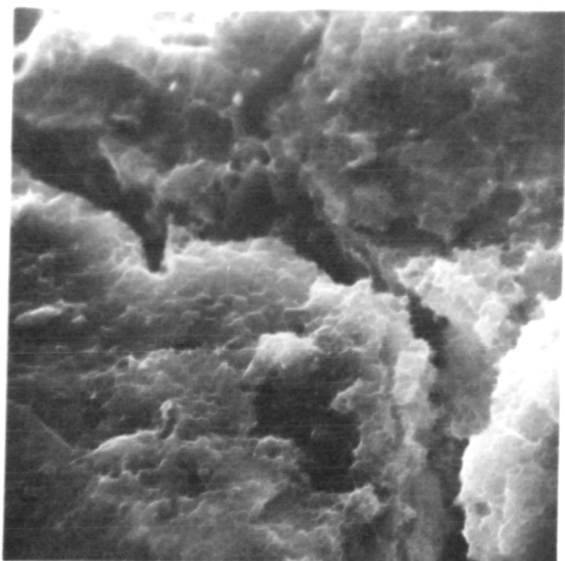
- Plate VIII:1 - Mix 3, Thames Ballast specimen cured at 17°C.
- Plate VIII:2 - Mix 3, Thames Ballast specimen cured at 17°C.
- Plate VIII:3 - Mix 3, Thames Ballast Specimen cured at 17°C.
- Plate VIII:4 - Specimen CTB 1K, Thames Ballast Specimen cured at 40°C.
- Plate VIII:5 - Specimen CTB 1K, Thames Ballast Specimen cured at 40°C.
- Plate VIII:6 - Specimen CTB 1K, Thames Ballast Specimen cured at 40°C.
- Plate VIII:7 - Specimen CTB 1M, Thames Ballast Specimen cured at 60°C.
- Plate VIII:8 - Specimen CTB 1L, Thames Ballast specimen cured at 60°C.
- Plate VIII:9 - Mix 7, Limestone specimen cured at 17°C.
- Plate VIII:10 - Mix 7, Limestone specimen cured at 17°C.
- Plate VIII:11 - Mix 7, Limestone specimen cured at 17°C.
- Plate VIII:12 - Mix 6, Limestone specimen cured at 17°C.
- Plate VIII:13 - Mix 6, Limestone specimen cured at 17°C.
- Plate VIII:14 - Mix 6, Limestone specimen cured at 17°C.
- Plate VIII:15 - Mix 6, Limestone specimen cured at 17°C.
- Plate VIII:16 - Specimen CL 1M, Limestone specimen cured at 40°C.
- Plate VIII:17 - Specimen CL 1M, Limestone Specimen cured at 40°C.
- Plate VIII:18 - Specimen CL 1M, Limestone Specimen cured at 40°C.
- Plate VIII:19 - Specimen CL 1J, Limestone specimen cured at 60°C.
- Plate VIII:20 - Specimen X2, Limestone specimen cured at 40°C.
- Plate VIII:21 - Specimen X2, Limestone specimen cured at 40°C.

- Plate VIII.22 - Specimen X3, Limestone specimen cured at 60°C.
- Plate VIII:23 - Specimen X3, Limestone specimen cured at 60°C.
- Plate VIII.24 - Specimen Y1, Limestone specimen cured at 17°C.
- Plate VIII.25 - Specimen Y1, Limestone specimen cured at 17°C.
- Plate VIII:26 - Specimen Y2, Limestone specimen cured at 40°C.
- Plate VIII.27 - Specimen Y3, Limestone specimen cured at 60°C.
- Plate VIII:28 - Specimen Y3, Limestone specimen cured at 60°C.



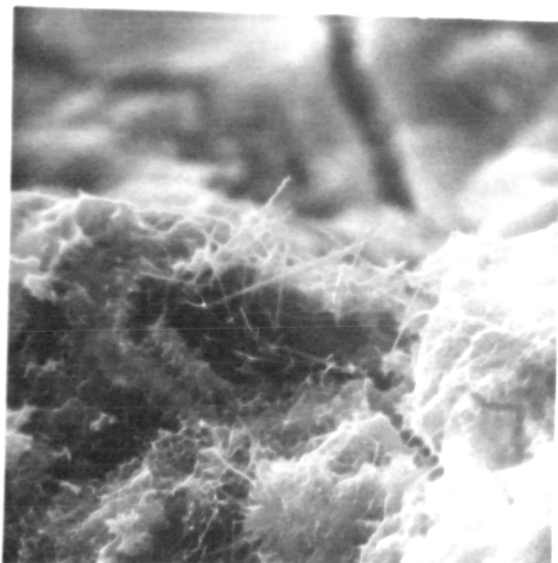
## HYDRATION TESTS.

PLATE VIII : 1.



Magnification 2.48K | 5 $\mu$ m

PLATE VIII : 2.



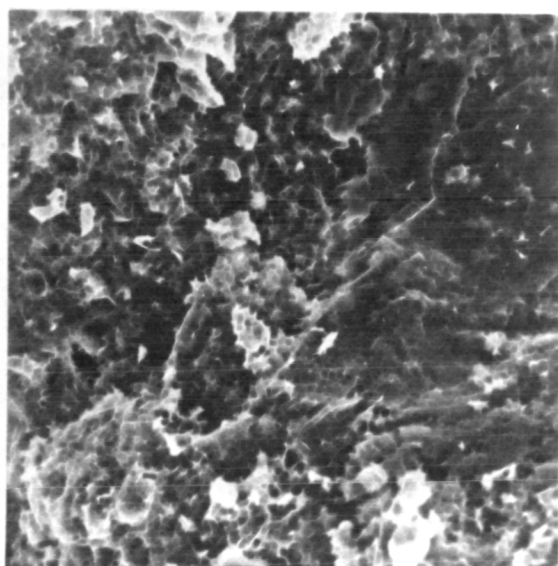
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PLATE VIII : 3.



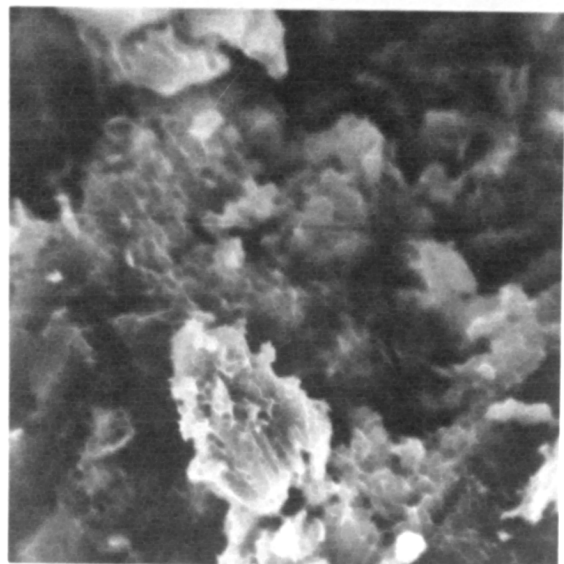
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PLATE VIII : 4.



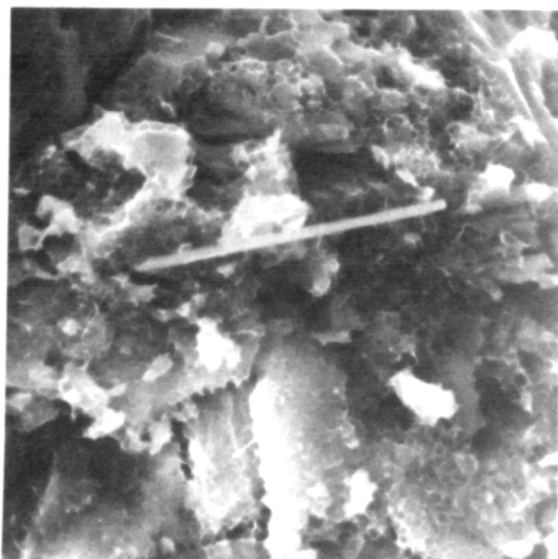
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PLATE VIII : 5.



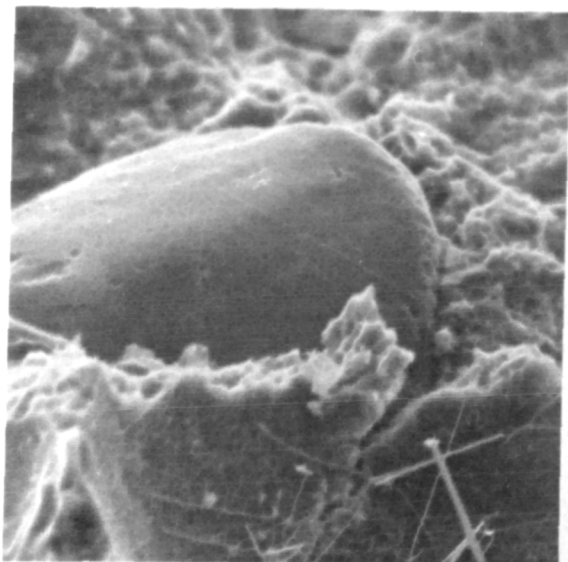
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PLATE VIII : 6.



Magnification 1.91K | 5 $\mu$ m

PLATE VIII : 7.




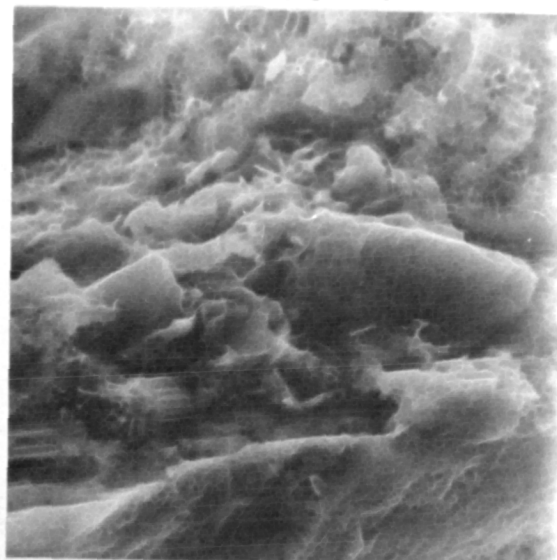
Magnification 493x  10µm

PLATE VIII : 8.




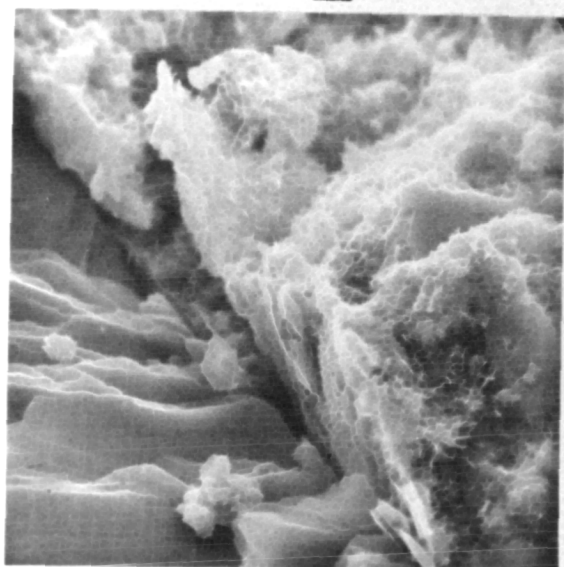
Magnification 1.98k  5µm

PLATE VIII : 9.




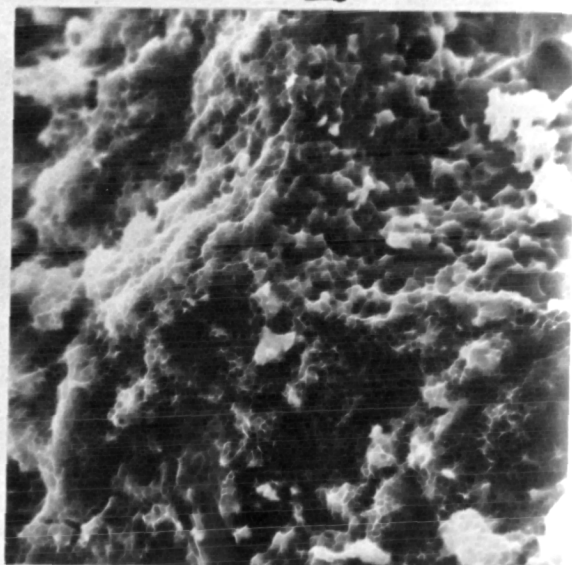
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PLATE VIII : 10.




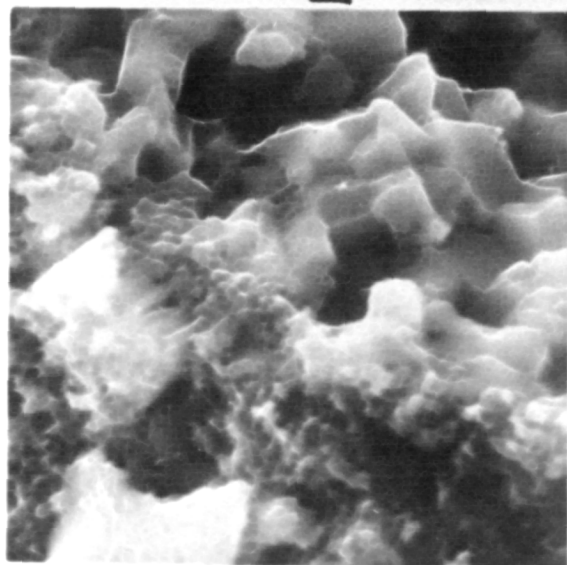
Magnification 1.16k  10µm

PLATE VIII : 11.



Magnification 5.76k  1µm

PLATE VIII : 12.



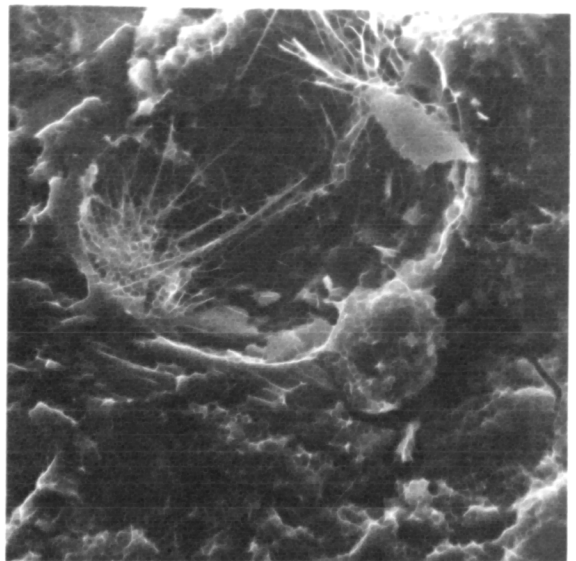
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PLATE VIII : 13.



Magnification 1.03k  10 $\mu$ m

PLATE VIII : 14.




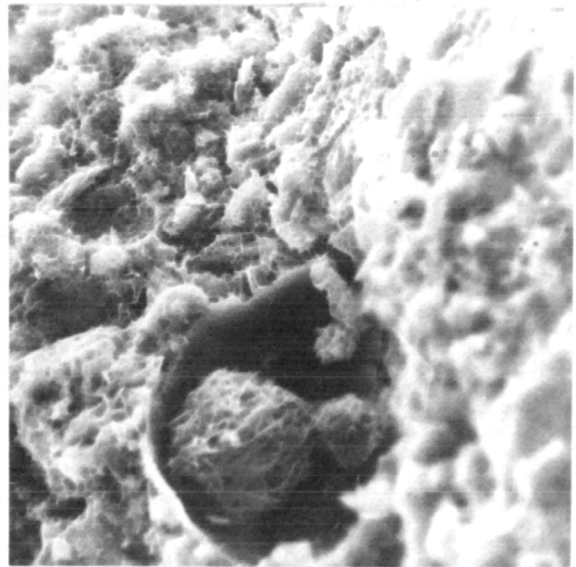
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PLATE VIII : 15.



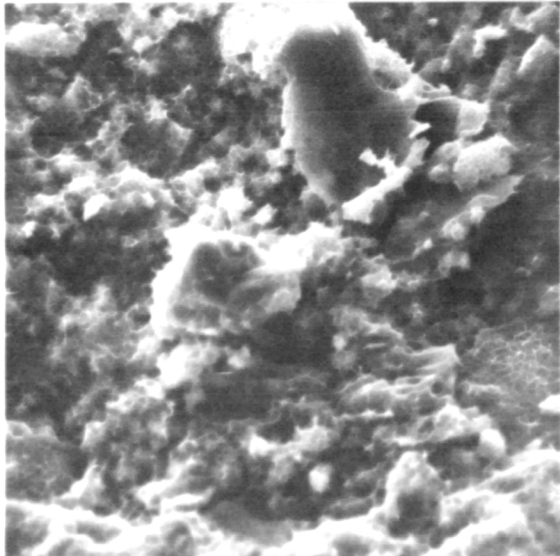
Magnification 1.91k  5 $\mu$ m

PLATE VIII : 16.



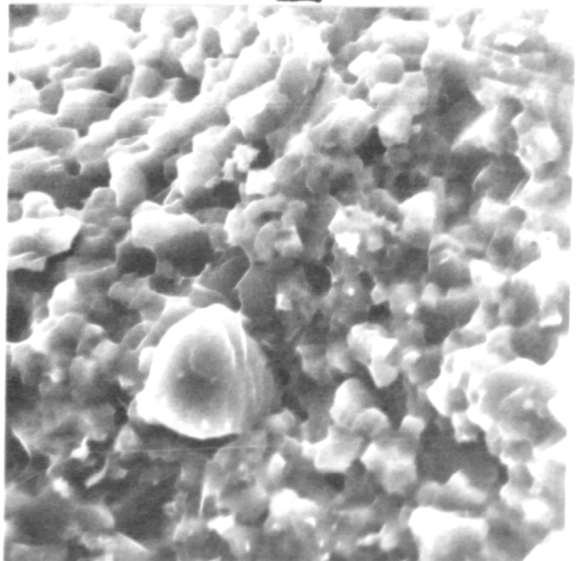
Magnification 1.04k  10 $\mu$ m

PLATE VIII : 17.



Magnification 1.10k  10 $\mu$ m

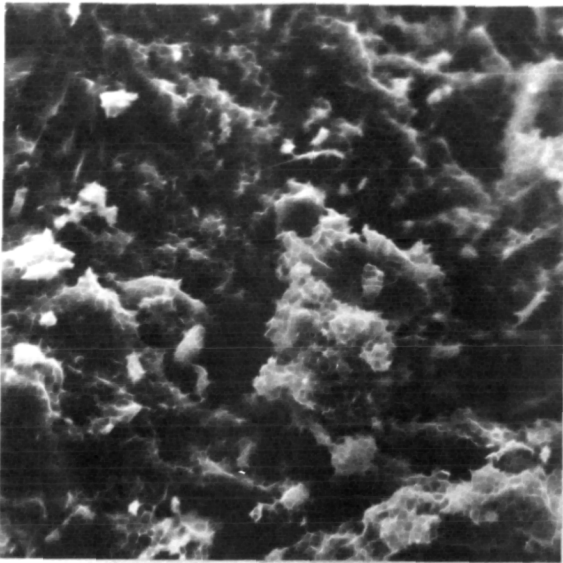
PLATE VIII : 18.



Magnification 2.20k  5 $\mu$ m



PLATE VIII : 19.




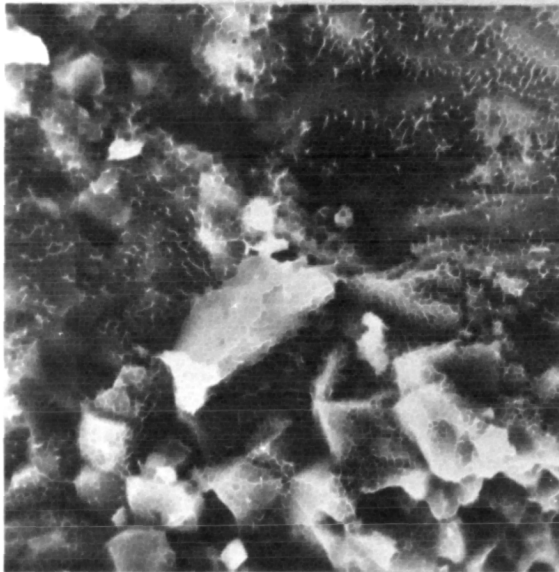
Magnification 1.04K  10µm

PLATE VIII : 21.




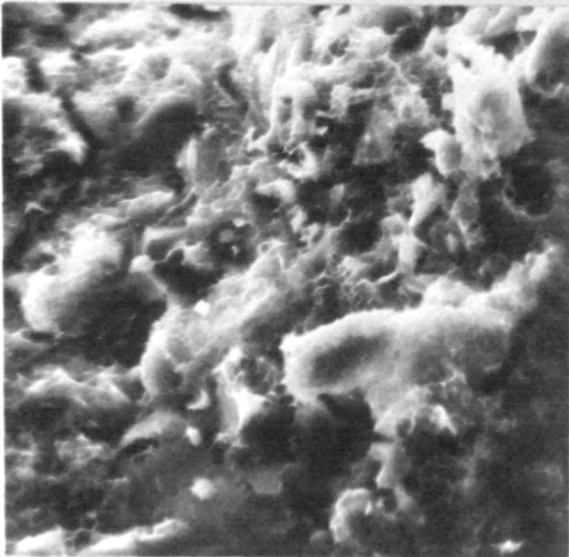
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PLATE VIII : 23.




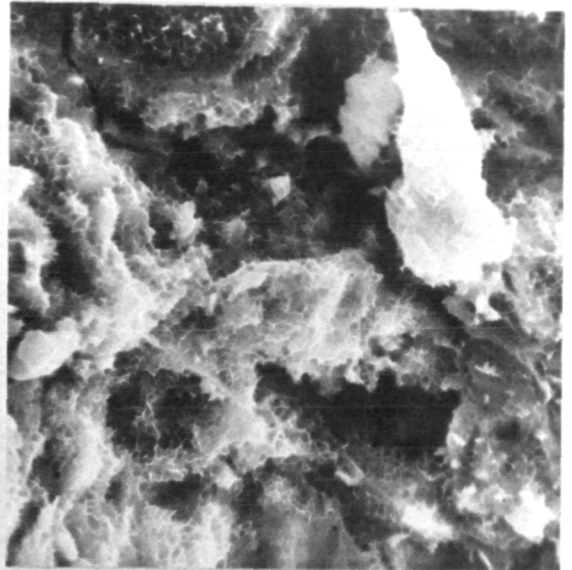
Magnification 1.21K  10µm

PLATE VIII : 20.




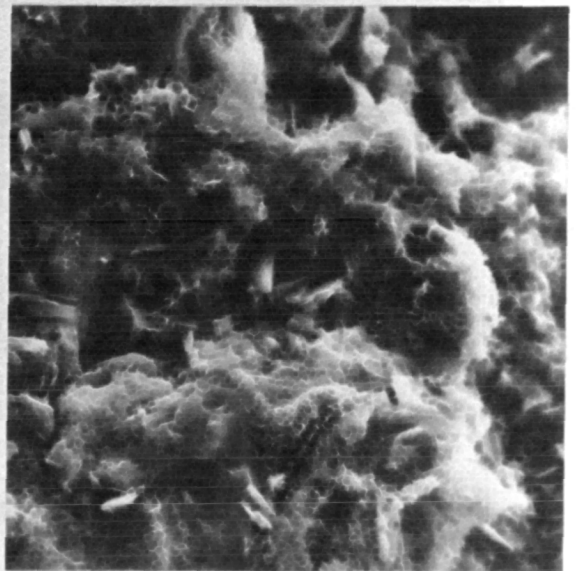
Magnification 1.97K  5µm

PLATE VIII : 22.



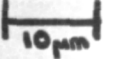
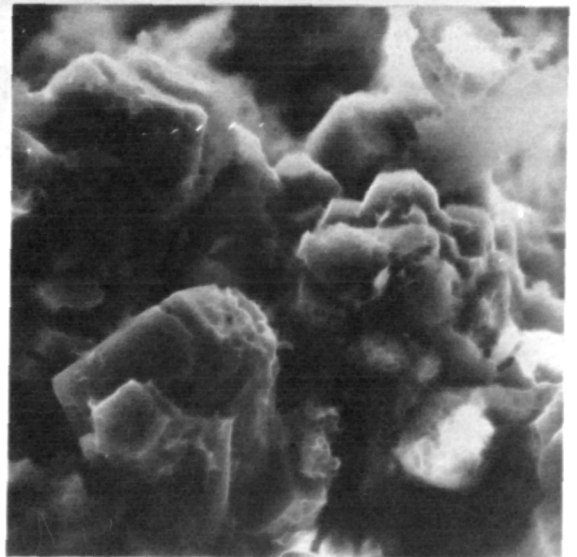
Magnification 1.25K  10µm

PLATE VIII : 24.



Magnification 1.53K  7µm

## HYDRATION TESTS.

PLATE VIII : 25.




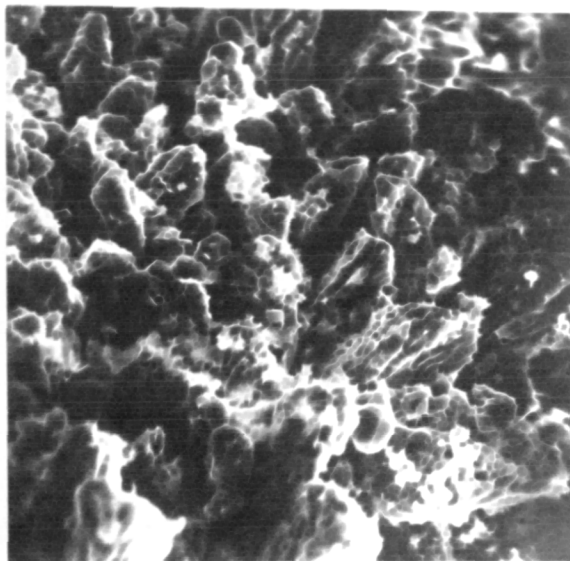
Magnification 469x  10µm

PLATE VIII : 26.



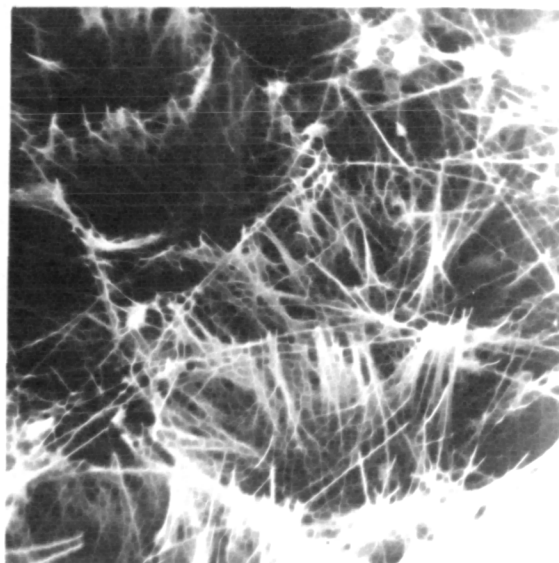
Magnification 611x  10µm

PLATE VIII : 27.



Magnification 2.24k  5µm

PLATE VIII : 28.



Magnification 552x  10µm

CHAPTER NINE AND APPENDIX IV - FIGURES.



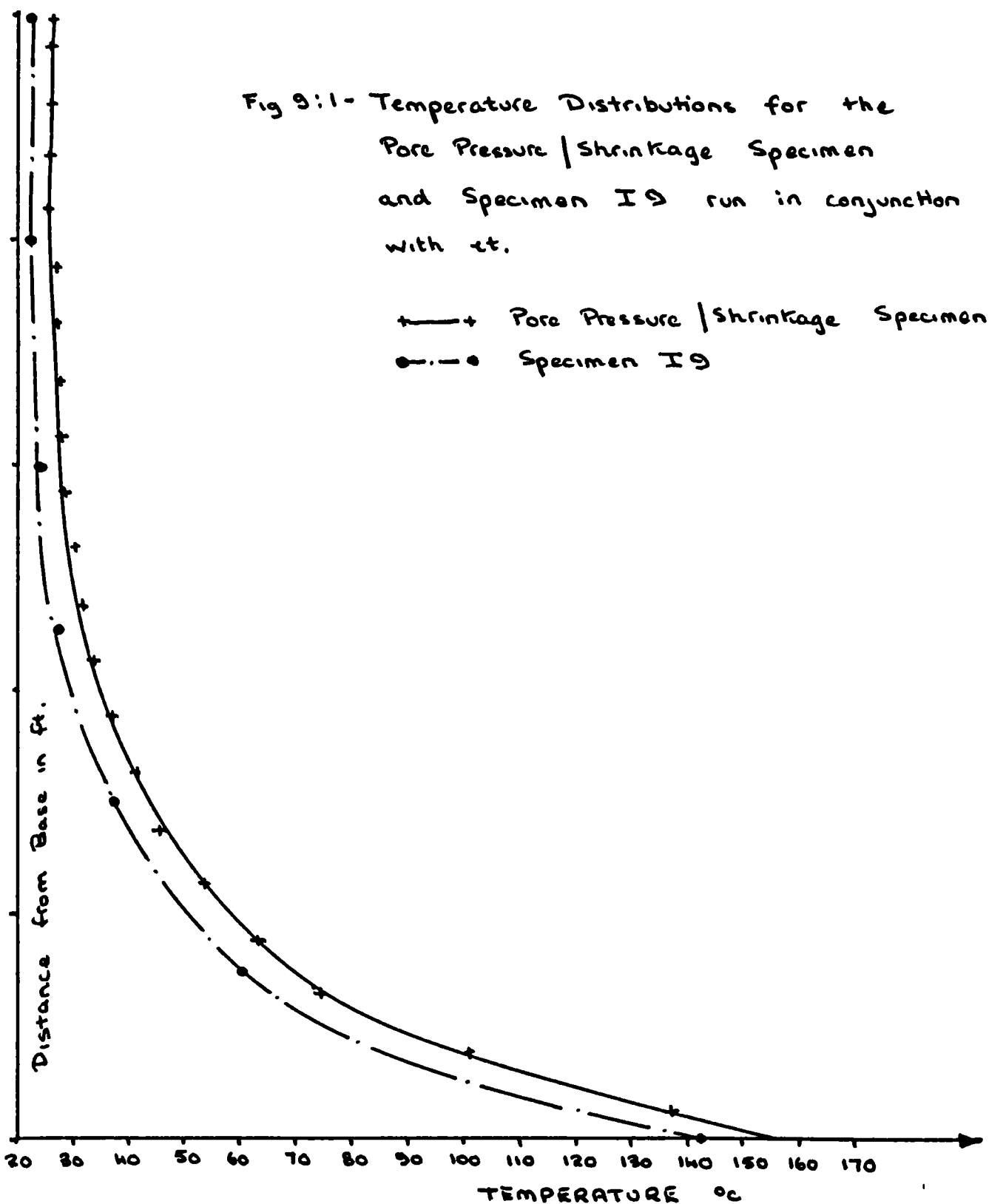
# FIGURES FOR CHAPTER NINE.

- Figure 9:1     -    Temperature distributions for the Pore pressure/Shrinkage specimen and Specimen I.9 run in conjunction with it.
- Figure 9:2     -    Temperature Gradient applied to Specimen used to determine the variation of the linear coefficient of Thermal Expansion with Evaporable water content.
- Figure 9:3     -    Variation of Linear Coefficient of Thermal Expansion with Evaporable water content for the Limestone Concrete used in Pore Pressure/Shrinkage Specimen.
- Figure 9:4     -    Graph of Weight Loss against time of heating for specimen I.9.
- Figure 9:5     -    Evaporable water contents from moisture meter readings at the various instrumentation positions against time of heating for Specimen I.9.
- Figure 9:6     -    Gauge Pore Pressure measured at the various instrumentation positions against time of heating for Specimen I.9.
- Figure 9:7     -    Phase Diagram for water in Specimen I.9 at the end of the time of heating of 294 days.
- Figure 9:8     -    Evaporable water contents from Moisture Meter Readings in Slices 1-10 against time of heating for Pore Pressure/Shrinkage specimen.
- Figure 9:9     -    Evaporable water contents from Moisture Meter readings in Slices 11-20 against time of heating for Pore Pressure/Shrinkage specimen.
- Figure 9:10    -    Gauge Pore Pressure measured in various slices against time of heating for Pore Pressure/Shrinkage specimen.
- Figure 9:11    -    Transverse Shrinkage in even numbered slices against time of heating for Pore Pressure/Shrinkage specimen.
- Figure 9:12    -    Transverse Shrinkage in odd numbered slices against time of heating for Pore Pressure/Shrinkage specimen.
- Figure 9:13    -    Longitudinal shrinkage in even numbered slices against time of heating for Pore Pressure/Shrinkage specimen.

- Figure 9:14 - Longitudinal Shrinkage in odd numbered slices against time of heating for Pore Pressure/Shrinkage specimen.
- Figure 9:15 - Phase Diagram for water in the Pore Pressure/Shrinkage specimen at the end of the time of heating of 495 days.
- Figure 9:16 - (a) Water Content, Pore Pressure, Transverse Shrinkage and Longitudinal Shrinkage distributions for Pore Pressure/Shrinkage specimen after 25 and 100 days of heating.
- Figure 9:16 - (b) Water Content, Pore Pressure, Transverse Shrinkage and Longitudinal Shrinkage distributions for Pore Pressure/Shrinkage specimen after 200 and 300 days of heating.
- Figure 9:16 - (c) Water Content, Pore Pressure, Transverse Shrinkage and Longitudinal Shrinkage distributions for Pore Pressure/Shrinkage specimen after 400 and 495 days of heating.
- Figure 9:17 - Comparison of the Evaporable water contents in the Pore Pressure/Shrinkage specimen and Specimen I.9 at instrumentation positions one and two with time of heating.
- Figure 9:18 - Comparison of total water content distributions of specimen I.9 and Pore Pressure/Shrinkage specimen after 294 days' heating.
- Figure 9:19 - Comparison of Gauge Pore Pressures at instrumentation positions 1 and 2 in Specimen I.9 and the Pore Pressure/Shrinkage specimen with time of heating.
- Figure 9:20. - Transverse Shrinkage Strains for Slice 2.
- Figure 9:21 - Transverse Shrinkage Strains for Slice 10.
- Figure 9:22 - Transverse Shrinkage Strains for Slice 20



Fig 9:1 - Temperature Distributions for the  
 Pore Pressure / Shrinkage Specimen  
 and Specimen I9 run in conjunction  
 with it.



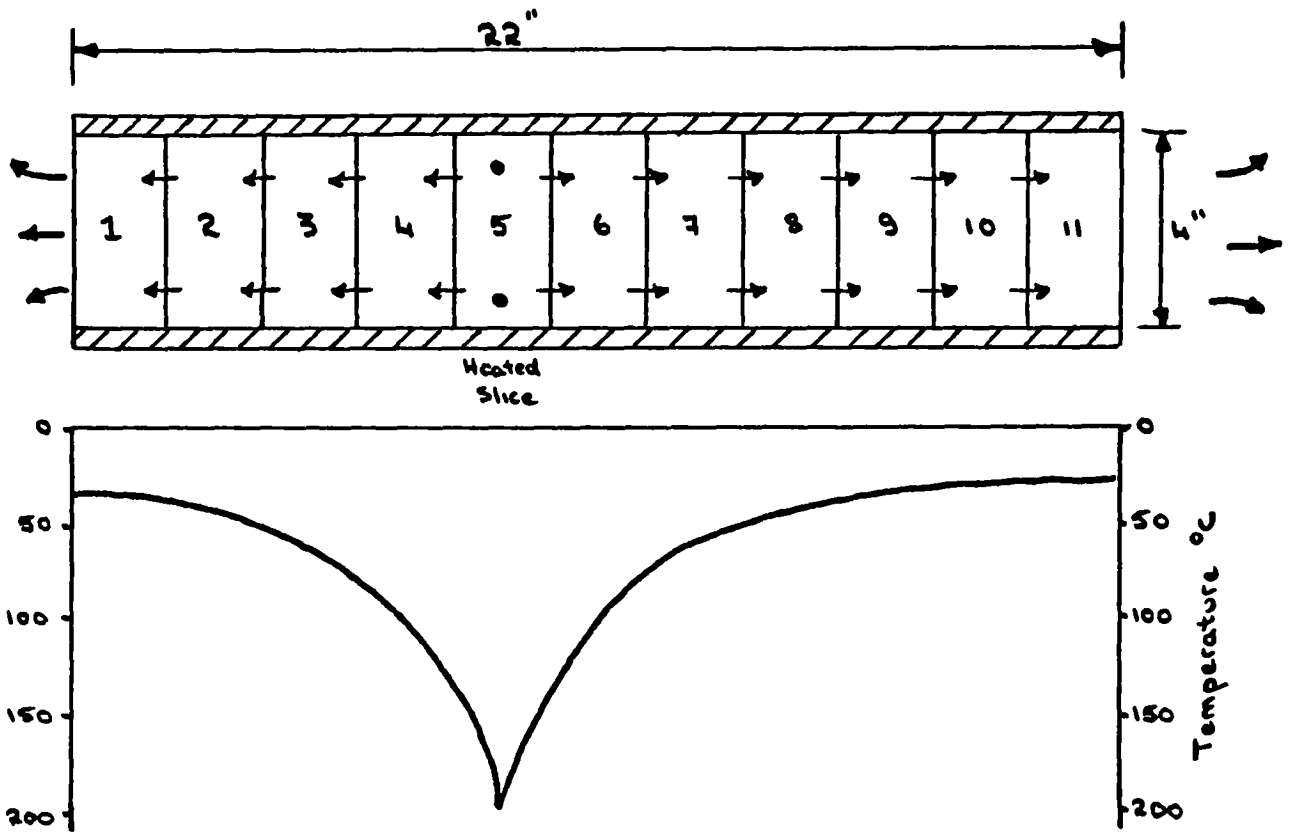


Fig 9:2 - Temperature Gradient applied to Specimen used to determine the variation of the linear Coefficient of Thermal Expansion with Evaporable water content.

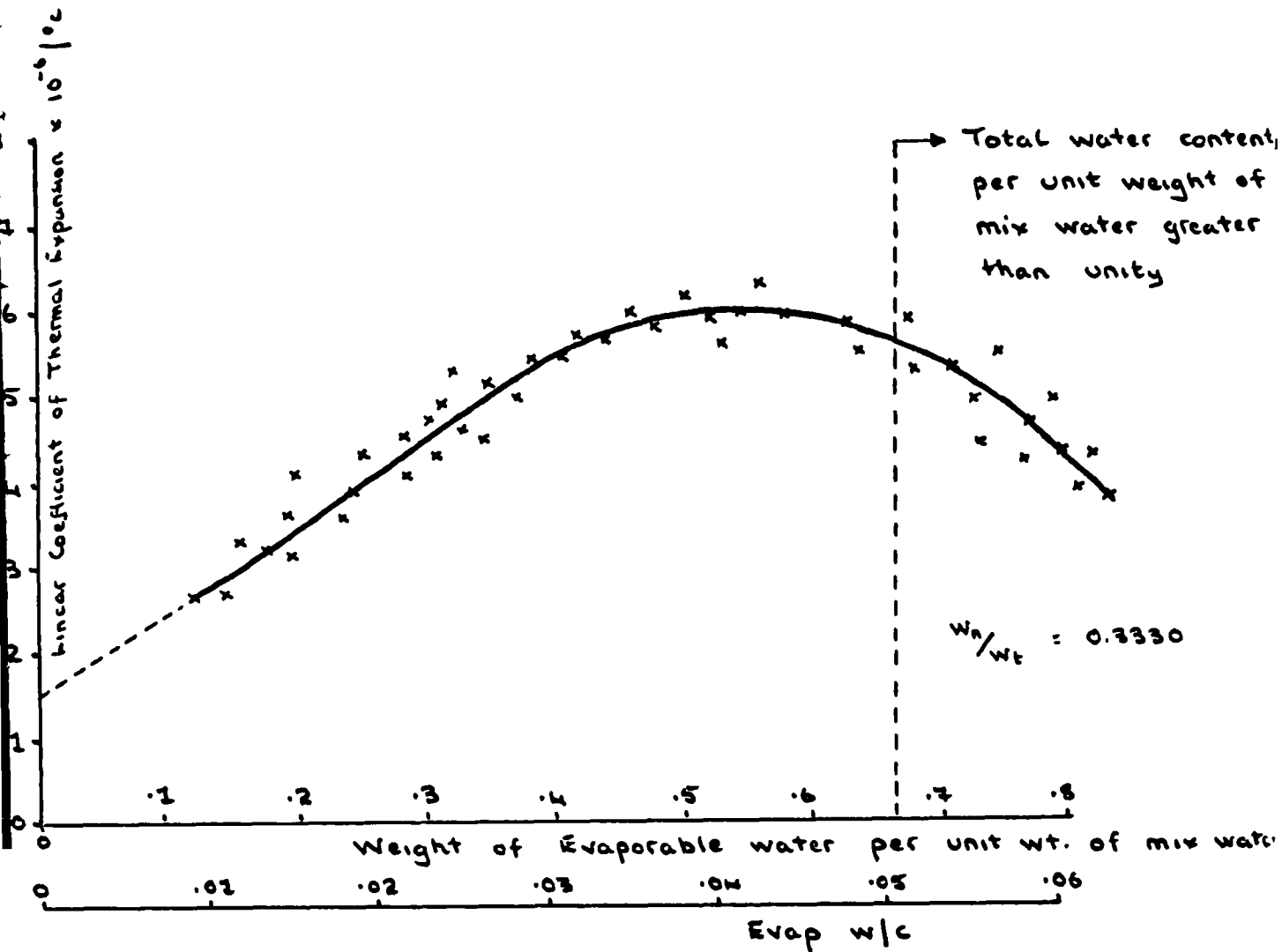
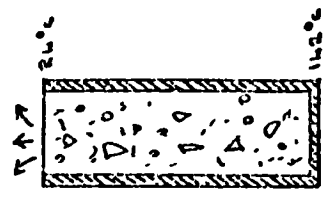
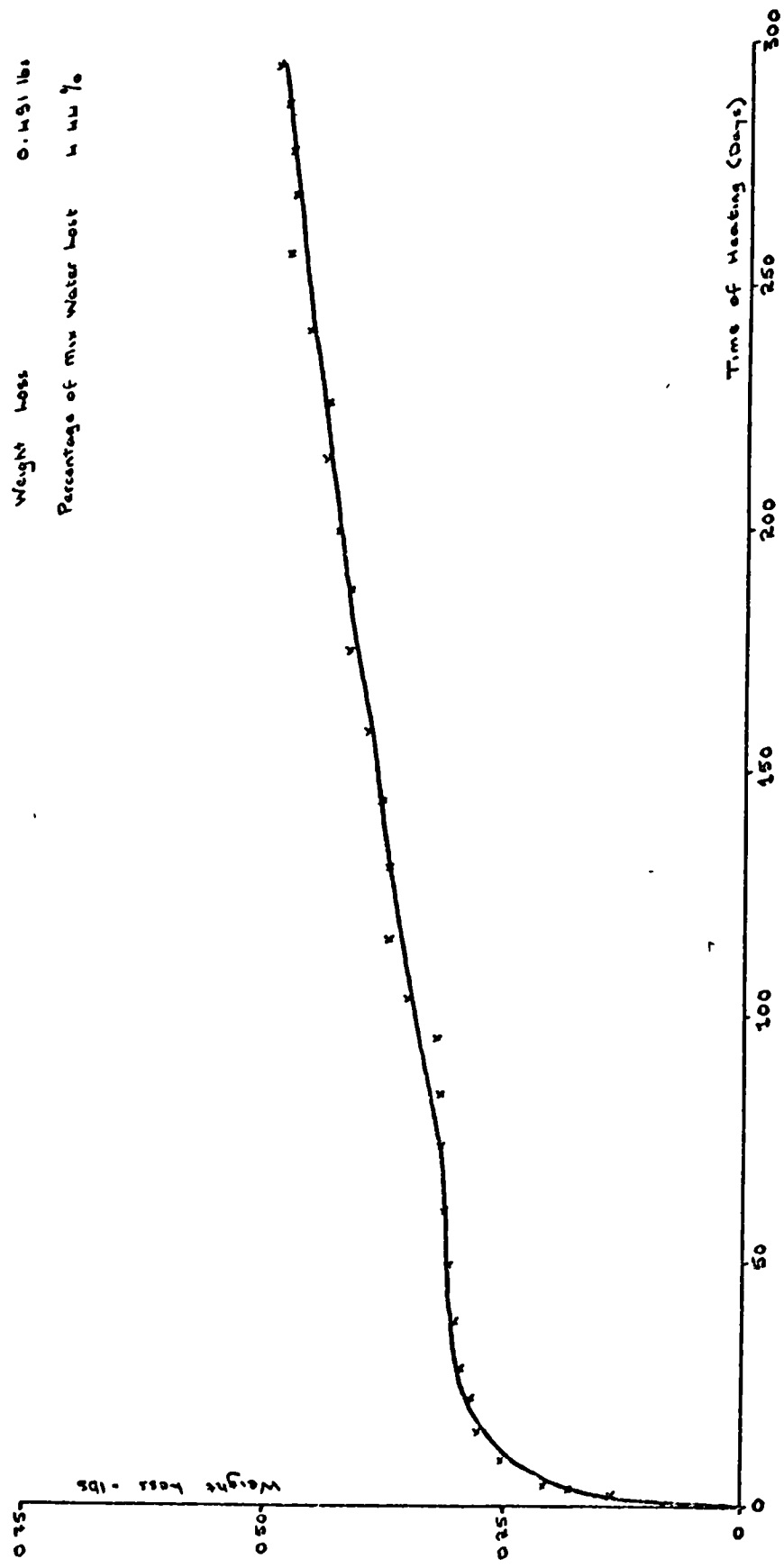


Fig 9:3 - Variation of Linear Coefficient of Thermal Expansion with Evaporable water content for the limestone Concrete used in the Pore Pressure / Shrinkage Specimen.

Fig 9.4 - Graph of weight loss against time of heating for Specimen I9.

Total Weight of Concrete	146.72 lbs
Weight of Mix Water	11.05 lbs
Weight loss	0.491 lbs
Percentage of mix water lost	4.44 %



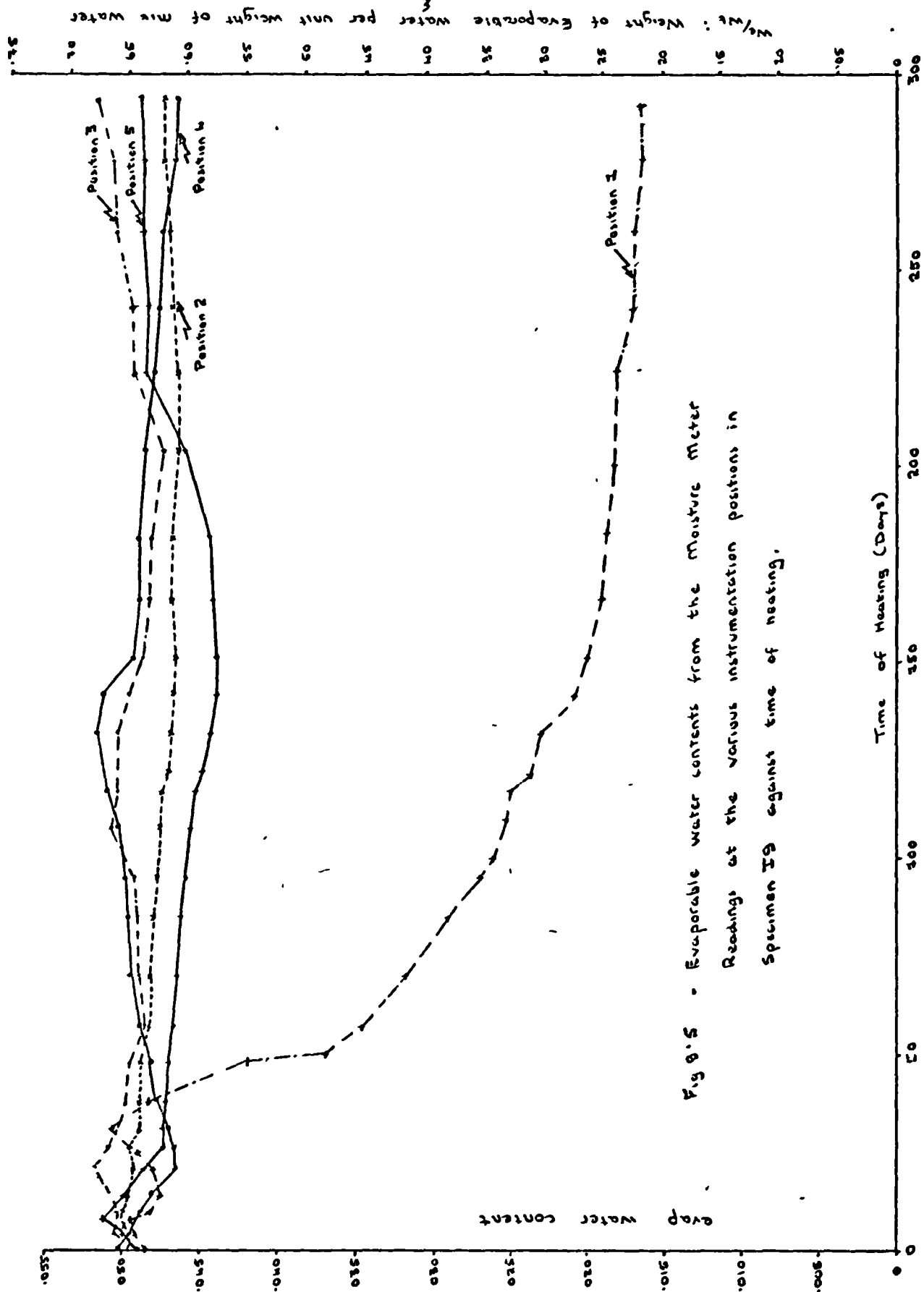


Fig 9.5 - Evaporable water contents from the Moisture Meter Readings at the various instrumentation positions in Specimen IS9 against time of heating.

$W_e/W_t$  : Weight of Evaporable Water per unit weight of mix water

Average value of  $W_e/W_t = 0.3550$

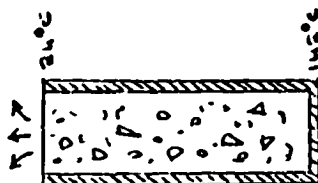
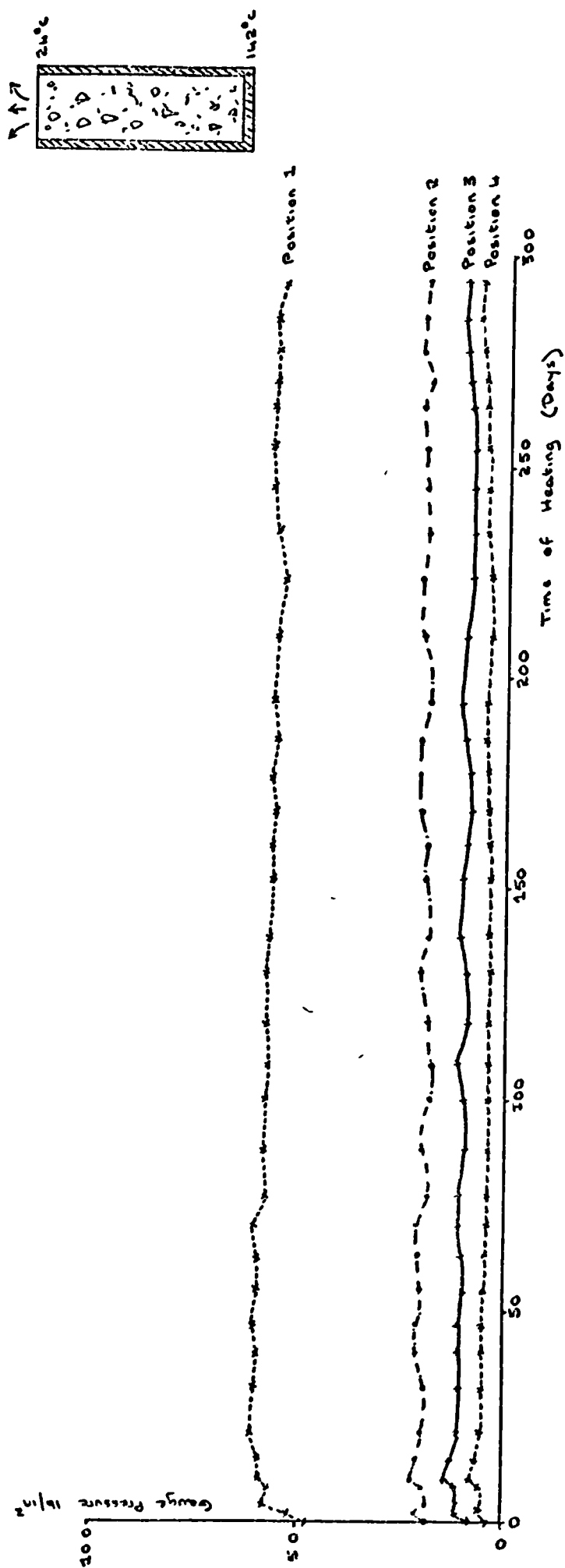


Fig 9:6 - Gauge Pore Pressures measured at the various instrumentation positions against time of heating for Specimen I 9.



$W_n/W_t$  : Weight of Non - Evaporable water per unit weight of mix water

	0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1
5ft											

Fig 9:7 - Phase Diagram for water  
in Specimen I9 at the end  
of time of heating of 29h days

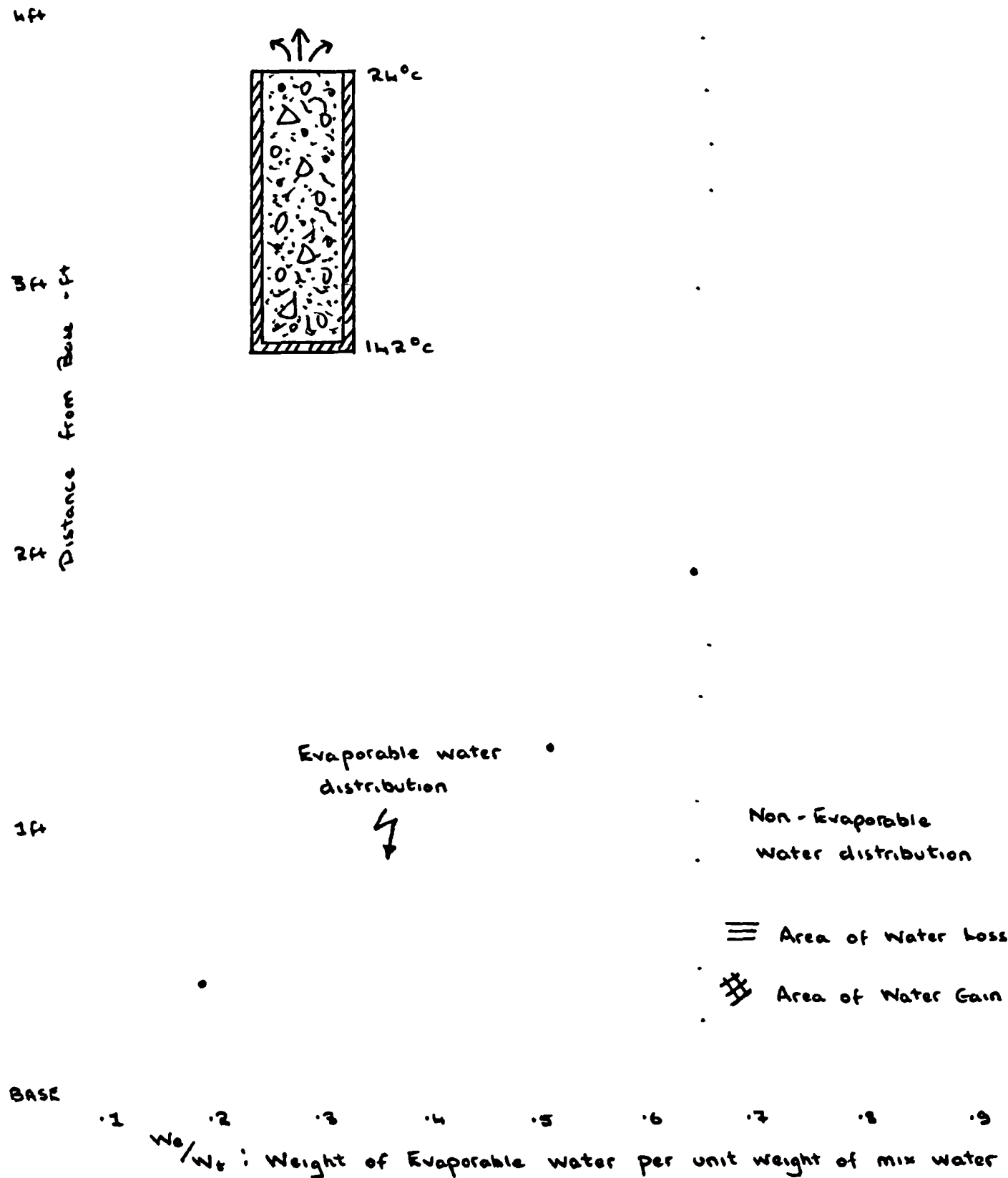
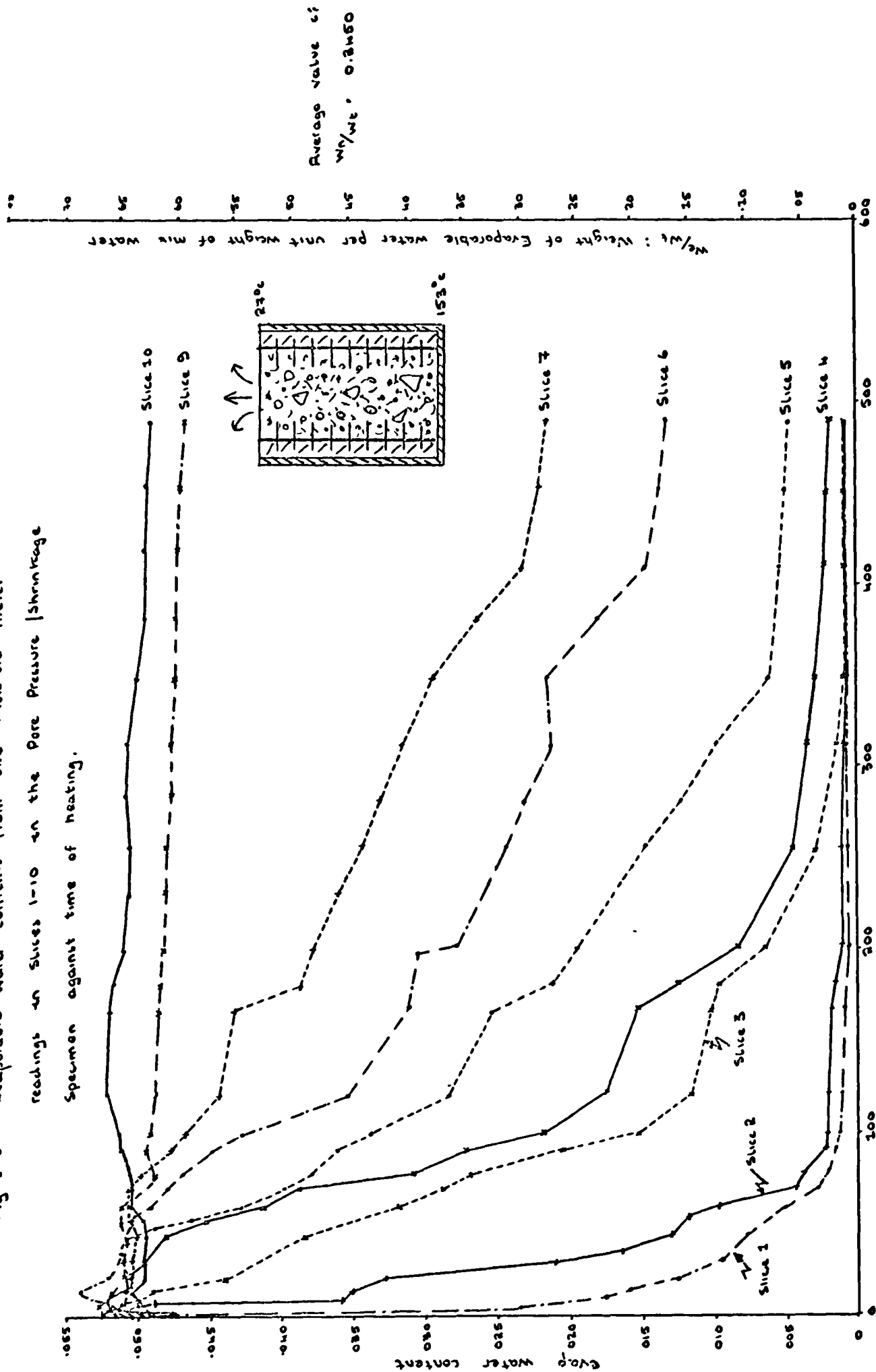


Fig 9.8 - Evaporable water contents from the Moisture meter readings in Slices 1-10 in the Pore Pressure | Shrinkage Specimen against time of heating.





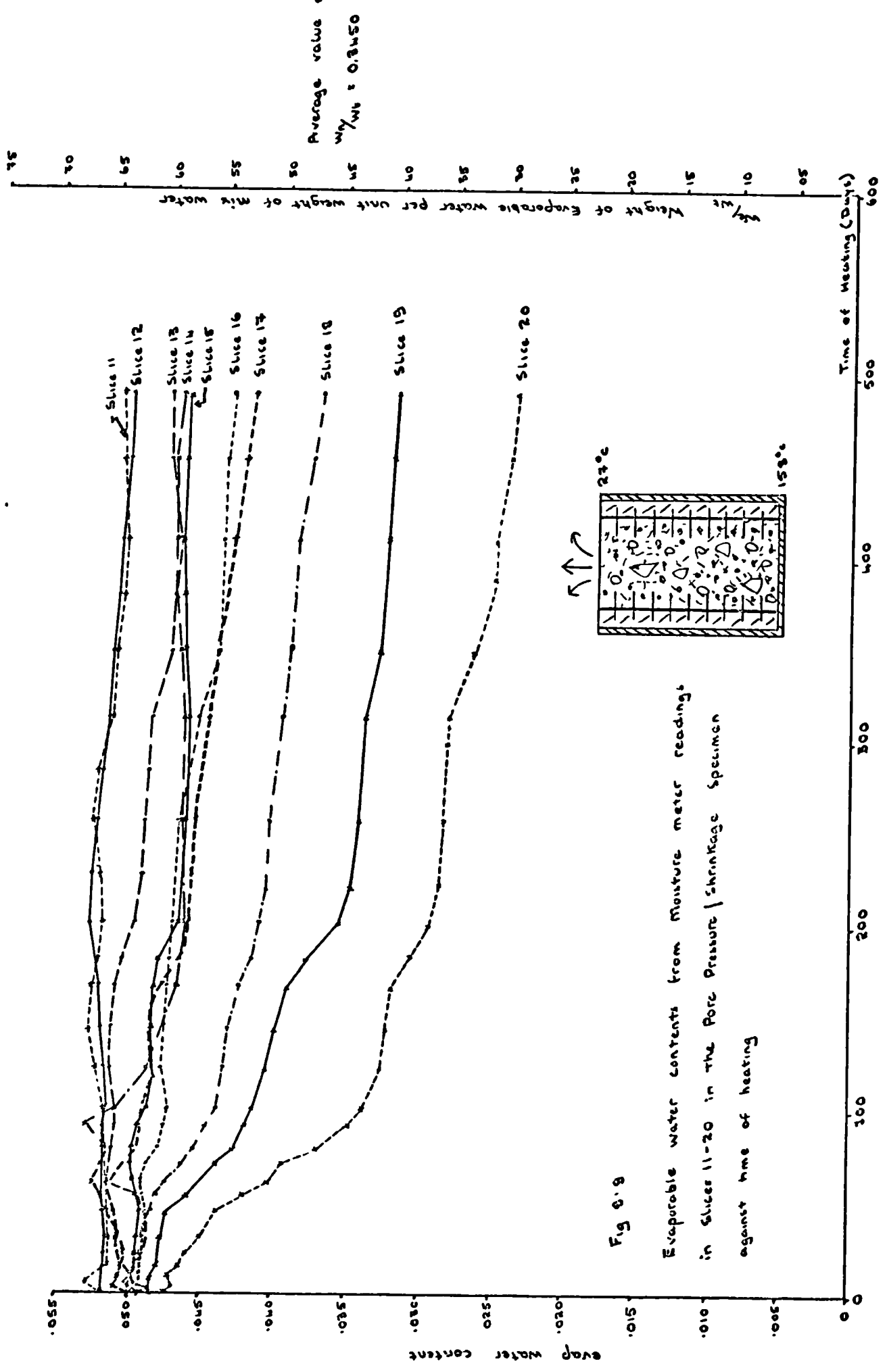
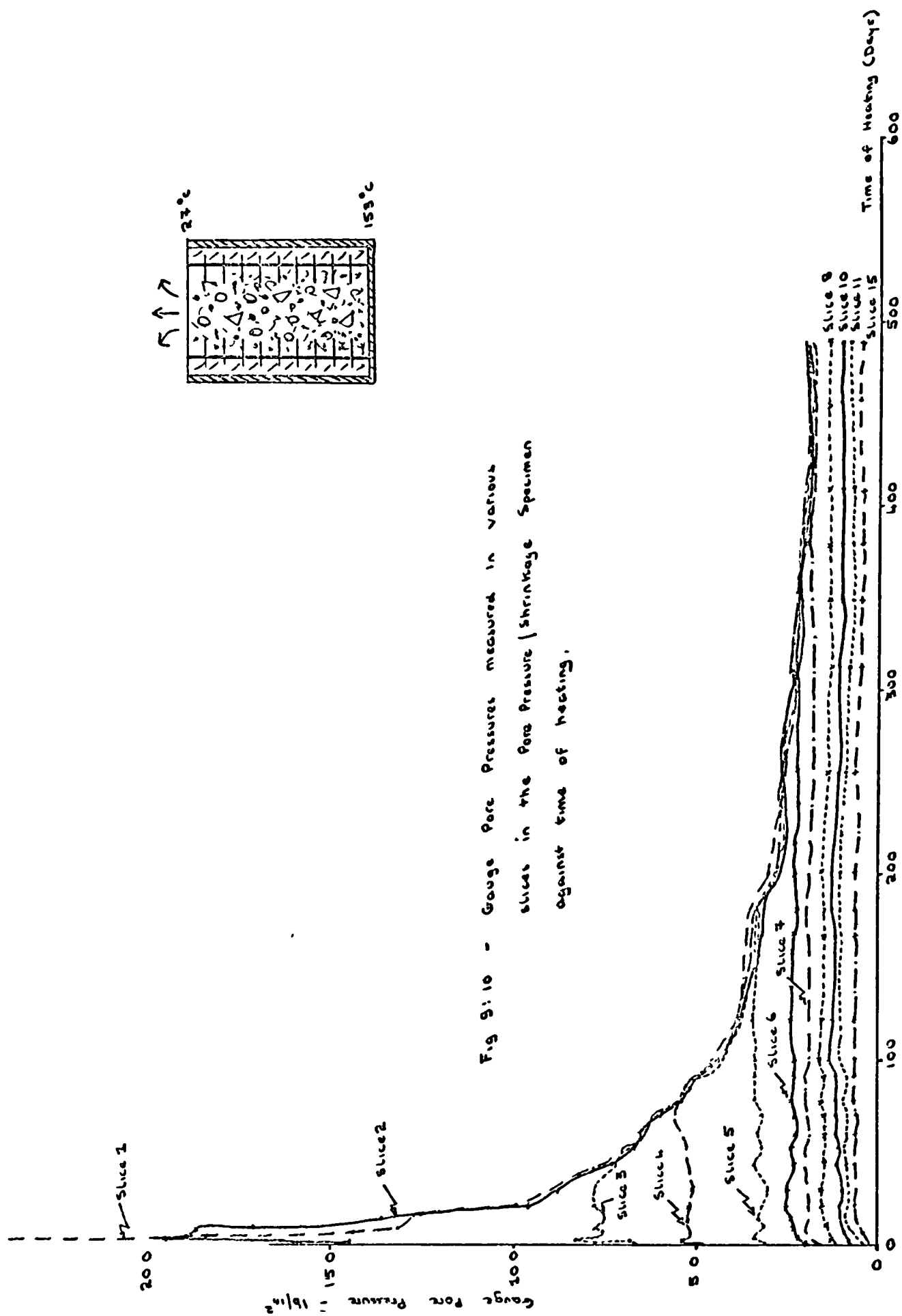


Fig 0.8

Evaporable water contents from moisture meter readings  
 in slices 11-20 in the Pore Pressure / Shrinkage Specimen  
 against time of heating



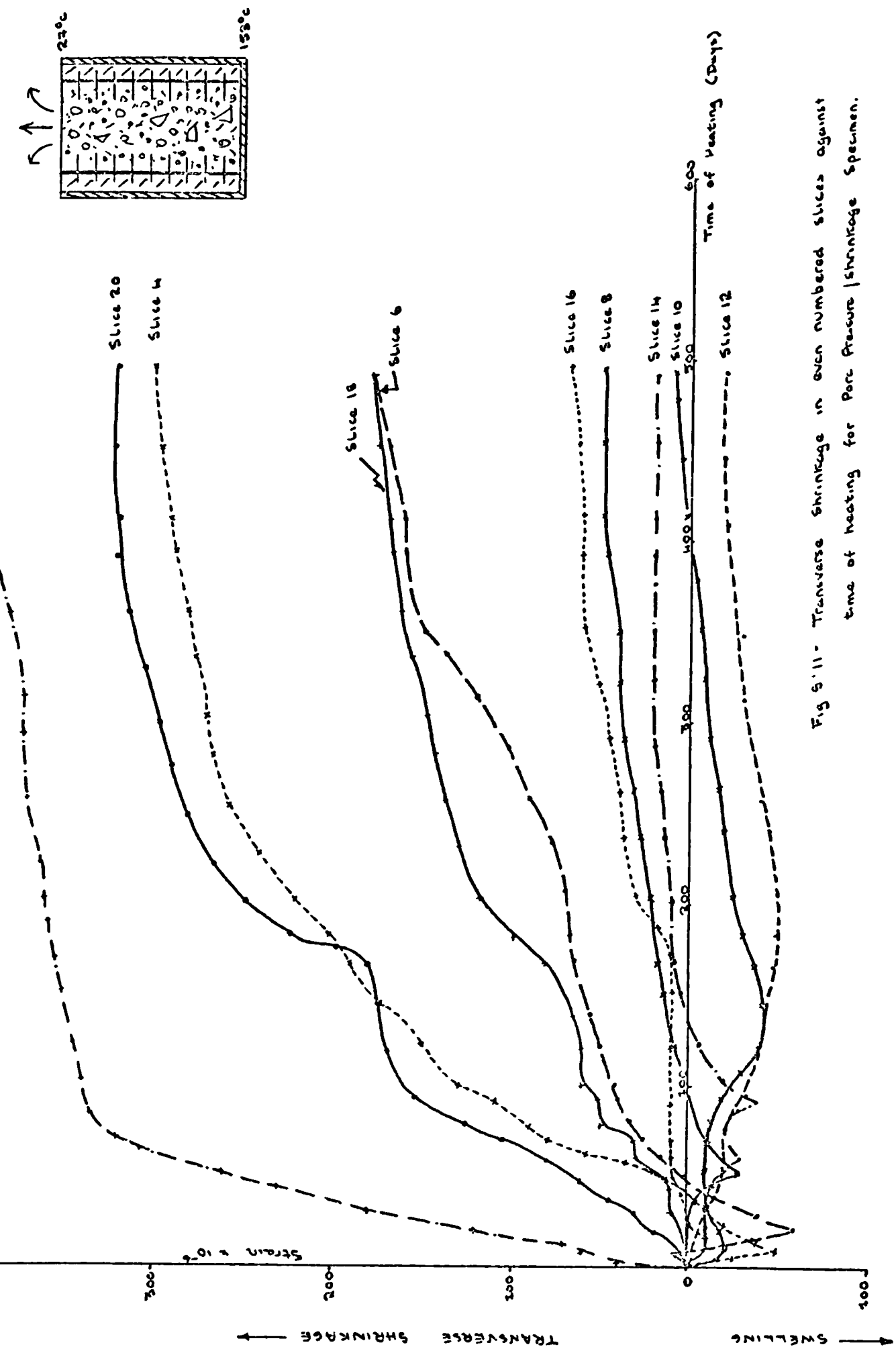


Fig 5.11- Transverse shrinkage in even numbered slices against time of heating for Port Pressure Shrinkage Specimen.

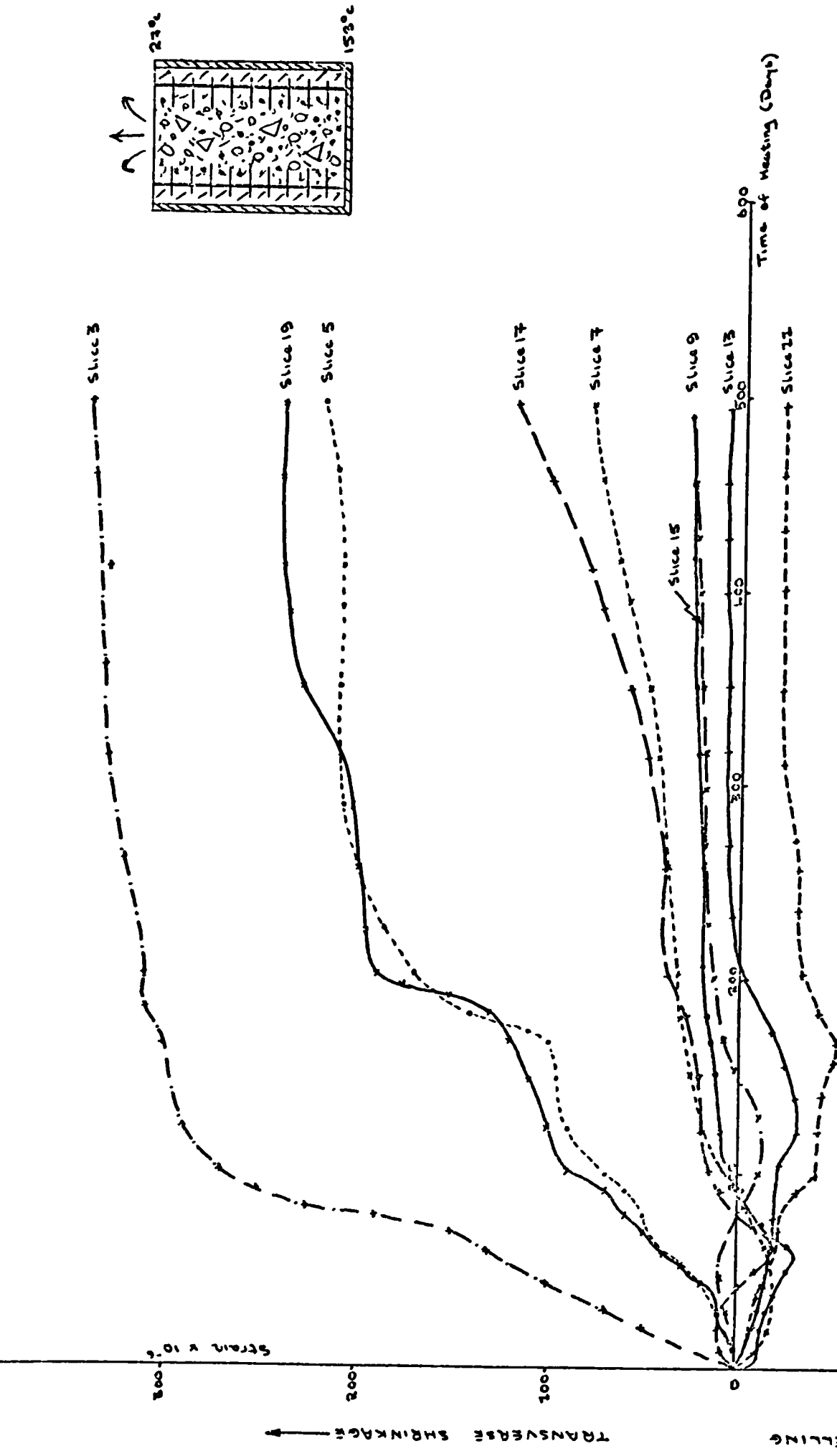


Fig 8'12 - Transverse Shrinkage in odd numbered slices against time of heating for Port Pressure Shrinkage Specimen.

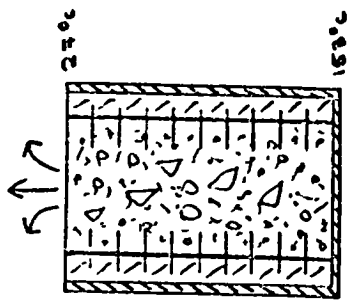
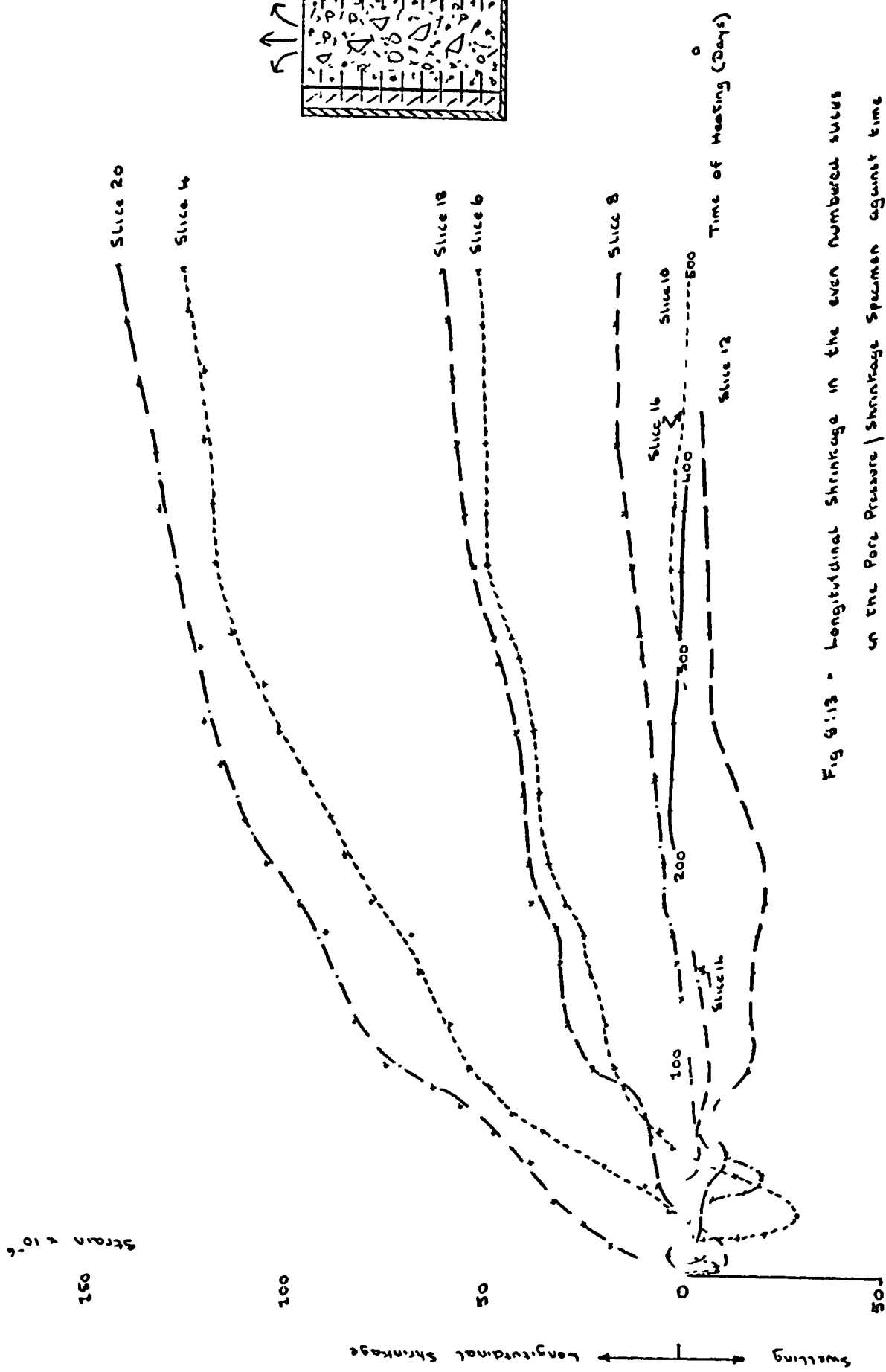
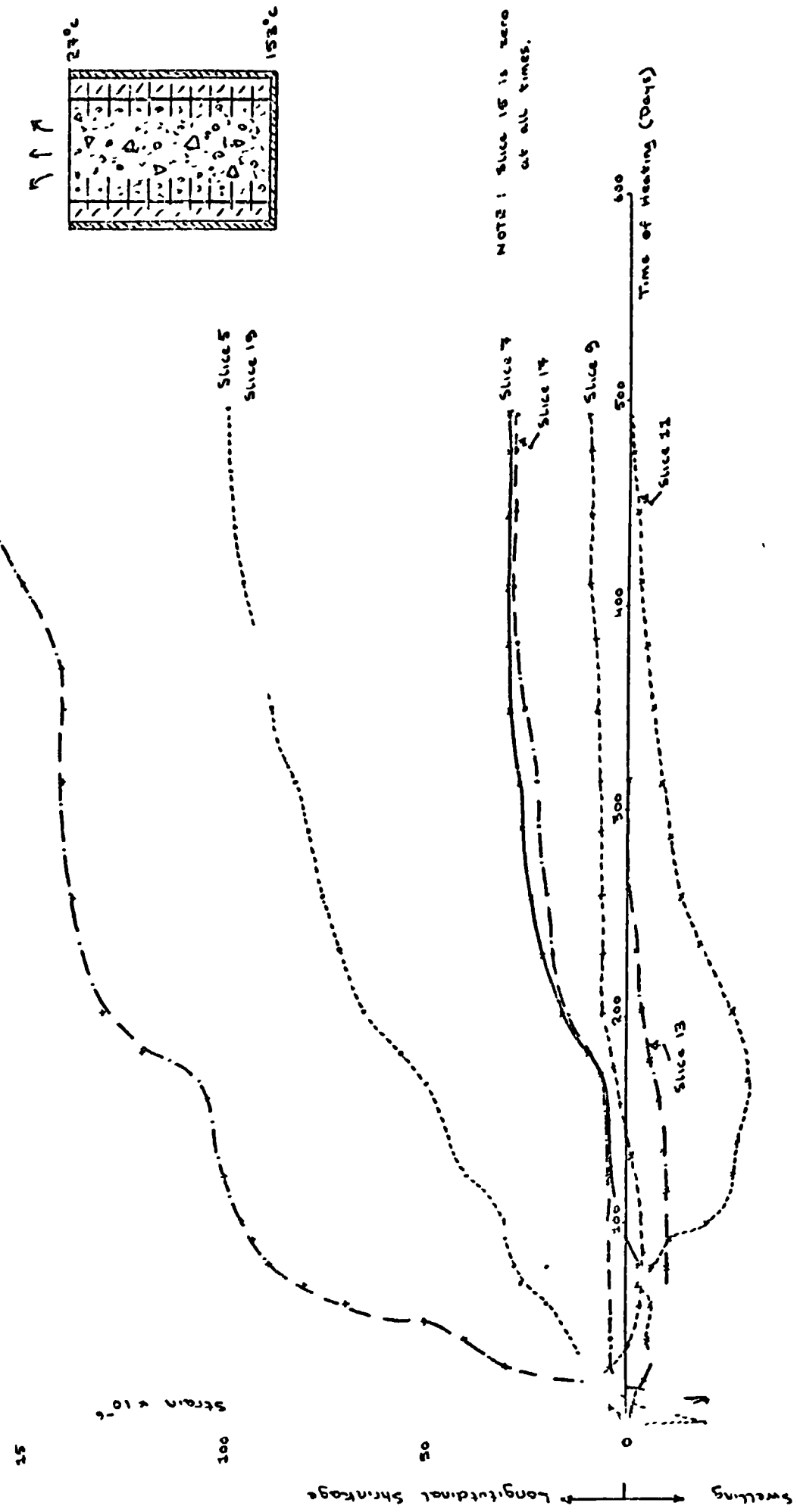


Fig 6.13 - Longitudinal Shrinkage in the even numbered slices in the pore pressure / shrinkage specimen against time of heating

Fig 5:1b - Longitudinal Shrinkage in the odd numbered slices in the Pore Pressure/Shrinkage specimen against time of heating.



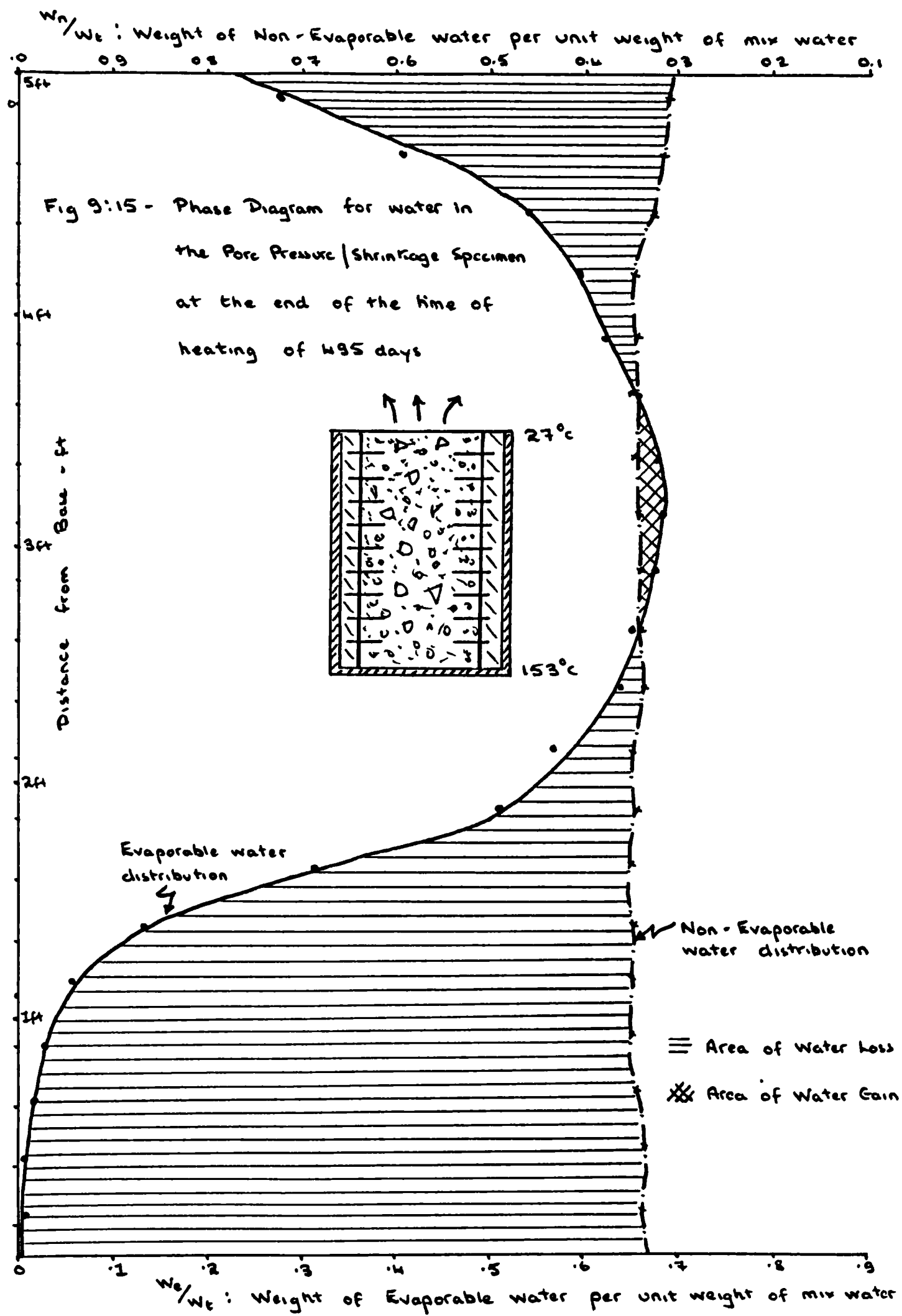


Fig 9:16 (a) - Water Content, Pore Pressure, Transverse and Longitudinal Shrinkage Distributions for the Pore Pressure/shrinkage Specimen after 25 and 100 days of heating.

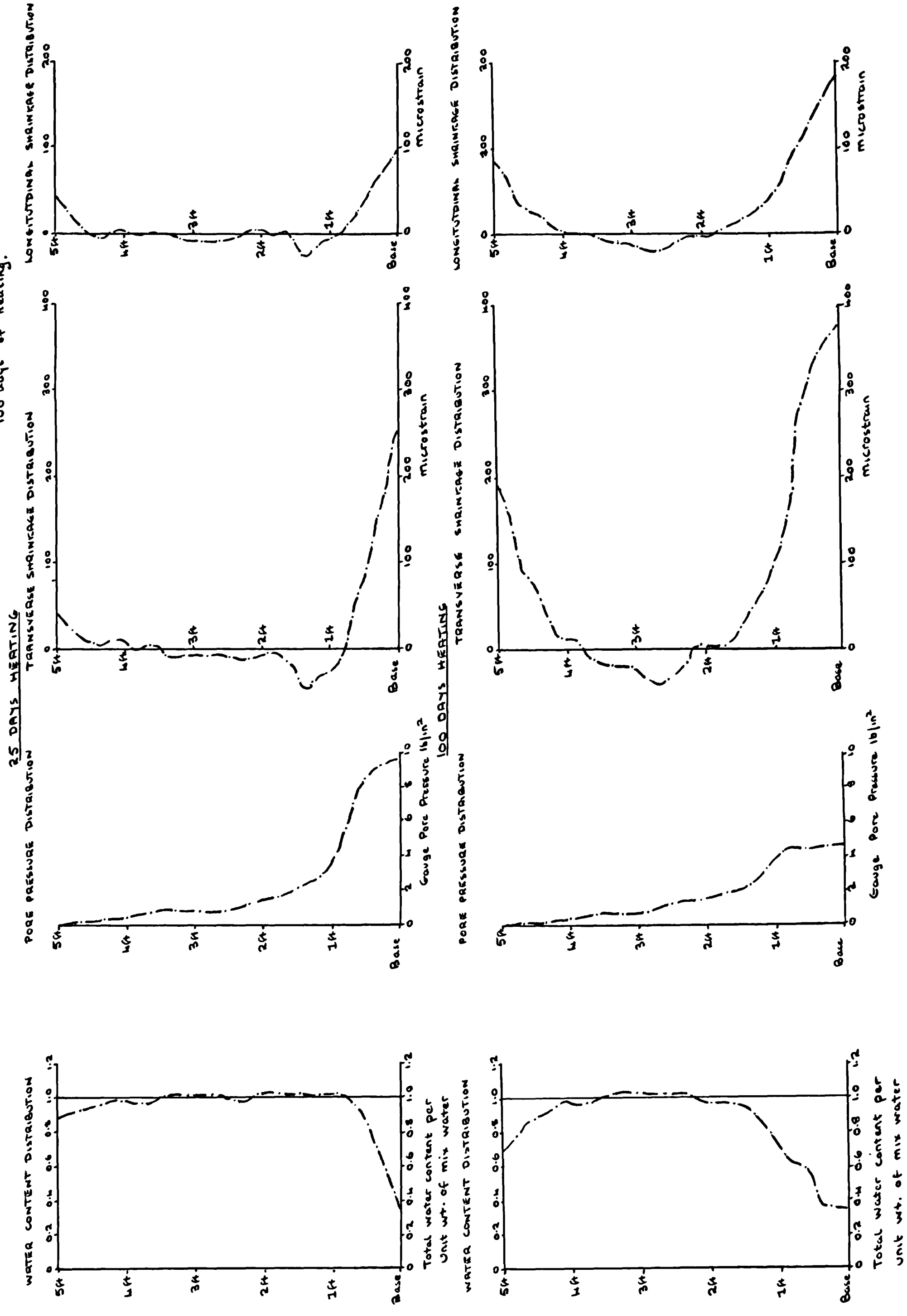




Fig 9:16 (b) - Water Content, Pore Pressure, Transverse and Longitudinal Shrinkage Distributions for the Pore Pressure/Shrinkage Specimen after 200 and 300 days of heating.

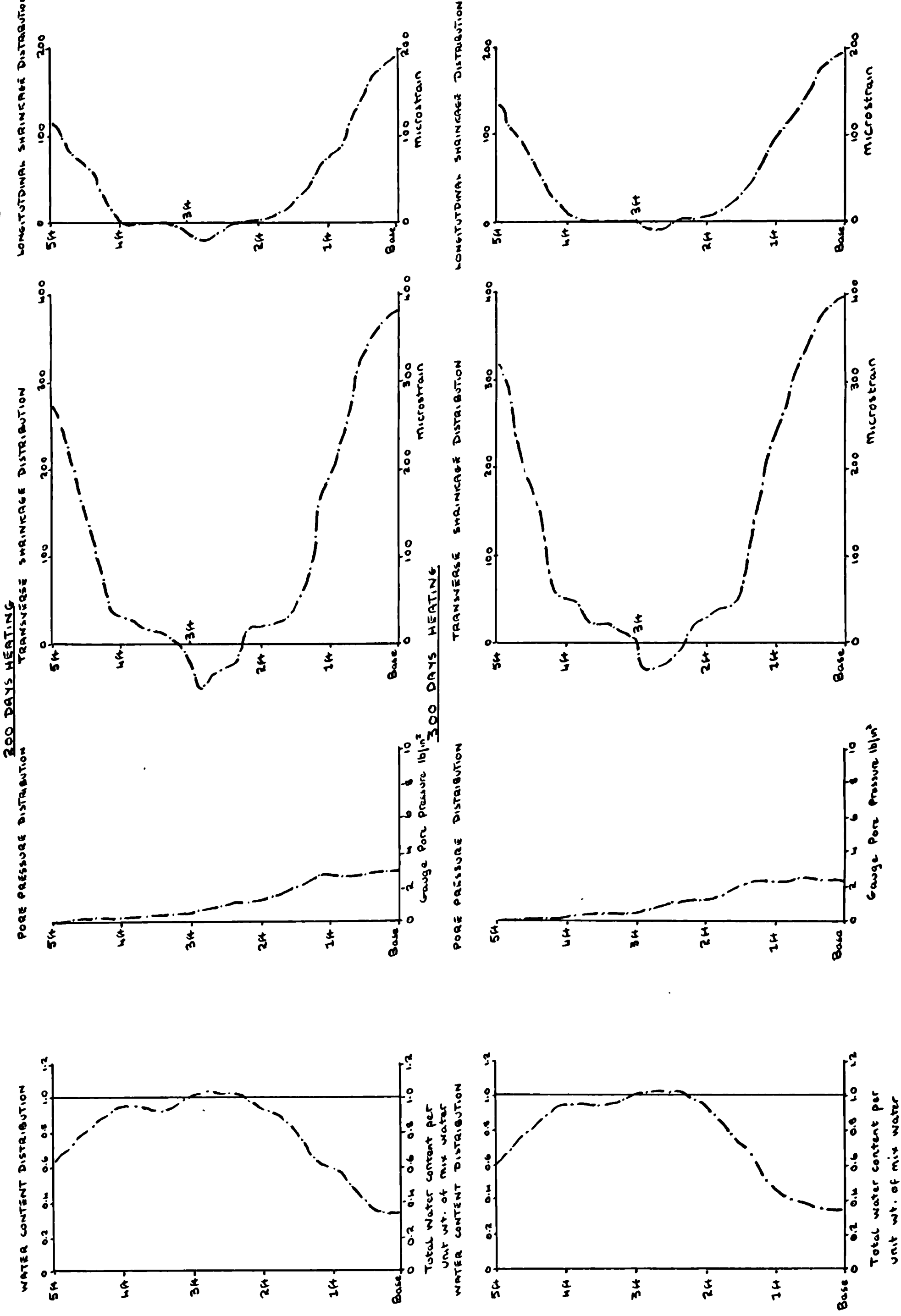
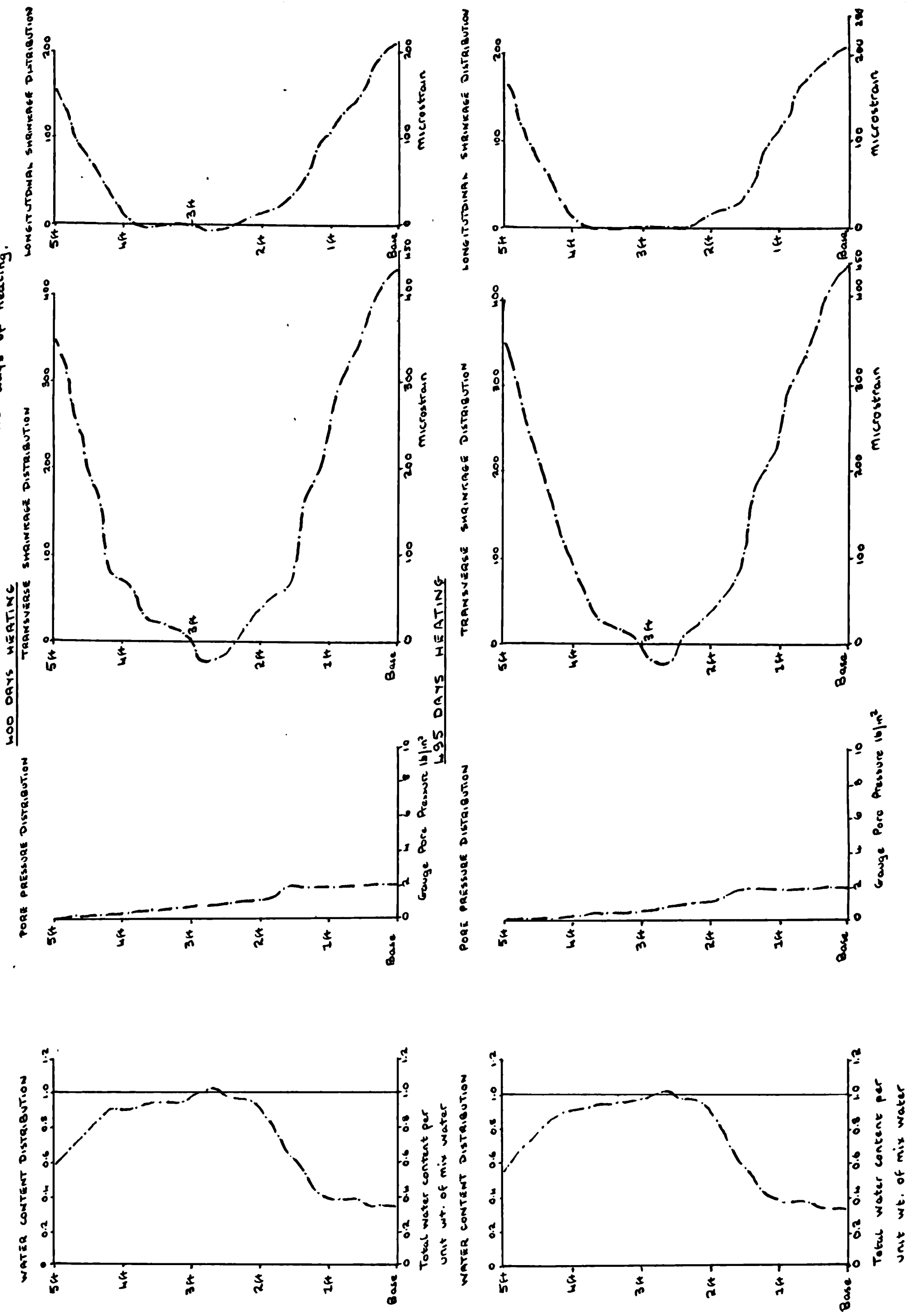


Fig 9:16(c) - Water Content, Pore Pressure, Transverse and Longitudinal Shrinkage Distributions for the Pore Pressure/Shrinkage Specimen after 400 and 495 days of heating.



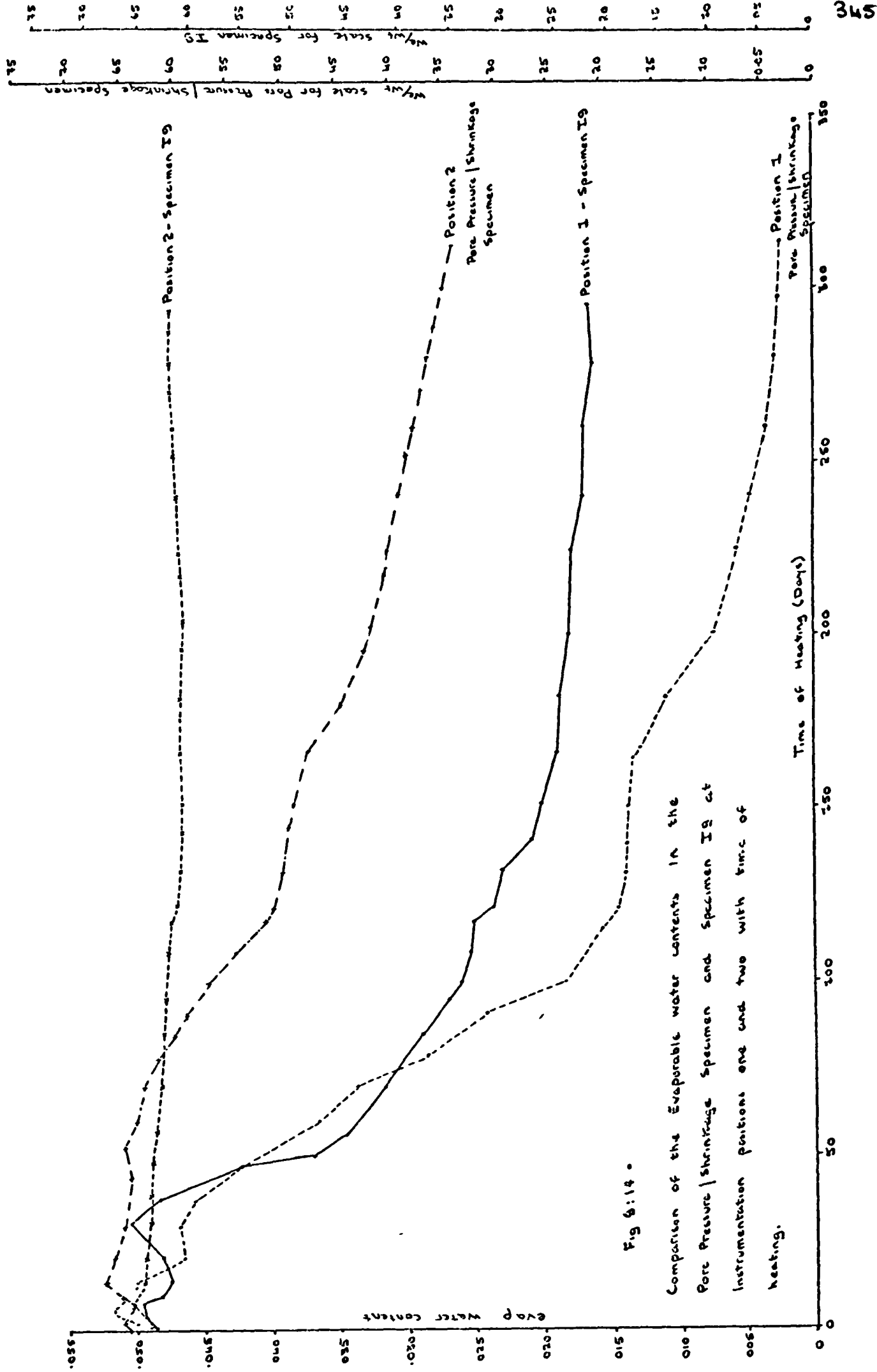


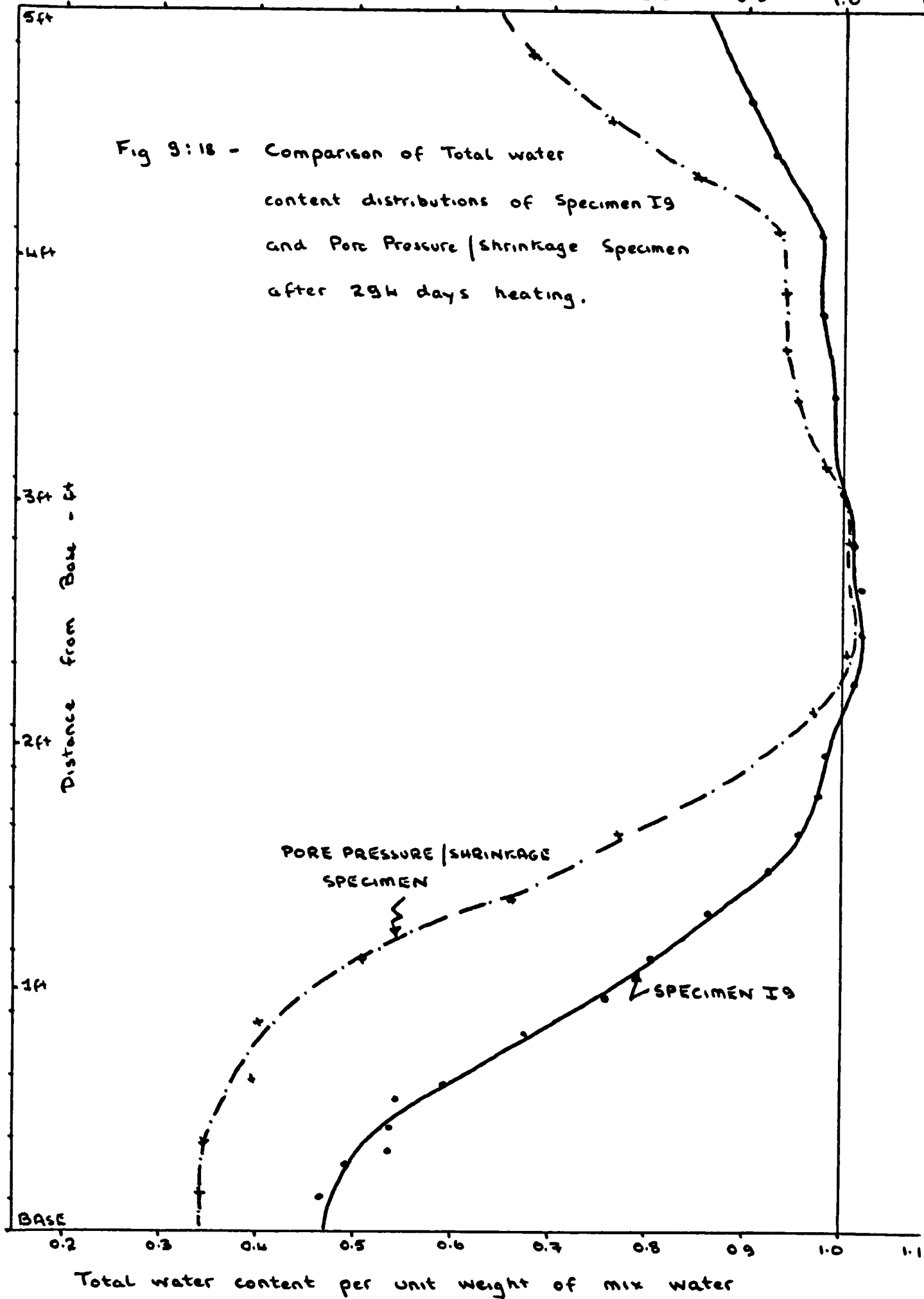
Fig 6:14.

Comparison of the Evaporable water contents in the Pore Pressure / Shrinkage Specimen and Specimen I9 at Instrumentation positions one and two with time of heating.

Total water content per unit weight of mix water

0.2 0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0

Fig 9:18 - Comparison of Total water content distributions of Specimen I9 and Pore Pressure / Shrinkage Specimen after 294 days heating.



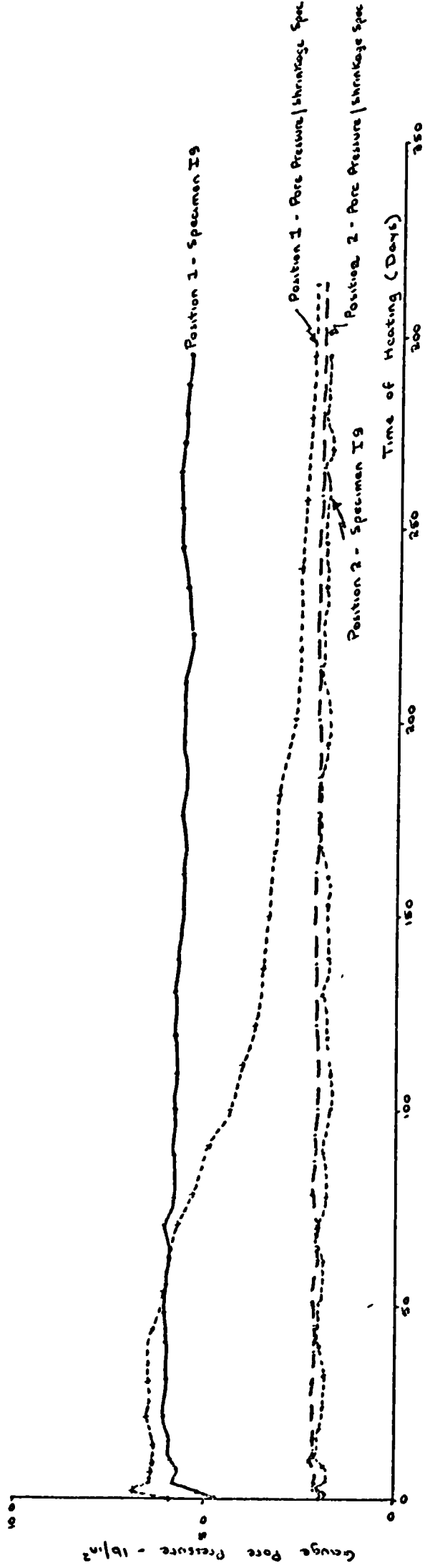


Fig 9 19- Comparison of Gauge Pore Pressures at instrumentation positions 1 and 2 in Specimen I9 and the Pore Pressure /Shrinkage Specimen with Time of heating.

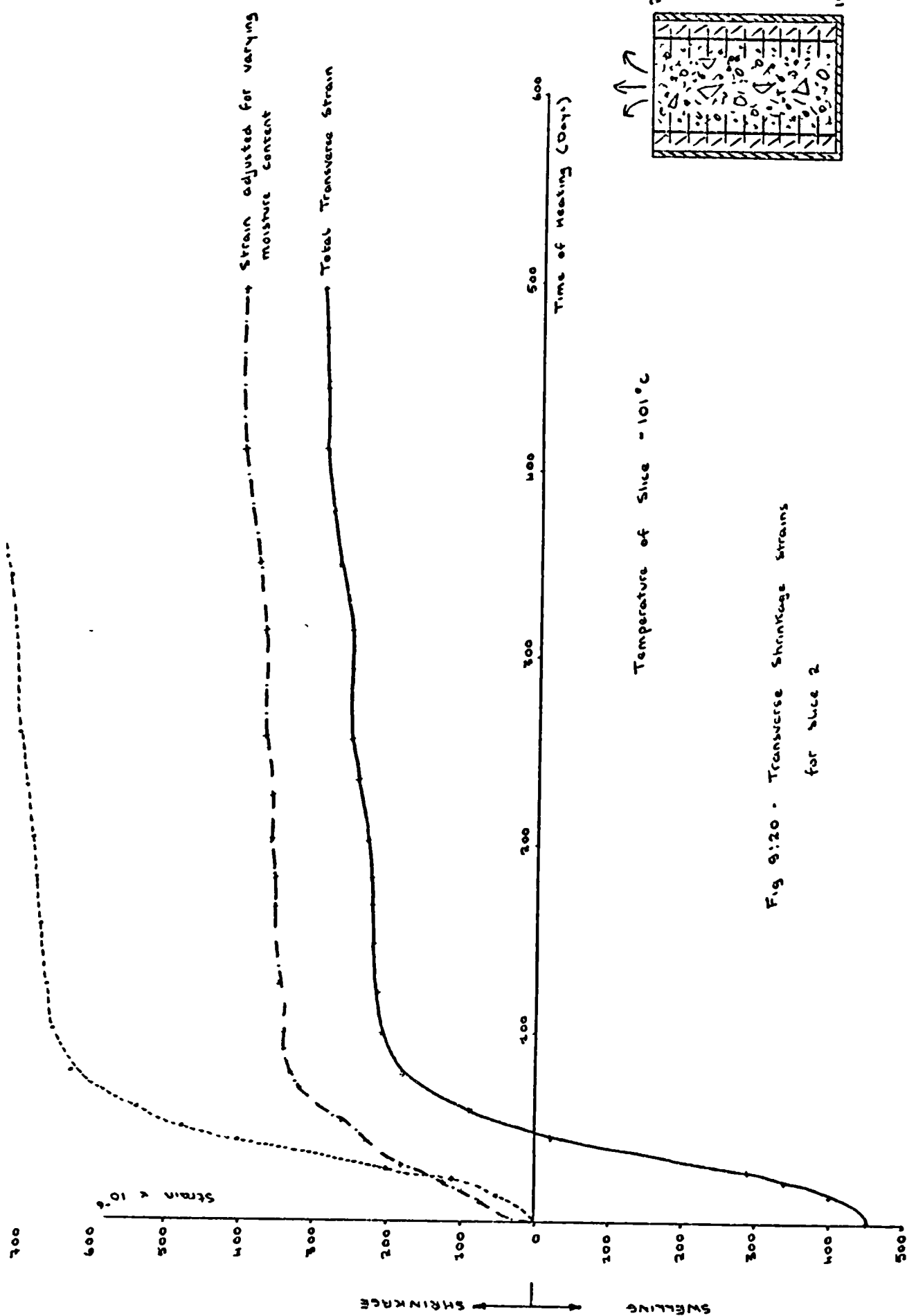


Fig 9:20 - Transverse Shrinkage Strains  
for slice 2

Fig 8.21 - Transverse Shrinkage Strains  
for slice 10

TRANSVERSE SHRINKAGE

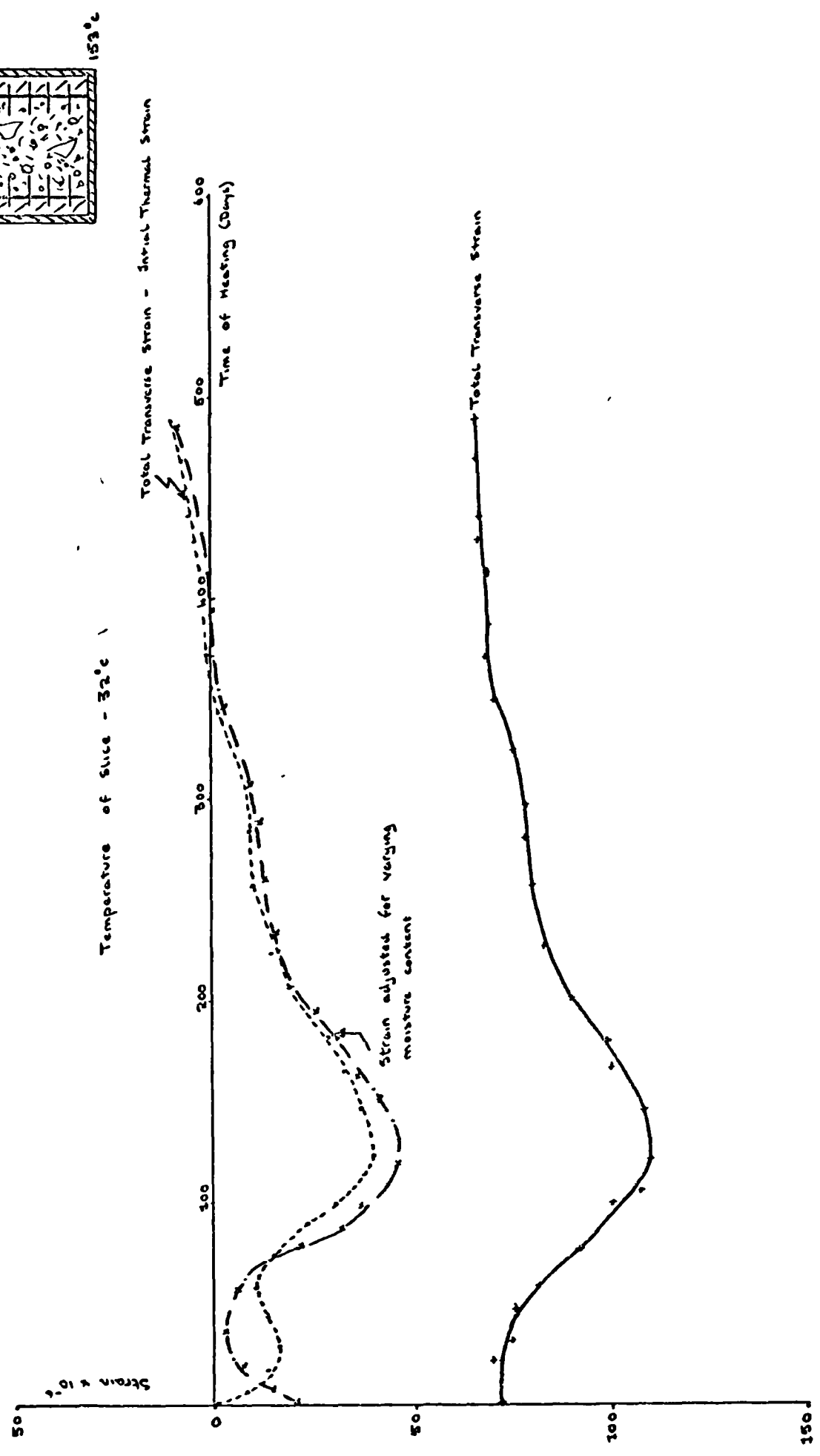
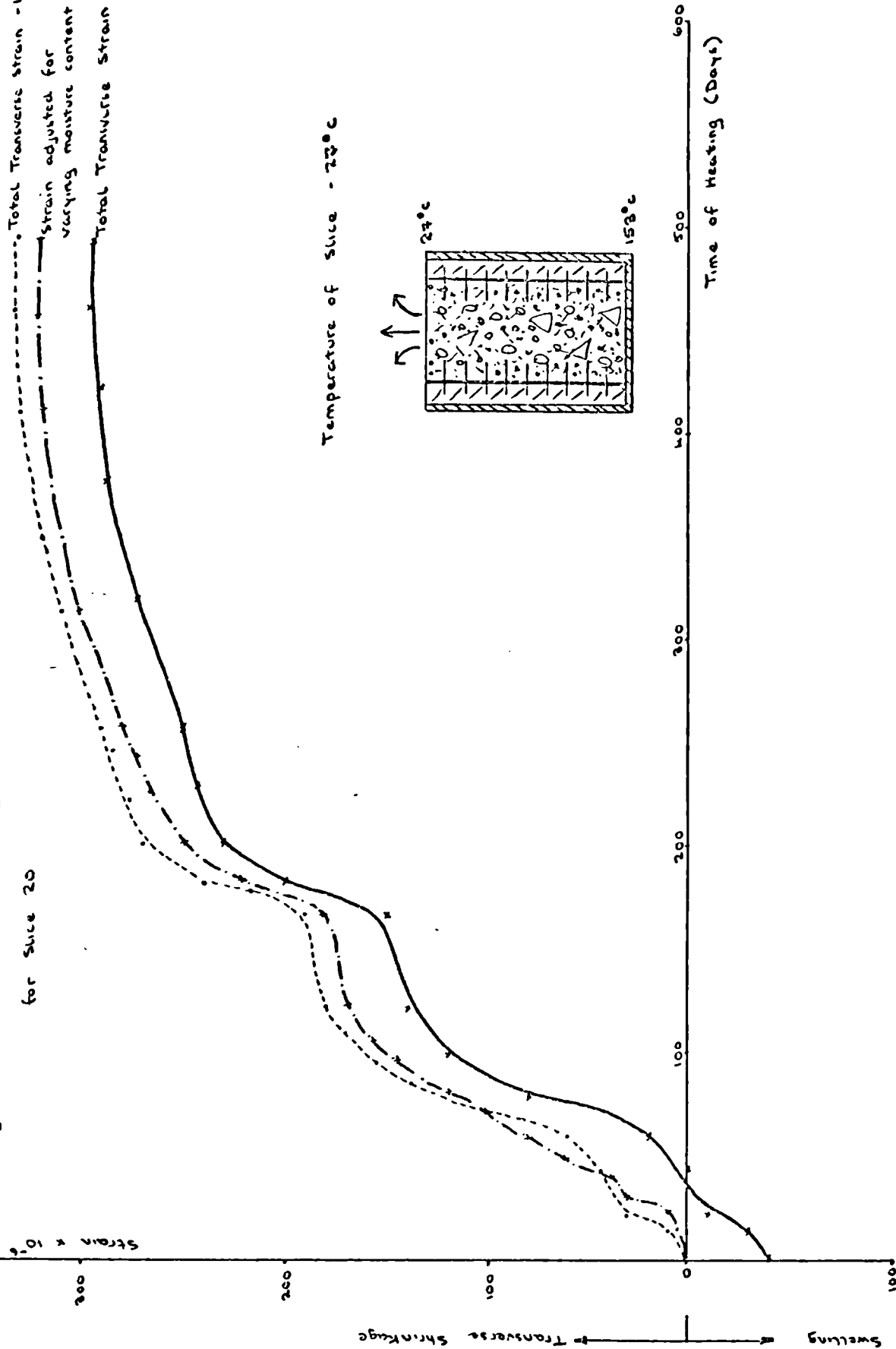


Fig 9:22 - Transverse Shrinkage Strains  
for Slice 20





APPENDIX IV - RESULTS OF PORE PRESSURE/SHRINKAGE  
SPLCIMEN AND SUBSIDIARY EXPERIMENTS

FIGURES FOR APPENDIX IV.

- Figure APIV.1 - Evaporable water distributions for Specimen I.9 at various ages of heating.
- Figure APIV.2 - Gauge pore pressure distributions for Specimen I.9 at various ages of heating.
- Figure APIV.3 - Comparison of the Evaporable water distribution obtained by Gravimetric measurements and from the final Moisture Meter readings for Specimen I.9.
- Figure APIV.4 - Evaporable water distributions at various ages of heating for Pore Pressure/Shrinkage specimen.
- Figure APIV.5 - Pore Pressure distributions at various ages of heating for Pore Pressure/Shrinkage specimen.
- Figure APIV.6 - Transverse Shrinkage Distributions at various ages of heating for Pore Pressure/Shrinkage specimen.
- Figure APIV.7 - Longitudinal Shrinkage distributions at various ages of heating for Pore Pressure/Shrinkage specimen.
- Figure APIV.8 - Comparison of the Evaporable water distributions obtained by Gravimetric measurements and from the final moisture meter readings for the Pore Pressure/Shrinkage specimen.

Fig AP IV:1 - Evaporable water Distributions  
for Specimen IS at various  
ages of heating

Position 5

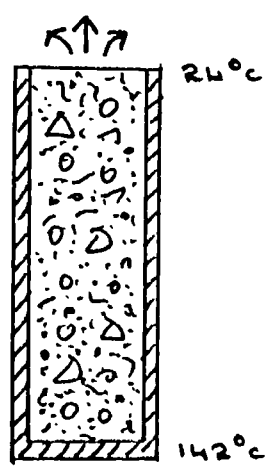
Position 4

Position 3

Position 2

Position 1

BASE



294 days

200 days

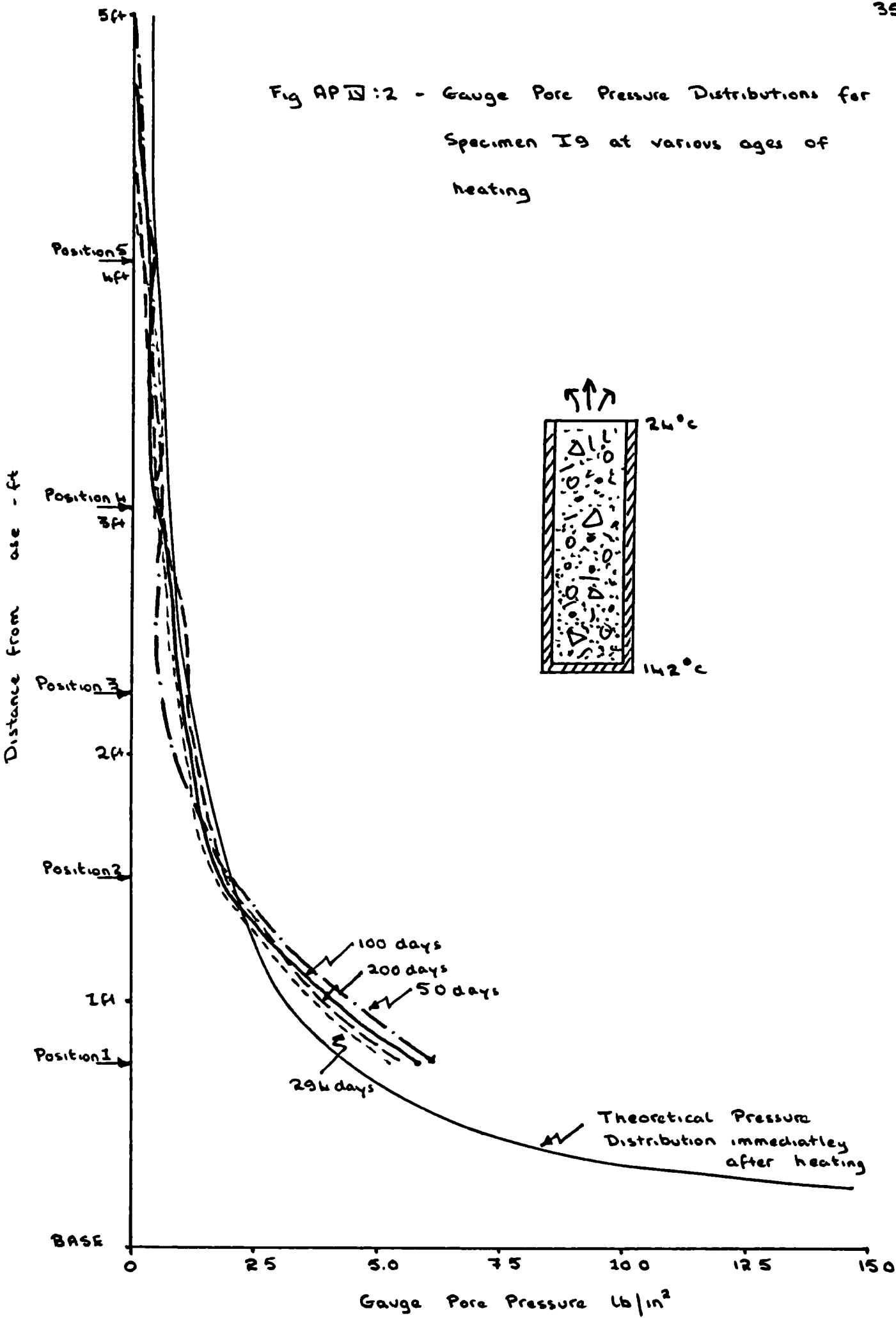
100 days

50 days

Non-Evaporable  
Water Distribution

$w_e/w_t$  : Evaporable water content per unit weight of mix water

Fig AP IV:2 - Gauge Pore Pressure Distributions for Specimen I9 at various ages of heating



5 ft 0 .1 .2 .3 .4 .5 .6 .7 355.

Fig AP IV : 3 - Comparison of the  
Evaporable water Distributions  
obtained by Gravimetric  
measurements and from the  
final Moisture Meter Readings  
for Specimen I 9

— From Moisture Meter Readings  
+ - - From Gravimetric Measurements

POSITION 5

POSITION 4

POSITION 3

1 ft

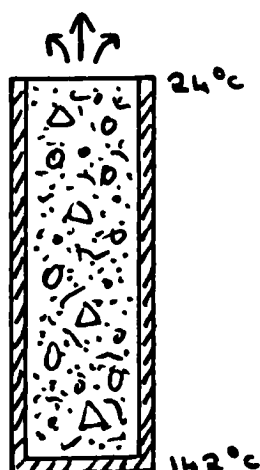
POSITION 2

1 ft

POSITION 1

AS

0 .1 .2 .3 .4 .5 .6 .7  
Weight of Evaporable water per unit weight of mix water



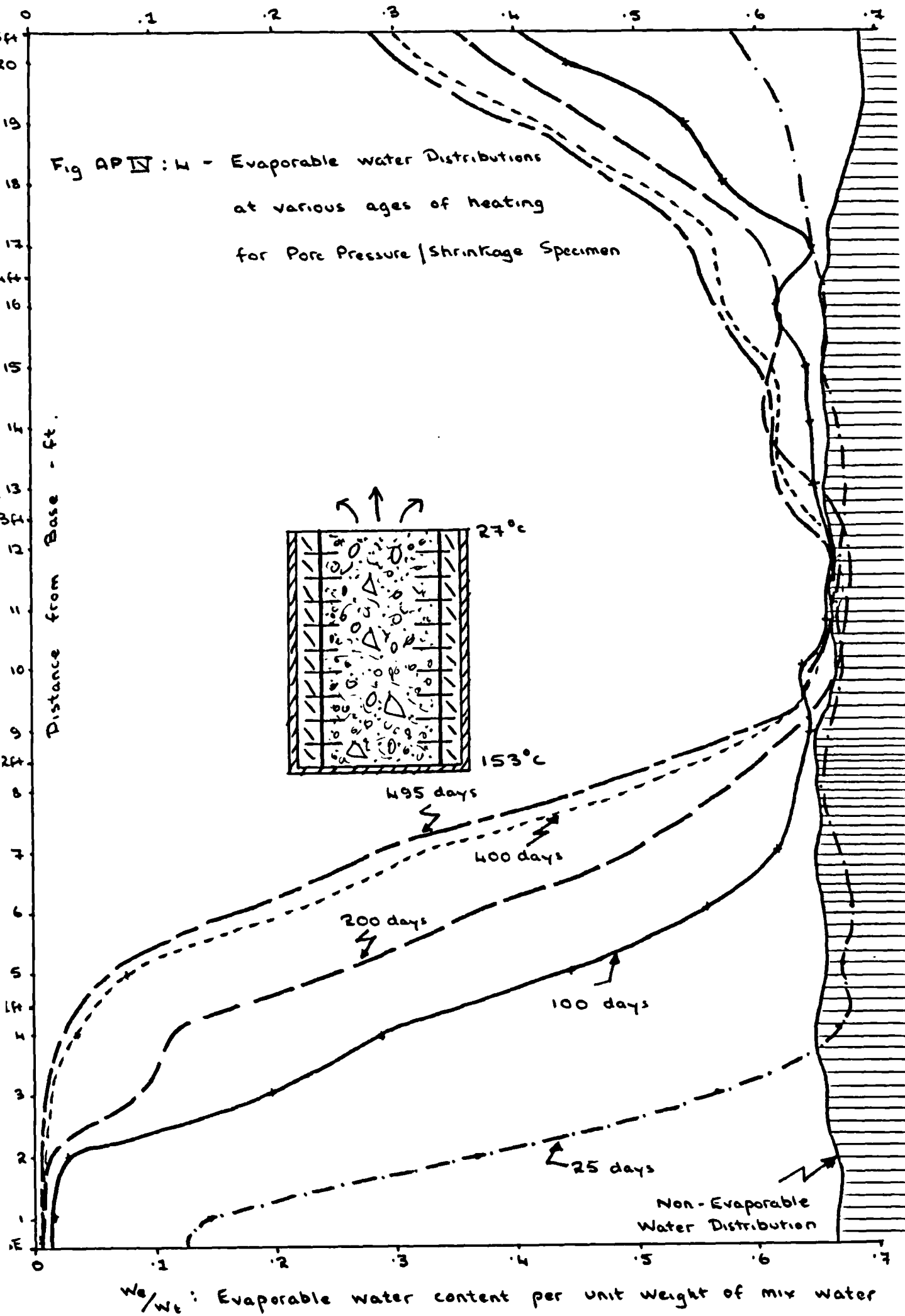


Fig AP IV:5 - Pore Pressure Distributions at various ages of heating for Pore Pressure / Shrinkage Specimen.

